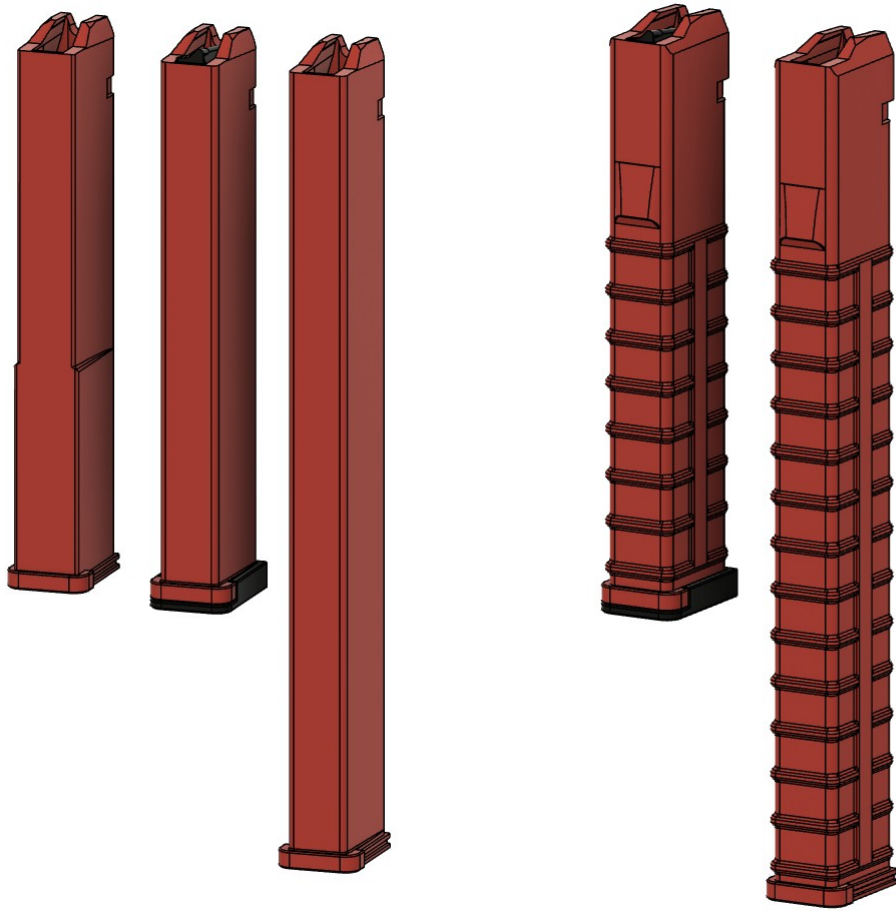
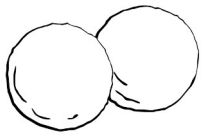


# Danny Meatball's Sten & SVTR Mags



An AWCY? Production



## **Description**

Included in this file pack are the DMB Sten and SVTR Mags. Both come in two sizes; Standard and XL.

The standard size holds ~30rd and takes 33rd Glock springs.

The XL holds ~45rd and takes Sten springs.

## **Settings**

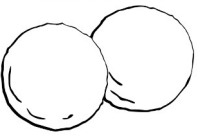
Print with no fewer than 5 walls @ ~.2mm layer height in PLA+. Higher wall counts will help with longevity.

Support blockers are encouraged for the peep holes on the back of the magazine. Tree supports are preferred.

It is very important that your printer is calibrated to acceptable levels before printing any magazine. Magazines are extremely picky and you can expect malfunctions and stoppages from incorrect print settings.

## **Print Orientation**

All STL Models are saved in their recommended orientation.



## **Assembly**

Assembly is straight forward. The parts go together as follows:

- Mag Body
- Follower w/ Spring
- Base Plate Lock
- Base Plate

It is recommended that you use a dry lubricant or light oil in the mag for smoothness.

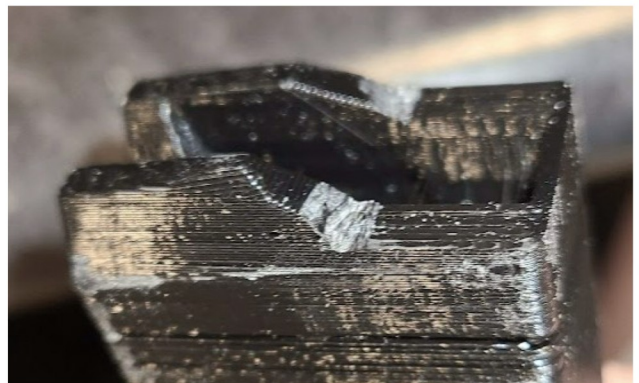
Try to cycle the follower a few times with a suitable tool to break it in.

As with any 3D printed part, minor filing and modification may be required.

## **Trouble Shooting**

Mag catch issues may arise. If the mag does not lock into the system, you may have to file to top of the catch.

Additionally, the feed lips may need filing. Please see the pictures below.



If you identify any other issues please feel free to reach out to me.



## **Credits:**

### **The Dev Team:**

Dogenado  
InvaderZip

### **Special Thanks To:**

Gunny McGunsmith  
TheOtherSig  
SwarmTech  
LogSleeve  
ManyEnemiesBringsMuchHonor  
BitPlumb

### **Beta Testers:**

Due to the fact that these mags have been circulating for so long, I couldn't gather the names of the beta testers.

Beta Testers are some of the most important people of the release process. They volunteer their time, money, and (often times) safety to ensure that the community gets a safe and reliable product. Don't forget to thank your local Beta Testers.

Thanks to everyone in the DMB & Co. Dev room who helped contribute and to everyone who cheered us on.

If you have any questions, comments, improvements, or suggestions please find me  
[@dannymeatball:matrix.org](https://matrix.org/@dannymeatball:matrix.org)