

To: Jeffrey Epstein[jeevacation@gmail.com]
From: Larry Visoski
Sent: Thur 2/13/2014 11:31:51 PM
Subject: Re: Acoustic Material cost / direction

Ok, I understand, Eric is already installing the window frame insulation,.
I agree, Our argument is that Eric removed the 10 speakers from side panels, he should have replaced the wholes with insulation, and he should have brought to our attention the other area on L/H fwd bulk head, (photo below).
I believe the only above and beyond insulation he's installing is to upper headliner panels.

Sent from my iPhone

On Feb 13, 2014, at 6:01 PM, Jeffrey Epstein <jeevacation@gmail.com> wrote:

how did they install the new windows last time and never mentioned this, ?? let them fix it. and then i will argue

----- Forwarded message -----

From: Eric Roth [REDACTED]
Date: Thu, Feb 13, 2014 at 9:52 PM
Subject: Acoustic Material cost / direction
To: Jeffrey Epstein <jeevacation@gmail.com>
Cc: Larry Visoski [REDACTED]

Jeffrey,

As requested, we can further insulate the exposed areas at the main cabin area window line and lower side panels. Further, we would insulate open pocket areas in the main cabin area window line that exist randomly throughout.

You were partially correct in your assessment - you may have heard noise coming from the L/H fwd seat outboard area, but it was not from the headliner - it was most likely from the window line area where there was absolutely no insulation at all (an open pocket between ribs, exposed to the fuselage skin).

Please note that the headliner panels and the valence panels have been previously treated with an acoustical barrier material laminated directly to the panels.

As noted in my prior e-mail, the cabin area windows are not well insulated and have bare exposed fuselage. This would be treated as per the open cellular acoustic foam.

The window line and lower side panels would be treated with two (2) different acoustical materials:

A high performance vibration dampening material would be adhered directly to the composite lower side, window line and headliner panels. This composite dampening material is very effective at reducing the airborne sound generated by vibration of these panels.

Additionally, we will also incorporate an Aeroblanket which consists of one layer of an Aerobarrier material bonded to one layer of Nomex fiber. This over frame blanket is used to close out the insulation and prevent a direct path for sound to penetrate into the cabin.

More specifically, the AeroBarrier component of the blanket is highly effective in reducing overall sound levels and the fiber is very effective at reducing high frequency sound levels.

The cost to procure and install these materials is \$16,870.

Please let me know if you would like us to install these acoustical dampening materials so that we can order them ASAP and ship overnight or if not, allow us to continue reinstallation of the interior.

PS - good news - 3 new light bulbs all of the same series part number did the trick - we will monitor the lights over the next few days to make sure there is not a weak power supply / ballast.

Warm regards,

Eric

ERIC H. ROTH | PRESIDENT

<image007.jpg>



<image008.jpg> <image009.jpg>

2221 Smithtown Avenue, Long Island MacArthur Airport, Ronkonkoma, New York 11779

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