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Aerospace — Fluid systems and components — Pressure and temperature classifications

Aéronautique et espace — Systèmes de fluides et éléments constitutifs — Classification des températures et des pressions



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Foreword

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ISO 6771 was prepared by Technical Committee ISO/TC 20, Aircraft and space vehicles, Subcommittee SC 10, Aerospace fluid systems and components.

This third edition cancels and replaces the second edition (ISO 6771:1987), which has been technically revised. This third edition adds imperial unit equivalents, and the nominal temperatures and pressures for all classes have been revised.

ISO 6771:2007(E)

Introduction

Aerospace fluid systems and components are generally designed and marked for a specific fluid pressure class and temperature type.

Aerospace — Fluid systems and components — Pressure and temperature classifications

1 Scope

This International Standard specifies the pressure classes and temperature types for the basic systems and component systems that are commonly used in aerospace fluid systems. Classes and types in the lower ranges represent systems in common use. Those in the higher ranges represent systems that are in less common use or that are used in developmental systems.

2 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

2.1

basic system

temperature types and pressure classes of the aircraft fluid systems, usually specified in the aircraft specification, with which the vehicle is designed to be operated

- NOTE 1 The basic system consists of several subsystems.
- NOTE 2 The temperature type and pressure classes are tested and certified as an integral part of vehicle performance.

2.2

component system

system whose temperature types and pressure classes are usually defined in the product specification

- NOTE 1 The components are tested and qualified individually under each subsystem.
- NOTE 2 The harmonization of temperature and pressure tolerances is accomplished in the component systems so that one product can be used in both systems, metric or imperial, and attain the same degree of performance of the subsystem.

3 Classification

3.1 Basic system

3.1.1 General

The pressure classes and temperature types for the basic systems are as specified in Tables 1 and 2. No tolerance is permitted in the basic systems.

3.1.2 Pressure classes

Nominal system pressure classes for the basic systems shall be as specified in Table 1. The old pressure classes designated in Table 1 are the existing systems commonly used in the United States and Europe. The equivalent pressures as shown are mathematically converted from the basic systems for comparison only and should not be used in the basic systems.

Table 1 — Nominal system pressure classes for the basic systems

Pressure classes	Metric system			Imperial system			
	Old	Pressure values		Old	Pressure values		
	pressure classes	kPa (bar) ^a basic	psi equivalent ^b	pressure classes	psi basic	kPa equivalent ^c	
Α	Α	4 000 (40)	580	600	600	4 137	
В	В	10 500 (105)	1 522	1 500	1 500	10 342	
H d	_	14 000 (140) ^d	2 031	2 000	2 000	13 790	
С	С	16 000 (160)	2 321	_	2 500 ^d	17 237	
D	D	21 000 (210)	3 046	3 000	3 000	20 684	
E	Е	28 000 (280)	4 061	4 000	4 000	27 579	
Jα	_	35 000 (350) ^d	5 076	5 000	5 000	34 474	
F	F	40 000 (400)	5 802		6 000 ^d	41 368	
G	G	50 000 (500)	7 252	_	7 000 ^d	48 263	
Κ ^d	_	55 000 (550) ^d	7 977	8 000	8 000	55 158	

¹ bar = 100 kPa.

3.1.3 Temperature types

Types of system operating temperature for the basic systems shall be as specified in Table 2. The old temperature types as shown in Table 2 are the existing systems commonly used by the United States and Europe. Some new temperature types are added in this revision for future application. The tolerances are not allowed in the basic systems.

Table 2 — Types of system operating temperature for basic systems

	Metric	system	Imperial system		
Temperature type	Old temperature type	Temperature range	Old temperature type	Temperature range	
		°C		°F	
07	I	−55 to 71	I	-65 to 160	
09	_	−55 to 95	_	-65 to 200	
13	II	-55 to 135	ll	-65 to 275	
20	III	-55 to 200	_	-65 to 400	
23	_	-55 to 235	III	-65 to 460	
32	IV	-55 to 320	_	-65 to 600	
40	V	-55 to 400	_	-65 to 750	
42	_	-55 to 425	_	-65 to 800	
45	_	-55 to 450	_	-65 to 840	
55	_	-55 to 550	_	-65 to 1 020	
65	VI	-55 to 650	_	-65 to 1 200	
73	_	-55 to 730	_	-65 to 1 350	
76	_	-55 to 760	_	-65 to 1 400	

Formula used in temperature conversion: $X ^\circ F = 32 + 9/5 Y ^\circ C \text{ or } Y ^\circ C = 5/9 (X ^\circ F -32).$ NOTE

¹ kPa (kilopascal) = 0,145 038 1 psi (pound-force per square inch).

¹ psi (pound-force per square inch) = 6,894 74 kPa (kilopascal).

Additional pressure classes for future application.

3.2 Component system

3.2.1 Pressure classes

Nominal system pressure classes for the component systems shall be as specified in Table 3. The tolerance values as shown are to be used for conversion from one system to another. To qualify for both systems, the higher pressure shall be used.

Table 3 — Nominal system pressure classes for the component systems

		Metric system		Imperial system			
Pressure classes	Nominal pressure	Harmonize tolerance	upper value/ lower value	Nominal pressure	Harmonize tolerance	upper value/ lower value	
	kPa (bar) ^{a, b}	kPa	kPa	psi ^c	psi	psi	
А	4 000 (40)	+137	4 137	600	-20 +23 +31 -179 +46 +61	600	
	4 000 (40)	+137	4 000	000		580	
В	10 500 (105)	-158	10 500	1 500	122	1 523	
		-138	10 342	1 300	+25	1 500	
цd	14 000 (140)	-211	14 000	2 000 +31	121	2 031	
H ^d	14 000 (140)	-211	13 789		+31	2 000	
С	16 000 (160)	+1 237	17 237	2 500	-179	2 500	
			16 000			2 321	
D	21 000 (210)	-316	21 000	3 000	+46	3 046	
Ь	21 000 (210)	-510	20 684	3 000	T40	3 000	
E	28 000 (280)	-421	28 000	4 000	+61	4 061	
	28 000 (200)	-4 21	27 579	4 000		4 000	
Jd	35 000 (350)	-526	35 000	5 000	+76	5 076	
3	33 000 (330)	-520	34 474	3 000	170	5 000	
F	40 000 (400)	+1 368	41 368	6 000 ^a	–198	6 000	
'			40 000			5 802	
G	50 000 (500)	-1 737	50 000	7 000 ^a	+252	7 252	
			48 263			7 000	
Κ ^d	55 000 (550)	+158	55 158	8 000	000 –23	8 000	
IV.			55 000	0 000	-23	7 977	

a 1 bar = 100 kPa.

3.2.2 Temperature types

The old temperature types as used in Table 4 are from the existing systems commonly used in the United States and Europe. The new temperature types are additional temperatures added in this revision for future broader application. To qualify for both systems, the higher temperature range shall be used.

b 1 kPa (kilopascal) = 0,145 038 1 psi (pound-force per square inch).

c 1 psi (pound-force per square inch) = 6,894 74 kPa (kilopascal).

Additional pressure classes for future application.

Table 4 — Types of system operating temperature for component systems

	Metric System				Imperial System				
Temperature type	Old temperature type	Temperature range	Lower temperature Field of tolerance	Upper temperature Field of tolerance	temperature type	Temperature range	Lower temperature Field of tolerance	Upper temperature Field of tolerance	
		°C				°F			
07	0.7	-55 to 71	-55	71	I	–65 to 160	-67	160	
07	l		-54	70			- 65	158	
09	00	-55 to 95	-55	95	_	-65 to 200	-67	203	
09			-54	93			- 65	200	
13	II	-55 to 135	-55	135	II	-65 to 275	−67	275	
13	"	-55 (0 155	-54	135	11	-03 to 273	- 65	275	
20	III	-55 to 200	-55	204	_	-65 to 400	−67	400	
20	III	-33 to 200	-54	200	_		- 65	392	
23		-55 to 235	-55	238	III	-65 to 460	−67	460	
23			-54	235			- 65	455	
32	32 IV	-55 to 320	-55	320	_	-65 to 600	- 67	608	
	1 V		-54	316			- 65	600	
40	V	-55 to 400	-55	400	_	-65 to 750	-67	752	
	,	-33 to 400	-54	399		-03 to 730	-65	750	
42	42	-55 to 425	-55	427	_	-65 to 800	-67	800	
		00 to 420	-54	425		00 10 000	- 65	797	
45	_	-55 to 450	-55	450	_	-65 to 840	- 67	842	
		00 10 100	-54	449		00 10 0 10	- 65	840	
55	_	-55 to 550	-55	550		-65 to 1 020	-67	1 022	
55 —			-54	549			- 65	1 020	
65 V	VI	-55 to 650	–55	650		-65 to 1 200	- 67	1 202	
	V.		-54	649			- 65	1 200	
73	_	55 to 730	–55	732	_	-65 to 1 350	- 67	1 350	
			-54	730			- 65	1 346	
76	_	- 55 to 760	-55	760	_	-65 to 1 400	- 67	1 400	
			-54	760			- 65	1 400	

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