

INTERNATIONAL
STANDARD

ISO
6360-3

First edition
2005-11-01

Dentistry — Number coding system for rotary instruments —

Part 3: Specific characteristics of burs and cutters

Art dentaire — Système de codification numérique pour instruments rotatifs —

Partie 3: Caractéristiques spécifiques des fraises et fraises de laboratoire



Reference number
ISO 6360-3:2005(E)

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Published in Switzerland

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 6360-3 was prepared by Technical Committee ISO/TC 106, *Dentistry*, Subcommittee SC 4, *Dental instruments*.

ISO 6360 consists of the following parts, under the general title *Dentistry — Number coding system for rotary instruments*:

- *Part 1: General characteristics*
- *Part 2: Shapes*
- *Part 3: Specific characteristics of burs and cutters*
- *Part 4: Specific characteristics of diamond instruments*
- *Part 6: Specific characteristics of abrasive instruments*
- *Part 7: Specific characteristics of mandrels and special instruments*

The following part is under preparation:

- *Part 5: Specific characteristics of root-canal instruments*

Introduction

This part of ISO 6360 is one of a series of International Standards relating to dental rotary instruments. A wide variety of dental rotary instruments, including root-canal instruments, is manufactured throughout the world for use by the dental profession.

ISO 6360 provides a general number coding system for all types of dental rotary instruments, including accessories used in connection with these rotary instruments.

The benefits of this system for dentistry in its entirety will only be derived if the system is widely adopted; manufacturers of dental instruments, as well as the dental trade, are therefore requested to refer to ISO 6360 in their catalogues.

This part of ISO 6360 was prepared in response to a need by the dental trade and industry and the dental profession for a universal system of classification and designation for these instruments. It establishes a comprehensive number coding system suitable for all dental rotary instruments by use of a 15-digit code number identifying general and specific characteristics of instruments or groups of instruments.

The first group of three digits identifies the materials used for the working part of instruments.

The second group of three digits identifies the shanks and handles used for instruments and the overall lengths of instruments.

The third group of three digits identifies the shapes of instruments.

The fourth group of three digits identifies the specific characteristics for groups of instruments.

The fifth group of three digits identifies the nominal diameter of the working part of the instruments.

The code numbers are generic code numbers. They do not provide exact product information. This information is given in the respective product standards for dental rotary instruments.

For the application of the system and for the correct allocation of numbers or their identification it is intended that the user consult ISO 6360-1 and ISO 6360-2 for general information, and in addition one of the subsequent parts (ISO 6360-3 to ISO 6360-7) for further information on specific characteristics of instruments or groups of instruments.

For the allocation of new numbers complying with ISO 6360, an application supported by a description and a drawing should be sent to the secretariat of ISO/TC 106/SC 4, *Dental instruments*, which keeps updated records of all numbers currently allocated. An international group of experts will then decide on an appropriate identification number for the instrument in question, including its specific characteristics. The Secretary will inform the applicant, in due course, of the result and assist him in using the number correctly. The Secretariat of ISO/TC 106/SC 4 can be contacted at:

DIN NADENT
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Dentistry — Number coding system for rotary instruments —

Part 3: Specific characteristics of burs and cutters

1 Scope

This part of ISO 6360 specifies the code numbers for specific characteristics of burs, finishing burs, cutters and surgical instruments, which refer to the type of toothing on the working part of the instrument. This three digit number appears in the locations 10 to 12 of the 15-digit overall number and forms the fourth group of three digits in the 15-digit overall number, the principles of which are explained in ISO 6360-1 and 6360-2.

NOTE In addition to terms for rotary instruments and accessories used in two of the three official ISO languages (English, French and Russian) this part of ISO 6360 gives the equivalent terms in the German language; these are published under the responsibility of the member body for Germany (DIN). However, only the terms given in the official languages can be considered as ISO terms.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 6360-1, *Dentistry — Number coding system for rotary instruments — Part 1: General characteristics*

ISO 6360-2, *Dentistry — Number coding system for rotary instruments — Part 2: Shapes*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 6360-1 and the following apply.

3.1

primary toothing

first toothing

toothing on the working part of the instrument which is the deepest toothing

NOTE The orientation of the helix is either in the left or right direction.

3.2

secondary toothing

toothing on the working part of the instrument with a toothing depth less than the primary toothing

3.3

crosscut

helicoidal crosscut

spiral cut

secondary toothing which is formed by a single uninterrupted helicoidal cut

NOTE Crosscuts can affect only the cutting edges of the primary toothing or can be lowered down to the root of the primary toothing or even deeper. The pitch of the helix may be varied to achieve finer or coarser crosscuts. A crosscut might be oriented either in left or right direction.

3.4

serpentine cut

special case of the crosscut

3.5

x-cut

double cut

staggered cut

secondary toothing which crosses the primary toothing

NOTE The angle of the helix is similar to the angle of the primary toothing in most cases. The orientation of the helix is either the same as the orientation of the primary toothing or in the opposite direction.

3.6

diamond cut

secondary toothing with a toothing depth similar to the primary toothing

NOTE The angle of the helix is similar (approximately 45°) to the angle of the primary toothing but the orientation is in the opposite direction.

4 Code numbers for specific characteristics

4.1 General

The general characteristics of the number coding system for rotary instruments are described in ISO 6360-1. The first and second group of three digits of the 15-digit overall number are specified in ISO 6360-1.

The shapes of rotary instruments and their respective numbers are specified in ISO 6360-2 as the third group.

The fourth group of three digits identifies specific characteristics for groups of instruments.

The specific characteristics of burs, finishing burs, cutters and surgical instruments refer to the type of toothing on the working part of the instruments. This is designated by a three-digit number, which appears in the locations 10 to 12 of the overall 15-digit code number.

The code numbers identify the type of toothing of burs and cutters, including surgical instruments.

4.2 Type of toothing

The type of toothing on the working part is based on the following:

- a) type of instrument: bur, finishing bur, cutter, surgical instrument;

EXAMPLE The toothing designations are: bur toothing, finishing bur toothing, cutter toothing, surgery toothing.

- b) type of primary toothing:

- 1) direction of primary toothing: straight, left helicoidal, right helicoidal;

- 2) cutting direction of primary toothing: left cutting, right cutting;

- 3) grade of fineness of primary toothing: very fine, fine, medium, coarse, very coarse;

EXAMPLE The characteristics of the primary toothing are specified in several subsequent designations separated by a comma, e.g. as "left helicoidal, right cutting, fine".

- c) type of secondary toothng and additional characteristics: crosscut, x-cut, diamond cut, saw toothng;
- 1) direction of crosscut: left crosscut, right crosscut;
 - 2) grade of fineness of secondary toothng: fine, medium, coarse.

EXAMPLE The characteristics of the secondary toothng are specified in one designation without separation by a comma, e.g. as "fine right crosscut".

"Right" or "left" refers to the direction of the toothng on the working part of the instrument, when viewed from the shaft of the instrument.

The general designation of the geometric form of the rotary instruments goes from the shank to the working part. This is illustrated with the shank on the right side of a figure and the working part on the left side of a figure. Therefore in the following illustrations the designation "right" is on top of the figure, and the designation "left" is on the bottom of the figure.

4.3 Default information

If no information is given, use the following default values:

- a) without information on the cutting direction of the primary toothng, the cutting direction is right cutting.
- b) without information on the grade of fineness of the toothng, the grade of fineness of the toothng is medium;
- c) without information on the direction of the crosscut, the direction of the crosscut is right crosscut.

5 Toothng of burs

Code numbers for the toothng of burs shall be as given in Table 1. The numbers, shown in Table 1, range from 001 to 023.

Table 1 — Toothng of burs

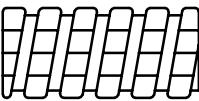
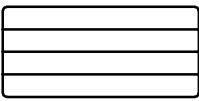
Type of toothng	Designation	Code number
	en: bur toothng; straight fr: denture de fraise; rectiligne de: Bohrerverzahnung; gerade	001
	en: bur toothng; straight; left crosscut fr: denture de fraise; rectiligne; coupe à gauche surtaillée de: Bohrerverzahnung; gerade; linker Querbieb	002
	en: bur toothng; straight, sharp cutting angle fr: denture de fraise; rectiligne, angle pointu à coupe de: Bohrerverzahnung; gerade, spitzer Schneidwinkel	003
	en: bur toothng; straight, blunt cutting angle (for scaling) fr: denture de fraise; rectiligne; angle de coupe raclant de: Bohrerverzahnung; gerade; stumpfer Schneidwinkel	004

Table 1 (continued)

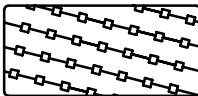
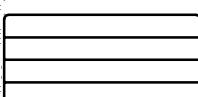
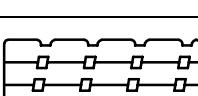
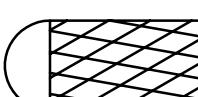
Type of toothing	Designation	Code number
	en: bur toothing; right helicoidal fr: denture de fraise; hélicoïdale à droite de: Bohrerverzahnung; rechts gewunden	006
	en: bur toothing; right helicoidal; left crosscut fr: denture de fraise; hélicoïdale à droite; coupe à gauche surtaillée de: Bohrerverzahnung; rechts gewunden; linker Querhieb	007
	en: bur toothing; right helicoidal; fine left crosscut fr: denture de fraise; hélicoïdale à droite; fine coupe à gauche surtaillée de: Bohrerverzahnung; rechts gewunden; feiner linker Querhieb	008
	en: bur toothing; right helicoidal; sharp cutting angle, left crosscut fr: denture de fraise; hélicoïdale à droite; angle de coupe tranchant, coupe à gauche surtaillée de: Bohrerverzahnung; rechts gewunden; spitzer Schneidwinkel, linker Querhieb	009
	en: bur toothing; left helicoidal fr: denture de fraise; hélicoïdale à gauche de: Bohrerverzahnung; links gewunden	010
	en: bur toothing; left helicoidal; left crosscut fr: denture de fraise; hélicoïdale à gauche; coupe à gauche surtaillée de: Bohrerverzahnung; links gewunden; linker Querhieb	011
	en: bur toothing; straight, left cutting fr: denture de fraise; rectiligne; coupe à gauche de: Bohrerverzahnung; gerade; links schneidend	012
	en: bur toothing; right helicoidal, left cutting fr: denture de fraise; taille hélicoïdale à droite; coupe à gauche de: Bohrerverzahnung; rechts gewunden; links schneidend	013
	en: bur toothing; right helicoidal, left cutting; right crosscut fr: denture de fraise, hélicoïdale à droite, coupe à gauche, coupe à droite surtaillée de: Bohrerverzahnung, rechts gewunden, links schneidend, rechter Querhieb	014
	en: bur toothing; straight; fine left crosscut fr: denture de fraise; rectiligne; fine coupe à gauche surtaillée de: Bohrerverzahnung; gerade; feiner linker Querhieb	015
	en: bur toothing; right helicoidal x-cut, transverse blade at the tip (e.g. for amalgam) fr: denture de fraise; double hélice symétrique, tranchant accentué sur la pointe de l'instrument (par exemple pour amalgame) de: Bohrerverzahnung; Kreuzverzahnung, Bohrschneide (z.B. für Amalgam)	018

Table 1 (continued)

Type of toothing	Designation	Code number
	en: bur toothing; right helicoidal; x-cut fr: denture de fraise; hélicoïdale à droite; double hélice symétrique de: Bohrerverzahnung; rechts gewunden; Kreuzverzahnung	019
	en: bur toothing; cardia fr: denture de fraise; cardia de: Bohrerverzahnung; Cardia	020
	en: end: bur toothing; side: finishing bur toothing fr: bout: denture de fraise; latérale: denture à finir de: Stirn: Bohrerverzahnung; Seite: Finiererverzahnung	021
	en: bur toothing; straight; x-cut fr: denture de fraise; rectiligne; double hélice symétrique de: Bohrerverzahnung; gerade; Kreuzverzahnung	022
	en: bur toothing; medium; diamond toothing fr: denture de fraise; moyenne; surtaille de diamant de: Bohrerverzahnung; mittel; Diamantverzahnung	023

6 Tooothing of finishing burs

Code numbers for the toothing of finishing burs shall be as given in Table 2. The numbers, shown in Table 2, range from 031 to 081.

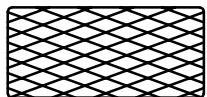
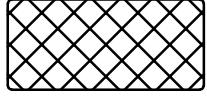
Table 2 — Tooothing of finishing burs

Type of toothing	Designation	Code number
	en: finishing bur toothing; straight, very fine fr: denture à finir; rectiligne, très fine de: Finiererverzahnung; gerade, sehr fein	031
	en: finishing bur toothing; right helicoidal, very fine fr: denture à finir; hélicoïdale à droite, très fine de: Finiererverzahnung; rechts gewunden, sehr fein	032
	en: finishing bur toothing; very fine; x-cut fr: denture à finir; très fine; double hélice symétrique de: Finiererverzahnung; sehr fein; Kreuzverzahnung	034
	en: finishing bur toothing; straight, fine fr: denture à finir; rectiligne, fine de: Finiererverzahnung; gerade, fein	041

Table 2 (continued)

Type of toothing	Designation	Code number
	en: finishing bur toothing; right helicoidal, fine fr: denture à finir; hélicoïdale à droite, fine de: Finiererverzahnung; rechts gewunden, fein	042
	en: finishing bur toothing; straight, fine; left crosscut fr: denture à finir; rectiligne, fine; coupe à gauche surtaillée de: Finiererverzahnung; gerade, fein; linker Querhieb	043
	en: finishing bur toothing; right helicoidal, fine; left crosscut fr: denture à finir; hélicoïdale à droite, fine; coupe à gauche surtaillée de: Finiererverzahnung; rechts gewunden, fein; linker Querhieb	044
	en: finishing bur toothing; fine; diamond toothing, at the tip fine straight toothing (combination toothing) fr: denture à finir; fine; surtaille de diamant, en pointe fine denture rectiligne (combinaison denture) de: Finiererverzahnung; fein; Diamantverzahnung, an der Spitze feine gerade Verzahnung (Kombinationsverzahnung)	045
	en: finishing bur toothing; fine; x-cut fr: denture à finir; fine; double hélice symétrique de: Finiererverzahnung; fein; Kreuzverzahnung	060
	en: finishing bur toothing; straight, medium fr: denture à finir; rectiligne, moyenne de: Finiererverzahnung; gerade, mittel	071
	en: finishing bur toothing; right helicoidal, medium fr: denture à finir; hélicoïdale à droite, moyenne de: Finiererverzahnung; rechts gewunden, mittel	072
	en: finishing bur toothing; left helicoidal, medium fr: denture à finir; hélicoïdale à gauche, moyenne de: Finiererverzahnung; links gewunden, mittel	073
	en: finishing bur toothing; straight, medium; left serpentine cut fr: denture à finir; rectiligne, moyenne; coupe à gauche serpentine de: Finiererverzahnung; gerade, mittel; linker Serpentinenhieb	074
	en: finishing bur toothing; right helicoidal, medium; fine left crosscut fr: denture à finir; hélicoïdale à droite, moyenne; fine coupe à gauche surtaillée de: Finiererverzahnung; rechts gewunden, mittel; feiner linker Querhieb	075
	en: finishing bur toothing; right helicoidal, medium; right and left cutting fr: denture à finir; hélicoïdale à droite, moyenne; coupe à droite et à gauche de: Finiererverzahnung; rechts gewunden, mittel; rechts und links schneidend	076

Table 2 (continued)

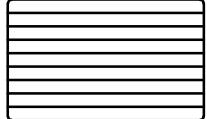
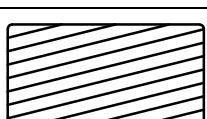
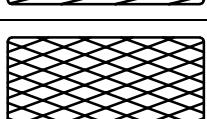
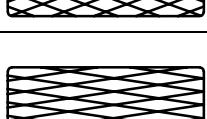
Type of toothing	Designation	Code number
	en: finishing bur toothing; medium; x-cut fr: denture à finir; moyenne; double hélice symétrique de: Finiererverzahnung; mittel; Kreuzverzahnung	080
	en: finishing bur toothing; medium; diamond toothed fr: denture à finir; moyenne; surtaille de diamant de: Finiererverzahnung; mittel; Diamantverzahnung	081

7 Tooothing of cutters

7.1 Cutters, very fine

Code numbers for the toothing of cutters with a very fine toothing shall be as given in Table 3. The numbers, shown in Table 3, range from 101 to 111.

Table 3 — Tooothing of cutters, very fine

Type of toothing	Designation	Code number
	en: cutter toothing; straight, very fine fr: denture de fraise de laboratoire; rectiligne, très fine de: Fräserverzahnung; gerade, sehr fein	101
	en: cutter toothing; right helicoidal, very fine fr: denture de fraise de laboratoire; hélicoïdale à droite, très fine de: Fräserverzahnung; rechts gewunden, sehr fein	102
	en: cutter toothing; left helicoidal, very fine fr: denture de fraise de laboratoire; hélicoïdale à gauche, très fine de: Fräserverzahnung; links gewunden, sehr fein	103
	en: cutter toothing; very fine; x-cut fr: denture de fraise de laboratoire; très fine; double hélice symétrique de: Fräserverzahnung; sehr fein; Kreuzverzahnung	110
	en: cutter toothing; left helicoidal, right cutting, very fine; x-cut fr: denture de fraise de laboratoire; hélicoïdale à gauche, coupe à droite, très fine; double hélice symétrique de: Fräserverzahnung; links gewunden, rechts schneidend, sehr fein; Kreuzverzahnung	111

7.2 Cutters, fine

Code numbers for the toothing of cutters with a fine toothing shall be as given in Table 4. The numbers, shown in Table 4, range from 131 to 154.

Table 4 — Toothing of cutters, fine

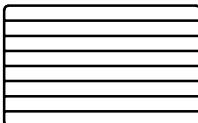
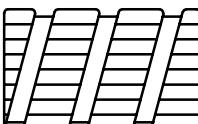
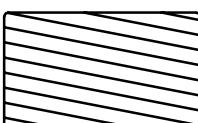
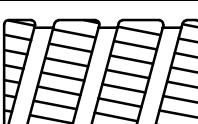
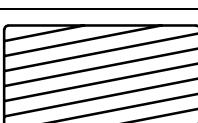
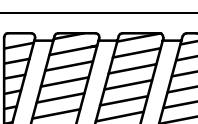
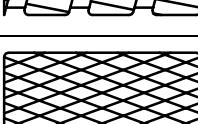
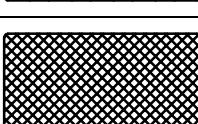
Type of toothing	Designation	Code number
	en: cutter toothing; straight, fine fr: denture de fraise de laboratoire; rectiligne, fine de: Fräserverzahnung; gerade, fein	131
	en: cutter toothing; straight, fine; left crosscut fr: denture de fraise de laboratoire; rectiligne, fine; coupe à gauche surtaillée de: Fräserverzahnung; gerade, fein; linker Querhieb	132
	en: cutter toothing; right helicoidal, fine fr: denture de fraise de laboratoire; hélicoïdale à droite, fine de: Fräserverzahnung; rechts gewunden, fein	133
	en: cutter toothing; right helicoidal, fine; fine left crosscut fr: denture de fraise de laboratoire; hélicoïdale à droite, fine; fine coupe à gauche surtaillée de: Fräserverzahnung; rechts gewunden, fein; feiner linker Querhieb	134
	en: cutter toothing; left helicoidal, fine fr: denture de fraise de laboratoire; hélicoïdale à gauche, fine de: Fräserverzahnung; links gewunden, fein	135
	en: cutter toothing; left helicoidal, fine; left crosscut fr: denture de fraise de laboratoire; hélicoïdale à gauche, fine; coupe à gauche surtaillée de: Fräserverzahnung; links gewunden, fein; linker Querhieb	136
	en: cutter toothing; right helicoidal, fine; left crosscut fr: denture de fraise de laboratoire; hélicoïdale à droite, fine; coupe à gauche surtaillée de: Fräserverzahnung; rechts gewunden, fein; linker Querhieb	137
	en: cutter toothing; fine; x-cut fr: denture de fraise de laboratoire; fine; double hélice symétrique de: Fräserverzahnung; fein; Kreuzverzahnung	140
	en: cutter toothing; fine; diamond toothing fr: denture de fraise de laboratoire; fine; surtaille de diamant de: Fräserverzahnung; fein; Diamantverzahnung	141

Table 4 (continued)

Type of toothing	Designation	Code number
	en: cutter toothing; left cutting, fine; x-cut fr: denture de fraise de laboratoire; coupe à gauche, fine; double hélice symétrique de: Fräserverzahnung; links schneidend, fein; Kreuzverzahnung	142
	en: cutter toothing; left helicoidal, right cutting, fine; x-cut fr: denture de fraise de laboratoire; hélicoïdale à gauche, coupe à droite, fine; double hélice symétrique de: Fräserverzahnung; links gewunden, rechts schneidend, fein; Kreuzverzahnung	143
	en: cutter toothing; right helicoidal, right cutting, fine; x-cut fr: denture de fraise de laboratoire; hélicoïdale à droite, coupe à droite, fine; double hélice symétrique de: Fräserverzahnung; rechts gewunden, rechts schneidend, fein; Kreuzverzahnung	144
	en: cutter toothing; right helicoidal, right cutting, fine; x-cut, right crosscut fr: denture de fraise de laboratoire; hélicoïdale à droite, coupe à droite, fine; double hélice symétrique, coupe à droite surtaillée de: Fräserverzahnung; rechts gewunden, rechts schneidend, fein; Kreuzverzahnung, rechter Querrieb	145
	en: cutter toothing; right helicoidal, fine; fine right crosscut fr: denture de fraise de laboratoire; hélicoïdale à droite, fine; fine coupe à droite surtaillée de: Fräserverzahnung; rechts gewunden, fein; feiner rechter Querrieb	154

7.3 Cutters, medium

Code numbers for the toothing of cutters with a medium toothing shall be as given in Table 5. The numbers, shown in Table 5, range from 171 to 194.

Table 5 — Tothing of cutters, medium

Type of toothing	Designation	Code number
	en: cutter toothing; straight, medium fr: denture de fraise de laboratoire; rectiligne, moyenne de: Fräserverzahnung; gerade, mittel	171
	en: cutter toothing; straight, medium; left crosscut fr: denture de fraise de laboratoire; rectiligne, moyenne; coupe à gauche surtaillée de: Fräserverzahnung; gerade, mittel; linker Querrieb	172

Table 5 (continued)

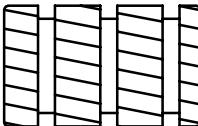
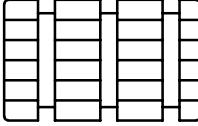
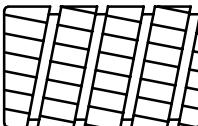
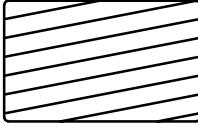
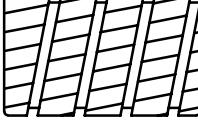
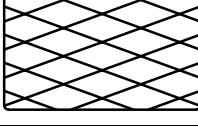
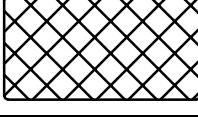
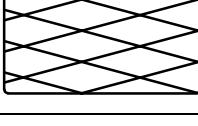
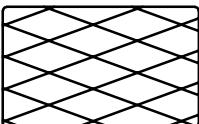
Type of toothing	Designation	Code number
	en: cutter toothing; right helicoidal, medium; with grooves fr: denture de fraise de laboratoire; hélicoïdale à droite, moyenne; avec gorges de: Fräserverzahnung; rechts gewunden, mittel; mit Rillen	173
	en: cutter toothing; straight, medium; with grooves fr: denture de fraise de laboratoire; rectiligne, moyenne; avec gorges de: Fräserverzahnung; gerade, mittel; mit Rillen	174
	en: cutter toothing; right helicoidal, medium fr: denture de fraise de laboratoire; hélicoïdale à droite, moyenne de: Fräserverzahnung; rechts gewunden, mittel	175
	en: cutter toothing; right helicoidal, medium; left crosscut fr: denture de fraise de laboratoire; hélicoïdale à droite, moyenne; coupe à gauche surtaillée de: Fräserverzahnung; rechts gewunden, mittel; linker Querhieb	176
	en: cutter toothing; left helicoidal, medium fr: denture de fraise de laboratoire; hélicoïdale à gauche, moyenne de: Fräserverzahnung; links gewunden, mittel	177
	en: cutter toothing; left helicoidal, medium; left crosscut fr: denture de fraise de laboratoire; hélicoïdale à gauche, moyenne; coupe à gauche surtaillée de: Fräserverzahnung; links gewunden, mittel; linker Querhieb	178
	en: cutter toothing; medium; x-cut fr: denture de fraise de laboratoire; moyenne; double hélice symétrique de: Fräserverzahnung; mittel; Kreuzverzahnung	190
	en: cutter toothing; medium; diamond toothing fr: denture de fraise de laboratoire; moyenne; surtaille en pointe de diamant de: Fräserverzahnung; mittel; Diamantverzahnung	191
	en: cutter toothing; left cutting, medium; x-cut fr: denture de fraise de laboratoire; coupe à gauche, moyenne; double hélice symétrique de: Fräserverzahnung; links schneidend, mittel; Kreuzverzahnung	192
	en: cutter toothing; right helicoidal, left cutting; medium fr: denture de fraise de laboratoire; hélicoïdale à droite, coupe à gauche; moyenne de: Fräserverzahnung; rechts gewunden, links schneidend; mittel	193

Table 5 (continued)

Type of toothing	Designation	Code number
	en: cutter toothing; left helicoidal, right cutting, medium; x-cut fr: denture de fraise de laboratoire; hélicoïdale à gauche, coupe à droite, moyenne; double hélice symétrique de: Fräserverzahnung; links gewunden, rechts schneidend, mittel; Kreuzverzahnung	194

7.4 Cutters, coarse

Code numbers for the toothing of cutters with a coarse toothing shall be as given in Table 6. The numbers, shown in Table 6, range from 211 to 221.

Table 6 — Tooothing of cutters, coarse

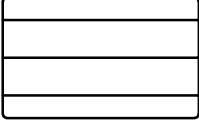
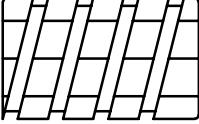
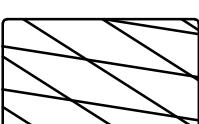
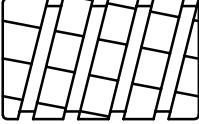
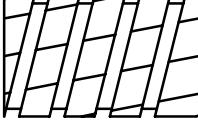
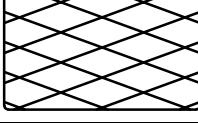
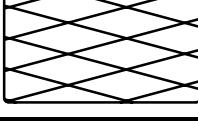
Type of toothing	Designation	Code number
	en: cutter toothing; straight, coarse fr: denture de fraise de laboratoire; rectiligne, grossière de: Fräserverzahnung; gerade, grob	211
	en: cutter toothing; straight, coarse; left crosscut fr: denture de fraise de laboratoire; rectiligne, grossière; coupe à gauche surtaillée de: Fräserverzahnung; gerade, grob; linker Querrieb	212
	en: cutter toothing; right helicoidal, right cutting, coarse; 2 cuttings (e.g. for wax treatment) fr: denture de fraise de laboratoire; hélicoïdale à droit, coupe à droite, grossière; 2 coupes (par exemple pour traitement à la cire) de: Fräserverzahnung; rechts gewunden, rechts schneidend, grob; 2 Schneiden (z.B. für Wachsbearbeitung)	213
	en: cutter toothing; coarse; x-cut (e.g. for titan treatment) fr: denture de fraise de laboratoire; grossière; double hélice symétrique (par exemple pour traitement au titane) de: Fräserverzahnung; grob; Kreuzverzahnung (z.B. für Titanbearbeitung)	214
	en: cutter toothing; right helicoidal, coarse fr: denture de fraise de laboratoire; hélicoïdale à droite, grossière de: Fräserverzahnung; rechts gewunden, grob	215
	en: cutter toothing; right helicoidal, coarse; left crosscut fr: denture de fraise de laboratoire; hélicoïdale à droite, grossière; coupe à gauche surtaillée de: Fräserverzahnung; rechts gewunden, grob; linker Querrieb	216

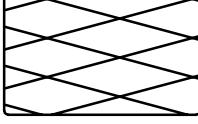
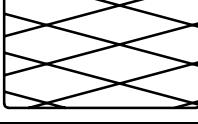
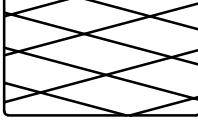
Table 6 (continued)

Type of toothing	Designation	Code number
	en: cutter toothing; left helicoidal, coarse fr: denture de fraise de laboratoire; hélicoïdale à gauche, grossière de: Fräserverzahnung; links gewunden, grob	217
	en: cutter toothing; left helicoidal, coarse; left crosscut fr: denture de fraise de laboratoire; hélicoïdale à gauche, grossière; à gauche surtaillée de: Fräserverzahnung; links gewunden, grob; linker Querhieb	218
	en: cutter toothing; coarse; x-cut fr: denture de fraise de laboratoire; grossière; double hélice symétrique de: Fräserverzahnung; grob; Kreuzverzahnung	220
	en: cutter toothing; left cutting, coarse; x-cut fr: denture de fraise de laboratoire; coupe à gauche, grossière; double hélice symétrique de: Fräserverzahnung; links schneidend, grob; Kreuzverzahnung	221

7.5 Cutters, very coarse

Code numbers for the toothing of cutters with a very coarse toothing shall be as given in Table 7. The numbers, shown in Table 7, range from 222 to 225.

Table 7 — Toothing of cutters, very coarse

Type of toothing	Designation	Code number
	en: cutter toothing; helicoidal right, very coarse fr: denture de fraise de laboratoire; hélicoïdale à droite, très grossière de: Fräserverzahnung; rechts gewunden, sehr grob	222
	en: cutter toothing; very coarse; x-cut fr: denture de fraise de laboratoire; très grossière; double hélice symétrique de: Fräserverzahnung; sehr grob; Kreuzverzahnung	223
	en: cutter toothing; left cutting, very coarse; x-cut fr: denture de fraise de laboratoire; coupe à gauche, très grossière; double hélice symétrique de: Fräserverzahnung; links schneidend, sehr grob; Kreuzverzahnung	224
	en: cutter toothing; left helicoidal, right cutting, very coarse; x-cut fr: denture de fraise de laboratoire; hélicoïdale à gauche, coupe à droite, très grossière; double hélice symétrique de: Fräserverzahnung; links gewunden, rechts schneidend, sehr grob; Kreuzverzahnung	225

8 Tooothing of surgical instruments

Code numbers for the toothing of cutters with a toothing used in surgical operations shall be as given in Table 8. The numbers, shown in Table 8, range from 251 to 340.

Table 8 — Tooothing of surgical instruments

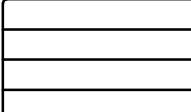
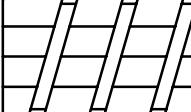
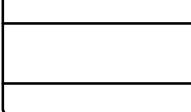
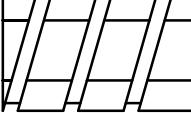
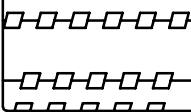
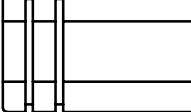
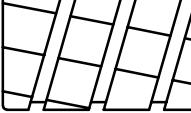
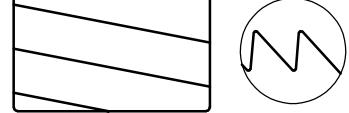
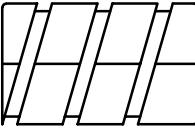
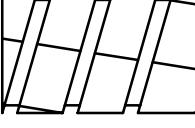
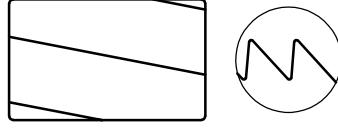
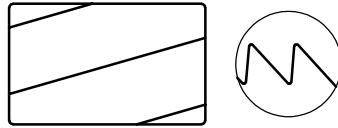
Type of toothing	Designation	Code number
	en: surgery toothing; straight, fine fr: denture chirurgicale; rectiligne, fine de: Chirgieverzahnung; gerade, fein	251
	en: surgery toothing; straight, fine; left crosscut fr: denture chirurgicale; rectiligne, fine; coupe à gauche surtaillée de: Chirgieverzahnung; gerade, fein; linker Querrieb	252
	en: surgery toothing; straight, medium fr: denture chirurgicale; rectiligne, moyenne de: Chirgieverzahnung; gerade, mittel	291
	en: surgery toothing; straight, medium; left crosscut fr: denture chirurgicale; rectiligne, moyenne; coupe à gauche surtaillée de: Chirgieverzahnung; gerade, mittel; linker Querrieb	292
	en: surgery toothing; straight, medium; fine left crosscut fr: denture chirurgicale; rectiligne, moyenne; fine coupe à gauche surtaillée de: Chirgieverzahnung; gerade, mittel; feiner linker Querrieb	293
	en: surgery toothing; straight, medium; with grooves in the distal 1/3 fr: denture chirurgicale; rectiligne, moyenne; avec gorges en distale 1/3 de: Chirgieverzahnung; gerade, mittel; mit Rillen im vorderen Drittel	294
	en: surgery toothing; right helicoidal, medium fr: denture chirurgicale; hélicoïdale à droite, moyenne de: Chirgieverzahnung; rechts gewunden, mittel	295
	en: surgery toothing; right helicoidal, medium; left crosscut fr: denture chirurgicale; hélicoïdale à droite, moyenne; coupe à gauche surtaillée de: Chirgieverzahnung; rechts gewunden, mittel; linker Querrieb	296
	en: surgery toothing; right helicoidal, medium; saw toothing fr: denture chirurgicale; hélicoïdale à droite, moyenne; dents de scie de: Chirgieverzahnung; rechts gewunden, mittel; Sägeverzahnung	297

Table 8 (continued)

Type of toothing	Designation	Code number
	en: surgery toothing; right helicoidal, right cutting, medium; x-cut fr: denture chirurgicale, hélicoïdale à droite, coupe à droite, moyenne; double hélice symétrique de: Chirurgieverzahnung, rechts gewunden, rechts schneidend, mittel; Kreuzverzahnung	298
	en: surgery toothing; straight, coarse fr: denture chirurgicale; rectiligne, grossière de: Chirurgieverzahnung; gerade, grob	331
	en: surgery toothing; straight, coarse; left crosscut fr: denture chirurgicale; rectiligne, grossière; coupe à gauche surtaillée de: Chirurgieverzahnung; gerade, grob; linker Querhieb	332
	en: surgery toothing; right helicoidal, coarse fr: denture chirurgicale; hélicoïdale à droite, grossière de: Chirurgieverzahnung; rechts gewunden, grob	336
	en: surgery toothing; right helicoidal, coarse; left crosscut fr: denture chirurgicale; hélicoïdale à droite, grossière; coupe à gauche surtaillée de: Chirurgieverzahnung; rechts gewunden, grob; linker Querhieb	337
	en: surgery toothing; right helicoidal, coarse; saw toothing fr: denture chirurgicale; hélicoïdale à droite, grossière; dents de scie de: Chirurgieverzahnung; rechts gewunden, grob; Sägeverzahnung	338
	en: surgery toothing; left helicoidal, coarse; saw toothing fr: denture chirurgicale; hélicoïdale à gauche, grossière; dents de scie de: Chirurgieverzahnung; links gewunden, grob; Sägeverzahnung	339
	en: surgery toothing; left helicoidal, coarse fr: denture chirurgicale; hélicoïdale à gauche, grossière de: Chirurgieverzahnung; links gewunden, grob	340

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