



**INTERNATIONAL STANDARD ISO 5969 : 1979  
TECHNICAL CORRIGENDUM 1**

Published 1991-02-15

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION · МЕЖДУНАРОДНАЯ ОРГАНИЗАЦИЯ ПО СТАНДАРТИЗАЦИИ · ORGANISATION INTERNATIONALE DE NORMALISATION

## **Ground thread taps for pipe threads G series and Rp series – Tolerances on the threaded portion**

### **TECHNICAL CORRIGENDUM 1**

*Tarauds à filets rectifiés pour filetages gaz séries G et Rp – Tolérances sur la partie taillée*  
**RECTIFICATIF TECHNIQUE 1**

Technical corrigendum 1 to International Standard ISO 5969:1979 was prepared by Technical Committee ISO/TC 29, *Small tools*, Sub-Committee SC 4, *Screwing taps and dies*.

*Page 4*

#### **Subclause 3.5**

Delete the title and insert: "**3.5 Tolerance on half-angle  $\alpha/2$  of thread**"

*Page 6*

#### **Table 3**

For size designation "**1/8**" delete the value of minimum major diameter "**9,865**" and insert "**9,685**"

*Page 7*

#### **Tables 5 and 6**

In the columns "**Tap designation**", delete "**Tolerance on angle  $\alpha$  and half-angle  $\alpha/2$** " and insert "**Tolerance on half-angle  $\alpha/2$** "

---

**UDC 621.993**

**Ref. No. ISO 5969 : 1979/Cor.1 : 1991 (E)**

**Descriptors:** tools, taps, pipe threads, dimensional tolerances.

© ISO 1991

Printed in Switzerland

This page intentionally left blank