INTERNATIONAL STANDARD

ISO 5781

Third edition 2016-08-01

Hydraulic fluid power — Pressurereducing valves, sequence valves, unloading valves, throttle valves and check valves — Mounting surfaces

Transmissions hydrauliques — Réducteurs de pression, soupapes de séquence, soupapes de décharge, soupapes d'étranglement et clapets de non-retour — Plan de pose



ISO 5781:2016(E)



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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT), see the following URL: Foreword — Supplementary information.

The committee responsible for this document is ISO/TC 131, *Fluid power systems*, Subcommittee SC 5, *Control products and components*.

This third edition cancels and replaces the second edition (ISO 5781:2000), which has been technically revised.

Introduction

In hydraulic fluid power systems, power is transmitted and controlled through a liquid under pressure circulating within an enclosed circuit. The most typical components found in such systems are hydraulic valves. They control flow direction, pressure or the flow rate of liquids in the enclosed circuit.

Hydraulic fluid power — Pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves — Mounting surfaces

1 Scope

This International Standard specifies the dimensions and other data relating to surfaces on which hydraulic pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves are mounted in order to ensure interchangeability.

It applies to mounting surfaces for hydraulic pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves, which represent current practice; they are generally applicable to industrial equipment.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 1219-1, Fluid power systems and components — Graphical symbols and circuit diagrams — Part 1: Graphical symbols for conventional use and data-processing applications

ISO 3601-2:2008, Fluid power systems — O-rings —Part 2: Housing dimensions for general applications

ISO 4401, Hydraulic fluid power — Four-port directional control valves — Mounting surfaces

ISO 5598, Fluid power systems and components — Vocabulary

ISO 5783, Hydraulic fluid power —Code for identification of valve mounting surfaces and cartridge valve cavities

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 5598 and the graphical symbols given in ISO 1219-1 apply.

4 Symbols

- **4.1** For the purposes of this International Standard, the following symbols apply:
- a) A, B, P, T, X and Y identify ports;
- b) F₁, F₂, F₃, F₄, F₅ and F₆ identify threaded holes for fixing screws;
- c) G identifies the location of pin holes;
- d) D identifies the fixing screw diameter;
- e) r_{max} identifies the mounting surface edge radius.
- **4.2** The graphic symbols used in <u>Tables 2</u>, <u>3</u>, <u>5</u>, <u>6</u>, <u>8</u>, <u>9</u>, <u>11</u>, <u>12</u>, <u>14</u> and <u>15</u> are in conformance with the graphical symbols in ISO 1219-1.

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4.3 The code system used in this International Standard is defined in ISO 5783.

5 Tolerances

- **5.1** The following values shall be applied to the mounting surface, i.e. the area within the dashed double-dotted lines:
- surface roughness: ISO 3601-2:2008, 5.1.4 and 5.2.3;
- surface flatness: 0,01 mm over a distance of 100 mm (see ISO 3601-2:2008, 5.1.4);
- tolerance on diameters of locating pin holes: H12.
- **5.2** With respect to the point of origin, the following tolerances shall be complied with along the *x* and *y* axes:
- pin holes: ±0,1 mm;
- screw holes: ±0,1 mm;
- main ports: ±0,2 mm.

For the other dimensions, see the figures.

6 Dimensions

- **6.1** Mounting surface dimensions for hydraulic pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves shall be selected from the figures and tables specified in $\underline{6.2}$ to $\underline{6.6}$.
- **6.2** Mounting surface dimensions for pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves with main ports of 4,5 mm maximum diameter (code: 5781-02-01-0-16) are given in Figure 1 and Table 1.
- **6.3** Mounting surface dimensions for pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves with main ports of 7,5 mm maximum diameter (code: 5781-03-04-0-16) are given in Figure 2 and Table 4.
- **6.4** Mounting surface dimensions for pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves with main ports of 14,7 mm maximum diameter (code: 5781-06-07-0-16) are given in Figure 3 and Table 7.
- **6.5** Mounting surface dimensions for pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves with main ports of 23,4 mm maximum diameter (code: 5781-08-10-0-16) are given in Figure 4 and Table 10.
- **6.6** Mounting surface dimensions for pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves with main ports of 32 mm maximum diameter (code: 5781-10-13-0-16) are given in Figure 5 and Table 13.

7 Port marking

7.1 The port symbols to be used for pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves shall be selected from the figures specified in 7.2 to 7.11.

- **7.2** The symbols for directly-operated pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves with main ports of 4,5 mm maximum diameter (code: 5781-02-01-0-16) are given in Table 2.
- **7.3** The symbols for pilot-operated pressure-reducing valves, sequence valves and unloading valves with main ports of 4,5 mm maximum diameter (code: 5781-02-01-0-16) are given in <u>Table 3</u>.
- **7.4** The symbols for directly-operated pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves with main ports of 7,5 mm maximum diameter (code: 5781-03-04-0-16) are given in Table 5.
- **7.5** The symbols for pilot-operated pressure-reducing valves, sequence valves and unloading valves with main ports of 7,5 mm maximum diameter (code: 5781-03-04-0-16) are given in <u>Table 6</u>.
- **7.6** The symbols for directly-operated pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves with main ports of 14,7 mm maximum diameter (code: 5781-06-07-0-16) are given in <u>Table 8</u>.
- **7.7** The symbols for pilot-operated pressure-reducing valves, sequence valves and unloading valves with main ports of 14,7 mm maximum diameter (code: 5781-06-07-0-16) are given in <u>Table 9</u>.
- **7.8** The symbols for directly-operated pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves with main ports of 23,4 mm maximum diameter (code: 5781-08-10-0-16) are given in <u>Table 11</u>.
- **7.9** The symbols for pilot-operated pressure-reducing valves, sequence valves and unloading valves with main ports of 23,4 mm maximum diameter (code: 5781-08-10-0-16) are given in <u>Table 12</u>.
- **7.10** The symbols for directly-operated pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves with main ports of 32 mm maximum diameter (code: 5781-10-13-0-16) are given in Table 14.
- **7.11** The symbols for pilot-operated pressure-reducing valves, sequence valves and unloading valves with main ports of 32 mm maximum diameter (code: 5781-10-13-0-16) are given in <u>Table 15</u>.
- **7.12** The direction A to B should not be used in new designs. This variant will be removed when this International Standard is next revised.

8 Modular stack valves

For modular stack valves, the mounting surfaces and port markings defined in ISO 4401 shall be used.

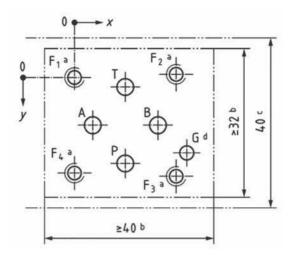
9 Rated pressure

For indication of the maximum limit of the working pressure, see Note 1 in the Figures 1, 2, 3, 4 and 5.

10 Identification statement (reference to this International Standard)

Use the following statement in test reports, catalogues and sales literature when electing to comply with this International Standard:

"Mounting surface dimensions conform to ISO 5781:2016, *Hydraulic fluid power — Pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves — Mounting surfaces.*"



Key

- The minimum thread depth is 1,5 times the screw diameter, D. The full thread depth recommended is 2D + 6 mm, to facilitate interchangeability of valves and reduce the number of fixing screw lengths. The recommended engagement of fixing screw thread for ferrous mountings is 1,25 D.
- b The dimensions specifying the area within the dashed double-dotted lines are the minimum dimensions for the mounting surface. The corners of the rectangle may be radiused to a maximum radius, r_{max} , equal to the thread diameter of the fixing screws.
- This dimension gives the minimum space required for a valve with this mounting surface. The dimension is also the minimum distance from centreline to centreline of two identical mounting surfaces placed on a manifold block.
- d Blind hole in the mounting surface to accommodate the locating pin on the valves; the minimum depth is 4 mm.

NOTE 1 The supplier shall stipulate the maximum working pressure for subplates and manifold blocks.

NOTE 2 See <u>Tables 2</u> and <u>3</u> for graphical symbols.

Figure 1 — Mounting surface for pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves with main ports of 4,5 mm maximum diameter (code: 5781-02-01-0-16)

Table 1 — Mounting surface for pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves with main ports of 4,5 mm maximum diameter (code: 5781-02-01-0-16)

| Avia | P | A | Т | В | F1 | F2 | F3 | F4 | G |
|------|------------|------------|------------|------------|----|-------|-------|------|-------|
| Axis | ø 4,5 max. | ø 4,5 max. | ø 4,5 max. | ø 4,5 max. | M5 | M5 | M5 | M5 | ø 3,4 |
| Х | 12 | 4,3 | 12 | 19,7 | 0 | 24 | 24 | 0 | 26,5 |
| у | 20,25 | 11,25 | 2,25 | 11,25 | 0 | -0,75 | 23,25 | 22,5 | 17,75 |

Table 2 — Directly-operated pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves with main ports of 4,5 mm maximum diameter (code: 5781-02-01-0-16)

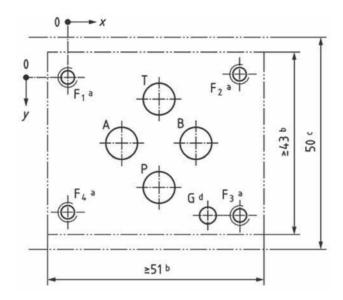
| Option conforming to ISO 5783 | 0 | 1 | 2 | 3 | |
|---|----------------|----------------|----------------|----------------|--|
| Description | Externa | drain | Internal drain | | |
| Description | Internal pilot | External pilot | Internal pilot | External pilot | |
| Pressure-reducing valves | P | | | | |
| Pressure-reducing valves with by-pass check valve | P | | | | |
| Sequence valves | A I | | | | |
| Sequence valves with by-pass check valve | P | | | | |
| Unloading valves | | B P | | | |
| Unloading valves with by-pass check valve | | B P N | | B P W | |
| Throttle valves | A J | В | A | В | |

 Table 2 (continued)

| Option conforming to ISO 5783 | 0 | 1 | 2 | 3 | |
|--|-------------------------------|----------|----------------|----------------|--|
| Description | Externa | l drain | Interna | al drain | |
| Description | Internal pilot External pilot | | Internal pilot | External pilot | |
| Throttle valves with by-pass check valve | A | Т | A B | | |
| Check valves | | | A B | | |
| Pilot-operated check valves | | PA BT | | P, A | |

Table 3 — Pilot-operated pressure-reducing valves, sequence valves and unloading valves with main ports of 4,5 mm maximum diameter (code: 5781-02-01-0-16)

| Option conforming to ISO 5783 | 0 | 1 | 2 | 3 |
|---|----------------------------|-----------------------|----------------|----------------|
| Doccrintion | External | drain | Inte | rnal drain |
| Description | Internal pilot | External pilot | Internal pilot | External pilot |
| Pressure-reducing valves | P | B ^a P T | | |
| Pressure-reducing valves with by-pass check valve | P | B ^a D T | | |
| Sequence valves | | Ba Ba | | |
| Sequence valves with by-pass check valve | P T | P B ^a | | |
| Unloading valves | | B A T | | B |
| a Port for supplementary | remote control; may be blo | ocked if not used. | | |



Key

- The minimum thread depth is 1,5 times the screw diameter, D. The full thread depth recommended is 2D + 6 mm, to facilitate interchangeability of valves and reduce the number of fixing screw lengths. The recommended engagement of fixing screw thread for ferrous mountings is 1,25 D.
- The dimensions specifying the area within the dashed double-dotted lines are the minimum dimensions for the mounting surface. The corners of the rectangle may be radiused to a maximum radius, r_{max} , equal to the thread diameter of the fixing screws.
- This dimension gives the minimum space required for a valve with this mounting surface. The dimension is also the minimum distance from centreline to centreline of two identical mounting surfaces placed on a manifold block.
- d Blind hole in the mounting surface to accommodate the locating pin on the valves; the minimum depth is 4 mm.
- NOTE 1 The supplier shall stipulate the maximum working pressure for subplates and manifold blocks.
- NOTE 2 See <u>Tables 5</u> and <u>6</u> for graphical symbols.

Figure 2 — Mounting surface for pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves with main ports of 7,5 mm maximum diameter (code: 5781-03-04-0-16)

Table 4 — Mounting surface for pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves with main ports of 7,5 mm maximum diameter (code: 5781-03-04-0-16)

| Axis | P | A | T | В | G | F ₁ | F ₂ | F ₃ | F ₄ |
|------|------------|------------|------------|------------|-------|-----------------------|-----------------------|-----------------------|-----------------------|
| AXIS | ø 7,5 max. | ø 7,5 max. | ø 7,5 max. | ø 7,5 max. | ø 4 | M5 | M5 | M5 | M5 |
| Х | 21,5 | 12,7 | 21,5 | 30,2 | 33 | 0 | 40,5 | 40,5 | 0 |
| у | 25,9 | 15,5 | 5,1 | 15,5 | 31,75 | 0 | -0,75 | 31,75 | 31 |

Table 5 — Directly-operated pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves with main ports of 7,5 mm maximum diameter (code: 5781-03-04-0-16)

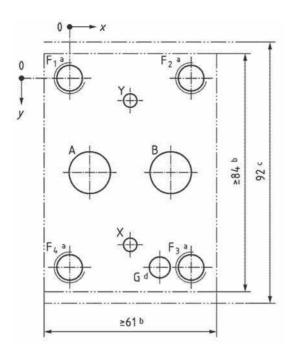
| Option conforming to ISO 5783 | 0 | 1 | 2 | 3 |
|---|----------------|----------------|----------------|----------------|
| Description | External drain | | Interna | al drain |
| Description | Internal pilot | External pilot | Internal pilot | External pilot |
| Pressure-reducing valves | P | | | |
| Pressure-reducing valves with by-pass check valve | P | | | |
| Sequence valves | I P W | | | |
| Sequence valves with by-pass check valve | P | | | |
| Unloading valves | | B P T | | |
| Unloading valves with by-pass check valve | | B P A | | B P A |
| Throttle valves | A A | B T | A | В |

Table 5 (continued)

| Option conforming to ISO 5783 | 0 | 1 | 2 | 3 | |
|--|-------------------------------|----------|------------------------------|--------|--|
| Description | Externa | al drain | Internal drain | | |
| Description | Internal pilot External pilot | | Internal pilot External pilo | | |
| Throttle valves with by-pass check valve | A B B | | | | |
| Check valves | | | < | A B | |
| Pilot-operated check valves | | PA BT | | P, A | |

Table 6 — Pilot-operated pressure-reducing valves, sequence valves and unloading valves with main ports of 7,5 mm maximum diameter (code: 5781-03-04-0-16)

| Option conforming to ISO 5783 | 0 | 1 | 2 | 3 | | | |
|---|-----------------------------|------------------------|----------------|----------------|-------------------------------|--|------------|
| Description | Externa | External drain Into | | | External drain Internal drain | | rnal drain |
| Description | Internal pilot | External pilot | Internal pilot | External pilot | | | |
| Pressure-reducing valves | P | B ^a T | | | | | |
| Pressure-reducing valves with by-pass check valve | P | B ^a T | | | | | |
| Sequence valves | P T | P Ba | | | | | |
| Sequence valves with by-pass check valve | P T | P B ^a | | | | | |
| Unloading valves | | B A T | | B | | | |
| ^a Port for supplemen | tary remote control; may be | e blocked if not used. | | | | | |



Key

- The minimum thread depth is 1,5 times the screw diameter, D. The full thread depth recommended is 2D + 6 mm, to facilitate interchangeability of valves and reduce the number of fixing screw lengths. The recommended engagement of fixing screw thread for ferrous mountings is 1,25 D.
- b The dimensions specifying the area within the dashed double-dotted lines are the minimum dimensions for the mounting surface. The corners of the rectangle may be radiused to a maximum radius, r_{max} , equal to the thread diameter of the fixing screws.
- This dimension gives the minimum space required for a valve with this mounting surface. The dimension is also the minimum distance from centreline to centreline of two identical mounting surfaces placed on a manifold block.
- d Blind hole in the mounting surface to accommodate the locating pin on the valves; the minimum depth is 4 mm.
- NOTE 1 The supplier shall stipulate the maximum working pressure for subplates and manifold blocks.
- NOTE 2 See <u>Tables 8</u> and <u>9</u> for graphical symbols.

Figure 3 — Mounting surface for pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves with main ports of 14,7 mm maximum diameter (code: 5781-06-07-0-16)

Table 7 — Mounting surface for pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves with main ports of 14,7 mm maximum diameter (code: 5781-06-07-0-16)

| Axis | A | В | X | Y | G | F ₁ | \mathbf{F}_2 | F ₃ | \mathbf{F}_4 |
|------|-------------|-------------|-------|-------|-------|-----------------------|----------------|-----------------------|----------------|
| AXIS | ø 14,7 max. | ø 14,7 max. | ø 4,8 | ø 4,8 | ø 7,5 | M10 | M10 | M10 | M10 |
| Х | 7,1 | 35,7 | 21,4 | 21,4 | 31,8 | 0 | 42,9 | 42,9 | 0 |
| у | 33,3 | 33,3 | 58,7 | 7,9 | 66,7 | 0 | 0 | 66,7 | 66,7 |

Table 8 — Directly operated pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves with main ports of 14,7 mm maximum diameter (code: 5781-06-07-0-16)

| Option conforming to ISO 5783 | 0 | 1 | 2 | 3 | |
|--|----------------|----------------|----------------|----------------|--|
| Description | Externa | ldrain | Internal drain | | |
| Description | Internal pilot | External pilot | Internal pilot | External pilot | |
| Dragging noducing volving | A | | | | |
| Pressure-reducing valves ^a | B | | | | |
| Pressure-reducing valves | X B | | | | |
| with by-pass check valve ^a | B | | | | |
| Sequence valves | A A Y | X A Y | | | |
| Sequence valves with by- pass check valve | A | X A Y | | | |
| Unloading valves | | X A Y | | X B | |
| Throttle valves | A J | В, | A < | В | |
| ^a See <u>7.12</u> . | | | | | |

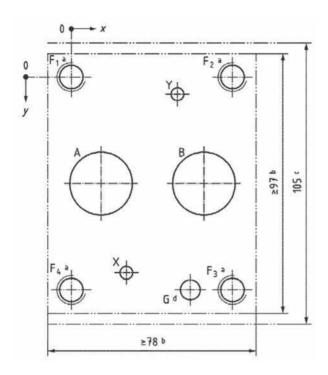
 Table 8 (continued)

| Option conforming to ISO 5783 | 0 | 1 | 2 | 3 | |
|--|----------------|----------------|----------------|----------------|--|
| Description | Externa | drain | Intern | al drain | |
| Description | Internal pilot | External pilot | Internal pilot | External pilot | |
| Throttle valves with by- pass check valve | A B | | A B | | |
| Check valves | | | (| I B | |
| Pilot-operated check valves | | X, A | | X, A | |
| a See <u>7.12</u> . | | | | | |

Table 9 — Pilot-operated pressure-reducing valves, sequence valves and unloading valves with main ports of 14,7 mm maximum diameter (code: 5781-06-07-0-16)

| Option conforming to ISO 5783 | 0 | 1 | 2 | 3 |
|--|----------------|------------------|----------------|----------------|
| Description | Externa | External drain | | nal drain |
| Description | Internal pilot | External pilot | Internal pilot | External pilot |
| Pressure-reducing | B X X | B Y ³ | | |
| valves ^b | B | A Xª | | |
| Pressure-reducing valves with by-pass check valve ^b | B X X | A X | | |
| | B | X ³ | | |
| Sequence valves | A Y | A Xa Ya | | |
| Sequence valves with by-pass check valve | A Y | A Xª | | |
| Unloading valves | | X B Y | | X B |

See <u>7.12</u>.



- The minimum thread depth is 1,5 times the screw diameter, D. The full thread depth recommended is 2D + 6 mm, to facilitate interchangeability of valves and reduce the number of fixing screw lengths. The recommended engagement of fixing screw thread for ferrous mountings is 1,25 D.
- The dimensions specifying the area within the dashed double-dotted lines are the minimum dimensions for the mounting surface. The corners of the rectangle may be radiused to a maximum radius, rmax, equal to the thread diameter of the fixing screws.
- This dimension gives the minimum space required for a valve with this mounting surface. The dimension is also the minimum distance from centreline to centreline of two identical mounting surfaces placed on a manifold block.
- d Blind hole in the mounting surface to accommodate the locating pin on the valves; the minimum depth is 4 mm.
- NOTE 1 The supplier shall stipulate the maximum working pressure for subplates and manifold blocks.
- NOTE 2 See <u>Tables 11</u> and <u>12</u> for graphical symbols.

Figure 4 — Mounting surface for pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves with main ports of 23,4 mm maximum diameter (code: 5781-08-10-0-16)

Table 10 — Mounting surface for pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves with main ports of 23,4 mm maximum diameter (code: 5781-08-10-0-16)

| Axis | A | В | X | Y | G | F ₁ | F ₂ | F ₃ | F ₄ |
|------|-------------|-------------|-------|-------|-------|-----------------------|-----------------------|-----------------------|-----------------------|
| AXIS | ø 23,4 max. | ø 23,4 max. | ø 4,8 | ø 4,8 | ø 7,5 | M10 | M10 | M10 | M10 |
| Х | 11,1 | 49,2 | 20,8 | 39,7 | 44,5 | 0 | 60,3 | 60,3 | 0 |
| у | 39,7 | 39,7 | 73 | 6,4 | 79,4 | 0 | 0 | 79,4 | 79,4 |

Table 11 — Directly-operated pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves with main ports of 23,4 mm maximum diameter (code: 5781-08-10-0-16)

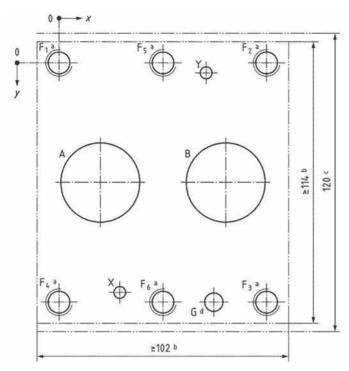
| Option conforming to ISO 5783 | 0 | 1 | 2 | 3 | |
|--|----------------|----------------|----------------|----------------|--|
| Description | Externa | l drain | Internal drain | | |
| Description | Internal pilot | External pilot | Internal pilot | External pilot | |
| Pressure-reducing valves ^a | A | | | | |
| r ressure-reducing varves | B | | | | |
| Pressure-reducing valves | A X | | | | |
| with by-pass check valve ^a | B | | | | |
| Sequence valves | A A Y | X B Y | | | |
| Sequence valves with by- pass check valve | A | X B Y | | | |
| Unloading valves | | X A Y | | X B | |
| Throttle valves | A J | <u>В</u> Ү | A < | В | |
| ^a See <u>7.12</u> . | | | | | |

 Table 11 (continued)

| Option conforming to ISO 5783 | 0 | 1 | 2 | 3 | | |
|--|----------------|----------------|----------------|----------------|--|--|
| Docarintion | Externa | l drain | Intern | al drain | | |
| Description | Internal pilot | External pilot | Internal pilot | External pilot | | |
| Throttle valves with by- pass check valve | A B | | A B | | | |
| Check valves | | | 4 | I B | | |
| Pilot-operated check valves | | XA B | | X, A | | |
| a See <u>7.12</u> . | | | | | | |

Table 12 — Pilot-operated pressure-reducing valves, sequence valves and unloading valves with main ports of 23,4 mm maximum diameter (code: 5781-08-10-0-16)

| Option conforming to ISO 5783 | 0 | 1 | 2 | 3 | |
|---|----------------------------|------------------|-------------------|----------------|--|
| | Externa | l drain | Inte | Internal drain | |
| Description | Internal pilot | External pilot | Internal pilot | External pilot | |
| Pressure-reducing | B × | A X | | | |
| valves ^b | B | A Xª | | | |
| Pressure-reducing valves | A X | A X | | | |
| with by-pass check valveb | B | X ³ | | | |
| Sequence valves | A Y | A V Xa | | | |
| Sequence valves with by- pass check valve | A Y | A Xª | | | |
| Unloading valves | | X B | | X B | |
| a Port for supplementary rb See <u>7.12</u>. | emote control; may be bloc | ked if not used. | | | |



- The minimum thread depth is 1,5 times the screw diameter, D. The full thread depth recommended is 2D + 6 mm, to facilitate interchangeability of valves and reduce the number of fixing screw lengths. The recommended engagement of fixing screw thread for ferrous mountings is 1,25 D.
- The dimensions specifying the area within the dashed double-dotted lines are the minimum dimensions for the mounting surface. The corners of the rectangle may be radiused to a maximum radius, r_{max} , equal to the thread diameter of the fixing screws.
- This dimension gives the minimum space required for a valve with this mounting surface. The dimension is also the minimum distance from centreline to centreline of two identical mounting surfaces placed on a manifold block.
- d Blind hole in the mounting surface to accommodate the locating pin on the valves; the minimum depth is 4 mm.
- NOTE 1 The supplier shall stipulate the maximum working pressure for subplates and manifold blocks.
- NOTE 2 See <u>Tables 14</u> and <u>15</u> for graphical symbols.

Figure 5 — Mounting surface for pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves with main ports of 32 mm maximum diameter (code: 5781-09-13-0-16)

Table 13 — Mounting surface for pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves with main ports of 32 mm maximum diameter (code: 5781-09-13-0-16)

| Axis | A | В | X | Y | G | \mathbf{F}_1 | F ₂ | F ₃ | F ₄ | F ₅ | F ₆ |
|------|-----------|-----------|-------|-------|-------|----------------|-----------------------|-----------------------|----------------|-----------------------|-----------------------|
| AXIS | ø 32 max. | ø 32 max. | ø 4,8 | ø 4,8 | ø 7,5 | M10 | M10 | M10 | M10 | M10 | M10 |
| Х | 16,7 | 67,5 | 24,6 | 59,6 | 62,7 | 0 | 84,1 | 84,1 | 0 | 42,1 | 42,1 |
| у | 48,4 | 48,4 | 92,9 | 4 | 96,8 | 0 | 0 | 96,8 | 96,8 | 0 | 96,8 |

Table 14 — Directly-operated pressure-reducing valves, sequence valves, unloading valves, throttle valves and check valves with main ports of 32 mm maximum diameter (code: 5781-09-13-0-16)

| Option conforming to ISO 5783 | 0 | 1 | 2 | 3 | |
|--|----------------|----------------|-------------------|----------------|--|
| Description | Externa | l drain | Internal drain | | |
| Description . | Internal pilot | External pilot | Internal pilot | External pilot | |
| Pressure-reducing valvesa | A X | | | | |
| r ressure-reducing valves | B | | | | |
| Pressure-reducing valves | A X | | | | |
| with a by-pass check valve ^a | B | | | | |
| Sequence valves | A Y | X B Y | | | |
| Sequence valves with by- pass check valve | A | X B Y | | | |
| Unloading valves | | X A Y | | X B | |
| Throttle valves | A B | | <u>A</u> <u>B</u> | | |
| a See <u>7.12</u> . | | | | | |

Table 14 (continued)

| Option conforming to ISO 5783 | 0 | 1 | 2 | 3 | | |
|--|----------------|----------------|----------------|----------------|--|--|
| Doggrintion | Externa | l drain | Interna | al drain | | |
| Description | Internal pilot | External pilot | Internal pilot | External pilot | | |
| Throttle valves with by- pass check valve | A B | | A B | | | |
| Check valves | | | (| A B | | |
| Pilot-operated check valves | | X, A | | X, A | | |
| a See <u>7.12</u> . | | | | | | |

Table 15 — Pilot-operated pressure-reducing valves, sequence valves and unloading valves with main ports of 32 mm maximum diameter (code: 5781-09-13-0-16)

| Option conforming to ISO 5783 | 0 | 1 | 2 | 3 |
|---|---------------------------|------------------|-------------------|----------------|
| | Externa | External drain | | ernal drain |
| Description | Internal pilot | External pilot | Internal pilot | External pilot |
| Pressure-reducing valves ^b | B X | A X | | |
| riessure-reducing valves | B | A Xª | | |
| Pressure-reducing valves with by-pass check valve ^b | B X | B Y ³ | | |
| | B | X ³ | | |
| Sequence valves | B | A Xa Ya | | |
| Sequence valves with by- pass check valve | A Y | A Xa | | |
| Unloading valves | | X B Y | | X |
| Port for supplementary reb See 7.12. | mote control; may be bloc | ked if not used. | | |

Bibliography

- [1] ISO 129, Technical drawings Dimensioning General principles, definitions, methods of execution and special indications
- [2] ISO 286-1, Geometrical product specifications (GPS) ISO code system for tolerances on linear sizes Part 1: Basis of tolerances, deviations and fits
- [3] ISO 965-1, ISO general purpose metric screw threads Tolerances Part 1: Principles and basic data
- [4] ISO 1101, Geometrical product specifications (GPS) Geometrical tolerancing Tolerances of form, orientation, location and run-out
- [5] ISO 1302, Geometrical Product Specifications (GPS) Indication of surface texture in technical product documentation
- [6] ISO 4287, Geometrical Product Specifications (GPS) Surface texture: Profile method Terms, definitions and surface texture parameters

