

INTERNATIONAL STANDARD



**Metallic communication cable test methods –
Part 4-10: Electromagnetic compatibility (EMC) – Transfer impedance and
screening attenuation of feed-throughs and electromagnetic gaskets – Double
coaxial test method**



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INTERNATIONAL STANDARD



**Metallic communication cable test methods –
Part 4-10: Electromagnetic compatibility (EMC) – Transfer impedance and
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INTERNATIONAL ELECTROTECHNICAL COMMISSION

METALLIC COMMUNICATION CABLE TEST METHODS –

Part 4-10: Electromagnetic compatibility (EMC) – Transfer impedance and screening attenuation of feed-throughs and electromagnetic gaskets – Double coaxial test method

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International Standard IEC 62153-4-10 has been prepared by IEC technical committee 46: Cables, wires, waveguides, R.F. connectors, R.F. and microwave passive components and accessories.

This second edition cancels and replaces the first edition published in 2009. It constitutes a technical revision.

The main technical changes with regard to the previous edition are as follows:

- addition of a new clause that describes a procedure for verification of the measurement set-up and further information regarding sample preparation;
- addition of a new Annex that describes how to improve measurement certainty in the very low frequency area.

The text of this standard is based on the following documents:

| FDIS | Report on voting |
|-------------|------------------|
| 46/563/FDIS | 46/580/RVD |

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts of the IEC 62153 series, under the general title: *Metallic communication cable test methods*, can be found on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
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METALLIC COMMUNICATION CABLE TEST METHODS –

Part 4-10: Electromagnetic compatibility (EMC) – Transfer impedance and screening attenuation of feed-throughs and electromagnetic gaskets – Double coaxial test method

1 Scope

This part of IEC 62153 details a coaxial method suitable for determining the transfer impedance and/or screening attenuation of feed-throughs and electromagnetic gaskets.

The shielded screening attenuation test set-up according to IEC 62153-4-4 (triaxial method) has been modified to take into account the particularities of feed-throughs and gaskets.

A wide dynamic and frequency range can be applied to test even super screened feed-throughs and gaskets with normal instrumentation from low frequencies up to the limit of defined transversal waves in the coaxial circuits at approximately 4 GHz.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

Void.

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

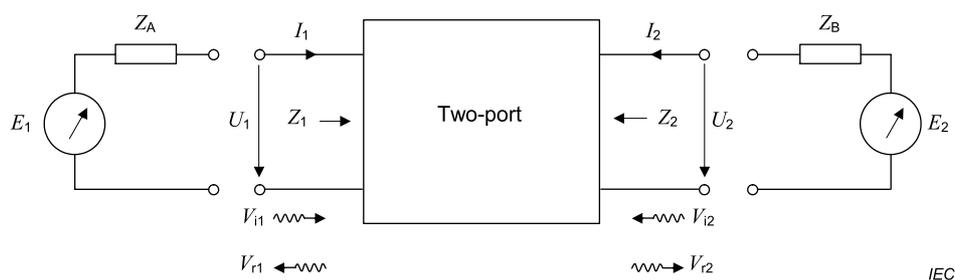
3.1

operational (Betriebs) transfer function in the forward direction H_{B21}

operational (Betriebs) scattering parameter S_{21}

quotient of the reflected square root of power wave fed into the reference impedance of the output of the two-port and the unreflected square root of the power wave consumed at the input of the two-port

EXAMPLE (see Figure 1)

**Key**

| | | | |
|------------|--|------------------|---|
| E_1, E_2 | network analyzer at input, output respectively | V_{i1}, V_{i2} | incident square root of complex power waves (see note) at input and output, respectively |
| Z_A, Z_B | reference impedance at input and output respectively | V_{r1}, V_{r2} | reflected square root of complex power waves (see note) at input and output, respectively |
| I_1, I_2 | current at input and output, respectively | Z_1, Z_2 | impedance at input and output, respectively |
| U_1, U_2 | voltage at input and output, respectively | | |

Figure 1 – A two-port

Note 1 to entry: Complex power is the product $U \cdot I$. Apparent power is the product $U \cdot I^*$, which is used in electrical power technique, where the angle between the voltage and current is of interest. I^* is the complex conjugate of the current I .

S_{21} or H_{B21} is the operational (Betriebs) transfer function in the forward direction defined as follows:

$$S_{21} = \frac{V_{r2}}{V_{i1}} \Big|_{V_{i2}=0} = \frac{2U_2}{E_1} \sqrt{\frac{Z_A}{Z_B}} = H_{B21}$$

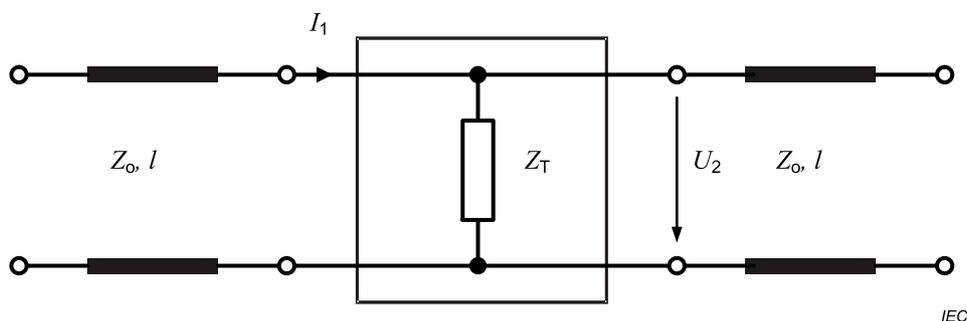
See Annex C of IEC TR 62152:2009.

3.2**transfer impedance**

equivalent circuit of the measurement of a feed-through or gasket, shunt impedance Z_T between the primary and secondary circuit

EXAMPLE The transfer impedance of an electrically short screen is defined as the quotient of the open circuit voltage U_2 induced to the secondary circuit by the current I_1 fed into the primary circuit or vice versa. See Figure 2.

Z_T of an electrically short screen is expressed in Ω or decibels in relation to 1 Ω .

**Figure 2 – Equivalent circuit of the test set-up and definition of Z_T**

$$Z_T = \frac{U_2}{I_1} \quad (1)$$

$$Z_T = +20 \times \log_{10} \left(\frac{|Z_T|}{1\Omega} \right) \quad (2)$$

3.3 operational (Betriebs) attenuation

the quotient of the unreflected square root of power wave fed into the reference impedance of the input of the two-port and the square root of the power wave consumed by the load of the two-port expressed in dB and radians

Note 1 to entry: See IEC TR 62152.

3.4 screening attenuation

a_s

logarithmic ratio of the incident (unreflected) square root of power wave fed into the nominal impedance of the primary circuit of the test set-up and the periodic maximum values of the square root of power wave $V_{r2, \max}$ coupled into the secondary circuit of the test set-up when its characteristic impedance Z_o is normalized to 150 Ω

EXAMPLE

$$\begin{aligned} a_s &= -20 \times \log_{10} \left(\text{Env} \left| \frac{V_{r2, \max}}{V_{i1}} \right| \right) + 20 \times \log_{10} \left| \frac{\sqrt{150 \Omega}}{\sqrt{Z_o}} \right| = \\ &= 20 \times \log_{10} \left| \frac{1}{\text{Env}(S_{21, \max})} \right| + 20 \times \log_{10} \left| \frac{\sqrt{150 \Omega}}{\sqrt{Z_o}} \right| = \\ &= \text{Min. Env} (A_{B21}) + 20 \times \log_{10} \left| \frac{\sqrt{150 \Omega}}{\sqrt{Z_o}} \right| \end{aligned} \quad (3)$$

where

a_s is the screening attenuation expressed in dB;

Env (A_{B21}) is the operational attenuation recorded as the envelope curve of the measured values in dB (See 7.1);

Min.Env (A_{B21}) is the operational attenuation recorded as the minimum envelope curve of the measured values in dB (See 7.1);

150 Ω is the standardized impedance of the secondary ("outer" or disturbed) circuit.

The screening attenuation, expressed in dB of an electrically short device is:

$$a_s \approx 20 \times \log_{10} \left| \frac{50\Omega}{Z_T} \right| \quad (4)$$

where

a_s is the screening attenuation expressed in Ω ;

Z_T is the transfer impedance of the device under test.

Note 1 to entry: Formula (4) may be deduced from Formulas (3) and (5) as follows, assuming an electrically short device:

$$a_s = 20 \times \log_{10} \left| \frac{\sqrt{Z_o \times 150\Omega}}{2 \times Z_T} \right|. \text{ If we assume that } 150 \Omega \approx 3 \times Z_o, \text{ then}$$

$$a_s = 20 \times \log_{10} \left| \frac{150\Omega}{2\sqrt{3} \times Z_T} \right| \text{ and approximate } 2\sqrt{3} \approx 3 \text{ then } a_s \approx 20 \times \log_{10} \left| \frac{50\Omega}{Z_T} \right| \text{ and Formula (4) is valid.}$$

In the measurement, both primary and secondary circuits are low impedance. This leads to a 6 dB lower A_{B21} than in e.g. the tube measurement of connectors; see IEC 62153-4-7.

3.5 **device under test** **DUT**

connector's body or screen, intended to be mounted to a shielding or screening wall (or box), or an electromagnetic gasket

3.6 **triaxial test method**

method for measuring the transfer impedance and screening attenuation of passive transmission components like cables and connectors in an triaxial arrangement

Note 1 to entry: Primarily used for components with elongated dimensions and therefore distributed coupling over the transfer impedance along the components.

See also IEC TS 62153-4-1.

3.7 **double coaxial test method**

method for measuring the transfer impedance and screening attenuation of passive transmission components like connector feed-throughs and electro magnetical gaskets in an cascaded arrangement

Note 1 to entry: Primarily used for short components with concentrated transfer impedance.

See also IEC TS 62153-4-1.

4 Principle of the test method

Figure 3 shows a typical feed-through construction where a coaxial connection is brought into a screened housing to a printed circuit board. Important are the coaxial connector body's and electromagnetic gasket's reliable connection to the screening or shielding box.

The electromagnetic tightness of a connector body's mounting or a gasket is measured as transfer impedance and/or screening attenuation.

The test set-up consists of two RF-tight coaxial systems separated by a metallic wall to which the DUT is mounted. The feed-through test set-up is shown in Figure 4. The gasket test set-up is shown in Figure 5. Here the gasket is pressed between two metallic plates.

The nominal impedances of both sides of the coaxial fixture should be the same as that of the test equipment. The generator side is called the primary circuit or inner circuit and the receiver side is called the secondary circuit or outer circuit.

The set-up is the same for measuring the transfer impedance and the screening attenuation.

Annex A gives a theoretical model of the test set-up. Useful information concerning the triaxial measurement technique is given in [3]¹.

¹ Figures in square brackets refer to the Bibliography.

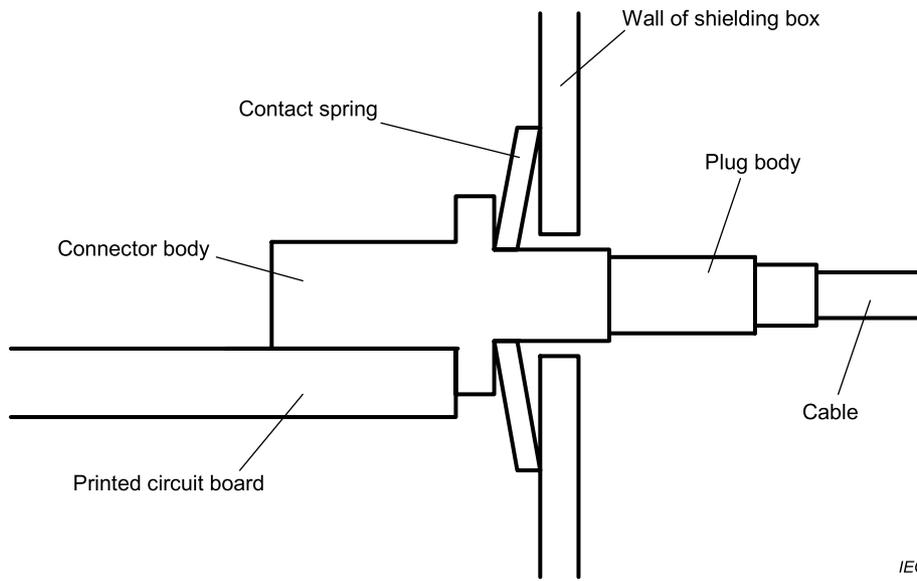
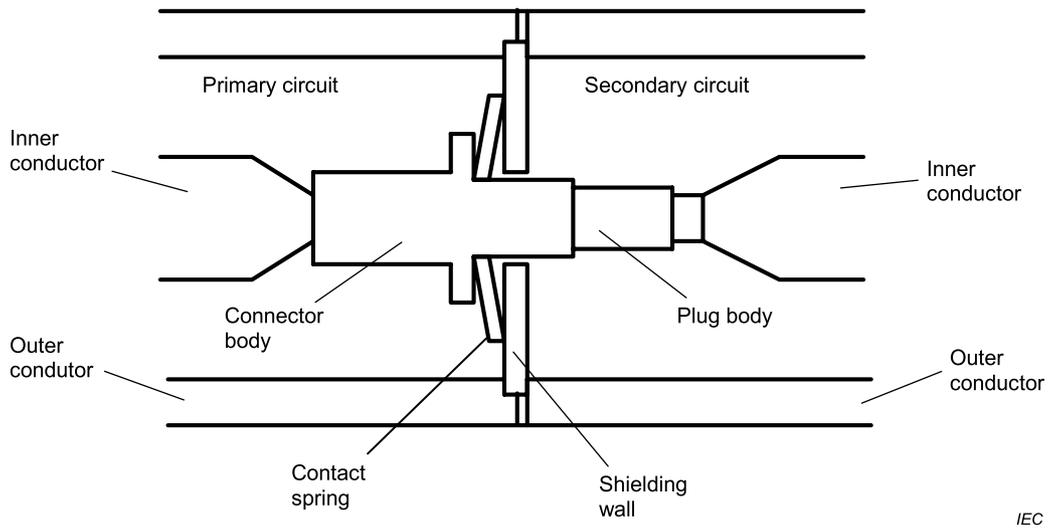
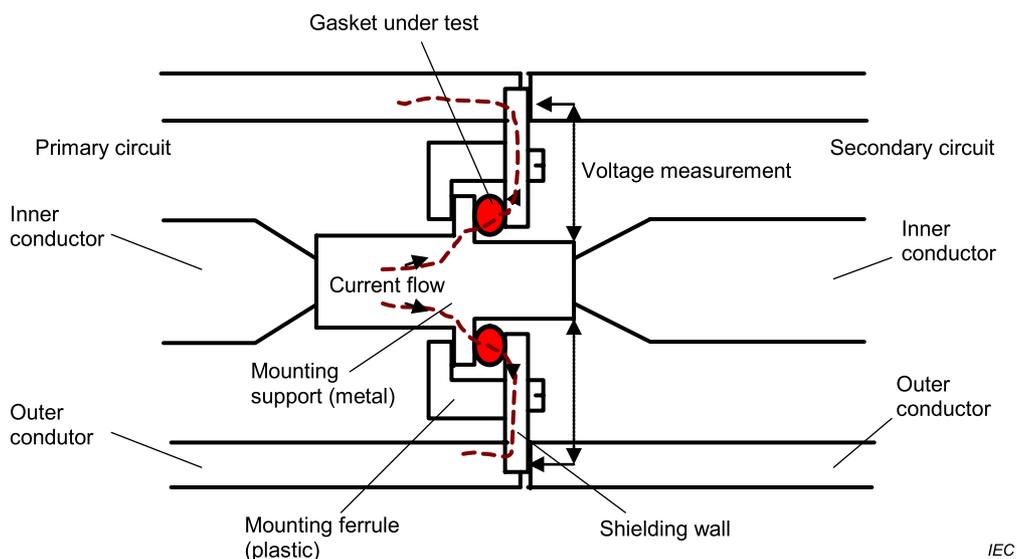


Figure 3 – Cross-section of a typical feed-through configuration



NOTE It is important that the coupled voltage is measured without any disturbing extra coupling voltage not coming from the feed-through under test (compare with Figure 5).

Figure 4 – Cross-section of the test fixture with a connector



In test rig design, care shall be taken that the disturbing current in the primary circuit cannot cause unwanted transition voltages in the measuring secondary circuit. Separate voltage and current “contacts” are a must.

One should not end in a situation where transition or contact resistances of the test rig influence the test results. Special care shall be taken to design the mounting of the test plate between the primary and secondary circuits or systems. Figure 5 shows how to avoid bringing the transition resistance between the mounting plate and primary circuit into the disturbing voltage measurement circuit formed by the secondary circuit of the test system.

It is important that the coupled voltage is measured without any disturbing extra coupling voltage not coming from the gasket under test (compare with Figure 4).

Figure 5 – Cross-section of the test fixture with an electromagnetic gasket

5 Procedure

5.1 Equipment

The test fixture set-up is shown in Figures 3, 4 and 5 and consists of the following:

- a double coaxial test fixture where the sides are separated by metallic wall/walls for mounting of the DUT (Figure 4) (feed-through) or the gasket pressed between two plates, the first one belonging to the centre conductor and primary circuit and the second one to the outer conductor and secondary circuit, Figure 5;
- the RF-tight double coaxial, test fixture which should have preferably a diameter such that the characteristic impedance to the outer tube is 50Ω respectively the nominal impedance of the network analyzer or generator and receiver;
- a signal generator with the same characteristic impedance as the test fixture with the mounted DUT or an impedance matching adapter, completed with a power amplifier if necessary for very high screening attenuation;
- a receiver with a calibrated step attenuator or a network analyzer (NWA).

NOTE The generator and the receiver may be included in a network analyzer.

5.2 Dynamic range

The dynamic range (noise floor) of the test setup shall be tested by replacing the DUT by a solid metallic plate.

5.3 Verification of the test set-up

In order to verify the proper function of the applied instrumentation and the calculation of the transfer impedance according to 7.1, it is recommended to do a verification measurement by use of a reference device with known characteristics. An example design of such a device is given in Annex B.

5.4 Sample preparation

The feed-through connector or gasket shall be mounted into the fixture according to the manufacturer's instructions. The specification of the applied contact zones is of particular interest since this defines the contact resistance as an integral part of the transfer impedance of the DUT. Deviating test fixture contact characteristics will result in variations of the measured transfer impedance and screening attenuation, respectively.

6 Measurement

6.1 General

The operational attenuation $A_{B21}(Z_T = \infty)$ of the test fixture with an open circuited DUT ($Z_T = \infty$) shall be measured and recorded vs. frequency.

The operational attenuation A'_{B21} with the feed-through connector mounted to the plate or the gasket inserted is measured and recorded vs. frequency.

The operational attenuation of the feed-through or gasket is then:

$$A_{B21} = A'_{B21} - A_{B21}(Z_T = \infty)$$

6.2 Screening attenuation

See 3.4.

6.3 Transfer impedance

See 3.2.

7 Expression of results

7.1 Transfer impedance

$$Z_T = \frac{S_{21} Z_o}{2} = \frac{H_{B21} Z_o}{2}$$

$$|Z_T| = \frac{|Z_o|}{2} \times 10^{-\frac{A_{B21}}{20}} \quad (5)$$

where

Z_o is the nominal characteristic impedance of the primary and secondary circuits, equal to the impedance of the generator and receiver.

NOTE Contrary to the measurement of the transfer impedance of cable screens, the transfer impedance of the connector is not related to length.

7.2 Screening attenuation

The screening attenuation a_s has to be normalized to the agreed standard conditions where the impedance of the “outer world” or secondary circuit is $Z_s = 150 \Omega$:

$$a_s = \text{Min.Env}(A_{B21}) + 10 \times \log_{10} \left| \frac{Z_s = 150 \Omega}{Z_o} \right| \quad (6)$$

where

a_s is the screening attenuation related to a secondary or outer circuit (“radiating”) impedance of 150Ω in dB;

Min.Env (A_{B21}) is the operational attenuation recorded as the minimum envelope curve of the measured values in dB (see 7.1);

Z_o is the characteristic impedance of the fixture in Ω .

NOTE At frequencies higher than the limit of the electrically short feed-through the measurement, results will be similar to screening attenuation measurement of a long transmission line.

7.3 Requirements

The results of the transfer impedance and/or the screening attenuation shall comply with the value indicated in a relevant specification.

Annex A (informative)

Background for the measurement of the shielding effectiveness of feed-throughs and electromagnetic gaskets

A.1 General

A reference for the measurement of the shielding or screening effectiveness of feed-throughs and electromagnetic gaskets is given in [1]. The following is an excerpt of the main issues of this paper as well as additional information regarding the practical measurement, the details of DUT captivation and the obtained results.

The proper function of modern communication equipment is strongly influenced by the proper EMI shielding of electrical components. Feed-throughs can contribute significantly to the overall EMI level of communication equipment. A cross-section of the typical configuration of a feed-through is shown in Figure A.1. The connector body is soldered onto the circuit board and thus electrically connected to the ground potential of the electrical circuitry.

At higher frequencies, the potential of the circuit board's ground plane is usually not equal to that of the shielding box. A contact spring short-circuits this potential difference. If the contact spring were not present in the setup of Figure A.1, excessive radiation of electromagnetic waves along the cable's outer conductor would be the result.

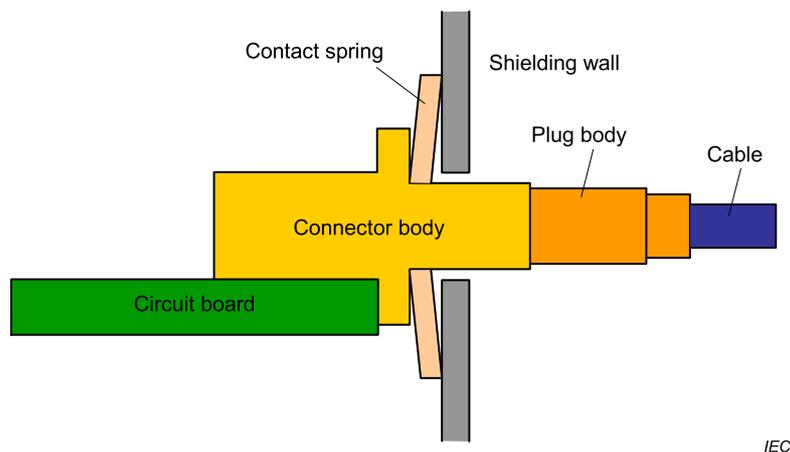


Figure A.1 – Cross-section of a typical feed-through configuration

It is usually a very time-consuming task to evaluate the shielding or screening effectiveness of a feed-through in a test configuration as is recommended in CISPR 25 [4]. The measurement setups that are described therein are generally based on some kind of free space measurement, which requires an anechoic chamber.

The introduction of well-defined electrically conducting boundaries in a test fixture would greatly simplify the measurement procedure.

This is possible by application of a coaxial test setup. A cross-section view of the test fixture is shown in Figure A.2. The section to the left of Figure A.2 represents the inner of a component. A signal is fed to the outer conductor of the connector under test by means of the coaxial line's inner conductor. The amount of RF-leakage that can be detected on the opposite side of the shielding wall is picked up by the centre conductor of the coaxial line to the right. In the case of a two-port operational scattering (S_{21}) parameter or operational forward transfer function measurement, where the two ports of the network analyzer are connected to both coaxial line sections, S_{21} is a direct measure for the shielding efficiency of a feed-through or gasket tested in well defined circumstances that make repeatable and comparable tests possible.

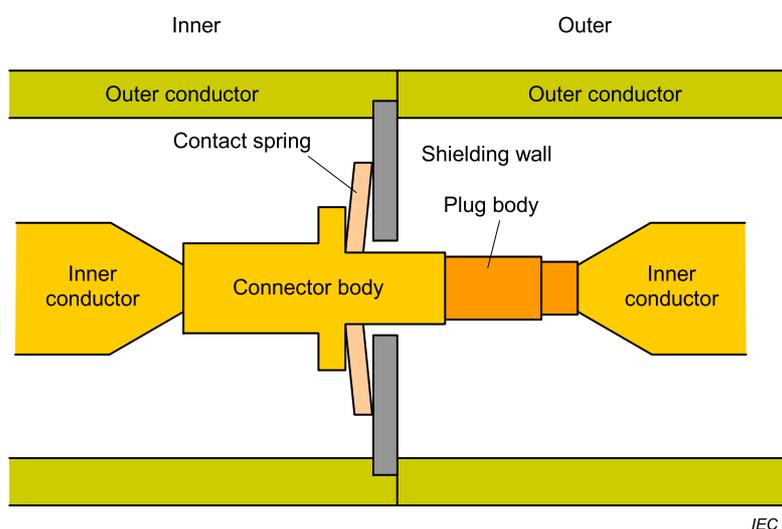


Figure A.2 – Cross-section of the test fixture with a connector

A.2 Theoretical model of the test procedure

Figure A.3 shows an equivalent circuit of the test fixture. The characteristic impedance and length on both sides of the feed-through under test are given by Z_o and l respectively. The normalized, with respect to Z_o , shunt admittance $y = 1/z$ and shunt impedance z represents a simple electrical model for the feed-through. This model is applicable, as long as the wavelength at the frequency of interest is long compared to the dimensions of the structures.

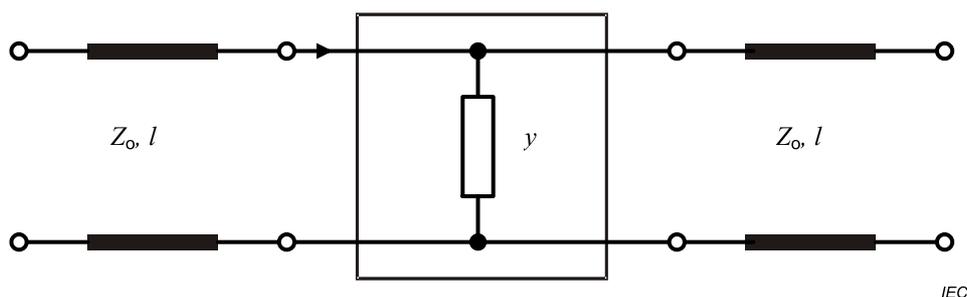


Figure A.3 – Equivalent circuit of the test setup with the shunt admittance y of the feed-through

Following Hoffmann [2] and/or Halme *et al.* [1], the two-port network containing the normalized shunt admittance y or normalized shunt impedance z can be described by the operational S -parameter-matrix when placed between equal impedances which are the normalizing or reference impedances, being $Z_o = Z_L$.

$$\underline{S} = \begin{pmatrix} \frac{-y}{y+2} & \frac{2}{y+2} \\ \frac{2}{y+2} & \frac{-y}{y+2} \end{pmatrix} = \begin{pmatrix} \frac{-1}{1+2z} & \frac{2z}{1+2z} \\ \frac{2z}{1+2z} & \frac{-1}{1+2z} \end{pmatrix} \quad (\text{A.1})$$

z and y are normalized to the reference impedance Z_o by:

$$z = \frac{1}{y} = \frac{Z}{Z_o} = \frac{1}{Y \cdot Z_o} \quad (\text{A.2})$$

For the case of an ideal open circuit and a short circuit as an equivalent circuit for the feed-through, the following S -matrices are calculated:

for $z \rightarrow 0 : S = \begin{pmatrix} -1 & 0 \\ 0 & -1 \end{pmatrix}$ (A.3)

or $z \rightarrow \infty : S = \begin{pmatrix} 0 & 1 \\ 1 & 0 \end{pmatrix}$

Formula (A.1) indicates that the shunt impedance equal to Z_T of the feed-through may be estimated from the measured S -parameter S_{21} by:

$$Z_T = z \cdot Z_o = \frac{S_{21}}{2(1-S_{21})} \cdot Z_o \approx \frac{S_{21}}{2} \cdot Z_o \text{ for } |S_{21}| \ll 1 \quad (\text{A.4})$$

A.3 Performing measurements

A.3.1 Characteristic impedance uniformity of the test fixture

The uniformity of the characteristic impedances within the test fixture is important. Line sections with deviations from the nominal characteristic impedance will cause impedance transformations, resulting in measurements that will generate erroneous calculations of the transfer impedance and the screening attenuation.

Cable measurements with the shielded screening effectiveness test method have shown that to obtain test results, which correspond to the theory, unintended reflection points in the test fixture shall be avoided. The time domain reflectometer (TDR) measurement performed on a test fixture with a through connection shown in Figure A.4 verifies a suitable impedance smoothness of the coaxial line section within the primary and secondary circuit.

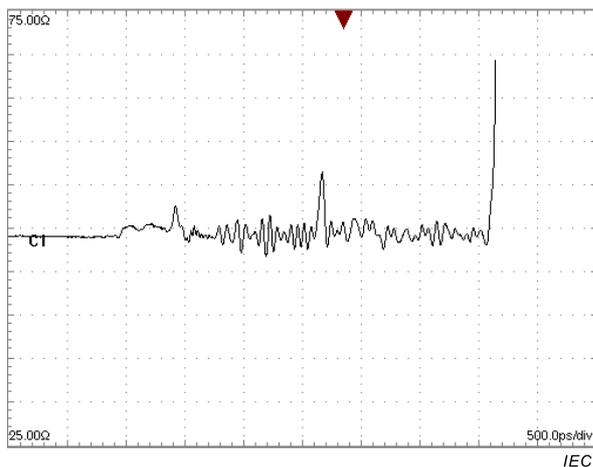


Figure A.4a – Without filter, rise time is 17 ps

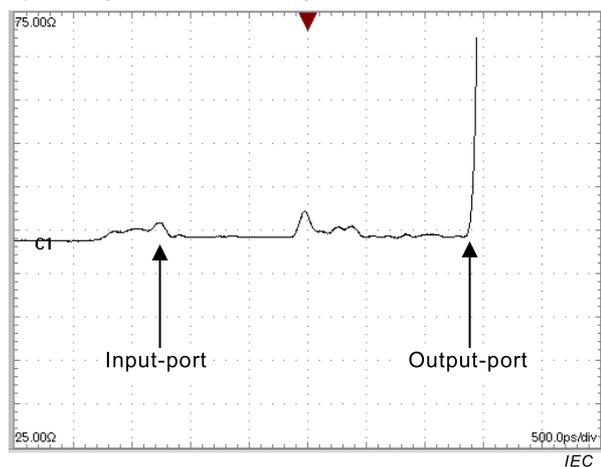


Figure A.4b – With filter, rise time is 73 ps

NOTE The output-port is an open circuit. Test object “through-connection ($Z_T = \infty$)”. (0,5 ns/div or 8,5 cm/div; 5 Ω/div). The filter is lowpass (4,8 GHz).

Figure A.4 – TDR step response at input-port of test fixture

No substantial deviation from the system impedance ($Z_o = 50 \Omega$) with potential to cause screening measurement errors can be observed.

A.3.2 Measuring EMI-gaskets by using a NWA

Screening measurements are performed with appropriate signal generators and receivers. These instruments are included in modern network analyzers (NWA) that also provide easy handling with useful internal functions and calibration procedures to ensure high measurement certainties and simple operation.

An appropriate procedure for the use of a NWA to measure the screening attenuation of a feed-through or an EMI-gasket according to the requirements in Clauses 5, 6 and 7 is given by the following step-by-step procedure.

- a) Ensure the capability of the test fixture, e.g. by TDR measurement of a through connection.
- b) Calibrate the NWA in order to reach sufficient measurement certainty and noise floor.
- c) Measure through connection ($Z_T = \infty$) with NWA and store S_{21} forward transmission log magnitude ($|S_{21}(Z_T = \infty)|$ [dB], equivalent to $-A_{B21}(Z_T = \infty)$).
- d) Ensure the needed dynamic range by replacing the through connection with a solid metallic shielding wall and recording the measured noise floor. Enabling averaging functions may help to reduce noise floor considerably.
- e) Prepare a test captivation for the DUT according to applicable specification or manufacturer's instruction.
- f) Replace the metallic shielding wall with the DUT mounted in the test captivation and measure S_{21} forward transmission log magnitude ($|S'_{21}|$ in [dB], equivalent to $-A'_{B21}$).
- g) Calculate the operational screening transmission S_{21} [dB] = S'_{21} [dB] – $S_{21}(Z_T = \infty)$ [dB] (easily done by applying NWA internal memory and calculation functions).
- h) The operational attenuation of the feed-through or gasket is then $A_{B21} = -S_{21}$ [dB].
- i) Calculate the transfer impedance or screening attenuation according to 7.1 or 7.2 respectively.

A.3.3 Pictures and measurement results

Figure A.5 shows pictures of the applied test fixture connected to a NWA. Figures A.6 and A.7 are detailed views of the test fixture and of the contact areas. Figure A.8 shows detailed pictures and depictions of the applied DUT-test captivation.

To investigate the noise level of the network analyzer, both ports were connected to shorting elements to imitate the test fixture mounted with a low transfer impedance gasket. Results are depicted in Figure A.9. The plot of Figure A.10 shows measurement results when a metal plate is mounted in the test fixture representing the dynamic range. The measured amplitude of S_{21} is comparable to the case where only the noise limit of the network analyzer was measured. This leads to the assumption that even a higher dynamic range can be achieved when a low noise amplifier, LNA, or a receiver with a lower noise floor is applied.

Figure A.11 shows a typical S_{21} measurement result of a conductive O-ring applied as an EMI-gasket. This measurement serves as a basis for the calculation of the transfer impedance Z_T (Figure A.12) or the screening attenuation a_s (Figure A.13) of the DUT according to 7.1 and 7.2, respectively.

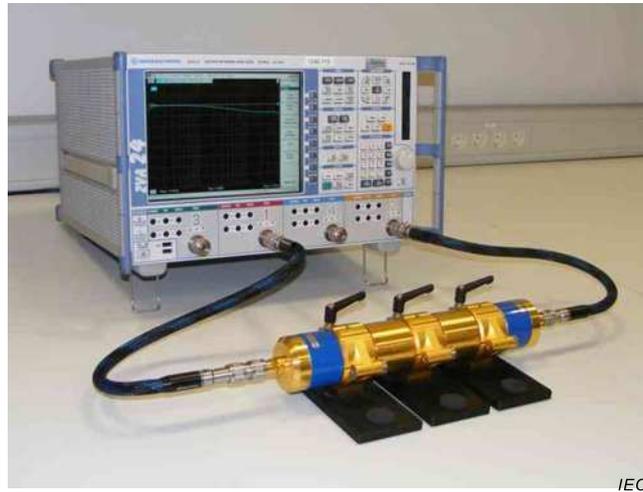


Figure A.5 – View of the test fixture connected to a network analyzer



Figure A.6a – Assembled test fixture



Figure A.6b – Open test fixture

Figure A.6 – Top view of the test fixture

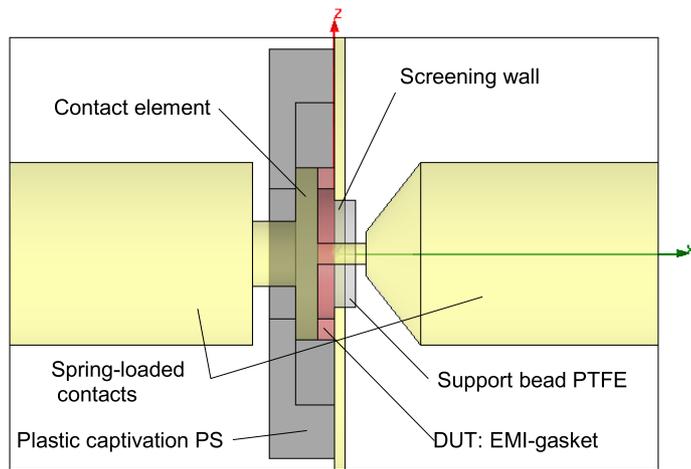


Figure A.7a – De-mounted test captivation



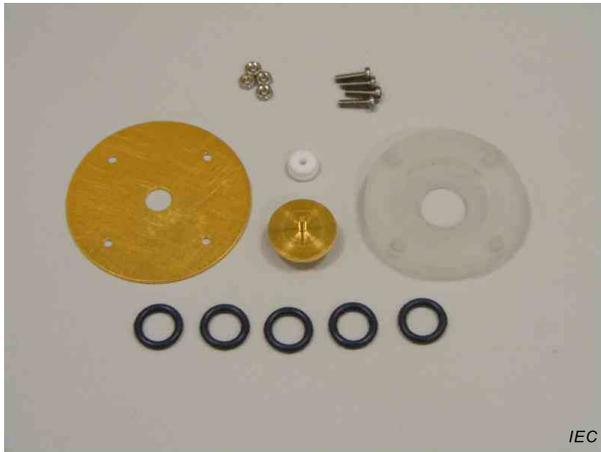
Figure A.7b – Mounted test captivation

Figure A.7 – Detailed view of the contact area



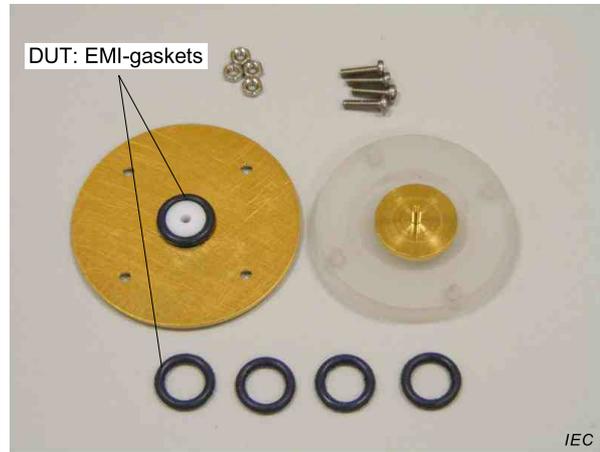
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Figure A.8a – Schematic drawing of test captivation



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Figure A.8b – De-assembled test captivation



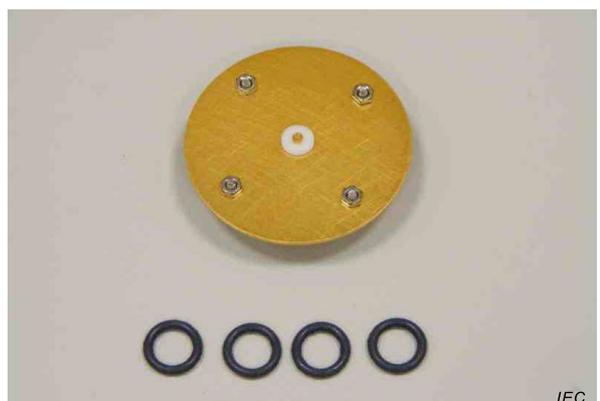
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Figure A.8c – Pre-assembled test captivation



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Figure A.8d – Front view (aiming at primary circuit)



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Figure A.8e – Rear view (aiming at secondary circuit)

Figure A.8 – Detailed view of the captivation for the conductive O-ring test

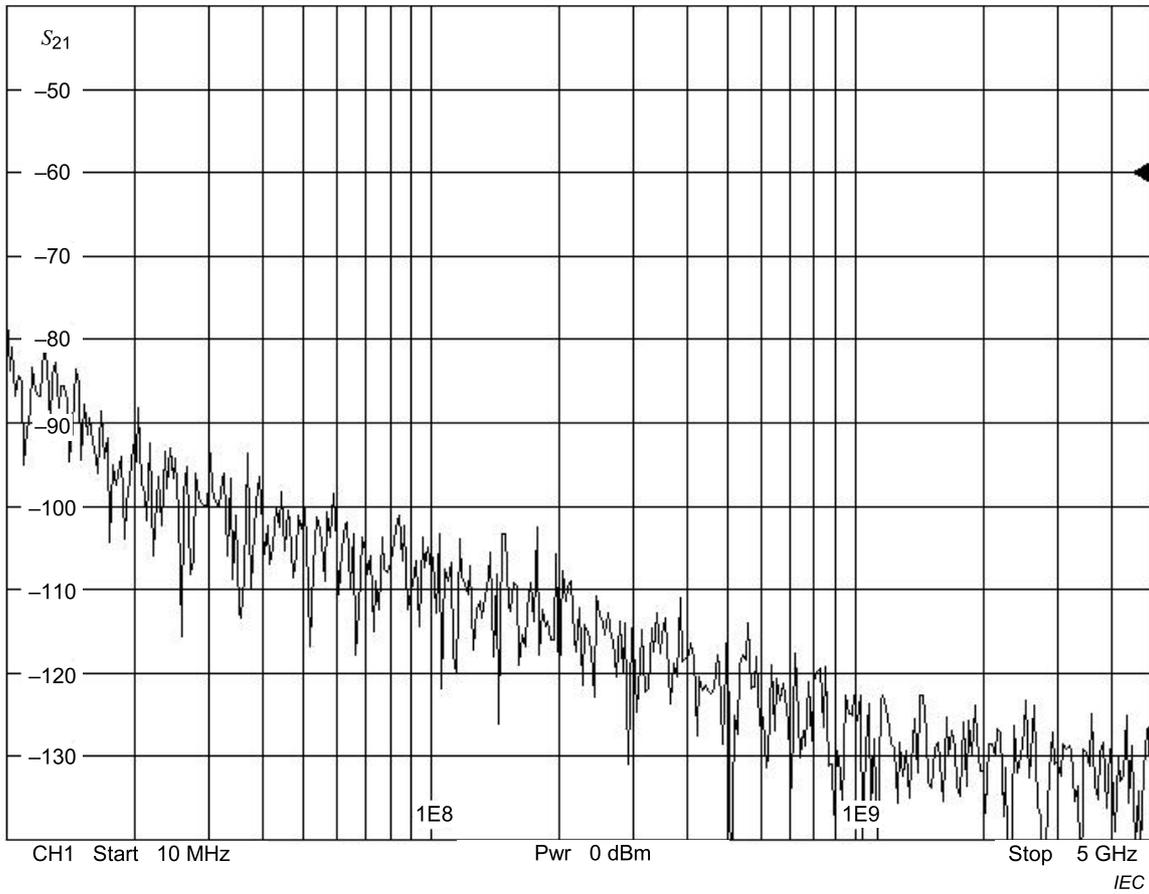


Figure A.9 – Isolation of the network analyzer

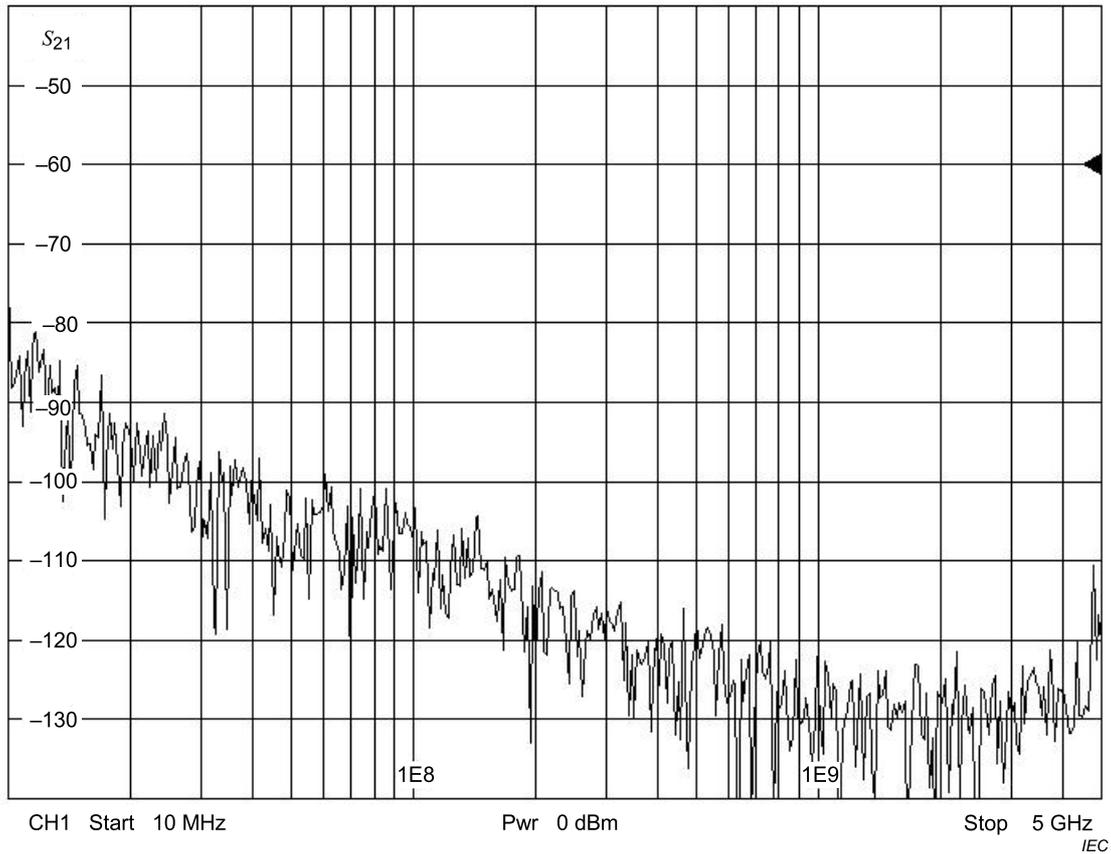


Figure A.10 – Isolation of the test fixture when characterizing an ideal short (metal plate)

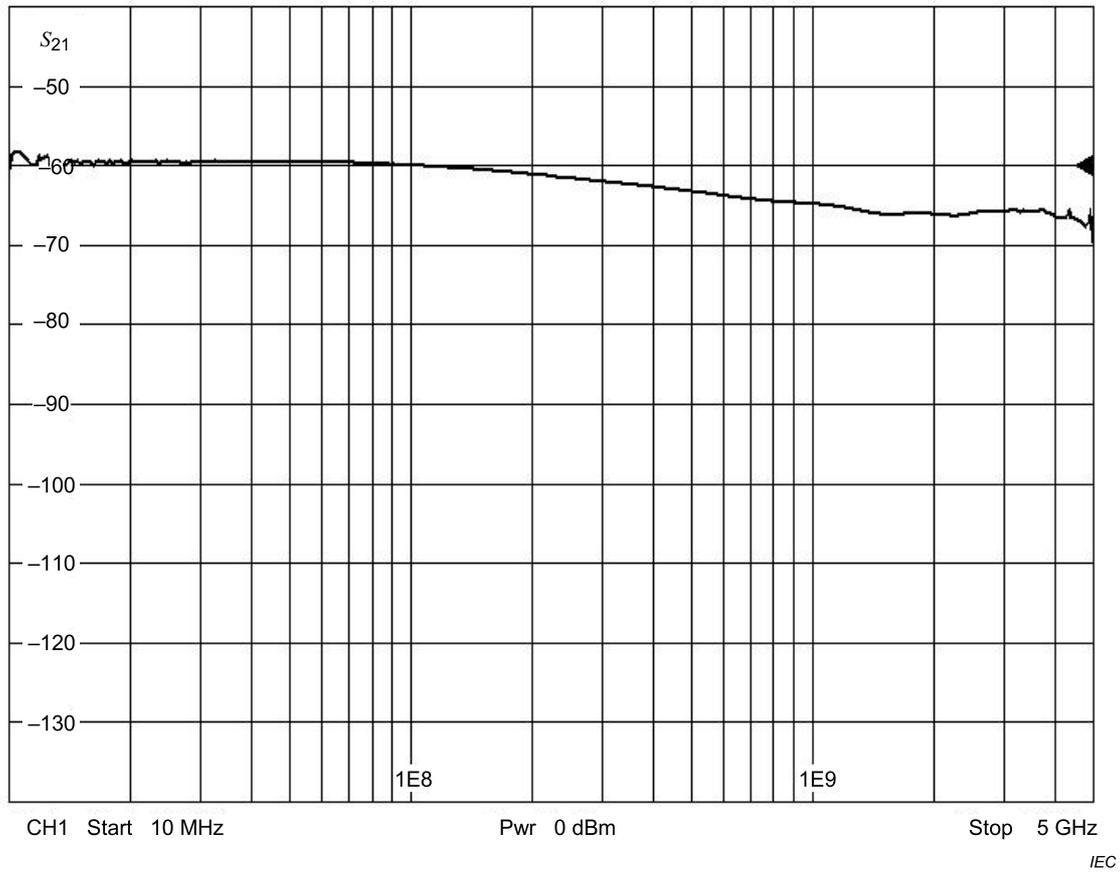


Figure A.11 – Measured operational screening transmission when characterizing a typical conductive O-ring

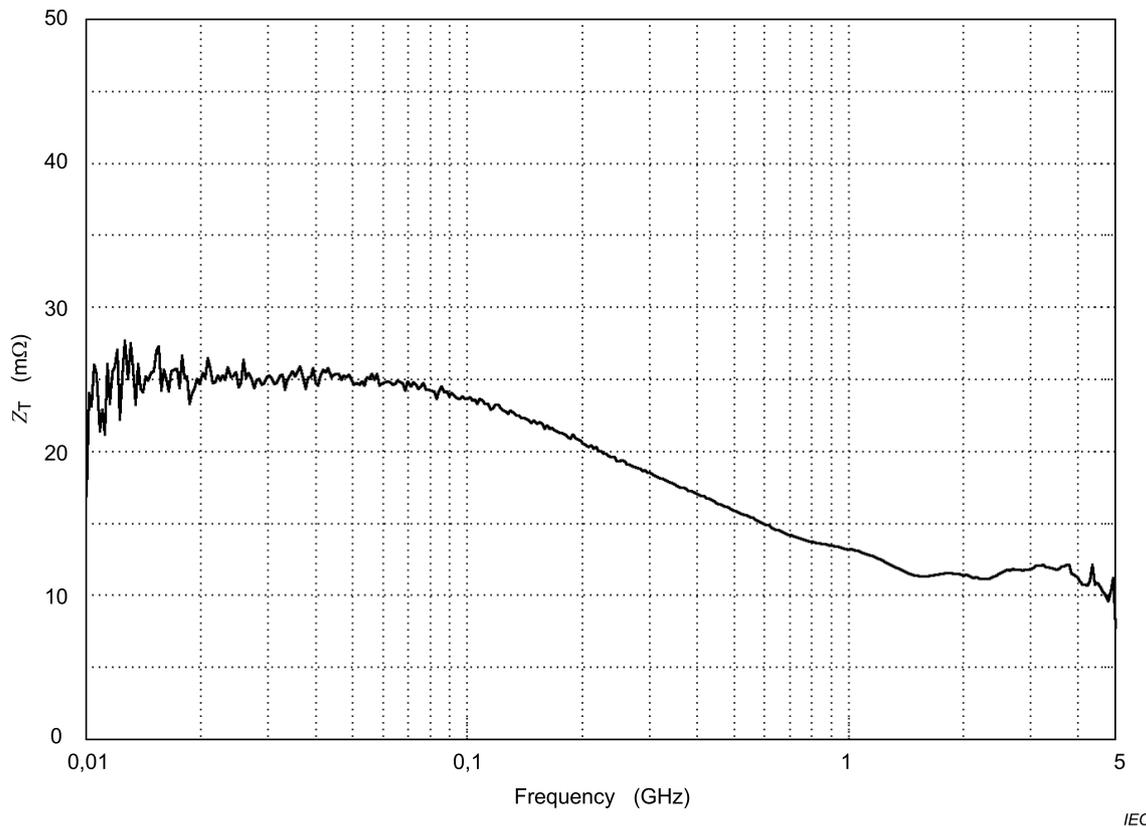


Figure A.12 – Transfer impedance Z_T of a typical conductive O-ring

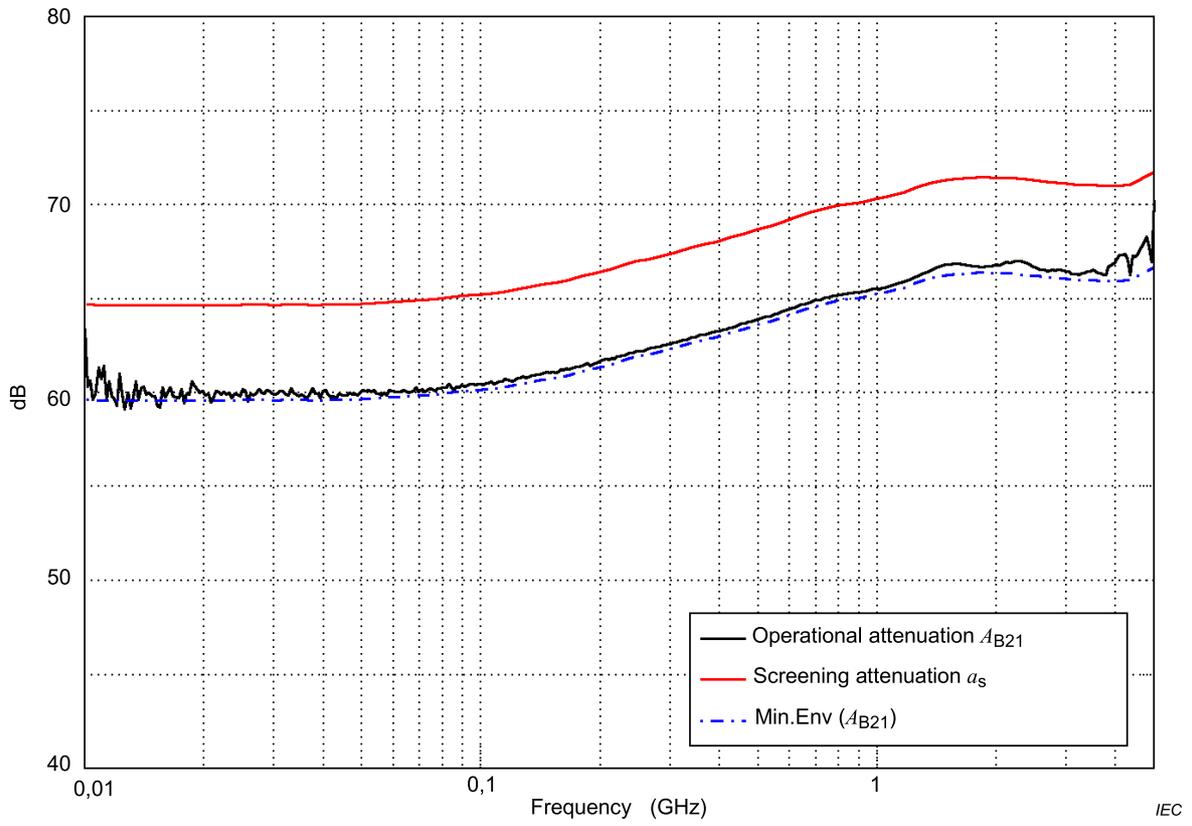


Figure A.13 – Screening attenuation a_s of a typical conductive O-ring

Annex B (informative)

Reference device for verification measurement

B.1 General

In order to verify the proper function of the applied instrumentation and the calculation of the transfer impedance according to 7.1 it is recommended to do a verification measurement by the use of a reference device. Beginning with the physical characteristic of the transfer impedance Z_T which is a linear combination of a resistive and a magnetic component, described by:

$$Z_T = R + j\omega M$$

where

R is the resistive component, and

M is the magnetic (inductive) component,

the basic idea behind the verification measurement is to compare the resistive component R of the measured transfer impedance Z_T of the reference device to the value obtained by a very precisely milliohm meter measurement. The desired characteristic for the reference device is to achieve a wide frequency area that shows up a stable value of the resistive component. This requirement can be realized by a design that has a minimum magnetic component. Also, an increase of the resistive component pushes the frequency where the magnetic component predominates the resistive component towards higher values. On the other hand, the investigation of the relative measurement deviation does not require measurements done at specifically low values for Z_T or small transmission coefficients S_{21} , respectively.

B.2 Design of the reference device

An example design of such a device is given in Figure B.1. This design includes SMD resistors that are characterized by having low inductances. The resistors are soldered to a printed circuit board to provide the needed mechanical properties. The board design provides an inner contact zone that is soldered to a turned contact element and an outer contact zone in order to ensure connection to the shielding wall of the test fixture.

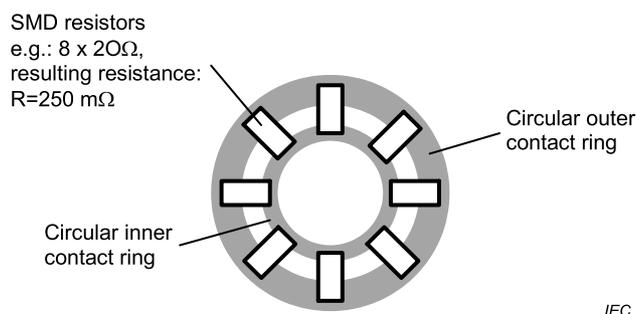
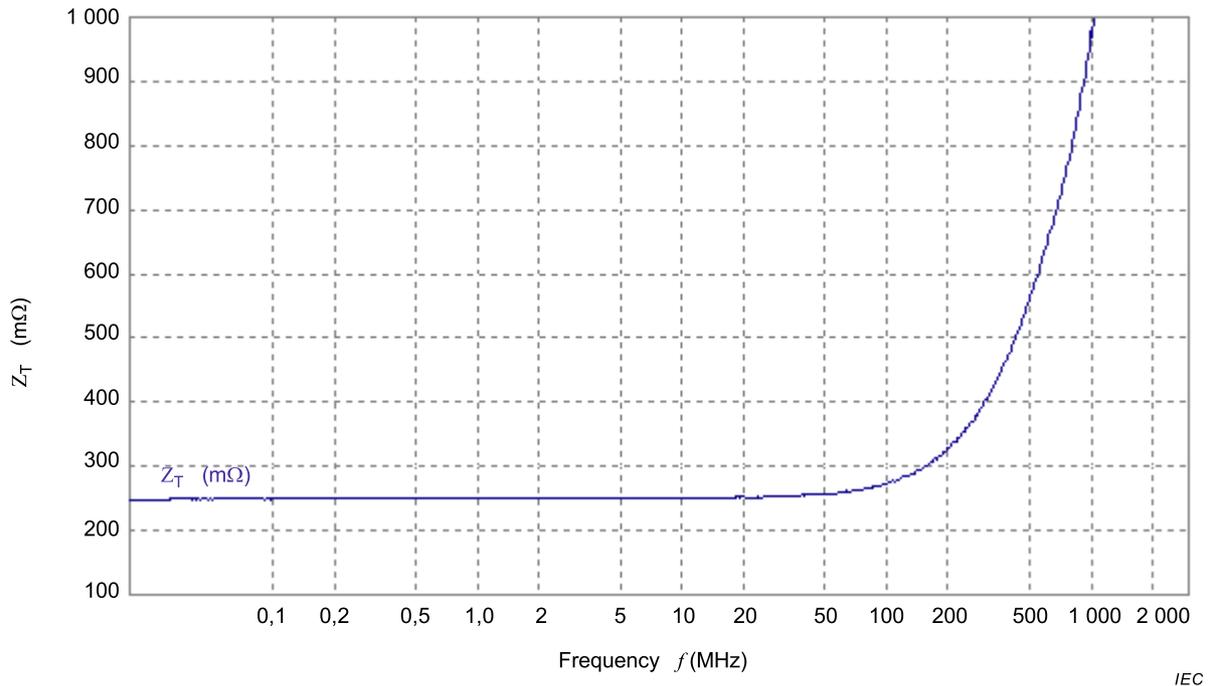


Figure B.1 – Reference device, e.g. resistors soldered onto a PCB

The outer connection should be realised in a complete circular manner. Alternatively, direct soldering to the shielding wall or the use of an additional outer contact device is appropriate. The second gives the advantage of an applicability to test fixtures of different sizes. As a simple solution, this optional additional contact device can be made of a modified metallic cable feed-through.

B.3 Verification measurement result

A typical verification measurement result is depicted in Figure B.2. The graph is characterized by a wide frequency area showing up a stable value for the transfer impedance that corresponds to the milliohm measurement result of the device which is in this case 250mΩ. Towards higher frequencies the magnetic component results in an approximate 20dB/dec increase of the transfer impedance curve.



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Figure B.2 – Typical verification measurement result

Annex C (informative)

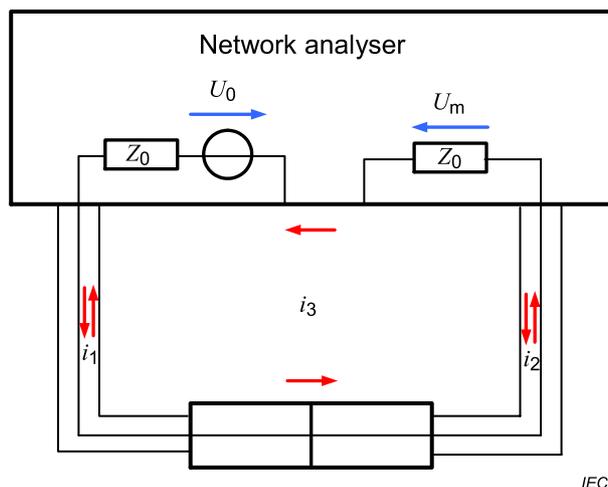
Impact of ground loops on low frequency measurements

C.1 General

In general test configurations the generator and the receiver have the same ground potential. This is not only valid when using network analyzer but also when using a separate generator and receiver as long both are connected directly to the power supply (due to the earthing conductor). This ground loop leads to measurement errors especially at lower frequencies.

C.2 Analysis of the test set-up

Figure C.1 below shows a usual double coaxial test set-up for the measurement of the transfer impedance.



Key

| | | | |
|-------|--|-----------------|------------------|
| Z_0 | System impedance (of generator and receiver) | i_1, i_2, i_3 | Loop currents |
| U_0 | Generator source voltage | U_m | Receiver voltage |

Figure C.1 – Double coaxial test set-up

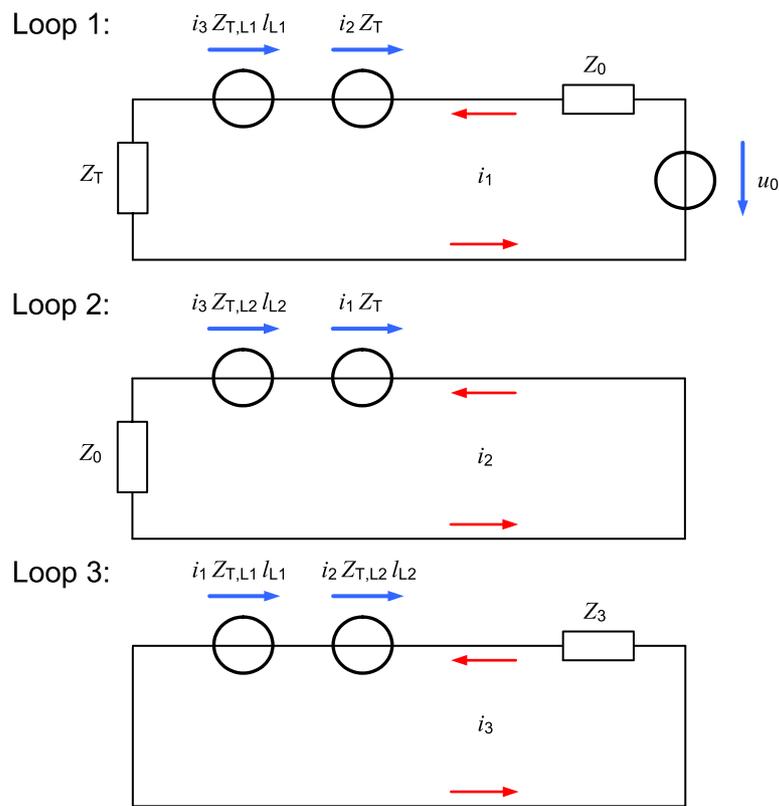
The set-up consists of three coupled loops:

Loop 1: device under test (DUT) with test lead to generator (primary circuit).

Loop 2: device under test with test lead to receiver (secondary circuit).

Loop 3: between tube and NWA front panel connected by both test leads.

The equivalent circuits of the 3 loops are shown in Figure C.2 under the assumption of test leads, DUT and outer circuit of the double coaxial set-up without loss and perfect shielding of the double coaxial set-up.



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Key

| | | | |
|------------|-----------------------------------|-----------------|--|
| Z_T | Transfer impedance of the DUT | Z_0 | System impedance (of generator and receiver) |
| $Z_{T,L1}$ | Transfer impedance of test lead 1 | Z_3 | Longitudinal impedance of loop 3 |
| $Z_{T,L2}$ | Transfer impedance of test lead 2 | i_1, i_2, i_3 | Loop current |
| l_{L1} | Length of test lead 1 | U_0 | Generator source voltage |
| l_{L2} | Length of test lead 2 | | |

Figure C.2 – Equivalent circuits of the double coaxial test set-up

For low frequencies where the wave propagation effect can be neglected we get:

$$\frac{u_m}{u_0} \cdot \frac{Z_0}{2} \approx Z_T \frac{Z_{T,L1} \cdot l_{L1} \cdot Z_{T,L2} \cdot l_{L2}}{Z_3}$$

The second term shows the measurement error. It could be reduced by:

- using test leads with low transfer impedance;
- using a short test lead;
- increasing the longitudinal impedance of loop 3.

The impedance of loop 3 could be increased by using ferrites on the test leads or by using a generator and receiver which are not on the same ground potential, i.e. use of separate generator and receiver which are battery driven or connected to the power supply using separation transformer.

The effect of the measurement error is shown in Figure C.3 below. Here the difference of a measurement with ferrites (green curve) and a measurement without ferrites on the test leads (blue curve) is compared.

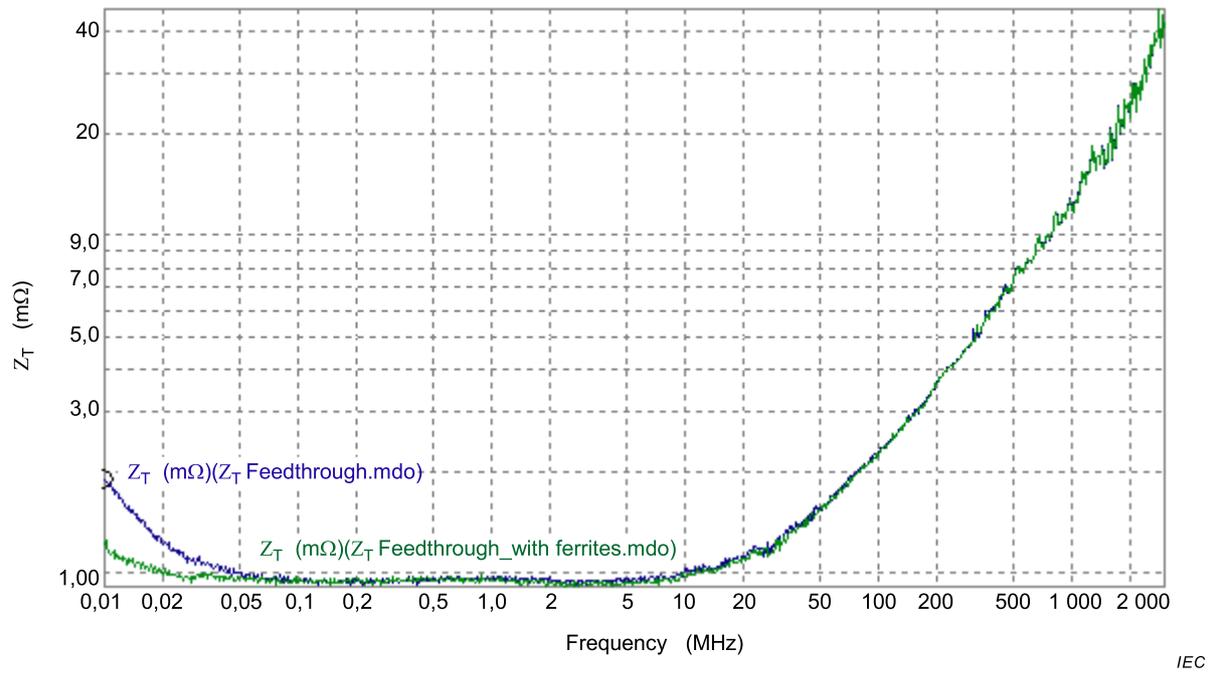


Figure C.3 – Results obtained with (green) and without ferrites on the test leads (blue)

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