# TECHNICAL REPORT

## IEC TR 61010-3-045

First edition 2003-04

Safety requirements for electrical equipment for measurement, control, and laboratory use –

Part 3-045:

Conformity verification report for IEC 61010-2-045:2000 – Particular requirements for washer disinfectors used in medical, pharmaceutical, veterinary and laboratory fields

Règles de sécurité pour appareils électriques de mesurage, de régulation et de laboratoire –

Partie 3-045:

Rapport de vérification de la conformité de la CEI 61010-2-045:2000 — Prescriptions particulières pour appareils de désinfection/ lavage utilisés dans les domaines médical, pharmaceutique, vétérinaire et en laboratoire



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PRICE CODE



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### INTERNATIONAL ELECTROTECHNICAL COMMISSION

## SAFETY REQUIREMENTS FOR ELECTRICAL EQUIPMENT FOR MEASUREMENT, CONTROL, AND LABORATORY USE -

Part 3-045: Conformity verification report for IEC 61010-2-045:2000 – Particular requirements for washer disinfectors used in medical, pharmaceutical, veterinary and laboratory fields

### **FOREWORD**

- 1) The IEC (International Electrotechnical Commission) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of the IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, the IEC publishes International Standards. Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. The IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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- 3) The documents produced have the form of recommendations for international use and are published in the form of standards, technical specifications, technical reports or guides and they are accepted by the National Committees in that sense.
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The main task of IEC technical committees is to prepare International Standards. However, a technical committee may propose the publication of a technical report when it has collected data of a different kind from that which is normally published as an International Standard, for example "state of the art".

Technical reports do not necessarily have to be reviewed until the data they provide are considered to be no longer valid or useful.

IEC 61010-3-045, which is a technical report, has been prepared by IEC technical committee 66: Safety of measuring, control and laboratory equipment.

The text of this technical report is based on the following documents:

Committee draft	Report on voting
66/274/CDV	66/301/RVC

Full information on the voting for the approval of this technical report can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

This report is a Technical Report and is of a purely informative nature and is therefore by itself not to be regarded as an International Standard. It is for use by users to assist them with determining and recording verification of conformity of the equipment under test with the requirements of:

IEC 61010-2-045: 2000

and

IEC 61010-1: 1990 + amendment 1:1992 + amendment 2:1995

The protocol for completion of this report is contained in publication IEC 61010-3: 1997.

The IEC sells read-only PDF files as a general rule. In the present instance, and quite exceptionally, to enable the user to fill in the forms, a revisable file is included in a pocket affixed to the back cover of this publication.

This file can be downloaded from the Web as a PDF file. There is, however, at the end of the document, a revisable file containing the forms. Please use the zip/unzip function.

The committee has decided that the contents of this publication will remain unchanged until 2005. At this date, the publication will be

- reconfirmed;
- withdrawn;
- replaced by a revised edition, or
- amended.

## Conformity Verification Report IEC 61010-2-045

Safety requirements for electrical equipment for measurement, control, and laboratory use Particular requirements for washer disinfectors used in medical, pharmaceutical, veterinary and laboratory fields

Report reference No:
Compiled by (+ signature):
Approved by (+ signature):
Date of issue:
Testing organization:
Address:
Testing location:
Applicant:
Address
Standard: IEC 61010-2-045: 2000 and IEC 61010-1:1990 + A 1:1992 + A 2:1995
Copyright blank test report: This report has been prepared by IEC TC 66, which retains responsibility for any changes or corrections required.
Test procedure:
Procedure deviation:
Non-standard test method:

Type of item tested:	Measurement	Control	Laboratory
Trademark			
Model/type reference:			
Manufacturer:			
Rating:			
Copy of rating plate:			

Description of equipment function:							
INSTALLATION/OVERVOLTAGE CA	TEGORY:						
POLLUTION DEGREE:							
Environmental rating:	Standard	Other (specify):					
Equipment mobility:	Portable Built in	Hand-held Bench mounted	Floorstanding Other (specify):	Fixed			
Connection to mains supply:	Permanent	Detachable	Non detachable	None			
Operating conditions:	Continuous	Short-time	Intermittent				
Overall size of the equipment	(Length x Widt	h x Height):					
Mass of the equipment (kg):							
Marked degree of protection to	IEC 60529: I	P					
Accessories and detachable parts included in the evaluation:							
Options:							
NOTE – "(see form A.X)" refers to a form appended to the report.							

### Table 1 – Documents attached to this report

Document No	Document description	Number of pages

### Table 2 – Test equipment list

Item	Tyma	Equipment No	Calibration date		Comments
item	Type	Equipment No.	Last <sup>1)</sup>	Due	Comments
1) or interval b	etween cali	brations		1	1

### Table 3 - List of components relied on for safety

Unique component reference or location (including drawing reference if required)	Application/Function	Manufacturer and part number (note 1)	RATING (note 2)	Licence number, file number or other documentary evidence of acceptance

NOTE 2 Electrical, mechanical, flammability, etc.

Clause	Requirement - Test	Result Comments	Verdict
5	Marking and documentation		
5.1.1	General		
	Required equipment markings are:		
	a) visible:		
	<ul> <li>from the exterior</li> </ul>		
	or		
	<ul> <li>after removing a cover</li> </ul>		
	or		
	<ul> <li>opening a door</li> </ul>		
	or		
	<ul> <li>after removal from a rack or panel</li> </ul>		
	b) not put on parts which can be removed by an OPERATOR		
	c) Letter symbols (IEC 60027) used		
	d) Graphic symbols (IEC 61010-1:table 1) used		
5.1.2	Identification		
	Equipment is identified by:		
	<ul> <li>manufacturer's name or registered trade mark</li> </ul>		
	<ul> <li>model number, name or other means</li> </ul>		
	- Pressure vessel markings		
5.1.3	Mains supply		
	Equipment is marked as follows:		
	a) nature of supply:		
	<ul> <li>a.c. RATED mains frequency or range of frequencies</li> </ul>		
	<ul><li>d.c. with symbol 1</li></ul>		
	b) RATED supply voltage(s) or range		
	c) maximum RATED power (w or VA) or input current		
	If more than one voltage range:		
	<ul> <li>separate values marked</li> </ul>		
	or		
F	- values differ by less than 20 %	(see Form A.3)	
	d) OPERATOR –set for different RATED supply voltages:		
	<ul> <li>indicates the equipment set voltage</li> </ul>		
	<ul> <li>PORTABLE EQUIPMENT indication is visible from the exterior</li> </ul>		
	<ul> <li>changing the setting changes the indication</li> </ul>		
	e) Accessory mains socket-outlets accepting standard mains plugs are marked:		
	<ul> <li>with the voltage if it is different from the mains supply voltage</li> </ul>		
	- for use only with specific equipment		

Clause	Requirement - Test	Result Comments	Verdict
	If not marked for specific equipment it is marked with:		
	the maximum RATED current or power, and maximum permitted leakage current		
	or		
	<ul> <li>symbol 14 with full details in the documentation</li> </ul>		
F	The measured value not more than 110 %	(see Form A.3)	
5.1.4	Fuses		
	OPERATOR replaceable fuse marking (see also 5.4.5)		
5.1.5	Measuring circuit TERMINALS		
	RATED maximum working voltage or current marked		
	Unless clear indication that below limits:		
	maximum RATED voltage to earth is marked		
	or		
	<ul> <li>for specific connection only, and means for identifying provided</li> </ul>		
	- is adjacent to TERMINALS		
	or		
	- if insufficient space:		
	- on the RATING plate or scale plate		
	or		
	- if the TERMINAL is marked with		
	symbol 14		
	INSTALLATION CATEGORY marked		
	TERMINALS permanently connected and not ACCESSIBLE		
5.1.6	TERMINALS and operating devices		
	Where necessary for safety, indication of purpose of TERMINALS, connectors, controls and indicators		
	Mains supply TERMINALS identified		
	Power supply switch on or off position marked if used as disconnecting device		
	TERMINAL marking:		
	a) FUNCTIONAL EARTH TERMINALS		
	b) PROTECTIVE CONDUCTOR TERMINALS:		
	<ul> <li>symbol 6 is placed close to or on the TERMINAL</li> </ul>		
	or		
	- part of appliance inlet		
	c) TERMINALS of measuring and control circuits		
	d) TERMINALS supplied from the interior		
	e) ACCESSIBLE FUNCTIONAL EARTH TERMINALS		
	In normal use, change of setting a control could not cause a hazard, an indicating device is provided		

Clause	Requirement - Test	Result Comments	Verdict
5.1.7	Equipment protected by DOUBLE INSULATION or REINFORCED INSULATION		
	Protected throughout (symbol 11 used)		
	Only partially protected (symbol 11 not used)		
5.1.8	Battery charging		
	Equipment with means to charge rechargeable batteries is marked:		
	<ul> <li>to warn against the charging of non- rechargeable batteries</li> </ul>		
	<ul> <li>to indicate the type of rechargeable battery used</li> </ul>		
5.1.101	Overpressure safety device		
	Identification includes:		
	Model number etc.		
	Manufacturer's pressure setting :		
	If bursting disc:		
	pressure:		
	temperature :		
5.1.102	Pressure vessel markings		
	Markings comply with the pressure vessel regulations and codes in the country of intended use		
	or		
	The markings include:		
	a) Name of manufacturer		
	b) Serial number		
	c) Maximum working pressure		
	d) Maximum working temperature		
	e) Date of manufacture		
	f) Minimum working pressure (if below atmospheric)		
	g) Construction standard applied		
	h) Chamber volume in litres		
5.2	Warning markings		
	- visible when ready for NORMAL USE		
	- if necessary marked with symbol 14		
	- are near or on applicable parts		
	- statement to isolate or disconnect		
	<ul> <li>advice how to avoid contact with ACCESSIBLE HAZARDOUS LIVE parts</li> </ul>		
	TERMINAL voltage exceeding 1 kV		
	(symbol 12)		
	<ul> <li>easily touched high temperature parts (symbol 13)</li> </ul>		
	If lockable door, to lock and retain key		
	Symbol 14 permanently visibly marked if:		
	a) Materials have hazardous properties		
	b) Effluent discharged into drain could cause a hazard		

Clause	Requirement - Test	Result Comments	Verdict
	c) Biological or other hazardous materials remain in CHAMBER after OPERATING CYCLE failure		
	d) Replenishment of toxic materials could cause a hazard		
5.3	Durability of markings		
F	The required markings remain clear and legible in NORMAL USE	(see Form A.4)	
5.4	Documentation		
5.4.1	General		
	Equipment is accompanied by documentation which includes:		
	<ul> <li>technical specification</li> </ul>		
	- instructions for use		
	<ul> <li>name and address of manufacturer or supplier</li> </ul>		
	Definition of INSTALLATION CATEGORY		
	Warning statements and a clear explanation of warning symbols:		
	<ul> <li>provided in the documentation</li> </ul>		
	or		
	<ul> <li>information is marked on the equipment</li> </ul>		
	Pressure vessel conformity declaration		
	Instructions on warning signs for country of use		
	Emergency guidelines		
5.4.2	Equipment RATINGS		
	Documentation includes:		
	<ul> <li>supply voltage or voltage range</li> </ul>		
	<ul> <li>frequency or frequency range</li> </ul>		
	- power or current RATING		
	<ul> <li>a description of all input and output connections</li> </ul>		
	<ul> <li>RATING of insulation of external circuits, when such circuits are nowhere ACCESSIBLE</li> </ul>		
	<ul> <li>statement of the range of environmental conditions</li> </ul>		
5.4.3	Equipment installation		
5.4.3.1	Installation and assembly instructions		
	Documentation includes instructions for:		
	a) Floor loading requirements		
	b) Weights of heavy sub-assemblies		
	c) Maintenance space		
	Ease of disconnection		
	d) Assembly		
	e) Protective earthing		
	f) Mains supply:		
	- Requirements		
	- Connections		
	Temperature rating of cable		

Clause	Requirement - Test	Result Comments	Verdict
	g) Sound power data		
	h) Hazardous substances:		
	Handling		
	Containment		
	Additional equipment for control of emissions		
	i) Requirements for system to control escaping biological emissions		
5.4.3.2	Special non-electrical supplies and systems		
	Installation instructions include:		
	a) Non-recirculating exhaust system		
	b) Drainage system		
	c) Any other non-electrical supplies		
5.4.3.3	Permanently connected equipment		
	Instructions for:		
	a) External switch or circuit-breaker		
	b) External overcurrent protection device		
	c) Switch or circuit-breaker located near equipment		
5.4.4	Equipment operation		
	Instructions for use include:		
	a) Operating controls:		
	1) identification		
	2) use		
	b) Accessories and other equipment:		
	Interconnection		
	Suitability		
	Detachable parts		
	Special materials		
	c) Limits for intermittent operation		
	d) Explanation of symbols used		
	e) Cleaning		
	f) Decontamination after incomplete operation cycle		
	g) Lockable door closure stop:		
	Correct use		
	Retain key or other means		
	h) Safe use of the override key		
	i) Action in case of malfunction		
	j) Maximum quantities of chemical substances		
	k) Loading procedure		
	I) Testing function of critical safety devices		
5.4.4.2	Consumable materials		
	Instructions for inspections, replacement and storage, including hazard protection		
5.4.4.3	Operator training		
	Instructions for responsible body:		

Clause	Requirement - Test	Result Comments	Verdict
	a) Personnel training		
	b) Comprehensive instructions for personnel working with toxic materials:		
	Process		
	Health hazard		
	Leak detection methods		
	c) In-service programmes:		
	- Conducted		
	<ul> <li>Attendance records</li> </ul>		
	<ul> <li>Evidence of understanding</li> </ul>		
5.4.5	Equipment maintenance, repair and disposal		
	Instructions include:		
	a) Maintenance on threaded parts		
	b) Safety devices fitted		
	c) Decontamination prior to maintenance		
	d) Maintenance schedules and repair procedures		
	e) Safe disposal		
6 F	Protection against electric shock	(see Form A.5)	
6.1	General		
	Asbestos not used		
	Conformity is checked by the determination of 6.2 and 6.3 followed by the tests of 6.4 to 6.12		
6.1.1	Exceptions		
F	Capacitance test	(see Forms A.6 and A.7)	
6.2 F	Determination of ACCESSIBLE parts	(see Form A.6)	
6.3	Permissible limits for ACCESSIBLE parts		
6.3.1 F	Values in NORMAL CONDITION	(see Form A.7)	
6.3.2 F	Values in SINGLE FAULT CONDITION	(see Form A.8)	
6.4	Protection in NORMAL CONDITION		
	(see 6.8 and 8.1)		
6.5	Protection in SINGLE FAULT CONDITION		
	Additional protection is provided by:		
	- one or more of 6.5.1 to 6.5.3		
	or		
	<ul> <li>automatic disconnection of the supply</li> </ul>		
6.5.1	Protective earthing		
	ACCESSIBLE conductive parts:		
	<ul> <li>bonded to the protective conductor terminal</li> </ul>		
	or		
	<ul> <li>separated by screen or BARRIER from parts which are HAZARDOUS LIVE</li> </ul>		
	(For indirect bonding of measurement and test equipment see 6.5.1.4)		

Clause	Requirement - Test	Result Comments	Verdict
6.5.1.1	PROTECTIVE BONDING		
	PROTECTIVE BONDING consists of directly connected structural parts or discrete conductors or both; and withstands thermal and dynamic stresses		
6.5.1.2 F	Bonding impedance of plug-connected equipment	(see Form A.9)	
6.5.1.3 F	Bonding impedance of PERMANENTLY CONNECTED EQUIPMENT	(see Form A.9)	
6.5.1.4 F	Indirect bonding for measuring and test equipment	(see Form A.9)	
6.5.2	DOUBLE INSULATION and REINFORCED INSULATION (see 6.7, 6.8 and 6.9.2)		
6.5.3 F	PROTECTIVE IMPEDANCE	(see Form A.10)	
	Components wires and connections are RATED as required		
6.5.4	Built-in panel meters		
	If after building-in the requirements of 6.5.1 to 6.5.3 are not met:		
	panel meter:		
	- has no ACCESSIBLE conductive parts		
	<ul> <li>has basic insulation of accessible surfaces</li> </ul>		
	<ul> <li>has DOUBLE/REINFORCED INSULATION of ACCESSIBLE surface of parts intended to be grasped</li> </ul>		
6.6	External circuits		
6.6.1	Separation of internal circuits		
	(see list in forms A.1 and A.5)		
	If the other internal circuit exceeds the values of 6.3.2 in NORMAL CONDITION and only BASIC INSULATION:		
	a) short-circuit could not make external circuit HAZARDOUS LIVE		
	b) manufacturer's instructions include:		
	a statement that the TERMINAL for external circuits is for use only with equipment which has no live parts which are ACCESSIBLE		
	the RATING of the insulation required for external circuits		
	the connection to be used at the remote end of external circuits		
	the type of equipment which may be connected to the TERMINAL		
6.6.2	TERMINALS for external circuits		
	ACCESSIBLE TERMINALS are not HAZARDOUS LIVE except as permitted by 6.1.1		
	The following terminals are not hazardous live:		
	- PROTECTIVE CONDUCTOR TERMINALS		
	- FUNCTIONAL EARTH TERMINALS		
	- headphone TERMINALS		

Clause	Requirement - Test	Result Comments	Verdict
F	TERMINALS which receive a charge from an internal capacitor	(see Form A.7)	
	High-voltage TERMINALS energised from the interior are:		
	- not ACCESSIBLE		
	or		
	- marked		
6.6.3	Circuits with TERMINALS which are HAZARDOUS LIVE		
	These circuits:		
	<ul> <li>are not connected to ACCESSIBLE conductive parts</li> </ul>		
	or		
	<ul> <li>are connected to ACCESSIBLE conductive parts, but are not mains circuits and have one TERMINAL contact at earth potential</li> </ul>		
	No ACCESSIBLE conductive parts are HAZARDOUS LIVE		
6.7 F	CLEARANCES and CREEPAGE DISTANCES	(See annex D of IEC 61010-1 and Form A.11)	
6.8 F	Dielectric strength tests	(see annex E of IEC 61010-1 and	
	(protection against the spread of fire (see 9.1)	Form A.12)	
6.9	Constructional requirements for protection against electric shock		
6.9.1	General		
	In circuits exceeding the values of 6.3.2:		
	<ul> <li>security of wiring connections</li> </ul>		
	<ul> <li>screws securing removable covers</li> </ul>		
	<ul> <li>accidental loosening</li> </ul>		
6.9.2	ENCLOSURES of equipment with DOUBLE INSULATION OF REINFORCED INSULATION		
	ENCLOSURE surrounds all metal parts except for small metal parts which are separated		
	ENCLOSURES or parts made of insulating material		
	Protection for metal ENCLOSURES or parts by:		
	<ul> <li>protective impedance</li> <li>or</li> </ul>		
	<ul> <li>an insulating coating or BARRIER on the inside</li> </ul>		
	or		
	<ul> <li>CLEARANCES and CREEPAGE DISTANCES cannot be reduced by loosening of parts or wires</li> </ul>		
6.9.3	Equipment using PROTECTIVE BONDING		
	a) OPERATOR removable parts		
	b) Movable conductive connections		
	c) Exterior metal braids of cables		
	d) Mains passed through the equipment		
	e) Protective earthing conductors		

green/yellow Exceptions:  - earthing braids - internal protective conductors f) Equipment using PROTECTIVE BONDING  6.9.4 Over-range indication Unambiguous  6.10 Connection to mains supply source and connections between parts of equipment  6.10.1 Mains supply cords RATED for maximum equipment current (see 5.1.3c) Cable complies with IEC 60227 or IEC 60245 or is a certified cord Heat resistant if likely to contact hot parts Temperature RATING (cord and inlet) Green/yellow used only for connection to PROTECTIVE CONDUCTOR TERMINALS Detachable cords with IEC 60320 mains connectors: - comply with IEC 60799 or - have the current RATING of the mains connector Not used to attach any other components  6.10.2 Fitting of non-detachable mains supply cords 6.10.2.1 Cord entry Non-detachable cord protection: - inlet smoothly rounded with radius ≥1,5 D or - insulated cord guard protruding ≥5 D  6.10.2.2 Cord anchorage The protective earth conductor is the last to take the strain	
- earthing braids - internal protective conductors f) Equipment using PROTECTIVE BONDING  6.9.4 Over-range indication Unambiguous  6.10 Connection to mains supply source and connections between parts of equipment  6.10.1 Mains supply cords RATED for maximum equipment current (see 5.1.3c) Cable complies with IEC 60227 or IEC 60245 or is a certified cord Heat resistant if likely to contact hot parts Temperature RATING (cord and inlet) Green/yellow used only for connection to PROTECTIVE CONDUCTOR TERMINALS Detachable cords with IEC 60320 mains connectors: - comply with IEC 60799 or - have the current RATING of the mains connector Not used to attach any other components  6.10.2 Fitting of non-detachable mains supply cords  6.10.2.1 Cord entry Non-detachable cord protection: - inlet smoothly rounded with radius ≥1,5 D or - insulated cord guard protruding ≥5 D  6.10.2.2 Cord anchorage The protective earth conductor is the last to	
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The protective earth conductor is the last to	
take the ottain	
Cord anchorages:	
the cord is not clamped by direct pressure from a screw	
- knots are not used	
<ul> <li>cannot push the cord into the equipment to cause a hazard</li> </ul>	
no failure of cord insulation in anchorage with metal parts	
- compression bushing:	
a) clamps all types and sizes of mains cords	
and	
b) is suitable:	
i) for connection to TERMINALS provided	
or	

Clause	Requirement - Test	Result Comments	Verdict
	ii) it is designed for screened mains cord		
	cord replacement does not cause a hazard and method of strain relief is clear		
F	Push-pull test	(see Form A.13)	
6.10.3	Plugs and connectors		
	a) Mains supply plugs, connectors etc., conform with relevant specifications		
	b) If equipment supplied at voltages below 6.3.2.1:		
	<ul> <li>plugs of mains supply cords do not fit mains sockets above RATED supply voltage</li> </ul>		
	mains type plugs used only for connection to mains supply		
F	c) Plug pins which receive a charge from an internal capacitor	(see Form A.7)	
	d) Accessory mains socket outlets:		
	<ul> <li>if a standard mains plug is accepted, there is a marking (see 5.1.3e)</li> </ul>		
	input has a protective earth conductor if outlet has earth TERMINAL contact		
6.11	TERMINALS		
6.11.1	ACCESSIBLE TERMINALS		
	No risk of accidental contact (see also 5.1.6c)		
	b) Will not work loose		
6.11.2	PROTECTIVE CONDUCTOR TERMINAL		
	a) Appliance inlet (no requirement)		
	b) For rewireable cords and PERMANENTLY CONNECTED EQUIPMENT, PROTECTIVE CONDUCTOR TERMINAL is close to mains supply TERMINALS		
	c) If no mains supply is required, any PROTECTIVE CONDUCTOR TERMINAL:		
	is near TERMINALS of circuit for which protective earthing is necessary		
	- external if other TERMINALS external		
	d) Equivalent current-carrying capacity to mains supply TERMINALS		
	e) Soldered connections:		
	<ul> <li>independently secured</li> </ul>		
	<ul> <li>not used for other purposes</li> </ul>		
	Screw connections are secured		
	f) Contact surfaces are metal		
	g) If plug-in, makes first and breaks last		
	h) Protective conductor of measuring circuit:		
	- current RATING		
	protective bonding:		
	i) not interrupted		
	or		
	ii) indirect bonding		

Clause	Requirement - Test	Result Comments	Verdict
6.11.3	FUNCTIONAL EARTH TERMINALS		
	Independent connection		
6.11.101	Connection of non-detachable mains cords to TERMINALS		
	No special preparation of conductor ends		
	No damage		
	No slip-out of conductors possible		
6.12	Disconnection from supply source		
6.12.1	General		
	Disconnection device provided		
6.12.1.1	Exception to 6.12.1		
	Short-circuit or overload cannot cause a hazard		
6.12.2	Requirements according to type of equipment		
6.12.2.1	PERMANENTLY CONNECTED EQUIPMENT:		
	<ul> <li>switch or circuit breaker is part of the equipment</li> </ul>		
	or		
	<ul> <li>documentation specifies switch location and marking</li> </ul>		
6.12.2.2	Single-phase cord-connected equipment		
	- switch or circuit breakers		
	or		
	<ul> <li>appliance coupler (disconnectable without TOOL)</li> </ul>		
	or		
	separable plug (without locking device)		
6.12.2.3	Hazards arising from function		
	Emergency switch		
	Emergency switch ≤1 m from the moving part		
6.12.3	Disconnecting devices		
	Electrically close to the supply		
6.12.3.1	Switches and circuit-breakers		
	When used as disconnection device:		
	- meet IEC 60947-1 and IEC 60947-3		
	<ul> <li>contact separation</li> </ul>		
	contact position evident in off position		
	marked to indication function		
	not incorporated in mains cord		
	<ul> <li>does not interrupt protection earth conductor</li> </ul>		
	<ul> <li>if has other contacts, meets separation requirements of 6.6 and 6.7</li> </ul>		
6.12.3.2	Appliance couplers and plugs		
	Where an appliance coupler or separable plug is used as the disconnecting device (see 6.12.2.2):		

Clause	Requirement - Test	Result Comments	Verdict
	readily identifiable and easily reached by the OPERATOR		
	<ul> <li>single phase PORTABLE EQUIPMENT cord length ≤3 m</li> </ul>		
	Protective earth conductor connected first and disconnected last		
6.12.101	Disconnection by interruption of the mains supply		
F	Interruption of the supply does not cause:	(see Form A.1)	
	Any safety system to be disabled		
	A hazard		
7	Protection against mechanical hazards		
7.1	General		
	Not a hazard in NORMAL USE		
	Protection against expelled parts under SINGLE FAULT CONDITION		
	Asbestos not used for mechanical parts		
	Conformity is checked by 7.2 to 7.102		
7.2	Moving parts		
	Moving parts not able to crush, etc. (see also 6.12.2.3)		
	If OPERATOR access permitted:		
	a) access requires TOOL		
	b) statement about training		
	c) warning markings or symbol 14		
7.2.101	Doors		
F	Door provided with:	(see Form A.30)	
	a guard;		
	or		
	interlock system;		
	or		
	device which halts;		
	or		
	reverse motion device		
7.2.102	Manually operated door		
F	Required force does not exceed 250 N	(see Form A.31)	
7.3	Stability		
	Physically stable in NORMAL USE		
	Conformity tests:		
	- 10° tilt test		
	<ul> <li>multi-directional force test</li> </ul>		
	- downward force test		
7.4	Provisions for lifting and carrying		
	Handles or grips withstand four times mass		
7.4.101	Means for transferring the load into and out of the chamber		
	Means to protect OPERATOR against mechanical hazard		

Claus	se .	Requirement - Test	Result Comments	Verdict
		Means to prevent shelf tilting or disengaging		
	F	Force required for loading / unloading does not exceed 250 N	(see Form A.31)	
7.5		Expelled parts		
		Equipment contains or limits the energy		
		Protection not removable without the aid of a TOOL		
7.101		Protection when the CHAMBER is accessed		
		While OPERATOR in CHAMBER means provided to prevent:		
		a) Inadvertent operation:		
		b) Door closing		
		Means locked by key or Tool		
		Manufacturer's instructions specify retention of key or tool		
7.102		Emergency stop device		
		Prominently placed emergency stop device		
		When device operated, all components return to safe condition		
8		Mechanical resistance to shock and impact		
	F	After the tests of 8.1 to 8.4:	(see Form A.11)	
	F	<ul><li>voltage tests</li></ul>	(see Form A.12)	
		<ul> <li>inspection, equipment meets the following requirements:</li> </ul>		
		a) hazardous live parts not accessible		
		b) ENCLOSURE shows no cracks (hazard)		
	F	c) CLEARANCES not less than their permitted values	(see Form A.11)	
		<ul> <li>BARRIERS not damaged or loosened</li> </ul>		
		<ul> <li>no moving parts exposed, except as permitted by 7.2</li> </ul>		
		<ul> <li>no damage which could cause spread of fire</li> </ul>		
9		Equipment temperature limits and protection against the spread of fire		
9.1		General		
		Conformity is checked by:		
	F	- 9.2 and fault tests of 4.4	(see Forms A.1, A.2 and A.18)	
		or		
	F	<ul> <li>measurement of CREEPAGE DISTANCE and CLEARANCE and the voltage tests of annex G</li> </ul>	(see Form A.14)	
		or		
	F	<ul><li>method of annex F</li></ul>	(see Forms A.15, A.16 and A.17)	
		Asbestos not used for thermal insulation		
9.2		Temperature tests		
9.3		Guards		
	F	Surfaces liable to exceed 100 °C:	(see Form A.18)	

Clause	Requirement - Test	Result Comments	Verdict
	<ul> <li>protected by guards</li> </ul>		
	or		
	- marked		
	or		
	- intended to be hot (see 9.1)		
	Guards not removable without TOOL		
9.4	Field-wiring TERMINAL boxes		
	Temperature RATING of the cable is:		
F	- marked	(see Form A.18)	
	and		
	marked adjacent to field-wiring TERMINALS		
	Cable temperature RATING specified by manufacturer		
9.5	Overtemperature protection devices		
F	Fitted, to operate in SINGLE FAULT CONDITION	(see Form A.1)	
	Meets 14.3		
	Does not operate in NORMAL USE (see 3.5.6)		
	If self-resetting, can only be set to operate in SINGLE FAULT CONDITION		
	Entirely separated from temperature control systems		
	Not self-resetting		
	Not resettable by soldering		
9.6	Overcurrent protection		
9.6.1	PERMANENTLY CONNECTED EQUIPMENT		
	Device:		
	<ul> <li>fitted within the equipment</li> </ul>		
	or		
	<ul> <li>specified in manufacturer's instructions</li> </ul>		
9.6.2	Other equipment		
	Protection within the equipment		
	Devices not in the protective conductor		
	Fuses or single pole circuit-breakers not fitted in neutral (multi-phase)		
10	Resistance to heat		
10.1 F	Integrity of CLEARANCE and CREEPAGE DISTANCES	(see Form A.11)	
10.2 F	Resistance to heat of non-metallic ENCLOSURE	(see Form A.19)	
10.3	Resistance to heat of insulation material		
	Parts supporting:		
	<ul> <li>parts connected to mains supply</li> </ul>		
	- TERMINALS carrying > 0,5 A		
11	Protection against hazards from fluids		
11.1	General		
11.2 F	Cleaning	(see Form A.20)	
11.3 F	Spillage	(see Form A.20)	

Clause	Requirement - Test	Result Comments	Verdict
11.4 F	Overflow	(see Form A.20)	
11.5	Battery electrolyte		
	Battery electrolyte leakage presents no hazard		
11.6 F	Specially protected equipment	(see Form A.20)	
11.7	Fluid pressure and leakage		
11.7.1	Maximum pressure		
	Maximum pressure not exceeded		
11.7.2 F	Leakage and rupture at high pressure	(see Form A.21)	
	Test to IEC 60335 (refrigeration only)		
	PRESSURE VESSEL meet requirements of 14.101		
11.7.3 F	Leakage from low-pressure parts	(see Form A.21)	
11.7.4	Overpressure safety device		
	a) – Fitted		
	<ul> <li>Operates ≤ maximum working pressure</li> </ul>		
	b) Pressure not exceeded by more than 10 %		
	c) No accumulation of fluid in a seating of a safety value		
	d) Device is only used to discharge excess pressure in single fault condition		
	e) Device construction materials not be degraded to cause a hazard		
	Fitted in accordance to with manufacturer's instructions		
	Shall not operate in NORMAL USE		
	and		
	Shall comply with the following:		
	positioned close to parts intended to be protected		
	access for inspection, maintenance and repair		
	- adjustment only with TOOL		
	<ul> <li>no discharge to person</li> </ul>		
	<ul> <li>no hazard from discharge</li> </ul>		
	sufficient discharge capacity		
	no shut-off valve between protective device and protected parts		
11.7.101	Indicator and interlock for residual fluid		
	Means provided to indicate hazard due to residual fluid		
11.7.102	Discharge to atmosphere		
	Discharge does not causes a hazard		
	and		
	a) Discharge pipe:		
	has a continuous fall to ist outlet		
	or		
	specified in manufacturer`s instructions		

Clause	Requirement - Test	Result Comments	Verdict
	b) If discharge inside cabinet:		
	<ul><li>cabinet vented</li></ul>		
	discharge and vent not cause a hazard		
11.7.103	Hot and cold water services		
	Conformity with IEC 61770		
	Manufacturer's instructions on back- syphonage prevention		
11.101	Instruments and indicating devices		
	Indication provided if necessary for safety:		
	a) Water pump pressure		
	b) Pressure vessel pressure		
	c) Vapour condenser temperature		
	d) Non-resettable OPERATING CYCLE counter		
	e) Stages of the OPERATING CYCLE		
	f) Failure of supplies		
11.102	Interruption of non-electrical supplies and services		
	Any electrical or non-electrical safety system not disabled		
F	No hazard	(see Form A.1)	
12	Protection against radiation, including laser sources, and against sonic and ultrasonic pressure		
12.1	General		
12.2	Equipment producing ionizing radiation		
12.2.1 F	lonizing radiation	(see Form A.22)	
12.2.2	Accelerated electrons		
12.3	Ultra-violet radiation	(Conformity test under consideration)	
12.4	Micro-wave radiation	(Conformity test and limit of 10 W/m <sup>2</sup> are under consideration)	
12.5	Sonic and ultrasonic pressure		
12.5.1 F	Sound level	(see Form A.23)	
	Maximum sound pressure level does not exceed the mean level by more than 15 dB		
12.5.2 F	Ultrasonic pressure	(see Form A.23)	
12.6	Laser sources (IEC 60825)		
13	Protection against liberated gases, explosion and implosion and pathogenic substances		
13.1	Poisonous and injurious gases		
	Attach any data/test reports used to demonstrate conformity		
13.2	Explosion and implosion		
13.2.1	Components		
	Components liable to explode:		
	- pressure release device		
	or		
	- the apparatus incorporates OPERATOR		

Clause	Requirement - Test	Result Comments	Verdict
	protection (see also 7.5)		
	Pressure release device:		
	<ul> <li>discharge without danger</li> </ul>		
	<ul> <li>not obstructable</li> </ul>		
13.2.2	Batteries		
	Explosion or fire hazard:		
	- protection incorporated in the equipment		
	or		
	<ul> <li>instructions specify batteries</li> </ul>		
	and		
F	single component cannot cause hazard (short-circuit and open circuit)	(see Form A.24, including circuit diagram)	
	<ul> <li>warning marking or symbol 14</li> </ul>		
	Battery compartment design		
	Polarity reversal test		
13.3	Implosion of high-vacuum devices		
	High vacuum devices:		
	intrinsically protected and correctly mounted		
	or		
	ENCLOSURE provides protection:		
	screen not removable without TOOL		
	if glass screen, not in contact		
13.101	LOAD access after a fault		
	Access to LOAD prevented while the CHAMBER conditions present a hazard		
	Additional instructions provided to facilitate entry under hazardous conditions		
13.102	Chemical dosing system		
	Means provided to replenish containers without creating a hazard		
13.103	Pathogenic substances		
	Emissions do not cause a hazard		
	Additional instructions provided if additional means required to control emissions		
14	Components		
14.1	General		
	Where safety is involved, components meet relevant requirements (see table 3 of this report and figure 5 of IEC 61010-1)		
	Any device failure indicated by a visible alarm		
	Starting of operating cycle prevented while a hazardous component failure exists		
	Access to load prevented until hazard is removed		
14.2	Motors		
14.2.1 F	Motor temperatures	(see Form A.25)	
14.2.2	Series excitation motors		
14.3	Overtemperature protection devices		

Clause	Requirement - Test	Result Comments	Verdict
F	Devices operating in a SINGLE FAULT CONDITION	(see Form A.26)	
	and have/are:		
	- reliable function		
	RATED to interrupt maximum voltage and current of circuit		
	RATED for maximum surface temperature of 4.4.4.2		
	<ul> <li>RATED for maximum temperature of 9.2 for parts in contact with flammable liquid</li> </ul>		
	<ul> <li>not self-resetting unless protected part cannot function</li> </ul>		
14.4	Fuse holders		
	No access to HAZARDOUS LIVE parts		
14.5	Mains voltage selecting devices		
	Accidental change not possible		
14.6	HIGH INTEGRITY components		
	Used in applicable positions	(see Table 3)	
	Conforms with IEC publications		
	Not a single electronic device		
14.7	Mains transformers		
14.7.1	Short-circuit tests		
F	Transformers meet 4.4.4.1 to 4.4.4.3.	(see Form A.27)	
14.7.2	Overload tests		
	Transformer:		
	<ul><li>has overtemperature protection meeting</li><li>14.3</li></ul>		
	or		
F	- meets 4.4.4.1 to 4.4.4.3	(see Form A.28)	
14.8	Overpressure safety devices		
	Meets ISO 4126, except for small pressure systems outside the scope		
14.101	PRESSURE VESSELS		
	Demonstrated compliance with applicable national pressure vessel regulations and codes		
	or		
	Manufacturer's documentation states regulations and codes which pressure vessel complies with		
14.102	Visibility and readability of instruments and indicating devices		
	Safety related indicating devices:		
	Readily seen		
	Readable at 1 m with 215 lx $\pm$ 15 lx, except operating cycle counters		
14.103	Control system		
	Operator cannot set to hazardous condition		
	Automatic controller provided with system to control access to system functions		

Clause	Requirement - Test	Result Comments	Verdict
	The following functions are protected by increasingly severe constrains:		
	a) Initiating of operating cycle		
	b) Selection of particular operating cycle		
	c) Manual advance through operating cycle		
	d) Changing programme		
	e) Maintenance		
	Termination of operating cycle does not require tool, key or code		
	Disabling of safety devices prevented		
	Selection of manual mode disables automatic controller		
14.104	Microprocessors		
	Failure does not cause a hazard		
	Loss of processor memory battery power does not lead to a hazard		
14.105	Access ports		
	Means are provided to prevent hazardous opening of ports which can be opened/closed without TOOL		
15	Protection by interlocks		
15.1	General		
	Interlocks are designed to remove a hazard before OPERATOR exposed		
15.2	Prevention of reactivation		
15.3	Reliability		
15.101	Doors		
	a) Means are provided to prevent hazardous process material being admitted to CHAMBER before closing/locking/sealing the DOOR		
	b) Means are provided to prevent new OPERATING CYCLE starting:		
	1) After failure of the DOOR		
	2) After failure of the LOAD transport system		
	3) From conditions within the CHAMBER		
15.102	Double-ended equipment		
	Opening or closing a DOOR at the end of the CHAMBER remote from OPERATOR prevented or		
	Automatic conveyor-loading equipment		
15.103	Access to the CHAMBER		
	Hazardous access to CHAMBER prevented by interlocks		
15.104	Failure of an exhaust system  Means provided to prevent starting of OPERATION CYCLE during exaust system failure		
16	Measuring circuits		
16.1 F	Current measuring circuits	(see Form A.29)	
Annex K	Routine tests		
	Manufacturer's declaration		

### Summary of SINGLE FAULT CONDITIONS applied (4.4.2)

### (see Form A.2 for details of tests)

### FORM A.1

Subclause	Title	Does not apply	Carried out	Comments
4.4.2.1	PROTECTIVE IMPEDANCE			
4.4.2.2	Protective conductor			
4.4.2.3	Equipment or parts for short-term or intermittent operation			
4.4.2.4	Motors			
4.4.2.5	Capacitors			
4.4.2.6	Mains transformers			
	Attach drawing of mains Txs showing all protective devices (see forms A.27 and A.28)			
4.4.2.7	Outputs			
4.4.2.8	Equipment for more than one supply			
4.4.2.9	Cooling			
	- air holes closed			
	- fans stopped			
	<ul><li>coolant stopped</li></ul>			
4.4.2.10	Heating devices			
	- timer overridden			
	- temperature controller overridden			
	- loss of cooling liquid			
4.4.2.11	Insulation between circuits and parts			
4.4.2.12	Interlocks			
List below all by 4.4.2.1 to 4	SINGLE FAULT CONDITIONS not covered 1.4.2.12			
7.2.101	Doors			
11.7.3	Leakage from low pressure parts			
11.7.4d)	Overpressure safety device			
11.102	Failure or partial failure of the mains supply			
13.103	Pathogenic substances			
Supplementar	y information:			

(see Form A.2 for details of tests)

### 4.4 Testing in single fault condition - Results

Test subclause	Fault	Fault description	Td	How was test terminated	Meets
subclause	No.		4.4.3	Comments	4.4.4
			(note 1)		

	duration	

Record dielectric strength test on form A.12 and temperature tests on form A.18.

Record in the comments column for each test whether carried out during or after SINGLE FAULT CONDITION.

Tested by:	Date:	Test equipment No.	(table 2)	

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### Form A.3

### 5.1.3.c Mains supply

Marked RA	Marked RATING:					NOTE Measurements are only required for		
						marked RATINGS		
		 Hz						
		 W						
		 _VA						
Test	Voltage	Freq.	Current	Power in	Power in	Comments		
No	V	Hz	1	w	VA			
General co	mments:							
Tested by:			Date:		Test equip	ment No. (table 2)		

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### Form A.4

### 5.3 Durability of markings

Table A.4.1 – Marking method (note)
NOTE – Where applicable include print method, label material, ink or paint type, fixing method, adhesive and surface to which marking is fixed.

Table A.4.2 – Agent
A (specify agent)
B (specify agent)
C Water
D Isopropyl alcohol

Marking location	Marking method (see table A.4.1)
Identification (5.1.2)	
Mains supply (5.1.3)	
Fuses (5.1.4)	
Measuring circuit TERMINALS (5.1.4)	
TERMINALS and operating devices (5.1.6)	
Double/reinforced equipment (5.1.7)	
Battery charging (5.1.8)	
Warning marking (5.2)	

Method (table A.4.1)	Test agent (table A.4. 2)	Remains legible Pass/Fail	Label loose Pass/Fail	Curled edges Pass/Fail	Comments

Tested by:Date:	Test equipment No. (table 2)
-----------------	------------------------------

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### Form A.5

### Clause 6 - Protection against electric shock - Block diagram of system

pollution degree: ii	installation category	(overvoltage categor	/):
----------------------	-----------------------	----------------------	-----

Location or description	Insulation type (note 1)	Maximum working voltage (note 2)	CREEPAGE DISTANCE (note 3)				Test voltage		
			PWB	CTI	Other	CTI	mm	(note 2) Comme	Comments
			mm		mm			V	
NOTES									

### NOTES

1	Tuna	~f	inau	latian
ı	rype	ΟI	IIISu	lation:

BI = BASIC INSULATION RI = REINFORCED INSULATION

DI = DOUBLE INSULATION SI = SUPPLEMENTARY INSULATION

PI = PROTECTIVE IMPEDANCE

2 Types of voltage

Peak impulse test voltage (pulse) d.c.

r.m.s. peak

 $3\,$  INSTALLATION CATEGORIES (OVERVOLTAGE CATEGORIES) or POLLUTION DEGREES which differ from these should be shown under "Comments".

Tested by:		Date:	Test equipment N	lo. (table :	2)
------------	--	-------	------------------	--------------	----

### 6.1.1 Exceptions

### 6.2 Determination of ACCESSIBLE parts

# List of accessible parts

Item	Description	Determination method	Exception under 6.1.1
		(note 5)	(note 4)

### NOTES

- 1 Test fingers and pins are to be applied without force unless a force is specified (see 6.2.1)
- 2 Special consideration should be given to inadequate insulation and high voltage parts (see 6.2 AM 2)
- 3 Parts are considered to be ACCESSIBLE if they could be touched in the absence of any covering which is not considered

to provide suitable insulation (see note to paragraph 1 of 6.4).

- 4 Capacitor test may be required (see form A.7).
- 5 The determination methods are: visual; rigid test finger; jointed test finger; pin 3 mm dia; pin 4 mm dia.

Tested by:	_Date:	Test equipment No	. (table 2	<u>2)</u>
------------	--------	-------------------	------------	-----------

6.1.1 Exceptions

6.3.1 Values in NORMAL CONDITION

6.6.2 TERMINALS for external circuit

6.10.3 Plugs and connections

11.2 Cleaning 11.3 Spillage 11.4 Overflow

Item	Voltage			Current				Capa	citance	10 s test (note)		note)	
(see form A.6)	V rms.	V peak	V d.c.	Test circuit A1/A2/A3	mA r.m.s.	mA peak	mA d.c.	μC	mJ	V	μC	mJ	Comments
										_			
NOTE -	A 5 s te	st is spe	cified in	6.10.3c)	•		•	•	•			•	

T	D. L.	T	/ L. L. L. O.	
Tested bv:	Date:	Test equipment No.	(tanie 2)	
i Colca by.	Date.	rest equipment No.	(table 2)	

# 6.3.2 Values in single fault condition

Item (see form A.6)	Subclause and fault	Voltage			Transient (see note)			Current			Capaci- tance	
	No. (see form A.2)	V r.m.s.	V peak	V d.c.	V	s	Test circuit A1/A2/A3	mA r.m.s.	mA peak	mA d.c.	μF (note)	Comments

T = = 4 = = 1  =	D-4	Table and in the second Nie	(t-l-1- 0)
Tested bv:	Date:	Test equipment No.	(Table 7)
	Bate.	_ 1 000 094191110111 110.	(table 2)

# 6.5.1.1 Cross-sectional area bonding conductors

Conductor location	Cross-sectional area	Result
	mm²	Pass/Fail
Tested by:	Date: Test equipm	ent No. (table 2)

- 4 0	D = == =!:== ==	!l	- £ 1		
.5.1.2	Bondina	impedance	ot billa	connected	eauinment

ACCESSIBLE part under test	Test current A	Voltage attained after 1 min	Calculated resistance (Maximum allowed 0,1 Ω)	Result Pass/Fail
		_		
		_		

Taskad buu	Data	Took and immediate No.	(table 0)
Tested by:	Date:	Test equipment No. (	(able 2)

# 6.5.1.3 Bonding impedance of PERMANENTLY CONNECTED EQUIPMENT

ACCESSIBLE part under test	Test current	Voltage attained after 1 min (Maximum 10 V) V	Result Pass/Fail

T	D (	T	1 0)
Tested by:	Date:	Test equipment No. (tab	ile 2)

# 6.5.1.4 Indirect bonding for measuring and test equipment

ACCESSIBLE part under test	Voltage attained	Time for voltage to drop to allowable levels	Result Pass/Fail
a) Voltage limiting device			
	Voltage applied	Time for device to trip	
	v		
b) Voltage-sensitive tripping device			

Tested by:	Date:	Test equipment No.	(table 2)
------------	-------	--------------------	-----------

# Form A.10

# 6.5.3 Protective impedance

A HIGH INTEGRITY single component								
Component	Location	Comments						
Fested by:Da	te:Test equipment No.	(table 2)						
	A combination of components							
Component	Location	Comments						
Fested by:D	ate:Test equipment No	o. (table 2)						
A combination of	BASIC INSULATION and a current or volt	age limiting device						
Component	Location	Comments						
Fested by:Date	e:Test equipment No. (ta	able 2)						

- 6.7 Clearances and creepage distances
- 8 Mechanical resistance to shock, vibration and impact (AM 1 only)
  8 Mechanical resistance to shock and impact (AM 2 only)
- 10.1 Integrity of clearances and creepage distances

Location	Meas (initial	ured - 6.7)	Result		Mech	anical tests	( note)		40 °C	Measured (if req	after test uired)	Posult	Result Pass/ Comments Fail
(see form A.5)	CREEPAGE DISTANCE	CLEARANCE	Pass/ Fail	Applied force	Rigidity	Impact hammer	Drop 8	3.1.4 and .4.2	ambient test (10.1)	CREEPAGE DISTANCE	CLEARANCE	Pass/	
	mm	mm		(6.7) N	(8.1)	(8.2)	Normal	Hand-held	(10.1)	mm	mm		

NOTE Refer to Form A.12 for dielectric strength tests following the above tests.

Tested by:	Date:	Test equipment No.	(table 2)

### Form A 12

# 6.8 Dielectric strength tests

Location (see form A.5 and/or fault form A.2)	Working voltage V	Test voltage r.m.s./peak/d.c.	Result Pass/Fail	Comments (note)
NOTE – Describe o				

- A = Humidity preconditioning (6.8.2 and 6.8.3)
- B = ENCLOSURE tests (clause 8)
- C = Resistance to heat of non-metallic ENCLOSURES (10.2)
- D = After single faults (4.4)

Tested by:	Date:	Test equipment	: No. (table 2)_	
------------	-------	----------------	------------------	--

# 6.10.2.2 Cord anchorage

Location	Mass	Pull	Result	Torque	Result	Comment
	kg	N	Pass/Fail	Nm	Pass/Fail	

General comments:

Tested by	 Date:	:	Γest	equ	ipment	No.	(tab	le.	2)	

# 9.1 General

# Annex G - Test details

Between parts or circuits	CREEPAGE DISTANCE mm	CLEARANCE mm	Working voltage V	Test voltage r.m.s./peak/d.c. V	Result Pass/Fail	Comments

Tested by: \_\_\_\_\_\_ Date: \_\_\_\_\_Test equipment No. (table 2) \_\_\_\_\_

### 9.1 General

### Annex F - Test details

# F.2.1 Limited circuits

	Open-		Energy				
Circuit /Location	circuit voltage r.m.s./d.c. V	Maximum current A	Maximum available power VA	Overload protection	Limited circuit Yes/No	Test to 4.4.3	Comments

General comments:		
Tested by:	_Date:	Test equipment No. (table 2)

### F.2.2 Unlimited circuit

Location/Circuit	Operator controlled switch	Overcurrent protection	Overtemperature protection	Comments

General comments:		

Tested by:\_\_\_\_\_\_Date:\_\_\_\_\_Test equipment No. (table 2)\_\_\_\_\_\_

# 9.1 General

# Annex F - Test details (continued)

# F.4.2 Constructional details

# F.4.3 Enclosures

Clause	Requirement	Result Pass/Fail	Comments
F.4.2.1	Connectors comply with IEC standards		
F.4.2.2	Printing wiring boards are flame RATED FV 0 or FV 1		
F.4.2.3	ENCLOSURE surrounds unlimited circuits		
F.4.2.4	Wires comply with IEC standards		
F.4.3.1	High-current devices:		
	– door		
	or		
	- cover		
	and		
	means to hold door or cover closed		
	or		
	<ul> <li>gap less than limits</li> </ul>		
F.4.3.2	Bottom of ENCLOSURES:		
	<ul><li>no opening</li></ul>		
	or		
	<ul> <li>with Table F.1 and Figure F.1</li> </ul>		
	or		
	components placement comply with Figure F.2		
F.4.3.3	Baffle or flame BARRIER:		
	ENCLOSURE made of metal		
	or		
	<ul> <li>ENCLOSURE made of non-metallic material (FV 0 or FV 1)</li> </ul>		

	_	
Tested by:	Date:	Test equipment No. (table 2)
i esteu by.	Dale.	rest equipinent ino. (table 2)

# 9.1 General

# Annex F - Test details (continued)

# F.4.3 ENCLOSURES (F.4.3.3 test to IEC 60707)

Material tested:				Overall	result
Generic name:		 		Pass/Fa	iil
Material manufacturer:					
Type:		 			
Colour:		 			
Conditioning details:					
		Sample 1	Sam	ple 2	Sample 3
Thickness of specimen	mm				
Duration of flaming after first					
application	s				
Duration after flaming plus glowing					
after second application	S				
Specimen burns to holding clamp	Yes/No				
Cotton ignited	Yes/No				
Sample result Pass/Fail					

Tested by:	D - 4	Test equipment No. (table 2)	
Legied DV.	Date:	Lest edilinment No. Itanie 21	

# 9.2 Temperature tests

### 9.3 Guards

2

# 9.4 Field wiring TERMINAL boxes

tm = measured temperature

ta = maximum permitted temperature

Operating conditions:	Frequency:			Hz	Duration: _	h	min
Voltage:	v		Test	room ambient	::°C		
Part	tm	tc	ta	Result		Comments	
	°C	°C	°C	Pass/Fail		Comments	
NOTES							
NOTES							
1 See also 14.1	with reference	ce to c	ompone	nt operating c	onditions.		

Tested by:	_Date:	Test equipment No.	(table 2)

tc = corrected maximum temperature (tm + 40 - test room ambient)

# 10.2 Resistance to heat of non-metallic enclosures

Test method used:	Non operative treatment [	]	
Empty ENCLOSURE	[ ]		
Operative treatmer	nt [ ]		
Temperature during tests:		°C	
ENCLOSURE samples tested	were:		
Description	Material	Result	Comments
		Pass/Fail	
Dielectric strength test (6.8.	4): V	r.n	n.s./peak/d.c.
Comments:			
Tested by:	Date:	Test equipment No. (table 2)	
-			

- 8 Mechanical resistance to shock, vibration and impact (AM 1 only)
- 8 Mechanical resistance to shock and impact (AM 2 only)
- 11 Resistance to moisture and liquids (AM 1 only)
- 11 Protection against hazards from fluids (AM 2 only)

Voltage tests can be carried out once after performing the tests of Clause 8 and Clause 11. However, if voltage tests are carried out separately after each set of tests, two forms can be used.

		Clause	e 8 tests			C	lause 11 tes	ts					
Location	Distribute.	Impact	Drop 8.4.1	and 8.4.2	01	0	0	Equipment	IEC	Working	Test	Result	0
(see form A.5)	Rigidity (8.1)	hammer (8.2)	Normal	Hand- held	Cleaning (11.2)	Spillage (11.3)	Overflow (11.4)	Equipment plus liquid (11.5.1/note)	60529 (11.6)	voltage (note 2) V	voltage (note 2) V	Pass/ Fail	Comments
NOTES				•	•								

Ν	Ю	Т	E٤

	1	<b>∣</b> 1	۷о	t 1	o	r	ar	n	er	٦d	lm	e	nt	2
--	---	------------	----	-----	---	---	----	---	----	----	----	---	----	---

2 Use r.m.s., d.c or peak to indicate the used test voltage

Tested I	OV:	Date:	Test equipment No.	(table 2	)

# 11.7.2 Leakage and rupture at high pressure (AM 2)

Part	Maximum permissible working pressure MPa	Factor (Fig. 4 of IEC 61010-1 AM 2)	Test pressure MPa	Leakage test Pass/Fail	Burst test Pass/ Fail	Comments
Tested by:	L	Date	7.	Test equi	nment No	. (table 2)

Tested by:\_\_\_\_\_\_Date:\_\_\_\_\_Test equipment No. (table 2)\_\_\_

# 11.7.3 Leakage from low-pressure parts (AM 2)

Part	Test pressure MPa	Leakage test Pass/Fail	Comments

Tested by	r: Dat	e: Te	est equipme	nt No.	(table 2)	)

### Form A.22

# 12.2.1 Ionizing radiation

Locations tested	Measured values μSv/h	Result Pass/Fail	Comments

Tested by:	D-4	Test equipment No. (table 2)
Lesien nv	Date:	rest enlinment No. (table 7)

# 12.5.1 Sound pressure level (AM 1 only)

# 12.5.1 Sound level (AM 2 only)

Locations tested	Measured values dBA	Calculated maximum sound pressure level (AM 2)
1 m from the enclosure		
(AM 1 only)		
At OPERATOR'S normal position and at bystanders positions (AM 2)		
a)		
b)		
c)		
d)		
e)		
Result Pass/Fail		
(AM 1 only)		
Comments:		
Tested by:	Date: Test equipme	nt No. (table 2)

# 12.5.2 Ultrasonic pressure

Locations tested	Measured values		Comments
Locations tested	dB	kHz	Comments
At OPERATOR'S normal position			
At 1 m from the ENCLOSURE			
a)			
b)			
c)			
d)			
e)			
NOTE – No limit is specified at pres	sent, but a	limit of 11	0 dB above the reference pressure value of 20 $\mu Pa$ is under
consideration for applicable frequer	ncies betw	een 20 kHz	z and 100 kHz.
Result Pass/Fail			
Comments:			

Tested by:\_\_\_\_\_\_Date:\_\_\_\_\_Test equipment No. (table 2)\_\_\_\_\_

# Form A.24

# 13.2.2 Batteries

Battery load and charging circuit diagram:		
Battery type:		
Reverse polarity instalment test – Result (Pass/Fail):_		
Single component failures	Result I	Pass/Fail
Component	Open circuit	Short-circuit
Comments:		

# 4.4.2.4 single fault conditions, motors

# 14.2.1 Motor temperatures

Operating conditi	ions:						
Frequency:	Hz:		h			min	
Voltage:	V Tes	st room ar	mbient:		_°C		
Motor No. and location	Insulation class (IEC 60085)	tm °C	tc °C	ta °C	Result Pass/Fail	Coi	nments
NOTE							
tm = Me	easured temperatu		ıra (tm. ±	40 too	t room ambiant		

Tested by:	Date:	Test equipment No. (table 2)	

Maximum allowed temperature

ta

### Form A.26

# 14.3 Overtemperature protection devices

	C	omponent	Type (note)	Result Pass/Fail	Comments
NOTE					
SR	=	self-resetting	(200 times)		
NSR	=	non-self-resetting	g (10 times)		
NR	=	non-resetting	(1 time)		

General comments:

Гested by:Date:	Test equipment No. (ta	able 2)
-----------------	------------------------	---------

# 4.4.2.6 Mains transformer

# 14.7.1 Short-circuit tests (for mains transformers)

Type:	e: Manufacturer:					
			_			
Tested in equipment or on be	nch					
Optional – Insulation class (IEC 600	85) of the lowes	t rated winding	:			
Winding identification						
Type of protector for winding (note 1)						
Elapsed time						
Current A						
	Secondary					
Winding temperature ° C	Primary					
(note 2)	Secondary					
Tissue paper/cheesecloth OK? (Pass / Fail)						
Voltage tests (note 3)						
Primary to secondaryV						
Primary to coreV						
Secondary to secondaryV						
Secondary to coreV						
Result (Pass / Fail)	ult (Pass / Fail)					
NOTES						
1 Primary fuse PF / ( )A						
Secondary fuse SF / ( )A						
Overtemperature protection	OP / (	)° C				
Impedance protection Z	, 					
2 Indicate method of measure	ment TC	= with 1	hermocouple			
R = r	esistance metho	d				
If resistance method is used	, record resistar	nce in cold and	warm condition u	nder "Comments"	<b>'</b> -	
3 Record the voltage applied a	and the type of v	oltage (r.m.s./c	l.c./peak) and for	results use		
NR = no breakdown or R = b	NB = no breakdown or B = breakdown.					

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- RANCHI/BANG/ OCATION ONLY,	AL USE AT THIS L	O MECON Limited.
	OCATION ONLY,	- RANCHI/BANGA
	SUPPLY BUREAU.	

Comments:			
Tested by:	Nate:	Test equipment No. (table 2)	

# 4.4.2.6 Mains transformer

# 14.7.2 Overload tests (for mains transformers)

Type: Manufacturer:						
	_					
	-					
Tested in equipment or on ber	ıch					
Optional Insulation class (IEC 600	85) of the lowest	rated winding:				
Winding identification						
Type of protector for winding (note 1)						
Elapsed time						
Current A	Primary					
	Secondary					
Winding temperature ° C	Primary					
(note 2)	Secondary					
Tissue paper/cheesecloth OK?	1					
(Pass / Fail)						
Voltage tests (note 3)						
Primary to secondary	/					
Primary to core						
V						
Secondary to secondary						
V						
Secondary to core						
V						
Result (Pass / Fail)						
NOTES						
	Primary fuse PF / ( )A					
	Secondary fuse SF / ( )A					
Overtemperature protection	OP / ( )°	C				
Impedance protection Z						
2 Indicate method of measurer			rmocouple			
R = re	esistance method		rm condition	dar "Commonto"		
	Record the voltage applied and the type of voltage (r.m.s./d.c./peak) and for results use  NB = no breakdown or B = breakdown.					

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REAU.	

Comments:		
Tested by:	Date:	Test equipment No. (table 2)

# 16.1 Current measuring circuits (AM 2 only)

The test is performed with all types and models of current transformers without internal protection, and which are specified by the manufacturer for use with the equipment.

### a) Current transformers

Type/Model	RATED current	Test current A	Interrupt Yes/No	Result Pass/ Fail	Comments

Tested by:	Date:	Test equipment No. (table 2)

# b) Range changing switches

Type/Model	Maximum RATED current of switch	Cycling test Pass/Fail	Comments

rested by	: Date	: Test	t equipment No.	(table 2	<u>')</u>

7.2.101	TABLE: Door motion reversal and stoppage				
Description where test applied		Force N	Interlocked Yes / No	Reverse motion Yes / No	Verdict
Supplement	ary information:		l l		

7.2.101	TABLE: Doors					
Description where test applied		Sped cm / s	Distance moved cm	Verdict		
Supplementary i	Supplementary information:					

Tested by:	Date:	Test equipment No.	(table 2)	
,			` ,	

7.2.102	TABLE: Manually operated door			Form A.31		
7.4.101	TABLE: Means for transferring the load into and out of the equipment					
	Description where test applied	Force N	< 250 N Pass / Fail	Verdict		
Supplement	tary Information:					

Tested by:\_\_\_\_\_\_Date:\_\_\_\_\_Test equipment No. (table 2) \_\_\_\_\_

The IEC would like to offer you the best quality standards possible. To make sure that we continue to meet your needs, your feedback is essential. Would you please take a minute to answer the questions overleaf and fax them to us at +41 22 919 03 00 or mail them to the address below. Thank you!

Customer Service Centre (CSC)

**International Electrotechnical Commission** 

3, rue de Varembé 1211 Genève 20 Switzerland

or

Fax to: IEC/CSC at +41 22 919 03 00

Thank you for your contribution to the standards-making process.

**A** Prioritaire

Nicht frankieren Ne pas affranchir



Non affrancare No stamp required

# RÉPONSE PAYÉE SUISSE

Customer Service Centre (CSC)
International Electrotechnical Commission
3, rue de Varembé
1211 GENEVA 20
Switzerland



Q1	Please report on <b>ONE STANDARD</b> and <b>ONE STANDARD ONLY</b> . Enter the exact number of the standard: (e.g. 60601-1-1)			If you ticked NOT AT ALL in Question 5 the reason is: (tick all that apply)		
	( 3	,		standard is out of date		
				standard is incomplete		
				standard is too academic		
Q2		Please tell us in what capacity(ies) you				
	bought the standard (tick all that apply).			standard is too superficial title is misleading		
	I am the/a:			I made the wrong choice		
	purchasing agent			other		
	librarian					
	researcher					
	design engineer		07			
	safety engineer		Q7	Please assess the standard in the following categories, using		
	testing engineer			the numbers:		
	marketing specialist			(1) unacceptable,		
	other			(2) below average,		
	<b>C</b>			(3) average,		
				<ul><li>(4) above average,</li><li>(5) exceptional,</li></ul>		
Q3	I work for/in/as a:			(6) not applicable		
	(tick all that apply)			(o) not applicable		
	manufacturing			timeliness		
	consultant			quality of writing		
				technical contents		
	government			logic of arrangement of contents tables, charts, graphs, figures		
	test/certification facility					
	public utility			other		
	education					
	military					
	other		Q8	I read/use the: (tick one)		
<b>~</b> 4	The standard 200 and 160			Franch tout only	_	
Q4	This standard will be used for: (tick all that apply)			French text only		
	(non an mar apply)			English text only both English and French texts		
	general reference			both English and French texts	_	
	product research					
	product design/development					
	specifications		Q9	Please share any comment on any aspect of the IEC that you would like		
	tenders					
	quality assessment			us to know:		
	certification					
	technical documentation thesis manufacturing					
	other					
Q5	This standard mosts my needs:					
w.J	This standard meets my needs: (tick one)					
	,					
	not at all					
	nearly					
	fairly well					
	exactly					



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