

# TECHNICAL REPORT

**IEC**  
**61010-3-020**

First edition  
1999-04

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**Safety requirements for electrical equipment  
for measurement, control, and laboratory use –**

**Part 3-020:  
Conformity verification report for IEC 61010-2-020:1992  
Particular requirements for laboratory centrifuges**

*Règles de sécurité pour appareils électriques  
de mesure, de régulation et de laboratoire –*

*Partie 3-020:  
Rapport de vérification de la conformité de la CEI 61010-2-020:1992  
Prescriptions particulières pour centrifugeuses de laboratoire*



Reference number  
IEC 61010-3-020:1999(E)

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- **Catalogue of IEC publications**  
Published yearly with regular updates  
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- **IEC Bulletin**  
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For general terminology, readers are referred to IEC 60050: *International Electrotechnical Vocabulary* (IEV).

For graphical symbols, and letter symbols and signs approved by the IEC for general use, readers are referred to publications IEC 60027: *Letter symbols to be used in electrical technology*, IEC 60417: *Graphical symbols for use on equipment. Index, survey and compilation of the single sheets* and IEC 60617: *Graphical symbols for diagrams*.

\* See web site address on title page.

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International Electrotechnical Commission 3, rue de Varembé Geneva, Switzerland  
Telefax: +41 22 919 0300 e-mail: [inmail@iec.ch](mailto:inmail@iec.ch) IEC web site <http://www.iec.ch>



Commission Electrotechnique Internationale  
International Electrotechnical Commission  
Международная Электротехническая Комиссия

PRICE CODE **XB**

*For price, see current catalogue*

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## INTERNATIONAL ELECTROTECHNICAL COMMISSION

**SAFETY REQUIREMENTS FOR ELECTRICAL EQUIPMENT  
FOR MEASUREMENT, CONTROL, AND LABORATORY USE –****Part 3-020: Conformity verification report for IEC 61010-2-020:1992,  
Particular requirements for laboratory centrifuges**

## FOREWORD

- 1) The IEC (International Electrotechnical Commission) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of the IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, the IEC publishes International Standards. Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. The IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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Technical reports do not necessarily have to be reviewed until the data they provide are considered to be no longer valid or useful.

IEC 61010-3-020, which is a technical report, has been prepared by IEC technical committee 66: Safety of measuring, control and laboratory equipment.

The text of this technical report is based on the following documents:

Enquiry draft	Report on voting
66/187/CDV	66/211/RVC

Full information on the voting for the approval of this technical report can be found in the report on voting indicated in the above table.

This report is a Technical Report and is of a purely informative nature and is therefore by itself not to be regarded as an International Standard. It is for use by testhouses and other users to assist them with determining and recording verification of conformity of the equipment under test with the requirements of:

IEC 61010-2-020:1992 + amendment 1:1996

The protocol for completion of this report is contained in publication IEC 61010-3:1997.

The IEC sells read-only PDF files as a general rule. In the present instance, and quite exceptionally, to enable the user to fill in the forms, a revisable file is included in a pocket affixed to the back cover of this publication.

This publication can also be downloaded from the Web as a PDF file. There is, however, at the end of the document, a revisable file containing the forms. Please use the zip/unzip function.

<p align="center"><b>Conformity Verification Report</b>  <b>IEC 61010-2-020</b>  <b>Safety requirements for electrical equipment for measurement, control and laboratory use:</b>  <b>Part 2-020: Particular requirements for laboratory centrifuges</b>  <b>(including amendment 1:1996)</b></p>	
Report reference No ..... : Compiled by (+ signature) ..... : Approved by (+ signature) ..... : Date of issue ..... :	
Testing organization ..... : Address ..... : Testing location ..... :	
Applicant ..... : Address ..... :	
Standard ..... : Copyright blank test report ..... :	IEC 61010-1:1990 + amendment 1:1992 + amendment 2:1995 IEC 61010-2-020:1993 + amendment 1:1996  This report has been prepared by IEC TC 66, which retains responsibility for any changes or corrections required.
Test procedure ..... : Procedure deviation ..... : Non-standard test method ..... :	
Type of item tested ..... :      Laboratory Trademark ..... : Model/type reference ..... : Manufacturer ..... : Rating ..... :	
Copy of rating plate:	

Description of equipment function:

INSTALLATION/OVERVOLTAGE CATEGORY:

POLLUTION DEGREE:

Environmental rating: ☐ Standard ☐ Other (specify):

Equipment mobility: ☐ Portable ☐ Floorstanding ☐ Fixed  
☐ Built in ☐ Benchmounted ☐ Other (specify):

Connection to mains supply: ☐ Permanent ☐ Detachable ☐ Non detachable ☐ None

Operating conditions: ☐ Continuous ☐ Short-time ☐ Intermittent

Overall size of the equipment (Length × Width × Height):

Mass of the equipment (kg):

Marked degree of protection to IEC 60529: IP \_\_\_\_

Accessories and detachable parts included in the evaluation:

Options:

NOTE – "(see form A.X)" refers to a form appended to the report.



### Table 1 – Documents attached to this report

[illegible]

### Table 2 – Test equipment list

Item	Type	Equipment No.	Calibration date		Comments
			Last <sup>1)</sup>	Due	

1) or interval between calibrations.

**Table 3 – List of components relied on for safety**

Unique component reference or location (including drawing reference if required)	Application/Function	Manufacturer and part number (note 1)	RATING (note 2)	Licence number, file number or other documentary evidence of acceptance
NOTE 1 – List all manufacturers concerned. NOTE 2 – Electrical, mechanical, flammability, etc.				

Clause Subclause	Requirement	Result	Comments
<b>5</b>	<b>Marking and documentation</b>		
<b>5.1.1</b>	<b>General</b> Required equipment markings are: <ul style="list-style-type: none"> <li>a) visible:               <ul style="list-style-type: none"> <li>– from the exterior</li> <li>or</li> <li>– after removing a cover</li> <li>or</li> <li>– opening a door</li> <li>or</li> <li>– after removal from a rack or panel</li> </ul> </li> <li>b) not put on parts which can be removed by an OPERATOR</li> <li>c) letter symbols (IEC 60027) used</li> <li>d) graphic symbols used (IEC 61010-1, Table 1)</li> </ul>		
<b>5.1.2</b>	<b>Identification</b> Equipment is identified by: <ul style="list-style-type: none"> <li>– manufacturer's name or registered trade mark</li> <li>– unique production batch identification</li> </ul>		
<b>5.1.3</b>	<b>Mains supply</b> Equipment is marked as follows: <ul style="list-style-type: none"> <li>a) nature of supply:               <ul style="list-style-type: none"> <li>– a.c. RATED mains frequency or range of frequencies</li> <li>– d.c. with symbol 1</li> </ul> </li> <li>b) RATED supply voltage(s) or range</li> <li>c) – maximum RATED power (W or VA) or input current</li> </ul> If more than one voltage range: <ul style="list-style-type: none"> <li>– separate values marked</li> <li>or</li> <li>– values differ by less than 20 % (see Form A.3)</li> </ul>		
<b>F</b>			

Clause Subclause	Requirement	Result	Comments
5.1.4	d) OPERATOR – set for different RATED supply voltages:		
	– indicates the equipment set voltage		
	– PORTABLE EQUIPMENT indication is visible from the exterior		
	– changing the setting changes the indication		
	e) Accessory mains socket-outlets accepting standard mains plugs are marked:		
	– with the voltage if it is different from the mains supply voltage		
	– for use only with specific equipment		
	If not marked for specific equipment it is marked with:		
	– the maximum RATED current or power, and maximum permitted leakage current		
	or		
	– symbol 14 with full details in the documentation		
	F The measured value not more than 110 % (see Form A.3)		
	Fuses		
	OPERATOR replaceable fuse marking (see also 5.4.5)		
	5.1.5 Measuring circuit TERMINALS		
	RATED maximum working voltage or current marked		
	Unless clear indication that below limits:		
	– maximum RATED voltage to earth is marked		
	or		
	– for specific connection only, and means for identifying provided		
	– is adjacent to TERMINALS		
	or		
	– if insufficient space:		
	– on the RATING plate or scale plate		
	or		
	– if the TERMINAL is marked with symbol 14		

Clause Subclause	Requirement	Result	Comments
5.1.6	INSTALLATION CATEGORY marked		
	TERMINALS permanently connected and not ACCESSIBLE		
	TERMINALS and operating devices		
	Where necessary for safety, indication of purpose of TERMINALS, connectors, controls and indicators		
	Mains supply TERMINALS identified		
	Power supply switch on or off position marked if used as disconnecting device		
	TERMINAL marking:		
	a) FUNCTIONAL EARTH TERMINALS		
	b) PROTECTIVE CONDUCTOR TERMINALS:		
	– symbol 6 is placed close to or on the TERMINAL		
	or		
	– part of the appliance inlet		
	c) TERMINALS of measuring and control circuits		
	d) TERMINALS supplied from the interior		
	e) ACCESSIBLE FUNCTIONAL EARTH TERMINALS		
5.1.7	<b>Equipment protected by DOUBLE INSULATION or REINFORCED INSULATION</b>		
	Protected throughout (symbol 11 used)		
	Only partially protected (symbol 11 not used)		
5.1.8	<b>Battery charging</b>		
	Equipment with means to charge rechargeable batteries is marked:		
	– to warn against the charging of non-rechargeable batteries		
	– to indicate the type of rechargeable battery used		
5.1.101	<b>ROTORS and accessories</b>		
	OPERATOR replaceable ROTORS and (their) subassemblies are marked with:		
	– manufacturer's identification		
	– part identification		

Clause Subclause	Requirement	Result	Comments
5.2	<b>Warning markings</b>		
	– visible when ready for NORMAL USE		
	– if necessary marked with symbol 14		
	– are near or on applicable parts		
	– statement to isolate or disconnect		
	– advice how to avoid contact with ACCESSIBLE HAZARDOUS LIVE parts		
	– TERMINAL voltage exceeding 1 kV (symbol 12)		
	– easily touched high temperature parts (symbol 13)		
5.3	<b>Durability of markings</b>		
	The required markings remain clear and legible in NORMAL USE (see Form A.4)		
5.4	<b>Documentation</b>		
5.4.1	<b>General</b>		
	Equipment is accompanied by documentation which includes:		
	– technical specification		
	– instructions for use		
	– name and address of manufacturer or supplier		
	Definition of INSTALLATION CATEGORY		
	Warning statements and a clear explanation of warning symbols:		
	– provided in the documentation		
	or		
	– information is marked on the equipment		
5.4.2	<b>Equipment RATINGS</b>		
	Documentation includes:		
	– supply voltage or voltage range		
	– frequency or frequency range		
	– power or current RATING		

Clause Subclause	Requirement	Result	Comments
5.4.3	– a description of all input and output connections		
	– RATING of insulation of external circuits, when such circuits are nowhere ACCESSIBLE		
	– statement of the range of environmental conditions		
	– list of ROTORS and accessories		
	– rotational frequencies		
	– restriction markings		
	– density, volume limits and derating		
	<b>Equipment installation</b>		
	Documentation includes instructions for:		
	– assembly, location and mounting		
	– CLEARANCE ENVELOPE area		
	– total weight		
	– site preparation		
	– levelling		
	– means of securing		
	– protective earthing		
	– connections to supply		
	– ventilation requirements		
	– special services		
	– maximum sound power level		
	– instructions about sound pressure		
	– emergency switch		
	Additional for permanently connected equipment:		
	– supply wiring		
	– any external switch or circuit-breaker (including location)		
	– any external overcurrent protection		



Clause Subclause	Requirement	Result	Comments
5.4.4	<b>Equipment operation</b> Instructions for use include: <ul style="list-style-type: none"> <li>– identification of operating controls</li> <li>– positioning for disconnection</li> <li>– interconnection</li> <li>– specification of intermittent operation limits</li> <li>– explanation of symbols used</li> <li>– replacement of consumable materials</li> <li>– loading and balancing</li> <li>– ROTOR changing procedure</li> <li>– requirement for an OPERATOR to be present</li> <li>– necessary safeguards for personnel</li> <li>– instructions for use of BIOSEALS, etc.</li> </ul> A warning against use in a manner not specified by the manufacturer		
	<b>5.4.4.101 Hazardous substances</b> Precautions to be observed: <ul style="list-style-type: none"> <li>– toxic materials</li> <li>– radioactive materials</li> <li>– micro-organism contamination</li> <li>– containers</li> <li>– multiple protection levels</li> </ul> Materials prohibited: <ul style="list-style-type: none"> <li>– flammable or explosive</li> <li>– materials which chemically react vigorously</li> </ul>		

Clause Subclause	Requirement	Result	Comments
5.4.5	<b>Equipment maintenance</b>		
	Instructions include:		
	– sufficient preventive maintenance and inspection information		
	– replacement of hoses, etc.		
	– Includes:		
	a) inspection:		
	– fixing means		
	– mounting surfaces		
	b) safeguards during cleaning		
	c) inspection of the PROTECTIVE CASING		
	d) ROTOR ASSEMBLY:		
	– inspection		
	– safety considerations		
	e) continuity of the protective earth		
	f) inspection of BIOSEALS and other biosafety components:		
	– importance of regular maintenance of BIOSEALS, etc.		
	– specific battery type		
	– any manufacturer specified parts		
	– RATING and characteristics of fuses		
5.4.5.101	<b>Cleaning and decontamination</b>		
	Documentation indicates:		
	– user responsibility for decontamination		
	– recommendations for cleaning and decontamination/generic names		
	Withstands steam sterilization		
	See Table 1A of IEC 61010-2-020		
	Wording in quotes appears in the documentation		

Clause Subclause	Requirement	Result	Comments
5.4.101	Not used		
5.4.102	Not used		
5.4.103	Effects of chemicals and environmental influences		
	Documentation identifies damage		
6	<b>Protection against electric shock</b> F (see Form A.5)		
6.1	<b>General</b>		
	Conformity is checked by the determination of 6.2 and 6.3 followed by the tests of 6.4 to 6.12		
6.1.1	<b>Exceptions</b>		
	F Capacitance test (see Forms A.6 and A.7)		
6.2	<b>Determination of ACCESSIBLE parts</b> F (see Form A.6)		
6.3	<b>Permissible limits for ACCESSIBLE parts</b>		
6.3.1	<b>Values in NORMAL CONDITION</b> F (see Form A.7)		
6.3.2	<b>Values in SINGLE FAULT CONDITION</b> F (see Form A.8)		
6.4	<b>Protection in NORMAL CONDITION</b> (see 6.8 and 8.1)		
6.5	<b>Protection in SINGLE FAULT CONDITION</b>		
	Additional protection is provided by:		
	– one or more of 6.5.1 to 6.5.3		
	or		
	– automatic disconnection of the supply		
6.5.1	<b>Protective earthing</b>		
	ACCESSIBLE conductive parts:		
	– bonded to the protective conductor terminal		
	or		
	– separated by screen or BARRIER from parts which are HAZARDOUS LIVE		
	(For indirect bonding of measurement and test equipment see 6.5.1.4)		

Clause Subclause	Requirement	Result	Comments
6.5.1.1	<b>PROTECTIVE BONDING</b>  <b>PROTECTIVE BONDING</b> consists of directly connected structural parts or discrete conductors or both; and withstands thermal and dynamic stresses		
6.5.1.2	<b>F</b> Bonding impedance of plug-connected equipment (see Form A.9)		
6.5.1.3	<b>F</b> Bonding impedance of PERMANENTLY CONNECTED EQUIPMENT (see Form A.9)		
6.5.1.4	<b>F</b> Indirect bonding for measuring and test equipment (see Form A.9)		
6.5.2	<b>DOUBLE INSULATION AND REINFORCED INSULATION</b> (see 6.7, 6.8 and 6.9.2)		
6.5.3	<b>F</b> <b>PROTECTIVE IMPEDANCE</b> (see Form A.10)  Components wires and connections are RATED as required		
6.5.4	<b>Built-in panel meters</b>  If after building-in, the requirements of 6.5.1 to 6.5.3 are not met:  – panel meter:  – has no ACCESSIBLE conductive parts  – has BASIC INSULATION of ACCESSIBLE surfaces  – has DOUBLE/REINFORCED INSULATION of ACCESSIBLE surface of parts intended to be grasped		
6.6	<b>External circuits</b>		
6.6.1	<b>F</b> <b>Separation of internal circuits</b> (see lists in Forms A.1 and A.5)  If the other internal circuit exceeds the values of 6.3.2 in NORMAL CONDITION and only BASIC INSULATION:  a) short-circuit could not make external circuit HAZARDOUS LIVE		

Clause Subclause	Requirement	Result	Comments
6.6.2	b) manufacturer's instructions include:		
	– a statement that the TERMINAL for external circuits is for use only with equipment which has no live parts which are ACCESSIBLE		
	– the RATING of the insulation required for external circuits		
	– the connection to be used at the remote end of external circuits		
	– the type of equipment which may be connected to the TERMINAL		
	<b>TERMINALS for external circuits</b>		
	ACCESSIBLE TERMINALS are not HAZARDOUS LIVE except as permitted by 6.1.1		
	The following TERMINALS are not HAZARDOUS LIVE:		
	– PROTECTIVE CONDUCTOR TERMINALS		
	– FUNCTIONAL EARTH TERMINALS		
6.6.3	– headphone TERMINALS		
	TERMINALS which receive a charge from an internal capacitor (see Form A.7)		
	High-voltage TERMINALS energized from the interior are:		
	– not accessible		
	or		
	– marked		
	<b>Circuits with TERMINALS which are HAZARDOUS LIVE</b>		
	These circuits:		
	– are not connected to ACCESSIBLE conductive parts		
	or		
6.7	– are connected to ACCESSIBLE conductive parts, but are not mains circuits and have one TERMINAL contact at earth potential		
	No ACCESSIBLE conductive parts are HAZARDOUS LIVE		
	<b>CLEARANCES and CREEPAGE DISTANCES</b>		
	F (see annex D of IEC 61010-1 and Form A.11)		

Clause Subclause	Requirement	Result	Comments
6.8	<b>F Dielectric strength tests</b> (see annex E of IEC 61010-1 and Form A.12)		
	Protection against the spread of fire (see 9.1)		
6.9	<b>Constructional requirements for protection against electric shock</b>		
6.9.1	<b>General</b>  In circuits exceeding the values of 6.3.2: <ul style="list-style-type: none"> <li>– security of wiring connections</li> <li>– screws securing removable covers</li> <li>– accidental loosening</li> </ul>		
6.9.2	<b>ENCLOSURES of equipment with DOUBLE INSULATION OR REINFORCED INSULATION</b>  ENCLOSURE surrounds all metal parts except for small metal parts which are separated  ENCLOSURES or parts made of insulating material  Protection for metal ENCLOSURES or parts by: <ul style="list-style-type: none"> <li>– PROTECTIVE IMPEDANCE</li> </ul> or <ul style="list-style-type: none"> <li>– an insulating coating or BARRIER on the inside</li> </ul> or <ul style="list-style-type: none"> <li>– CLEARANCES and CREEPAGE DISTANCES cannot be reduced by loosening of parts or wires</li> </ul>		
6.9.3	<b>Equipment using PROTECTIVE BONDING</b> <ul style="list-style-type: none"> <li>a) OPERATOR removable parts</li> <li>b) Movable conductive connections</li> <li>c) Exterior metal braids of cables</li> <li>d) Mains passed through the equipment</li> <li>e) Protective earthing conductors green/yellow</li> </ul> Exceptions: <ul style="list-style-type: none"> <li>– earthing braids</li> <li>– internal protective conductors</li> </ul> <ul style="list-style-type: none"> <li>f) Equipment using PROTECTIVE BONDING</li> </ul>		

Clause Subclause	Requirement	Result	Comments
6.9.4	<b>Over-range indication</b> Unambiguous		
6.10	<b>Connection to mains supply source and connections between parts of equipment</b>		
6.10.1	<b>Mains supply cords</b>  RATED for maximum equipment current (see 5.1.3 c))  Cable conforms to IEC 60227, or IEC 60245 or is a certified cord  Heat resistant if likely to contact hot parts  Temperature RATING (cord and inlet)  Green/yellow used only for connection to PROTECTIVE CONDUCTOR TERMINALS  Detachable cords with IEC 60320 mains connectors: – conform to IEC 60799 or – have the current RATING of the mains connector		
6.10.2	<b>Fitting of non-detachable mains supply cords</b>		
6.10.2.1	<b>Cord entry</b>  Non-detachable cord protection: – inlet smoothly rounded with radius $\geq 1,5 D$ or – insulated cord guard protruding $\geq 5 D$		
6.10.2.2	<b>Cord anchorage</b>  The protective earth conductor is the last to take the strain  Cord anchorages: – the cord is not clamped by direct pressure from a screw – knots are not used		

Clause Subclause	Requirement	Result	Comments
6.10.3	– cannot push the cord into the equipment to cause a hazard		
	– no failure of cord insulation in anchorage with metal parts		
	– compression bushing:		
	a) clamps all types and sizes of mains cords and		
	b) is suitable:		
	i) for connection to TERMINALS provided or		
	ii) it is designed for screened mains cord		
	– cord replacement does not cause a hazard and method of strain relief is clear		
	<b>F</b> Push-pull test (see Form A.13)		
	<b>Plugs and connectors</b>		
	a) Mains supply plugs, connectors etc. conform to relevant specifications		
	b) If equipment supplied at voltages below those given in 6.3.2.1:		
	– plugs of mains supply cords do not fit mains sockets above RATED supply voltage		
	– mains type plugs used only for connection to mains supply		
	<b>F</b> c) Plug pins which receive a charge from an internal capacitor (see Form A.7)		
6.11	d) Accessory mains socket outlets:		
	– if a standard mains plug is accepted, there is a marking (see 5.1.3 e))		
6.11.1	– input has a protective earth conductor if outlet has earth TERMINAL contact		
	<b>TERMINALS</b>		
	<b>ACCESSIBLE TERMINALS</b>		
	a) No risk of accidental contact (see also 5.1.6 c))		
	b) Will not work loose		



Clause Subclause	Requirement	Result	Comments
6.11.2	<b>PROTECTIVE CONDUCTOR TERMINAL</b>		
	a) Appliance inlet (no requirement)		
	b) For rewirable cords and permanently connected equipment, protective conductor terminal is close to mains supply terminals		
	c) If no mains supply is required, any PROTECTIVE CONDUCTOR TERMINAL:		
	– is near TERMINALS of circuit for which protective earthing is necessary		
	– external if other TERMINALS external		
	d) Equivalent current-carrying capacity to mains supply TERMINALS		
	e) – Soldered connections:		
	i) independently secured		
	ii) not used for other purposes		
	– Screw connections are secured		
	f) Contact surfaces are metal		
	g) If plug-in, makes first and breaks last		
	h) Protective conductor of measuring circuit:		
	– current RATING		
	– protective bonding:		
	i) not interrupted		
	or		
	ii) indirect bonding		
6.11.3	<b>FUNCTIONAL EARTH TERMINALS</b>		
	Independent connection		
6.12	<b>Disconnection from supply source</b>		
6.12.1	<b>General</b>		
	Disconnection device provided		
6.12.1.1	<b>Exception to 6.12.1</b>		
	Short-circuit or overload cannot cause a hazard		

Clause Subclause	Requirement	Result	Comments
<b>6.12.2</b>	<b>Requirements according to type of equipment</b>		
<b>6.12.2.1</b>	<b>PERMANENTLY CONNECTED EQUIPMENT</b>		
	– switch or circuit-breaker is part of the equipment		
	or		
	– documentation specifies switch location and marking		
<b>6.12.2.2</b>	<b>Single-phase cord-connected equipment</b>		
	– switch or circuit-breakers		
	or		
	– appliance coupler (disconnectable without TOOL)		
	or		
	– separable plug (without locking device)		
<b>6.12.2.3</b>	<b>Hazards arising from function</b>		
	Emergency switch		
	Emergency switch ≤1 m from the moving part		
<b>6.12.3</b>	<b>Disconnecting devices</b>		
	Electrically close to the supply		
<b>6.12.3.1</b>	<b>Switches and circuit-breakers</b>		
	When used as a disconnection device:		
	– meets IEC 60947-1 and IEC 60947-3		
	– contact separation		
	– contact position evident in off position		
	– marked to indication function		
	– not incorporated in mains cord		
	– does not interrupt protection earth conductor		
	– if has other contacts, meets separation requirements of 6.6 and 6.7		
<b>6.12.3.2</b>	<b>Appliance couplers and plugs</b>		
	Where an appliance coupler or separable plug is used as the disconnecting device (see 6.12.2.2):		
	– readily identifiable and easily reached by the OPERATOR		

Clause Subclause	Requirement	Result	Comments
7	– single-phase PORTABLE EQUIPMENT cord length $\leq 3$ m		
	Protective earth conductor connected first and disconnected last		
	<b>Protection against mechanical hazards</b>		
	<b>7.1 General</b>		
	Conformity is checked by 7.2 to 7.5		
	<b>7.2 Moving parts</b>		
	<b>F</b> Easily touched moving parts (see Form A.30)		
	Moving parts not able to crush, etc. (see also 6.12.2.3)		
	If OPERATOR access permitted:		
	a) access requires TOOL		
	b) statement about training		
	c) warning markings or symbol 14		
	<b>7.2.101 Lid</b>		
	LID locked closed (2 m/s)		
	Power failure:		
	– LID does not release		
	– release requires TOOL		
	LID held closed with sufficient strength (see 7.5.103)		
	Fragments contained (see 7.5.103)		
	CENTRIFUGE-ROTOR COMBINATION evaluation information recorded:		
	– mechanical abuse		
	– mismatching		
	– misalignment		
	– corrosion		
	– material defects		

Clause Subclause	Requirement	Result	Comments
7.2.102	– vibration		
	– cleaning and decontamination		
	– environmental influences		
	– other considerations appropriate for the design		
	If motor power interruption device instead of interlock, the following are satisfied:		
	– a device holds the LID closed		
	– drive motor cannot be energized unless the LID is closed		
	– rotational frequency does not exceed 3 600 r.p.m.		
	– energy does not exceed 1 kJ		
	– centrifugal force does not exceed 2 000 <i>g</i>		
	– ROTOR dia does not exceed 250 mm		
	– disconnection switch is independent of LID position		
	– rotation is observable with LID closed		
	– all ROTOR ASSEMBLIES used conform to 7.2 of Part 1		
	– if access is possible at over 2 m/s, a warning label is provided		
	<b>ROTOR ASSEMBLIES requiring access during rotation</b>		
	Override control:		
	a) – motor energized only by special key or		
	– limited access to ROTOR ASSEMBLY		
	b) means to cancel override function automatically		
	<b>7.3 Stability</b>		
	Marking of non-automatic means		
	No visible displacement during NORMAL USE		

Clause Subclause	Requirement	Result	Comments
7.3.101	Conformity tests:		
	– 10 tilt test		
	– multi-directional force test		
	– downward force test		
	<b>F CENTRIFUGE movement during malfunction</b> (see Form A.31)		
7.4	<b>Provisions for lifting and carrying</b>		
	Handles or grips withstand four times mass		
	Equipment ≥18 kg:		
	– has means for lifting or carrying		
	or		
7.5	– directions in documentation		
	<b>Protection against expelled parts or projected parts</b> (see Forms A.33 and A.34)		
	– no part completely penetrates the PROTECTIVE CASING		
	– LID fastening not loosened or distorted		
	– outside body of centrifuge intact		
7.5.101	<b>F Information for MCA considerations</b> (see Form A.32)		
7.5.102	<b>F Factors to be considered for determining the worst-case conditions</b> (see Form A.33)		
7.5.103	<b>Testing the PROTECTIVE CASING</b>		
7.5.104	Parts expelled <b>F</b> (see Forms A.34 and A.35)		
	<b>Small particles in air exhaust streams</b>		
7.5.105	No particles greater than 1,5 mm outside the clearance envelope (see Form A.35) <b>F</b>		
	<b>High energy chemical reaction after DISRUPTION</b>		
	<b>F</b> Parts expelled (see Form A.36)		

Clause Subclause	Requirement	Result	Comments
<b>8</b>	<b>Mechanical resistance to shock, vibration and impact</b>		
	After the tests of 8.1 to 8.4		
<b>F</b>	(see Form A.11):		
<b>F</b>	– voltage tests (see Form A.12)		
	– inspection, equipment meets the following requirements:		
	a) hazardous live parts not accessible		
	b) ENCLOSURE shows no cracks (hazard)		
<b>F</b>	c) CLEARANCES not less than their permitted values (see Form A.11)		
	– BARRIERS not damaged or loosened		
	– no moving parts exposed, except as permitted by 7.2		
	– no damage which could cause spread of fire		
<b>9</b>	<b>Equipment temperature limits and protection against the spread of fire</b>		
<b>9.1</b>	<b>General</b>		
	Conformity is checked by:		
<b>F</b>	– 9.2 and fault tests of 4.4 (see Forms A.1, A.2 and A.18)		
	or		
<b>F</b>	– measurement of CREEPAGE DISTANCE and CLEARANCE and the voltage tests of annex G (see Form A.14)		
	or		
<b>F</b>	– method of annex F (see Forms A.15, A.16 and A.17)		
<b>9.2</b>	<b>Temperature tests</b>		
<b>9.3</b>	<b>Guards</b>		
<b>F</b>	Surfaces liable to exceed 100 °C (see Form A.18):		
	– protected by guards		
	or		
	– marked		
	or		
	– intended to be hot (see 9.1)		
	Guards not removable without TOOL		

Clause Subclause	Requirement	Result	Comments
<b>9.4</b>	<b>Field-wiring TERMINAL boxes</b> Temperature RATING of the cable is: <b>F</b> – marked (see Form A.18) and – adjacent to field-wiring TERMINALS or – visible during and after installation		
<b>9.5</b>	<b>Overtemperature protection devices</b> <b>F</b> – fitted, to operate in SINGLE FAULT CONDITION (see Form A.1) – meets 14.3 – does not operate in NORMAL USE (see 3.5.6) – if self-resetting, can only be set to operate in SINGLE FAULT CONDITION		
<b>9.6</b>	<b>Overcurrent protection</b>		
<b>9.6.1</b>	<b>PERMANENTLY CONNECTED EQUIPMENT</b> Device: – fitted within the equipment or – specified in manufacturer's instructions		
<b>9.6.2</b>	<b>Other equipment</b> Protection within the equipment Devices not in the protective conductor Fuses or single pole circuit-breakers not fitted in neutral (multi-phase)		
<b>10</b>	<b>Resistance to heat</b>		
<b>10.1</b>	<b>Integrity of CLEARANCES and CREEPAGE DISTANCES</b> <b>F</b> (see Form A.11)		
<b>10.2</b>	<b>Resistance to heat of non-metallic ENCLOSURES</b> <b>F</b> (see Form A.19)		
<b>10.3</b>	<b>Resistance to heat of insulating material</b> Parts supporting: – parts connected to mains supply – TERMINALS carrying >0,5 A		

Clause Subclause	Requirement	Result	Comments
<b>11</b>	<b>Protection against hazards from fluids</b>		
<b>11.1</b>	<b>General</b>		
<b>11.2</b>	<b>Cleaning</b>		
	<b>F</b> Cleaned "20 times" (see Form A.20)		
<b>11.3</b>	<b>F Spillage</b> (see Form A.20)		
<b>11.4</b>	<b>F Overflow</b> (see Form A.20)		
<b>11.5</b>	<b>Battery electrolyte</b>		
	Battery electrolyte leakage presents no hazard		
<b>11.6</b>	<b>F Specially protected equipment</b> (see Form A.20)		
<b>11.7</b>	<b>Fluid pressure and leakage</b>		
<b>11.7.1</b>	Maximum pressure not exceeded		
<b>11.7.2</b>	<b>F</b> Leakage and rupture at high pressure (see Form A.21)		
	Test to IEC 60335 (refrigeration only)		
<b>11.7.3</b>	<b>F</b> Leakage from low-pressure parts (see Form A.21)		
<b>11.7.4</b>	<b>Overpressure safety device</b>		
	– shall not operate in NORMAL USE and		
	– shall conform to the following:		
	– positioned close to parts intended to be protected		
	– access for inspection, maintenance and repair		
	– adjustment only with TOOL		
	– no discharge to person		
	– no hazard from discharge		
	– sufficient discharge capacity		
	– no shut-off valve between protective device and protected parts		



Clause Subclause	Requirement	Result	Comments
<b>12</b>	<b>Protection against radiation, including laser sources, and against sonic and ultrasonic pressure</b>		
<b>12.1</b>	<b>General</b>		
<b>12.2</b>	<b>Equipment producing ionizing radiation</b>		
<b>12.2.1</b>	<b>F Ionizing radiation</b> (see Form A.22)		
<b>12.2.2</b>	<b>Accelerated electrons</b>		
<b>12.3</b>	<b>Ultra-violet radiation</b>		(Conformity test under consideration)
<b>12.4</b>	<b>Micro-wave radiation</b>		(Conformity test and limit of 10 W/m <sup>2</sup> are under consideration)
<b>12.5</b>	<b>Sonic and ultrasonic pressure</b>		
<b>12.5.1</b>	<b>F Sound level</b> (see Form A.23)		
<b>12.5.2</b>	<b>F Ultrasonic pressure</b> (see Form A.23)		
<b>12.6</b>	<b>Laser sources</b> (IEC 60825)		
<b>13</b>	<b>Protection against liberated gases, explosion and implosion and escape of microbiological materials</b>		
<b>13.1</b>	<b>Poisonous and injurious gases</b>		
	Attach any data/test reports used to demonstrate conformity		
<b>13.2</b>	<b>Explosion and implosion</b>		
<b>13.2.1</b>	<b>Components</b>		
	Components liable to explode:		
	– pressure release device		
	or		
	– the apparatus incorporates OPERATOR protection (see also 7.5)		
	Pressure release device:		
	– discharge without danger		
	– not obstructable		
<b>13.2.2</b>	<b>Batteries</b>		
	Explosion or fire hazard:		
	– protection incorporated in the equipment		
	or		

Clause Subclause	Requirement	Result	Comments
13.3	– instructions specify batteries and		
	– single component cannot cause hazard (short circuit and open circuit) (see Form A.24, including circuit diagram)		
	F		
	– warning marking or symbol 14		
	Battery compartment design		
	Polarity reversal test		
	<b>Implosion of high-vacuum devices</b>		
	High-vacuum devices:		
	– intrinsically protected and correctly mounted or		
	– ENCLOSURE provides protection:		
13.101	– screen not removable without TOOL		
	– if glass screen, not in contact		
14	<b>Components</b>		
14.1	<b>General</b>		
	Where safety is involved, components meet relevant requirements (see Table 3 of this report and Figure 5 of IEC 61010-1)		
14.2	<b>Motors</b>		
14.2.1	<b>Motor temperatures</b>		
F	(see Form A.25)		
14.2.2	<b>Series excitation motors</b>		
14.3	<b>Overtemperature protection devices</b>		
	Devices operating in a SINGLE FAULT CONDITION (see Form A.26)		
F			
	and have/are:		
	– reliable function		
	– RATED to interrupt maximum voltage and current of circuit		
	– RATED for maximum surface temperature of 4.4.4.2		

Clause Subclause	Requirement	Result	Comments
	– RATED for maximum temperature of 9.2 for parts in contact with flammable liquid		
	– not self-resetting unless protected part cannot function		
14.4	<b>Fuse holders</b>		
	No access to HAZARDOUS LIVE parts		
14.5	<b>Mains voltage selecting devices</b>		
	Accidental change not possible		
14.6	<b>HIGH INTEGRITY components</b>		
	Used in applicable positions (see Table 3)		
	Conforms to IEC publications		
	Not a single electronic device		
14.7	<b>Mains transformers</b>		
14.7.1	<b>Short-circuit tests</b>		
	Transformers meet 4.4.4.1 to 4.4.4.3. (see Form A.27)		
14.7.2	<b>Overload tests</b>		
	Transformer:		
	– has overtemperature protection meeting 14.3 or		
	– meets 4.4.4.1 to 4.4.4.3 (see Form A.28)		
14.8	<b>Overpressure safety devices</b>		
	Meets ISO 4126		
15	<b>Protection by interlocks</b>		
15.1	<b>General</b>		
	Interlocks are designed to remove a hazard before OPERATOR exposed		
15.2	<b>Prevention of reactivation</b>		
15.3	<b>Reliability</b>		
16	<b>Measuring circuits</b>		
16.1	<b>Current measuring circuits</b>		
	(see Form A.29)		
Annex	<b>K Routine tests</b>		
	Manufacturer's declaration		

**Summary of SINGLE FAULT CONDITIONS applied (4.4.2)**

(see Form A.2 for details of tests)

Sub-clause	Title	Does not apply	Carried out	Comments
4.4.2.1	PROTECTIVE IMPEDANCE			
4.4.2.2	Protective conductor			
4.4.2.3	Equipment or parts for short-term or intermittent operation			
4.4.2.4	Motors			
4.4.2.5	Capacitors			
4.4.2.6	Mains transformers Attach drawing of mains Tx's showing all protective devices (see Forms A.27 and A.28)			
4.4.2.7	Outputs			
4.4.2.8	Equipment for more than one supply			
4.4.2.9	Cooling – air holes closed – fans stopped – coolant stopped			
4.4.2.10	Heating devices – timer overridden – temperature controller overridden – loss of cooling liquid			
4.4.2.11	Insulation between circuits and parts			
4.4.2.12	Interlocks			
List below all SINGLE FAULT CONDITIONS not covered by 4.4.2.1 to 4.4.2.12				

Form A.2

#### 4.4 Testing in SINGLE FAULT CONDITION – Results

Test subclause	Fault No.	Fault description	Td 4.4.3 (note)	How was test terminated Comments	Meets 4.4.4

NOTE – Td = Test duration in h:min:s  
Record dielectric strength test on form A.12 and temperature tests on form A.18.  
Record in the comments column for each test whether carried out during or after SINGLE FAULT CONDITION.

Tested by: \_\_\_\_\_ Date: \_\_\_\_\_ Test equipment No. (Table 2) \_\_\_\_\_

LICENSED TO MECON Limited. - RANCHI/BANGALORE  
FOR INTERNAL USE AT THIS LOCATION ONLY, SUPPLIED BY BOOK SUPPLY BUREAU

Tested by:\_\_\_\_\_Date:\_\_\_\_\_Test equipment No. (Table 2)\_\_\_\_\_

**5.3 Durability of markings****Table A.4.1 – Marking method (note)**

NOTE – Where applicable include print method, label material, ink or paint type, fixing method, adhesive and surface to which marking is fixed.

**Table A.4.2 – Agent**

A (specify agent)
B (specify agent)
C Water
D Isopropyl alcohol

Marking location	Marking method (see Table A.4.1)
Identification (5.1.2)	
Mains supply (5.1.3)	
Fuses (5.1.4)	
Measuring circuit TERMINALS (5.1.4)	
TERMINALS and operating devices (5.1.6)	
Double/reinforced equipment (5.1.7)	
Battery charging (5.1.8)	
Warning marking (5.2)	

Method (Table A.4.1)	Test agent (Table A.4. 2)	Remains legible Pass/Fail	Label loose Pass/Fail	Curled edges Pass/Fail	Comments

Tested by: \_\_\_\_\_ Date: \_\_\_\_\_ Test equipment No. (Table 2) \_\_\_\_\_

**Clause 6 – Protection against electric shock – Block diagram of system**

POLLUTION DEGREE: \_\_\_\_\_ INSTALLATION CATEGORY (OVERVOLTAGE CATEGORY): \_\_\_\_\_

Location or description	Insulation type (note 1)	Maximum working voltage (note 2)	CREEPAGE DISTANCE (note 3)				CLEARANCE (note 3)  mm	Test voltage (note 2)  V	Comments
			PWB mm	CTI	Other mm	CTI			

NOTE 1 – Type of insulation:  
 BI = BASIC INSULATION      RI = REINFORCED INSULATION  
 DI = DOUBLE INSULATION      SI = SUPPLEMENTARY INSULATION  
 PI = PROTECTIVE IMPEDANCE

NOTE 2 – Types of voltage  
 Peak impulse test voltage (pulse)      d.c.  
 r.m.s.      peak

NOTE 3 – INSTALLATION CATEGORIES (OVERVOLTAGE CATEGORIES) or POLLUTION DEGREES which differ from these should be shown under "Comments".

Tested by: \_\_\_\_\_ Date: \_\_\_\_\_ Test equipment No. (Table 2) \_\_\_\_\_



**6.1.1 Exceptions****6.2 Determination of ACCESSIBLE parts****List of accessible parts**

Item	Description	Determination method (note 5)	Exception under 6.1.1 (note 4)

NOTE 1 – Test fingers and pins are to be applied without force unless a force is specified (see **6.2.1**)

NOTE 2 – Special consideration should be given to inadequate insulation and high voltage parts (see **6.2 AM 2**)

NOTE 3 – Parts are considered to be ACCESSIBLE if they could be touched in the absence of any covering which is not considered to provide suitable insulation (see note to paragraph 1 of **6.4**).

NOTE 4 – Capacitor test may be required (see Form **A.7**).

NOTE 5 – The determination methods are: visual; rigid test finger; jointed test finger; pin 3 mm diameter; pin 4 mm diameter.

Tested by: \_\_\_\_\_ Date: \_\_\_\_\_ Test equipment No. (Table 2) \_\_\_\_\_

6.1.1 Exceptions  
6.3.1 Values in NORMAL CONDITION  
6.6.2 TERMINALS for external circuit  
6.10.3 Plugs and connections

11.2 Cleaning  
11.3 Spillage  
11.4 Overflow

Item (see Form A.6)	Voltage			Current			Capacitance		10 s test (note)			Comments	
	V r.m.s	V peak	V d.c.	Test circuit A1/A2/A3	mA r.m.s.	mA peak	mA d.c.	µC	mJ	V	µC		mJ
NOTE – A 5 s test is specified in 6.10.3 c).													

Tested by: \_\_\_\_\_ Date: \_\_\_\_\_ Test equipment No. (Table 2) \_\_\_\_\_

### 6.3.2 Values in SINGLE FAULT CONDITION

<b>Item</b>  <b>(see Form A.6)</b>	<b>Subclause and fault No.</b>  <b>(see Form A.2)</b>	<b>Voltage</b>			<b>Transient (see note)</b>		<b>Current</b>				<b>Capaci- tance  µF (note)</b>	<b>Comments</b>
		<b>V r.m.s.</b>	<b>V peak</b>	<b>V d.c.</b>	<b>V</b>	<b>s</b>	<b>Test circuit A1/A2/A3</b>	<b>mA r.m.s.</b>	<b>mA peak</b>	<b>mA d.c.</b>		

NOTE – Transient voltages must be below the limits given from Figure 1 and the capacitance below the limits from Figure 2 of IEC 61010-1.

Tested by: \_\_\_\_\_ Date: \_\_\_\_\_ Test equipment No. (Table 2) \_\_\_\_\_

**6.5.1.1 Cross-sectional area bonding conductors**

Conductor location	Cross-sectional area mm <sup>2</sup>	Result Pass/Fail

Tested by: \_\_\_\_\_ Date: \_\_\_\_\_ Test equipment No. (Table 2) \_\_\_\_\_

**6.5.1.2 Bonding impedance of plug connected equipment**

ACCESSIBLE part under test	Test current A	Voltage attained after 1 min V	Calculated resistance (Maximum allowed 0,1 Ω)	Result Pass/Fail

Tested by: \_\_\_\_\_ Date: \_\_\_\_\_ Test equipment No. (Table 2) \_\_\_\_\_

**6.5.1.3 Bonding impedance of PERMANENTLY CONNECTED EQUIPMENT**

ACCESSIBLE part under test	Test current A	Voltage attained after 1 min (Maximum 10 V) V	Result Pass/Fail

Tested by: \_\_\_\_\_ Date: \_\_\_\_\_ Test equipment No. (Table 2) \_\_\_\_\_

**6.5.1.4 Indirect bonding for measuring and test equipment**

ACCESSIBLE part under test	Voltage attained	Time for voltage to drop to allowable levels	Result Pass/Fail
a) Voltage limiting device			
	Voltage applied V	Time for device to trip	
b) Voltage-sensitive tripping device			

Tested by: \_\_\_\_\_ Date: \_\_\_\_\_ Test equipment No. (Table 2) \_\_\_\_\_

**6.5.3 PROTECTIVE IMPEDANCE**

<b>A HIGH INTEGRITY single component</b>		
<b>Component</b>	<b>Location</b>	<b>Comments</b>

Tested by: \_\_\_\_\_ Date: \_\_\_\_\_ Test equipment No. (Table 2) \_\_\_\_\_

<b>A combination of components</b>		
<b>Component</b>	<b>Location</b>	<b>Comments</b>

Tested by: \_\_\_\_\_ Date: \_\_\_\_\_ Test equipment No. (Table 2) \_\_\_\_\_

<b>A combination of BASIC INSULATION and a current or voltage limiting device</b>		
<b>Component</b>	<b>Location</b>	<b>Comments</b>

Tested by: \_\_\_\_\_ Date: \_\_\_\_\_ Test equipment No. (Table 2) \_\_\_\_\_

## 8 Mechanical resistance to shock, vibration and impact

**8 Mechanical resistance to shock and impact (IEC 61010-1 with amendment 2)**

## 10.1 Integrity of CLEARANCES and CREEPAGE DISTANCES

Tested by: \_\_\_\_\_ Date: \_\_\_\_\_ Test equipment No. (Table 2) \_\_\_\_\_

## 6.8 Dielectric strength tests

<b>Location (see Form A.5 and/or fault Form A.2)</b>	<b>Working voltage V</b>	<b>Test voltage r.m.s./peak/d.c.</b>	<b>Result Pass/Fail</b>	<b>Comments (note)</b>

NOTE – Describe conditions prior to testing:

- A = Humidity preconditioning (6.8.2 and 6.8.3)
- B = ENCLOSURE tests (clause 8)
- C = Resistance to heat of non-metallic ENCLOSURES (10.2)
- D = After single faults (4.4)

Tested by: \_\_\_\_\_ Date: \_\_\_\_\_ Test equipment No. (Table 2) \_\_\_\_\_

6.10.2.2 Cord anchorage

Location	Mass kg	Pull N	Result Pass/Fail	Torque Nm	Result Pass/Fail	Comments

General comments:

Tested by:\_\_\_\_\_Date:\_\_\_\_\_Test equipment No. (Table 2)\_\_\_\_\_



Form A.14

9.1 General

Annex G – Test details

Between parts and circuits		CREEPAGE DISTANCE mm	CLEARANCE mm	Working voltage V	Test voltage r.m.s./peak/d.c. V	Result Pass/Fail	Comments

Tested by:\_\_\_\_\_Date:\_\_\_\_\_Test equipment No. (Table 2)\_\_\_\_\_

## 9.1 General

### Annex F – Test details

#### F.2.1 Limited circuits

Circuit/ Location	Open circuit voltage r.m.s./d.c. V	Energy limitation					Comments
		Maximum current A	Maximum available power VA	Overload protection	Limited circuit Yes/No	Test to 4.4.3	

General comments:

Tested by: \_\_\_\_\_ Date: \_\_\_\_\_ Test equipment No. (Table 2) \_\_\_\_\_

#### F.2.2 Unlimited circuit

Location/ Circuit	Operator controlled switch	Overcurrent protection	Over- temperature protection	Comments

General comments:

Tested by: \_\_\_\_\_ Date: \_\_\_\_\_ Test equipment No. (Table 2) \_\_\_\_\_

**9.1 General****Annex F – Test details** (continued)**F.4.2 Constructional details****F.4.3 Enclosures**

Clause	Requirement	Result Pass/Fail	Remarques
F.4.2.1	Connectors conform to IEC standards		
F.4.2.2	Printing wiring boards are flame RATED FV 0 or FV 1		
F.4.2.3	ENCLOSURE surrounds unlimited circuits		
F.4.2.4	Wires conform to IEC standards		
F.4.3.1	High-current devices: – door or – cover and – means to hold door or cover closed or – gap less than limits		
F.4.3.2	Bottom of ENCLOSURES: – no opening or – with Table F.1 and Figure F.1 or – components placement conform to Figure F.2		
F.4.3.3	Baffle or flame BARRIER: – ENCLOSURE made of metal or – ENCLOSURE made of non-metallic material (FV 0 or FV 1)		

Tested by: \_\_\_\_\_ Date: \_\_\_\_\_ Test equipment No. (Table 2) \_\_\_\_\_

## 9.1 General

### Annex F – Test details (continued)

#### F.4.3 ENCLOSURES (F4.3.3 test to IEC 60707)

Material tested: _____		Overall result Pass/Fail		
Generic name: _____				
Material manufacturer: _____				
Type: _____				
Colour: _____				
Conditioning details: _____				
_____				
_____				
		Sample 1	Sample 2	Sample 3
Thickness of specimen	mm			
Duration of flaming after first application	s			
Duration after flaming plus glowing after second application	s			
Specimen burns to holding clamp	Yes/No			
Cotton ignited	Yes/No			
Sample result	Pass/Fail			

Tested by: \_\_\_\_\_ Date: \_\_\_\_\_ Test equipment No. (Table 2) \_\_\_\_\_

9.2 Temperature tests  
9.3 Guards  
9.4 Field wiring TERMINAL boxes

Operating conditions:

Frequency: \_\_\_\_\_ Hz: \_\_\_\_\_ Duration: \_\_\_\_\_ h \_\_\_\_\_ min

Voltage: \_\_\_\_\_ V Test room ambient: \_\_\_\_\_ °C

Part	t <sub>m</sub> °C	t <sub>c</sub> °C	t <sub>a</sub> °C	Result Pass/ Fail	Comments
NOTE 1 – See also 14.1 with reference to component operating conditions. NOTE 2 – t <sub>m</sub> = measured temperature t <sub>c</sub> = corrected maximum temperature (t <sub>m</sub> °C + 40 °C – test room ambient °C) t <sub>a</sub> = maximum permitted temperature					

Tested by: \_\_\_\_\_ Date: \_\_\_\_\_ Test equipment No. (Table 2) \_\_\_\_\_

## 10.2 Resistance to heat of non-metallic enclosures

Test method used:      Non operative treatment      [   ] Empty ENCLOSURE                    [   ] Operative treatment                   [   ]			
Temperature during tests: _____ °C			
ENCLOSURE samples tested were:			
Description	Material	Result Pass/Fail	Comments
Dielectric strength test (6.8.4): _____ V _____ r.m.s./peak/d.c. Comments:			

Tested by: \_\_\_\_\_ Date: \_\_\_\_\_ Test equipment No. (Table 2) \_\_\_\_\_

Form A.20

- 8 Mechanical resistance to shock, vibration and impact  
 Mechanical resistance to shock and impact
- 11 Resistance to moisture and liquids  
 Protection against hazards from fluids

Voltage tests can be carried out once after performing the tests of clause 8 and clause 11. However, if voltage tests are carried out separately after each set of tests, two forms can be used.

Location (see Form A.5)	Clause 8 tests				Clause 11 tests				Working voltage (note) V	Test voltage (note) V	Result Pass/ Fail	Comments				
	Rigidity (8.1)	Impact hammer (8.2)	Drop 8.4.1 and 8.4.2		Cleaning (11.2)	Spillage (11.3)	Overflow (11.4)	IEC 60529 (11.6)								
			Normal	Hand-held												

NOTE – Use r.m.s., or d.c or peak to indicate the test voltage used.

Tested by: \_\_\_\_\_ Date: \_\_\_\_\_ Test equipment No. (Table 2) \_\_\_\_\_

Form A.21

**11.7.2 Leakage and rupture at high pressure**

Part	Maximum permissible working pressure MPa	Factor (Figure 4 of IEC 61010-1)	Test pressure MPa	Leakage test Pass/Fail	Burst test Pass/Fail	Comments

Tested by: \_\_\_\_\_ Date: \_\_\_\_\_ Test equipment No. (Table 2) \_\_\_\_\_

**11.7.3 Leakage from low-pressure parts (AM 2)**

Part	Test pressure MPa	Leakage test Pass/Fail	Comments

Tested by: \_\_\_\_\_ Date: \_\_\_\_\_ Test equipment No. (Table 2) \_\_\_\_\_



12.2.1 Ionizing radiation

Locations tested	Measured values μSv/h	Result Pass/Fail	Comments

General comments:

Tested by: \_\_\_\_\_ Date: \_\_\_\_\_ Test equipment No. (Table 2) \_\_\_\_\_

**12.5.1 Sound pressure level**  
**Sound level**

Locations tested	Measured values dBA	Calculated maximum sound pressure level
At OPERATOR'S normal position and at bystanders' positions		
a)		
b)		
c)		
d)		
e)		
Comments:		

Tested by: \_\_\_\_\_ Date: \_\_\_\_\_ Test equipment No. (Table 2) \_\_\_\_\_

**12.5.2 Ultrasonic pressure**

Locations tested	Measured values		Comments
	dB	kHz	
At OPERATOR'S normal position			
At 1 m from the ENCLOSURE			
a)			
b)			
c)			
d)			
e)			
NOTE – No limit is specified at present, but a limit of 110 dB above the reference pressure value of 20 µPa is under consideration for applicable frequencies between 20 kHz and 100 kHz.			
Result	Pass/Fail		
Comments:			

Tested by: \_\_\_\_\_ Date: \_\_\_\_\_ Test equipment No. (Table 2) \_\_\_\_\_

13.2.2 Batteries

Battery load and charging circuit diagram:

Battery type:

Battery manufacturer/model/catalogue No.:

Battery ratings:

Reverse polarity instalment test – Result (Pass/Fail):

Single component failures	Result Pass/Fail	
Component	Open circuit	Short-circuit

Comments:

Tested by: \_\_\_\_\_ Date: \_\_\_\_\_ Test equipment No. (Table 2) \_\_\_\_\_

**4.4.2.4 SINGLE FAULT CONDITIONS, motors**

**14.2.1 Motor temperatures**

Operating conditions:

Frequency: \_\_\_\_\_ Hz: \_\_\_\_\_ Duration: \_\_\_\_\_ h \_\_\_\_\_ min

Voltage: \_\_\_\_\_ V Test room ambient: \_\_\_\_\_ °C

Motor No. and location	Insulation class (IEC 60085)	$t_m$ °C	$t_c$ °C	$t_a$ °C	Result Pass/Fail	Comments

**NOTE**

$t_m$  = measured temperature

$t_c$  = corrected maximum temperature ( $t_m$  °C + 40 °C – test room ambient °C)

$t_a$  = maximum allowed temperature

Tested by: \_\_\_\_\_ Date: \_\_\_\_\_ Test equipment No. (Table 2) \_\_\_\_\_

14.3 Overtemperature protection devices

Component	Type (note)	Result Pass/Fail	Comments
NOTE SR = self-resetting (200 times) NSR = non-self-resetting (10 times) NR = non-resetting (1 time)			

General comments:

Tested by: \_\_\_\_\_ Date: \_\_\_\_\_ Test equipment No. (Table 2) \_\_\_\_\_

#### 4.4.2.6 Mains transformer

##### 14.7.1 Short-circuit tests (for mains transformers)

Type: _____ Manufacturer: _____				
Tested <input type="checkbox"/> in equipment or <input type="checkbox"/> on bench				
Optional – Insulation class (IEC 60085) of the lowest rated winding:				
Winding identification				
Type of protector for winding (note 1)				
Elapsed time				
Current A	Primary			
	Secondary			
Winding temperature °C (note 2)	Primary			
	Secondary			
Tissue paper/cheesecloth OK? (Pass/Fail)				
Voltage tests (note 3)				
Primary to secondary _____ V _____				
Primary to core _____ V _____				
Secondary to secondary _____ V _____				
Secondary to core _____ V _____				
Result (Pass/Fail)				
<p>NOTE 1 – Primary fuse PF / ( )A            Secondary fuse SF / ( )A            Overtemperature protection OP / ( )°C            Impedance protection Z</p> <p>NOTE 2 – Indicate method of measurement            TC = with thermocouple            R = resistance method</p> <p>If resistance method is used, record resistance in cold and warm condition under "Comments".</p> <p>NOTE 3 – Record the voltage applied and the type of voltage (r.m.s./d.c./peak) and for results use:            NB = no breakdown or B = breakdown.</p>				
Comments:				

Tested by: \_\_\_\_\_ Date: \_\_\_\_\_ Test equipment No. (Table 2) \_\_\_\_\_

**4.4.2.6 Mains transformer****14.7.2 Overload tests (for mains transformers)**

Type: _____ Manufacturer: _____				
Tested <input type="checkbox"/> in equipment or <input type="checkbox"/> on bench				
Optional – Insulation class (IEC 60085) of the lowest rated winding:				
Winding identification				
Type of protector for winding (note 1)				
Elapsed time				
Current A	Primary			
	Secondary			
Winding temperature °C (note 2)	Primary			
	Secondary			
Tissue paper/cheesecloth OK? (Pass/Fail)				
Voltage tests (note 3)				
Primary to secondary _____ V _____				
Primary to core _____ V _____				
Secondary to secondary _____ V _____				
Secondary to core _____ V _____				
Result (Pass/Fail)				
<p>NOTE 1 – Primary fuse PF / ( )A          Secondary fuse SF / ( )A          Overtemperature protection OP / ( )°C          Impedance protection Z</p> <p>NOTE 2 – Indicate method of measurement          TC = with thermocouple          R = resistance method          If resistance method is used, record resistance in cold and warm condition under "Comments".</p> <p>NOTE 3 – Record the voltage applied and the type of voltage (r.m.s./d.c./peak) and for results use:          NB = no breakdown or B = breakdown.</p>				
Comments:				

Tested by: \_\_\_\_\_ Date: \_\_\_\_\_ Test equipment No. (Table 2) \_\_\_\_\_

### 16.1 Current measuring circuits

The test is performed with all types and models of current transformers without internal protection, and which are specified by the manufacturer for use with the equipment.

#### a) Current transformers

Type/Model	RATED current A	Test current A	Interrupt Yes/No	Result Pass/Fail	Comments

Tested by: \_\_\_\_\_ Date: \_\_\_\_\_ Test equipment No. (Table 2) \_\_\_\_\_

#### b) Range changing switches

Type/Model	Maximum RATED current of switch	Cycling test Pass/Fail	Comments

Tested by: \_\_\_\_\_ Date: \_\_\_\_\_ Test equipment No. (Table 2) \_\_\_\_\_



Form A.30

## 7.2 Moving parts

List of easily touched moving parts

Item	Description	Determination method (note)	Result Pass/Fail	Comments	Meets 4.4.4
NOTE – Test fingers and pins to be applied without force except for rigid test finger. V = visible J = jointed test finger R = rigid test finger (10 N) P4 = 4 mm pin					

Tested by: \_\_\_\_\_ Date: \_\_\_\_\_ Test equipment No. (Table 2) \_\_\_\_\_

**7.3.101 Centrifuge movement during malfunction**

Test surface \_\_\_\_\_

	Description	Instrument mounting method and test surface	Result Pass/Fail	Comments (note)
a) imbalance				
b) ROTOR ASSEMBLY DISRUPTION				
c) seizure				
NOTE – Specify manufacturer's limit if less than 300 mm.				

Tested by: \_\_\_\_\_ Date: \_\_\_\_\_ Test equipment No. (Table 2) \_\_\_\_\_

**7.5.101 Information for MCA considerations**

Information to be recorded	Details/Comments
a) Corrosion effects expected	
b) Material fatigue	
c) Material degradation	
d) Temperature limitation	
e) Material defect	
f) Improper BUCKET installation	
g) Relevant environmental considerations	
h) Maximum loading considerations	
i) Electrical circuit diagram and functional description	
j) Material specifications and technical data	
k) Pretreatment methods	
l) MAXIMUM CREDIBLE ACCIDENT(s) (MCA) to be envisaged	
m) Measuring instrument traceability	
n) Any other relevant information	

Tested by: \_\_\_\_\_ Date: \_\_\_\_\_ Test equipment No. (Table 2) \_\_\_\_\_

**7.5.102 Factors to be considered for determining the worst-case conditions**

Factors to be considered	Identification of ROTOR selected	Details/comments
a) ROTOR selection		
b) Rotational frequency control setting		
c) Supply voltage 10 % above maximum RATED		
d) Rotational frequency control condition (SFC)		
e) Rotational frequency limiting system		HIGH INTEGRITY – Yes / No / SFC:
f) ROTOR ASSEMBLY load		
g) ROTOR ASSEMBLY imbalance		
h) Mains power interruption		
i) Altitude factors		
j) CENTRIFUGE mounting friction		
k) Drive seizure		
l) Ambient temperature		
m) Instability of the dynamic behaviour		
n) Installation as specified by the manufacturer		
o) Component failure		
p) Non-quantitative SINGLE FAULT CONDITIONS		

Tested by: \_\_\_\_\_ Date: \_\_\_\_\_ Test equipment No. (Table 2) \_\_\_\_\_

7.5.102 a) ROTOR selection worksheet

ROTOR	RATED speed	Maximum energy

Tested by: \_\_\_\_\_ Date: \_\_\_\_\_ Test equipment No. (Table 2) \_\_\_\_\_

**7.5.103 Testing the PROTECTIVE CASING**

CENTRIFUGE model	
ROTOR type	
Accessories	
ROTOR loading	
MCA conditions	
ROTOR ASSEMBLY failure inducement method	
Date and time of test	
Environmental conditions	
Photographs, with cine- or video-recording of the DISRUPTION (indicate where located)	
Rotational frequency energy involved	
Type of ROTOR ASSEMBLY failure	

Test subclause	Result Pass/Fail	Comment
CENTRIFUGE movement 7.3.101		
Small particles in air-exhaust 7.5.104		
No part completely penetrates PROTECTIVE CASING 7.5 (first dash)		
LID fastenings not loosened or distorted 7.5 (second dash)		
Outside body of CENTRIFUGE intact 7.5 c)		
Parts expelled 7.5.103		

Tested by: \_\_\_\_\_ Date: \_\_\_\_\_ Test equipment No. (Table 2) \_\_\_\_\_

**7.5.105 High-energy chemical reaction after DISRUPTION**

CENTRIFUGE model	
ROTOR type	
Refrigeration system adjustments	
Accessories	
ROTOR loading	
Test conditions	
ROTOR ASSEMBLY failure inducement method (pretreatment)	
Date and time of test	
Environmental conditions	
Photographs, with cine- or video-recording of the DISRUPTION (indicate where located)	
Rotational frequency energy involved	
Type of ROTOR ASSEMBLY failure	

Test subclause	Result Pass/Fail	Comment
CENTRIFUGE movement 7.3.101		
Small particles in air-exhaust 7.5.104		
No part completely penetrates PROTECTIVE CASING 7.5 (first dash)		
LID fastenings not loosened or distorted 7.5 (second dash)		
Outside body of CENTRIFUGE intact 7.5 c)		
Parts expelled 7.5.103		

Tested by: \_\_\_\_\_ Date: \_\_\_\_\_ Test equipment No. (Table 2) \_\_\_\_\_

**13.101 Microbiological materials**

**Annex AA**

Sample locations	No. of spores Control 1	No. of spores Test 1	No. of spores Control 2	No. of spores Test 2	No. of spores Control 3	No. of spores Test 3	Result Pass/Fail
Cyclone sampler							
Slit sampler							
Exterior of seal							
Inside cap							
Inside bowl							
Surface of rotor							

Tested by: \_\_\_\_\_ Date: \_\_\_\_\_ Test equipment No. (Table 2) \_\_\_\_\_





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ISBN 2-8318-4770-2



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