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INTERNATIONAL STANDARD

IEC 60938-2-2

QC 280102

First edition 1999-10

Fixed inductors for electromagnetic interference suppression –

Part 2-2: Blank detail specification –

Inductors for which safety tests are required (only)

Inductances fixes d'antiparasitage -

Partie 2-2:

Spécification particulière cadre – Inductances nécessitant des tests de sécurité (uniquement)



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Commission Electrotechnique Internationale International Electrotechnical Commission Международная Электротехническая Комиссия

PRICE CODE

INTERNATIONAL ELECTROTECHNICAL COMMISSION

FIXED INDUCTORS FOR ELECTROMAGNETIC INTERFERENCE SUPPRESSION –

Part 2-2: Blank detail specification – Inductors for which safety tests are required (only)

FOREWORD

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International Standard IEC 60938-2-2 has been prepared by IEC technical committee 40: Capacitors and resistors for electronic equipment.

FDIS	Report on voting
40/1113/FDIS	40/1139/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 3.

The QC number that appears on the front cover of this publication is the specification number in the IEC Quality Assessment System for Electronic Components (IECQ).

Annex A forms an integral part of this standard.

The committee has decided that this publication remains valid until 2005.

At this date, in accordance with the committee's decision, the publication will be

- reconfirmed;
- withdrawn;
- replaced by a revised edition, or
- amended.

A bilingual version of this publication may be issued at a later date.

FIXED INDUCTORS FOR ELECTROMAGNETIC INTERFERENCE SUPPRESSION –

Part 2-2: Blank detail specification – Inductors for which safety tests are required (only)

INTRODUCTION

Blank detail specification

This blank detail specification forms the basis for a uniform procedure for a common mark. It implements the approval schedule for safety tests only in IEC 60938-2, requires a declaration of design for parameters relevant to safety tests and prescribes conformance tests to be conducted on every lot prior to its release and re-qualification tests depending on changes of the design.

In comparison with IEC 60938-2-1 which provides safety tests and performance tests, this specification is restricted to safety tests only.

The use of IEC 60938-2-1 may be more appropriate for components manufactured in mass production, whereas this specification may be necessary in those cases where approval and requalification tests contribute considerably to the costs of the product.

A blank detail specification is a supplementary document to the sectional specification and contains requirements for style and layout and minimum content of detail specifications. In the preparation of detail specifications the content of 1.4 of the sectional specification shall be taken into account.

The numbers between square brackets on the first page of the detail specification correspond to the following information which shall be inserted in the position indicated.

Identification of the detail specification and of the inductor

The first page of the detail specification should have the layout recommended on the next page of this blank detail specification.

- [0] Manufacturer's name.
- [0A] Manufacturer's style designation.
- [1] The "International Electrotechnical Commission" or the National Standards Organisation under whose authority the detail specification is drafted.
- [2] The IEC or National Standards number of the detail specification, date of issue and any further information required by the national system.
- [3] The number and issue number of the IEC or national generic specification.
- [4] The IEC number of the blank detail specification.

Identification of the inductor

- [5] A short description of the inductor or range of inductors.
- [6] Information on typical construction (when applicable).

- [7] Outline drawing with main dimensions which are of importance for interchangeability and/or reference to the national or international documents for outlines. Alternatively, this drawing may be given in an annex to the detail specification, but should always contain an illustration of the general outer appearance of the inductor.
- [8] Reference data on the most important properties, to allow comparison between the various inductor types intended for the same, or for similar applications.

[1]	IEC 60938-2-1XX QC XXXXXXXXXXX	[2]
ELECTRONIC COMPONENTS OF ASSESSED QUALITY IN ACCORDANCE WITH:	IEC 60938-2-2 QC XXXXXX	[4]
[3]	FIXED INDUCTORS FOR ELECTROMAGNETIC INTERFERENCE	
Outline drawing: (see table 1) (angle projection)	SUPPRESSION FOR WHICH SAFETY TESTS ARE REQUIRED	[5]
[7] (Other shapes are permitted within the dimensions		[6]
given)	Safety tests only	[8]
NOTES [1] to [9] see pages 3 and 4.		

Information on the availability of components qualified to this detail specification is given in the Register of Approvals.

1 General data

1.1 Recommended method(s) of mounting (to be inserted)

(See 1.4.3 of IEC 60938-2.)

1.2 Dimensions

Table 1 - Dimensions related to case size

Case size reference or type	Dimensions mm						
	<i>L</i> ₁	w	н	L ₂	<i>L</i> ₃	L ₄	

NOTE 1 – When there is no case size reference, the dimensions should be given per type designation.

NOTE 2- The dimensions should be given as maximum dimensions or as nominal dimensions with a tolerance.

1.3 Ratings and characteristics

Rated inductance (L_R) (see table 2)

Tolerance on rated inductance

Rated current (I) range (see table 2)
DC resistance (R) (see table 2)

Rated voltage

Rated temperature

Climatic category

Category of passive flammability (if applicable)

Table 2 – Values of inductance, rated current and d.c. resistance related to type designation

Ordering code, type designation	L _R per line	I _R	R _{max} per line
	mH	А	Ω

1.4 Related documents

Generic specification: IEC 60938-1:1999, Fixed inductors for electromagnetic interference

suppression - Part 1: Generic specification

Sectional specification: IEC 60938-2:1999, Fixed inductors for electromagnetic interference

suppression - Part 2: Sectional specification

1.5 Marking

The marking of the inductor shall be in accordance with the requirements of 1.6 of IEC 60938-2.

The details of the marking of the component and package shall be given in full in the detail specification.

1.6 Ordering information

Orders for inductors covered by this specification shall contain, in clear or in coded form, the following minimum information:

- a) type designation;
- b) rated inductance;
- c) tolerance on rated inductance;
- d) rated voltage;
- e) rated current;
- f) number and issue reference of the detail specification and style reference.

1.7 Additional information (not for inspection purposes)

1.8 Additional or increased severities or requirements to those specified in the generic or sectional specification

NOTE - Additions or increased requirements should be specified only when essential.

Table 3 - Other characteristics

This table is to be used for defining characteristics which are additional to or more severe than those given in the sectional specification.

2 Inspection requirements

2.1 Procedures

For qualification approval, the procedures shall be in accordance with 3.4 of IEC 60938-2.

2.2 Test schedules

2.2.1 Initial approval

See table 1 and annex A of the sectional specification.

2.2.2 Conformance tests

See table 4 of this specification in association with annex A of this specification.

2.2.2.1 Conformance tests (lot-by-lot)

Table 4 - Conformance tests

Subclause number and test	D or	Conditions of test	Sample size	Requirements
(see note 1)	ND (see note 3)	(see note 1)		(see note 1)
	ND		100 % (see note 2)	
4.4 Inductance				Within specified tolerance
4.1 Visual examination				Legible marking and as specified in 1.5 of this specification
4.2 Voltage proof				No permanent breakdown or flashover

NOTE 1 - Clause numbers of test and performance requirements refer to the sectional specification, IEC 60938-2 and clause 1 of this specification.

NOTE 2 - May be carried out as end-of-line testing.

NOTE 3 - D = destructive

ND = non destructive

2.2.2.2 Re-qualification

Re-qualification tests according to 2.2.1 may be required by the certification body when a change of the declared design as given in annex A is intended.

The certification body shall be informed about the intended change(s) and shall decide whether re-qualification tests have to be performed.

As a maximum, a complete re-qualification according to 2.2.1 may be necessary.

(See also introduction.)

1

Applicant:

Annex A (normative)

Declaration of design

(confidential to the manufacturer and the certification body)

The purpose of this description is to register essential data and the basic design of the inductors for which approval is sought. The completed form shall be submitted to the relevant certification body prior to any approval testings; its circulation to the other parties is left to the decision of the manufacturer.

Changes of the declared design are permitted only after notifying the certification body in writing.

In this case the certification body will decide on necessary steps to be taken. As a maximum, a complete re-qualification may be required.

Registration number: (to be allocated by the certification body)

2	Manufacturer:					
3	Manufacturing site:					
4	Type designation:					
5	Circuit diagram:					
6	Identification of materia	ls				
6.1	Encapsulation (if applic	able)				
6.2	Insulation sleeve (if app	olicable)				
6.3	Core					
6.4	Wire					
6.5	Others					
7	Constructional details:					
Location		Date	Signature			

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	, 3	,		standard is out of date		
				standard is incomplete		
				standard is too academic		
Q2	Please tell us in what capacity(ies) you bought the standard (tick all that apply). I am the/a:			standard is too superficial		
				title is misleading		
				I made the wrong choice		
	purchasing agent			other		
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	design engineer		0.7	Discourse the start level of		
	safety engineer		Q7	Please assess the standard in the following categories, using		
	testing engineer			the numbers:		
	marketing specialist			(1) unacceptable,		
	other	_		(2) below average,		
	01101			(3) average,		
				(4) above average,(5) exceptional,		
Q3	I work for/in/as a:			(6) not applicable		
	(tick all that apply)			(c) not approach		
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	consultant			quality of writing		
		_		technical contents		
	government			logic of arrangement of contents		
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	other		Q8	I read/use the: (tick one)		
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	(tick all that apply)			English text only		
	general reference			both English and French texts	L	
	product research					
	product design/development					
	specifications		Q9	Please share any comment on any		
	tenders			aspect of the IEC that you would like	like	
	quality assessment			us to know:		
	certification					
	technical documentation					
	thesis \square manufacturing \square					
	other					
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પ્ર	This standard meets my needs: (tick one)					
	· · · · · · · · · · · · · · · · · · ·					
	not at all					
	nearly					
	fairly well					
	exactly					





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	,			pas du tout	
				à peu près	
				assez bien	
				parfaitement	
Q2	En tant qu'acheteur de cette norme,				
	quelle est votre fonction? (cochez tout ce qui convient) Je suis le/un:		Q6	Si vous avez répondu PAS DU TOUT Q5, c'est pour la/les raison(s) suivan (cochez tout ce qui convient)	
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	uu(o)				
			Q7	Veuillez évaluer chacun des critères dessous en utilisant les chiffres	ci-
Q3	Je travaille:			(1) inacceptable,	
	(cochez tout ce qui convient)			(2) au-dessous de la moyenne,(3) moyen,	
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