

INTERNATIONAL STANDARD

**Optical fibre cables –
Part 3-20: Outdoor cables – Family specification for self-supporting aerial
telecommunication cables**



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IEC Central Office
3, rue de Varembe
CH-1211 Geneva 20
Switzerland
Email: inmail@iec.ch
Web: www.iec.ch

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telecommunication cables**

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

OPTICAL FIBRE CABLES –

**Part 3-20: Outdoor cables –
Family specification for self-supporting
aerial telecommunication cables**

FOREWORD

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International Standard IEC 60794-3-20 has been prepared by Subcommittee 86A: Fibres and cables, of IEC Technical Committee 86: Fibre optics.

This second edition cancels and replaces the first edition published in 2002. It constitutes a technical revision. The main changes are listed below:

- the fibres specification clause (Clause 5) has been enlarged to include fibre Types B5 and B6.a;
- an annex has been added for additional requirements according to the MICE table.

The text of this standard is based on the following documents:

FDIS	Report on voting
86A/1246/FDIS	86A/1253/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts of IEC 60794 series, published under the general title *Optic fibre cables*, can be found on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the maintenance result date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

A bilingual version of this publication may be issued at a later date.

OPTICAL FIBRE CABLES –

Part 3-20: Outdoor cables – Family specification for self-supporting aerial telecommunication cables

1 Scope

This part of IEC 60794 which is a family specification covers optical self-supporting aerial telecommunication cables. Requirements of the sectional specification IEC 60794-3 for duct, buried and aerial cables are applicable to cables covered by this standard.

Self-supporting aerial telecommunication cable in this context means a cable construction with sufficient strength members designed to be suspended on poles and similar devices without the aid of another supporting wire or conductor. ADSS cables and other constructions intended for high-voltage applications are not covered by this standard.

Detail specifications may be prepared based on this family specification.

Clause A.2 contains requirements that supersede the normal requirements in case the cables are intended to be used in installation governed by the MICE table of ISO/IEC 24702.

The parameters specified in this standard may be affected by measurement uncertainty arising either from measurement errors or calibration errors due to lack of suitable standards. Acceptance criteria shall be interpreted with respect to this consideration (see IEC 60794-3, Clause 8).

The number of fibres tested shall be representative of the cable design and shall be agreed between the customer and the supplier.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60304, *Standard colours for insulation for low-frequency cables and wires*.

IEC 60654-4, *Operating conditions for industrial-process measurement and control equipment – Part 4: Corrosive and erosive influences*

IEC 60721-1, *Classification of environmental conditions – Part 1: Environmental parameters and their severities*

IEC 60721-3-3, *Classification of environmental conditions – Part 3-3: Classification of groups of environmental parameters and their severities – Stationary use at weatherprotected locations*

IEC 60793-1-20, *Optical fibres – Part 1-20: Measurement methods and test procedures – Fibre geometry*

IEC 60793-1-40, *Optical fibres – Part 1-40: Measurement methods and test procedures – Attenuation*

IEC 60793-1-44, *Optical fibres – Part 1-44: Measurement methods and test procedures – Cut-off wavelength*

IEC 60793-1-48, *Optical fibres – Part 1-48: Measurement methods and test procedures – Polarization mode dispersion*

IEC 60793-2-50, *Product specifications – Sectional specification for class B single-mode fibres*

IEC 60794-1-1, *Optical fibre cables – Part 1: Generic specification – General*

IEC 60794-1-2, *Optical fibre cables – Part 1-2: Generic specification – Basic optical cable test procedure*

IEC 60794-3, *Optical fibre cables – Part 3: Sectional specification – Outdoor cables*

IEC 60811-1-1, *Common test methods for insulating and sheathing materials of electric cables and optical cables – Part 1-1: Methods for general application – Measurement of thickness and overall dimensions – Tests for determining the mechanical properties*

IEC 60811-5-1, *Insulating and sheathing materials of electric and optic cables – Common test methods – Part 5-1: Methods specific to filling compounds – Drop-point – Separation of oil – Lower temperature brittleness – Total acid number – Absence of corrosive components – Permittivity at 23 °C – DC resistivity at 23 °C and 100 °C*

IEC 61000-2-5, *Electromagnetic compatibility (EMC) – Part 2: Environment – Section 5: Classification of electromagnetic environments. Basic EMC publication*

IEC 61000-6-2, *Electromagnetic compatibility (EMC) – Part 6-2: Generic standards – Immunity for industrial environments*

IEC 61326-1, *Electrical equipment for measurement, control and laboratory use – EMC requirements - Part 1: General requirements*

IEC 62363, *Radiation protection instrumentation – Portable photon contamination meters and monitors*

ISO/IEC 24702, *Information technology – Generic cabling- Industrial premises*

3 Symbols

For the purposes of this standard the following symbols apply

λ_{cc}	Cabled fibre cut-off wavelength.
d	Nominal outer diameter of the cable.
DS	Detail specification.
T_L	The acceptable amount of long term tensile load which is expected that the cable may experience during operation (i.e. after installation is completed). This load may be due to residual loading from the installation process and/or environmental effect.
T_M	The acceptable amount of short term tensile load which is expected that the cable experience during installation and/or handling.

T_{A1}	Temperature cycling test temperature limit according to IEC 60794-1-2, Method F1.
T_{A2}	Temperature cycling test temperature limit according to IEC 60794-1-2, Method F1.
T_{B1}	Temperature cycling test temperature limit according to IEC 60794-1-2, Method F1.
T_{B2}	Temperature cycling test temperature limit according to IEC 60794-1-2, Method F1.
t_1	Temperature cycling test dwell time.
$n \times d$	A value, n , times cable outer diameter, d , used for bends, mandrels, etc.

4 Optical fibre, cable construction and tests applicable for aerial telecommunication cables to be used in self-supporting aerial applications

4.1 Optical fibres

Attenuation values at 1 625 nm are optionally specified by the customer.

4.1.1 Common single-mode fibre requirements

Table 1 – Common single-mode fibre requirements

Characteristics (9)	IEC 60794-3 clause/subclause (10)	Family requirements (11)	Test methods (12)	Remarks (13)
Uncabled optical fibre	5.1	IEC 60793-2-50		
Attenuation discontinuities at 1 310 nm and 1 550 nm	5.2.2	$\leq 0,10$ dB	IEC 60793-1-40	
Cabled fibre cut-off wavelength	5.3	$\lambda_{co} < \lambda$ operational	IEC 60793-1-44	
Fibre colouring	5.4	IEC 60304	Visual inspection	
Polarisation mode dispersion PMD_Q	5.5	IEC 60794-3	IEC 60793-1-48	
Outer diameter including colouring	8.2.1.1	IEC 60793-2-50	IEC 60793-1-20	

4.1.2 Single-mode dispersion unshifted (B1.1) optical fibre

Table 2 – Single-mode dispersion unshifted (B1.1) optical fibre

Characteristics (9)	IEC 60794-3 clause/subclause (10)	Family requirements (11)	Test methods (12)	Remarks (13)
Attenuation coefficient (cabled fibres)	5.2.1	According to DS	IEC 60793-1-40	
at 1 310 nm at 1 550 nm at 1 625* nm	5.2.1	$\leq 0,40$ dB/km $\leq 0,30$ dB/km $\leq 0,40$ dB/km		

* 1 625 nm performance is optional depending on agreement between customer and supplier.

4.1.3 Single-mode dispersion unshifted (B1.2) optical fibre

Table 3 – Single-mode dispersion unshifted (B1.2) optical fibre

Characteristics (9)	IEC 60794-3 clause/subclause (10)	Family requirements (11)	Test methods (12)	Remarks (13)
Attenuation coefficient (cabled fibres)	5.2.1	According to DS	IEC 60793-1-40	
at 1 550 nm at 1 625* nm	5.2.1	≤ 0,30 dB/km ≤ 0,40 dB/km		

4.1.4 Single-mode dispersion unshifted (B1.3) optical fibre

Table 4 – Single-mode dispersion unshifted (B1.3) optical fibre

Characteristics (9)	IEC 60794-3 clause/subclause (10)	Family requirements (11)	Test methods (12)	Remarks (13)
Attenuation coefficient (cabled fibres)	5.2.1	According to DS	IEC 60793-1-40	
at 1 310 at 1 383 ±3 nm at 1 550 at 1 625* nm	5.2.1	≤ 0,40 dB/km ≤ 0,40 dB/km ≤ 0,30 dB/km ≤ 0,40 dB/km		

4.1.5 Single-mode dispersion shifted (B2) optical fibre

Table 5 – Single-mode dispersion shifted (B2) optical fibre

Characteristics (9)	IEC 60794-3 clause/subclause (10)	Family requirements (11)	Test methods (12)	Remarks (13)
Attenuation coefficient (cabled fibres)	5.2.1	According to DS	IEC 60793-1-40	
at 1 550 nm	5.2.1	≤ 0,30 dB/km		

4.1.6 Single-mode non-zero dispersion (B4) optical fibre

Table 6 – Single-mode non-zero dispersion (B4) optical fibre

Characteristics (9)	IEC 60794-3 clause/subclause (10)	Family requirements (11)	Test methods (12)	Remarks (13)
Attenuation coefficient (cabled fibres)	5.2.1	According to DS	IEC 60793-1-40	
at 1 550 nm at 1 625* nm	5.2.1	≤ 0,30 dB/km ≤ 0,40 dB/km		

* 1 625 nm performance is optional depending on agreement between customer and supplier.

4.1.7 Single-mode non-zero dispersion shifted (B5) optical fibre**Table 7 – Single-mode non-zero dispersion shifted (B5) optical fibre**

Characteristics (9)	IEC 60794-3 clause/subclause (10)	Family requirements (11)	Test methods (12)	Remarks (13)
Attenuation coefficient (cabled fibres)	5.2.1	According to DS	IEC 60793-1-40	
at 1 460 nm at 1 550 nm and at 1 625* nm	5.2.1	≤ 0,40 dB/km ≤ 0,30 dB/km ≤ 0,40 dB/km		

4.1.8 Single-mode (B6.a) optical fibre**Table 8 – Single-mode (B6.a) optical fibre**

Characteristics (9)	IEC 60794-3 clause/subclause (10)	Family requirements (11)	Test methods (12)	Remarks (13)
Attenuation coefficient (cabled fibres)	5.2.1	According to DS	IEC 60793-1-40	
at 1 310 nm at 1 310 nm -1625 nm at 1 383 nm at 1 550 nm at 1 625* nm	5.2.1	NS ≤ 0,40 dB/km ≤ 0,40 dB/km ≤ 0,30 dB/km NS		

4.2 Cable element**Table 9 – Cable element**

Characteristics (9)	IEC 60794-3 clause/subclause (10)	Family requirements (11)	Test methods (12)	Remarks (13)
Cable element				
Compatibility	6	According to DS	Under consideration	
Slotted core	6.3	According to DS	Visual inspection	
Tube	6.4	According to DS	Visual inspection	
Compound flow and evaporation		According to DS	IEC 60794-1-2, Methods E14 and E15	
Outer diameter	8.2.1.1	According to DS	IEC 60811-1-1	
Ribbon	6.5	According to DS	Visual inspection	
Filler		According to DS		
Insulated copper conductor		According to DS		
Central strength member		According to DS		

* 1 625 nm performance is optional depending on agreement between customer and supplier.

4.3 Installation and operating conditions

4.3.1 Tests applicable

Table 10 – Tests applicable

Characteristics (9)	IEC 60794-3 clause/subclause (10)	Family requirements (11)	Test methods (12)	Remarks (13)
General requirements	8.1	Agreement between customer and supplier		
Bend of cable element	8.2.1.2	According to DS	IEC 60794-1-2, Method G1	
Tube kinking	8.2.2.1	According to DS	IEC 60794-1-2, Method G7	
Ribbons :				
- dimensions	8.2.3.1	IEC 60794-3 Table 1	IEC 60794-3, 8.2.3.1	
- separability of individual fibres from ribbon	8.2.3.2.1	IEC 60794-3, 8.2.3.2.1 or according to DS	IEC 60794-1-2, Method G5 or according to DS	
- ribbon stripping	8.2.3.2.2	According to DS		
- torsion	8.2.3.2.3	According to DS	IEC 60794-1-2, Method G6	

4.3.2 Installation conditions

Under consideration.

4.4 Mechanical and environmental tests¹

4.4.1 Tests applicable

Table 11 – Mechanical and environmental applicable tests

Characteristics (9)	IEC 60794-3 clause/subclause (10)	Family requirements (11)	Test methods (12)	Remarks (13)
Tensile performance	9.1	See 4.4.2.1 and according to DS	IEC 60794-1-2, Methods E1A and E1B	See 4.4.2.1
Installation capability (selection from the following)	9.2			
- bending under tension	9.2.1	According to DS	IEC 60794-1-2, Method E18	
- repeated bending	9.2.2	See 4.4.2.3	IEC 60794-1-2, Method E6	
- impact	9.2.3	See 4.4.2.4	IEC 60794-1-2, Method E4	

¹ Circular cables may be tested with the appropriate suspension equipment during tensile testing.

Characteristics (9)	IEC 60794-3 clause/subclause (10)	Family requirements (11)	Test methods (12)	Remarks (13)
- kink	9.2.4	According to DS	IEC 60794-1-2, Method E10	
- torsion	9.2.5	See 4.4.2.5	IEC 60794-1-2, Method E7	
Cable bend	9.3	According to DS	IEC 60794-1-2, Method E11	See 4.4.2.6
Crush	9.4	According to DS	IEC 60794-1-2, Method E3	See 4.4.2.7
Temperature cycling	9.5	According to DS	IEC 60794-1-2, Method F1	See 4.4.2.8
Ageing	9.6			
- coating adhesion stability	9.6.1	According to DS	IEC 60794-1-2, Method E5	
- finished cable	9.6.2	Under consideration		
Water penetration	9.7	According to DS	IEC 60794-1-2, Method F5B	
Pneumatic resistance (for unfilled pressurised cables)	9.8	According to DS	IEC 60794-1-2, Method F8	
Special installation conditions (selection from the following as suitable)				
- aeolian vibration	9.10.1	According to DS	IEC 60794-1-2, Method E19	
- shot gun resistance	9.10.2	According to DS	IEC 60794-1-2, Method E13	

4.4.2 Details on family requirements and test conditions for optical fibre cable tests

NOTE For some of the parameters specified in this standard, the objective is no change in attenuation.

These parameters may be affected by measurement uncertainty arising either from measurement errors or calibration errors due to a lack of suitable standards. Acceptance criteria shall be interpreted with respect to this consideration. The total uncertainty of measurement for this standard shall be $\leq 0,05$ dB for attenuation or $0,05$ dB/km for attenuation coefficient.

Any measured value within this range, either positive or negative, shall be considered as "no change in attenuation". The requirement for these parameters is indicated as "No change ($\leq 0,05$ dB or $\leq 0,05$ dB/km)".

By agreement between customer and supplier, minor deviation from this limit may be accepted at some low frequency, for example less than 10 %. However, for mechanical tests, no deviation excess of $0,15$ dB is accepted. For environmental tests, no deviation in excess of $0,10$ dB/km is accepted.

4.4.2.1 Tensile performance

This subclause identifies family requirements and test conditions that are referred to in Table 11.

a) Family requirements

Under long term tensile load (T_L) the fibre strain shall not exceed 20 % of the fibre proof strain and there shall be no change in attenuation during the test. Under short term tensile load (T_M) the fibre strain shall not exceed 60 % of the fibre proof strain and the attenuation change during test shall be measured and recorded. For aerial cables, the long term tensile load may

be \geq to the short term tensile load. Other criteria may be agreed between the customer and the supplier.

Depending on application and cable construction and agreement between customer and supplier, a maximum tensile force less than the calculation, for example 2 700 N, may be allowed.

Where $T_M \geq 9,8 \times a \times m$

with m : weight of 1 km of cable,

typical value of a : 1 for direct burial or blowing in duct,
1,5 for pulling in duct.

Maximum long term tensile load shall be 30 % of short term tensile load.

Under visual examination without magnification, there shall be no damage to the sheath or to the cable elements.

b) Test conditions

For Figure 8 constructions, the test shall be carried out without the suspension strand.

Cable length under tension: not less than 50 m. Taking into account the measurement accuracy and end effects, shorter lengths may be used by agreement between the customer and the supplier.

Fibre length: finished cable length.

Tensile load on cable: long term tensile load (T_L) and short term tensile load (T_M) Other loads may be applied in accordance with particular user conditions.

Diameter of test pulleys: 1 m but not less than the minimum loaded bending diameter specified for the cable.

4.4.2.2 Bending under tension

This subclause identifies family requirements and test conditions that are referred to in Table 11.

a) Family requirements

Under visual examination without magnification, there shall be no damage to the sheath and to the cable elements.

b) Test condition.

For Figure 8 construction cables, the tests shall be carried out with the suspension strand included and the direction of bend shall be that of the preferential bend direction of the cable.

4.4.2.3 Repeated bending

This subclause identifies family requirements and test conditions that are referred to in Table 11.

a) Family requirements

Under visual examination without magnification, there shall be no damage to the sheath and to the cable elements.

b) Test conditions

Bending radius: 20 *d*.

Load: adequate to assure uniform contact with the mandrel.

For Figure 8 construction cables, the suspension strand may be removed prior to testing.

Number of cycles: 25 or different number of cycles may be applied in accordance with particular user conditions.

Duration of cycle: approximately 2 s.

4.4.2.4 Impact

This subclause identifies family requirements and test conditions that are referred to in Table 11.

a) Family requirements

Under visual examination without magnification, there shall be no damage to the sheath or to the cable elements. The imprint of the striking surface on the sheath is not considered mechanical damage.

The residual increase in attenuation for each fibre shall be $\leq 0,10$ dB at 1 550 nm after the test. For 1 625 nm applications, performance criteria shall be mutually agreed upon between the customer and supplier.

b) Test conditions

For Figure 8 constructions, the test shall be carried out without the suspension strand.

Striking surface radius: 10 mm or 300 mm.

Impact energy: 3 J with striking surface radius of 10 mm or 10 J with striking surface radius of 300 mm.

Armoured cable: 10 J with striking surface radius of 10 mm or 20 J to 30 J with striking surface radius of 300 mm depending on particular user conditions.

Number of impacts: one in 3 different places spaced not less than 500 mm apart.

4.4.2.5 Torsion

This subclause identifies family requirements and test conditions that are referred to in Table 11.

a) Family requirements

Under visual examination without magnification, there shall be no damage to the sheath or to the cable elements.

The variation in attenuation for each fibre shall be $\leq 0,10$ dB at 1 550 nm during and after the test. For 1 625 nm applications, performance criteria shall be mutually agreed upon between the customer and supplier.

There shall be no permanent change in attenuation after the test.

b) Test conditions

Length under test: $\leq 2,0$ m.

For Figure 8 cables, the messenger may be removed prior to testing.

Number of turns: one half turn (through 180 °C) over the length of 2 m in each direction.

Number of cycles: 5.

4.4.2.6 Bend

This subclause identifies family requirements and test conditions that are referred to in Table 11.

a) Family requirements

The variation in attenuation for each fibre shall be $\leq 0,10$ dB at 1 550 nm during and after the test. For 1 625 nm applications, performance criteria shall be mutually agreed upon between the customer and supplier.

There shall be no permanent change in attenuation after the test.

If testing at -30 °C is required, the same acceptance requirements apply.

b) Test conditions

Diameter of mandrel: $\leq 20 d$.

For cable incorporating a non-metallic rod and/or metallic armouring, bending shall be limited to a value from $20 d$ to $80 d$.

Number of turns/helix: 4.

Number of cycles: 3.

4.4.2.7 Crush

This subclause identifies family requirements and test conditions that are referred to in Table 11.

a) Family requirements

Under long term load, there shall be no change in attenuation at 1 550 nm during the test and under short term load, there shall be no change in attenuation at 1 550 nm after the test. For 1 625nm applications, performance criteria shall be mutually agreed upon between the customer and supplier. The short term load shall be \geq the long term load.

Under visual examination, there shall be no damage to the sheath or to the cable elements. The imprint of the plate or mandrel on the sheath is not considered mechanical damage.

b) Test conditions

For Figure 8 construction cables, the test shall be carried out without the suspension strand.

It is optional to test either mandrel/plate and plate/plate test. Short and long term tests may be conducted separately.

Plate/plate crush test

- Short term test:
 - unarmoured = 1,5 kN;
 - armoured = 2,2 kN.

Crush for 1 min, after release of load, no change in attenuation ($\leq 0,05$ dB)

- Long term test:
 - unarmoured = 0,75 kN;
 - armoured = 1,1kN.

Crush for 10 min, during load, no change in attenuation during load ($\leq 0,05$ dB)

Mandrel/plate: 25 mm mandrel if used

- Short term test
 - unarmoured = 1,5 kN;
 - armoured = 2,0 kN.

Crush for 1 min, after release of load, no change in attenuation ($\leq 0,05$ dB)

- Long term test:
 - unarmoured = 0,75 kN;
 - armoured = 1,0 kN.

Crush for 10 min, during load, no change in attenuation during load ($\leq 0,05$ dB)

4.4.2.8 Temperature cycling

This subclause identifies family requirements and test conditions that are referred to in Table 11.

a) Family requirements

During the last cycle, there shall be no change in attenuation -10 °C to -20 °C or $+30$ °C to $+60$ °C. at 1 550nm. For 1 625 nm applications, performance criteria shall be mutually agreed upon between the customer and supplier. On completion of the test there shall be no change in attenuation.

b) Definitions

Definition of a cycle: T_{B2} to T_{A2} .

Definition of the last cycle: T_{A2} , T_{A1} , T_{B1} , T_{B2} with a final measurement at room temperature.

3) Test conditions

Sample length:	finished cable length of at least 1 000 m.
High temperature, T_{B2} :	+60 °C to +70 °C, depending on customer requirements.
High temperature, T_{B1} :	+30 °C to +60 °C, depending on customer requirements.
Low temperature, T_{A1} :	–10 °C to –20 °C, depending on customer requirements.
Low temperature, T_{A2} :	T_{A1} to –40 °C or –45 °C, depending on customer requirements.
Rate of heating and:	sufficiently slow that the effect of changing the cooling temperature does not cause temperature shock.
t_1 :	temperature cycling test dwell time to stable temperature is reached.
Number of cycles:	2, but additional cycles may be required in accordance with particular customer requirements.

Annex A

(normative)

Family specification for self-supporting aerial telecommunication cables

A.1 Blank detail specification

A.1.1 Cable description

(1) Prepared by		(2) Document No : Issue : Date :
(3) Available from	(4) Generic specification : Sectional specification :	IEC 60794-1-1 IEC 60794-3
(5) Additional references :		
(6) Cable description :		
(7) Cable construction :		
Optical fibres		
Range of fibre count		
Modularity		
Construction - Single coloured fibre - Tube – filled - Tube – unfilled - Slotted core – filled - Slotted core – unfilled - Tight secondary coating - Ribbon in slotted core - Ribbon in tube - Tube in tube - Central member – metallic - Central member – non metallic - Core filling – jelly - Core filling – water swellable materials Lay-up - Stranding (helical or SZ) - Single unit - Hybrid configuration Insulated copper conductors Inner sheath Peripheral strength member - Metallic - Non-metallic Moisture barrier - Single coated aluminium tape - Double coated aluminium tape - Double coated steel tape - Hermetic barrier (metal tube) Outer sheath Additional armouring - Non-metallic armouring - Metallic armouring Additional outer sheath		Additional remarks
Figure 8 construction - Metallic suspension strand - Non-metallic suspension strand		

Circular self-supporting construction Marking identification - Customer requirement - Identification of supplier	
(8) Application information :	
Application Maximum outer diameter (d) Long term tensile load (T_L) Installation load (T_M) Minimum bending radius for no load bending Minimum bending radius for rated load bending Installation and operating conditions (see 4.3) Temperature range : - Transport and storage - Installation (see 4.4.2.8) - Operation Manufacturing cable length - Typical - Nominal/tolerances : Installation attributes - Twisting (for Figure 8 cable) : - Nominal span length : - Maximum span length - Nominal installation sag : - Ice loading : - Wind loading : - Combination of ice and wind loading :	 mm N N mm or $n \times d$ mm or $n \times d$ °C °C °C m -0 +1 % 1 turn per ...m cable m m m N/m N/m N/m

A.1.2 Cable construction

Characteristics (9)	IEC 60794-3 clause/subclause (10)	Family requirements (11)	Test methods (12)	Remarks (13)
Lay-up	7.2	According to DS	Visual inspection	
Cable core	7.3	According to DS	Either IEC 60794-1-2, Method E14 or IEC 60811-5-1, Clause 4 IEC 60811-5-1, Clause 5 IEC 60811-5-1, Clause 8	
Filling compound (if used)		According to DS		
Dry blocking compound	7.3	According to DS	Under consideration	
Strength member	7.4	According to DS	Visual inspection	
- central				
- peripheral				
Moisture barrier	7.5	According to DS		
Metallic tapes :		IEC 60794-3, 7.5		
Outer cable sheath	7.6	IEC 60794-3, 7.6.3	IEC 60811-1-1 IEC 60811-1-1	
Material		According to DS		
Minimum sheath thickness		According to DS		
Outer cable diameter		According to DS		
Optional protection		According to DS		
Sheath marking	7.7	According to DS	Visual inspection	Steel needle diameter $d = 1,0$ mm load: 4 N
Configuration, dimensions		According to DS	IEC 60794-1-2, Method E2B Method 1	
Abrasion resistance			Or IEC 60794-1-2, Method E2B Method 2	Wool or rayon felt, weight ≥ 450 g
Sheath abrasion	9.2.8	According to DS	IEC 60794-1-2, Method E2A	
Cable length			Under consideration	

A.2 Additional requirements for cables subject to the MICE environmental classification (ISO/IEC 24702 and related standards)

A.2.1 General

Cables intended for installation in ISO/IEC 24702 and related standards may require the specification of additional tests to ensure their suitability in the applicable environments defined by the Mechanical, Ingress, Climatic and Chemical, and Electromagnetic (MICE) classification. For supplemental guidance, see IEC 62363. Required tests may be selected from the table below.

A.2.2 Applicable additional specifications for industrial premises installations as defined in ISO/IEC 24702

Characteristics	MICE classification of ISO/IEC 24702 and related standards ^{a, b}			Test method
MECHANICAL	M ₁	M ₂	M ₃	
Shock/bump ^a				
Peak acceleration	40 ms ⁻²	100 ms ⁻²	250 ms ⁻²	IEC 60721-3-3
Vibration ^a				
Displacement amplitude (2 Hz to 9 Hz)	1,5 mm	7,0 mm	15,0 mm	IEC 60721-1
Acceleration amplitude (9 Hz to 500 Hz)	5 ms ⁻²	20 ms ⁻²	50 ms ⁻²	IEC 60721-1
Tensile force (see NOTE 1)	As required	As required	As required	IEC 60794-1-2, Method E1
Crush	180 N/ 100 mm	733 N/ 100 mm	1467 N/ 100 mm	
Crush	Requirement above converted to requirement for IEC plate/plate test	Requirement above converted to requirement for IEC plate/plate test	Requirement above converted to requirement for IEC plate/plate test	IEC 60794-1-2, Method E3
Impact	1 J Striking surface radius : 10 mm or 300 mm	10 J Striking surface radius : 10 mm or 300 mm	30 J Striking surface radius : 10 mm or 300 mm	IEC 60794-1-2, Method E4
Bending (see NOTE 1)	As required	As required	As required	IEC 60794-1-2, Method E6
Flexing (see NOTE 1)	As required	As required	As required	IEC 60794-1-2, Method E8
Torsion (see NOTE 1)	As required	As required	As required	IEC 60794-1-2, Method E7
INGRESS	I ₁	I ₂	I ₃	
Immersion ^b	N/A	Intermittent liquid jet ≤ 12,5 l/min ≥ 6,3 mm/jet > 2,5 m distance	Intermittent liquid jet ≤ 12,5 l/min ≥ 6,3 mm/jet > 2,5 m distance and immersion ≤ 1m for ≤ 30 min	IEC 60794-1-2, Method F3
CLIMATIC and CHEMICAL	C ₁	C ₂	C ₃	
Temperature cycling (ambient and rate of change)	-10 °C to +60 °C	-25 °C to +70 °C	-40 °C to +70 °C	IEC 60794-1-2, Method F1
Solar radiation ^b	700 Wm ⁻²	1 120 Wm ⁻²	1 120 Wm ⁻²	IEC 60721-1
Humidity ^b	5 % to 85 % (non-condensing)	5 % to 95 % (condensing)	5 % to 95 % (condensing)	IEC 60721-3-3
Liquid pollution contaminants (see NOTE 2)	Concentration × 10 ⁻⁶	Concentration × 10 ⁻⁶	Concentration × 10 ⁻⁶	

Characteristics	MICE classification of ISO/IEC 24702 and related standards ^{a, b}			Test method
Sodium chloride (salt/sea water) ^b	0	< 0,3	< 0,3	IEC 60721-1
Oil (dry-air concentration) ^b (for oil types see NOTE 1)	0	< 0,005	< 0,5	
Sodium stearate (soap) ^a	None	> 5 × 10 ⁴ aqueous non-gelling	> 5 × 10 ⁴ aqueous gelling	ISO/IEC 24702
Gaseous pollution contaminants (see Note2)	Mean/peak concentration × 10 ⁻⁶	Mean/peak concentration × 10 ⁻⁶	Mean/peak concentration × 10 ⁻⁶	
Hydrogen sulphide ^a	< 0,003/< 0,01	< 0,05/< 0,5	< 10/< 50	IEC 60654-4
Sulphur dioxide ^a	< 0,01/< 0,03	< 0,1/< 0,3	< 5/< 15	IEC 60654-4
Sulphur trioxide ^a (ffs)	< 0,01/< 0,03	< 0,1/<0,3	< 5/< 15	IEC 60654-4
Chlorine wet (> 50 % humidity) ^b	< 0,0005 /< 0,001	< 0,005/< 0,03	< 0,05/< 0,3	IEC 60654-4
Chlorine dry (< 50 % humidity) ^b	< 0,002/<0,01	< 0,02/< 0,1	< 0,2/< 1,0	IEC 60654-4
Hydrogen chloride ^b	0/< 0,06	< 0,06/< 0,3	< 0,6/< 3,0	IEC 60654-4
Hydrogen fluoride ^b	< 0,001/< 0,005	< 0,01/< 0,05	< 0,1/< 1,0	IEC 60654-4
Ammonia ^b	< 1,0/<5,0	< 10,0/< 50,0	< 50/< 250	IEC 60654-4
Oxides of nitrogen ^b	< 0,05/< 0,1	< 0,5/< 1,0	< 5/< 10	IEC 60654-4
Ozone ^b	< 0,002/< 0,005	< 0,025/< 0,05	< 0,1/< 1	IEC 60654-4
ELECTRO-MAGNETIC (for cables containing electrically conductive elements)	E₁	E₂	E₃	
Electrostatic discharge – Contact (0,667 µC) ^a	4 kV	4 kV	4 kV	IEC 61326-1
Electrostatic discharge – Air (0,132 µC) ^a	8 kV	8 kV	8 kV	IEC 61326-1
Radiated RF – AM ^a	3 V/m @ (80 to 1 000) MHz 3 V/m @ (1 400 to 2 000) MHz 1 V/m @ (2 000 to 2 700) MHz	3 V/m @ (80 to 1 000) MHz 3 V/m @ (1 400 to 2 000) MHz 1 V/m @ (2 000 to 2 700) MHz	10 V/m @ (80 to 1 000) MHz 3 V/m @ (1 400 to 2 000) MHz 1 V/m @ (2 000 to 2 700) MHz	IEC 61000-2-5
Conducted RF ^a	3 V@ 150 kHz to 80 MHz	3 V@ 150 kHz to 80 MHz	10 V@ 150 kHz to 80 MHz	IEC 61000-6-2
EFT/B (comms) ^b	500 V	1 000 V	1 000 V	IEC 61326-1
Surge (transient ground potential difference) – signal, line to earth ^b	500 V	1 000 V	1 000 V	IEC 61000-6-2
Magnetic field (50/60 Hz) ^b	1 Am ⁻¹	3 Am ⁻¹	30 Am ⁻¹	IEC 61326-1
NOTE 1 This aspect of environmental classification is installation-specific and should be considered in association with IEC 61918 and the appropriate component specification.				
NOTE 2 A single dimensional characteristic, i.e. Concentration × 10 ⁻⁶ , was chosen to unify limits from different standards.				
^a Subclause 6.2.2 of ISO/IEC 24702 provides the basis for requirements.				
^b Annex F of ISO/IEC 24702 explains the background to classification boundaries.				

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

3, rue de Varembé
PO Box 131
CH-1211 Geneva 20
Switzerland

Tel: + 41 22 919 02 11
Fax: + 41 22 919 03 00
info@iec.ch
www.iec.ch