



Standard Test Method for Thickness or Height of Compacted Bituminous Paving Mixture Specimens¹

This standard is issued under the fixed designation D3549/D3549M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reappraisal. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reappraisal.

1. Scope

1.1 This test method covers determination of the thickness (or height) of compacted bituminous paving mixture specimens.

1.2 *Units*—The values stated in either SI units or inch-pound units are to be regarded separately as standard. The values stated in each system may not be exact equivalents; therefore, each system shall be used independently of the other. Combining values from the two systems may result in non-conformance with the standard.

1.2.1 Section 6.4 specifies SI units because they are the units used in the equations for ASTM D 1188 and D 2726. Performing calculations without first converting any measurements made in inch-pound units to SI units in Section 6.4 will result in non-conformance with the standard.

1.3 *This standard does not purport to address all of the safety problems, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 *ASTM Standards:*²

- D1188 Test Method for Bulk Specific Gravity and Density of Compacted Bituminous Mixtures Using Coated Samples
- D2726 Test Method for Bulk Specific Gravity and Density of Non-Absorptive Compacted Bituminous Mixtures
- D3666 Specification for Minimum Requirements for Agencies Testing and Inspecting Road and Paving Materials

3. Significance and Use

3.1 The thickness of a compacted bituminous paving mixture is often used as a construction check to ensure that the

proper quantity of materials has been placed on a project and to correct strength measurement on constant diameter specimens with varying heights.

NOTE 1—The text of this test method references notes and footnotes which provide explanatory material. These notes and footnotes (excluding those in tables and figures) shall not be considered as requirements of the test method.

NOTE 2—The quality of the results produced by this standard are dependent on the competence of the personnel performing the procedure and the capability, calibration, and maintenance of the equipment used. Agencies that meet the criteria of Standard Practice D3666 are generally considered capable of competent and objective testing/sampling/inspection/etc. Users of this standard are cautioned that compliance with Practice D3666 alone does not completely assure reliable results. Reliable results depend on many factors; following the suggestions of Practice D3666 or some similar acceptable guideline provides a means of evaluating and controlling some of those factors.

4. Apparatus

4.1 Any of the following apparatus may be used to measure the dimensions of test specimens to the nearest 0.1 cm [1/16 in.]:

NOTE 3—The specifying agency may establish alternate unit requirements for measurement.

4.1.1 A metal tape or rule.

4.1.2 A set of calipers.

4.1.3 A measurement jig or other device, fabricated in such a manner that it is capable of measuring specimen thicknesses in accordance with this procedure.

5. Test Specimens

5.1 Test specimens shall be laboratory compacted or from compacted bituminous pavements.

5.2 Pavement test specimens shall be taken with a core drill, diamond or carborundum saw, or by other suitable means.

5.2.1 Thickness measurements shall not be made on any specimen that has been distorted or cracked in removal from the pavement, laboratory compaction molds, or during storage prior to measuring.

5.2.2 Specimens shall be free of foreign materials such as seal coat, foundation material, soil, paper, or foil.

5.2.3 Where desirable, specimens may be separated from other layers by sawing, shearing or other suitable means, provided a well defined construction plane is achieved.

¹ This test method is under the jurisdiction of ASTM Committee D04 on Road and Paving Materials and is the direct responsibility of Subcommittee D04.21 on Specific Gravity and Density of Bituminous Mixtures.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

6. Procedure

6.1 The thickness of specimens shall be determined either directly through measurement using a tape, rule, calipers, measurement jig, or other suitable device (Method A) or through a combination of measurements of surface area and calculations using density as determined according to **D1188** or **D2726** (Method B).

Method A

6.2 Thickness of specimens with relatively plane horizontal surfaces or layers with well defined, uniform lines of demarcation may be measured with a tape, rule, or calipers in accordance with the following:

6.2.1 Measure the thickness of the specimen or layer using any of the apparatus described in **4.1**. Make thickness measurements approximately perpendicular to the upper plane of the specimen. Measure between upper and lower surfaces, between a well-defined construction demarcation line and either the upper or lower surface, or between two well-defined construction demarcation lines.

6.2.2 Make four measurements at approximately quarter points on the periphery of cores or at the approximate midpoint of each of the four sides of rectangular, sawed specimens. Record the average of these measurements as the thickness of the specimen.

6.3 Alternatively, the average thickness of specimens with relatively plane horizontal surfaces may be measured by means of measurement jig or other suitable device, provided the device yields results consistently within ± 0.3 cm [$\pm 1/8$ in.] of those obtained in accordance with **6.2**.

Method B

6.4 Specimens of dense bituminous paving mixtures (less than 10 % air voids) with uniform vertical boundaries may have the thickness determined by dividing the volume of the specimen by its cross-sectional area in accordance with the following procedure:

NOTE 4—Examples are laboratory-compacted test specimens prepared for Marshall test and pavement cores or specimens cut with diamond core drills or diamond rotary saw blades.

NOTE 5—Specimens cut from the pavement with hand-held or power-operated chisels should be trimmed by abrasion or diamond sawing to remove any distorted areas prior to measuring.

6.4.1 Determine the area in square centimeters of a horizontal plane through the specimen approximately equidistant from the upper and lower surface and approximately perpendicular to the vertical sides of the specimen.

6.4.2 Determine the volume in cubic centimeters of the specimen by either Test Method **D1188** or **D2726**.

NOTE 6—The following equations represent the volume determinations of the specimens in Test Methods **D1188** or **D2726**, respectively:

$$\text{Volume cm}^3 = \frac{D - E - (D - A)/F}{1} \text{ or } \frac{B - C}{1} \quad (1)$$

where:

A = mass of the dry specimen in air, g
 B = mass of the saturated surface-dry specimen in air, g
 C = mass of the specimen in water, g
 D = mass of dry, coated specimen, g
 E = mass of coated specimen under water, g
 F = specific gravity of coating determined at 25°C (77°F).

The denominator is the density of water in g/cm³ or mg/m³, which for the purpose of this test is considered to be unity.

6.4.3 Calculate the average thickness of the specimen as follows using the area determination from **6.4.1** and the volume determination from **6.4.2**:

$$\text{Thickness, cm} = \frac{\text{Volume (cm}^3\text{)}}{\text{Area (cm}^2\text{)}} \quad (2)$$

7. Report

7.1 Report the thickness (or height) of the specimen as the average thickness determined by any of the procedures described in **6.2** through **6.4**. Report to the thickness to the nearest 0.1 cm [1/16 inch] if Method A was used. Report the thickness to the nearest 0.1 cm if Method B was used.

NOTE 7—The specifying agency may establish alternate unit requirements for measurement.

7.2 Indicate on the report which of the three procedures was used to determine the thickness, that is, measurement by tape, rule, or calipers (**6.2**), measurement jig (**6.3**), or calculated from volume/area (**6.4**).

8. Precision³

8.1 English Units

8.2 SI Units

8.3 *Bias*—Since there is no accepted reference material suitable for determining the bias for this test method, no statement on bias is given.

³ Supporting data have been filed at ASTM International Headquarters and may be obtained by requesting Research Report RR:D04-1021.



Test and Type Index	Standard Deviation, Inches (1s)	Acceptable Range of Two Test Results, Inches (d2s)
Diameter Measurements ^A		
Single-operator precision	0.007	0.021
Multilaboratory precision	0.010	0.027
Height Measurements ^B		
Single-operator precision		
Marshall SMA ^C	0.009	0.026
Gyratory	0.004	0.011
Cores	0.023	0.064
Multilaboratory precision		
Marshall SMA	0.013	0.037
Gyratory	0.016	0.047
Cores	0.044	0.125

^A Fifteen operators, using a range of measurement devices (excluding jigs) measured the diameter of 5 samples (2 cores, 2 gyratory compacted samples, and 1 Marshall-compacted stone matrix asphalt mix).

^B Twenty operators, using a range of measurement devices (excluding jigs) measured the heights of the same samples.

^C SMA: Stone Matrix Asphalt.

Test and Type Index	Standard Deviation, cm (1s)	Acceptable Range of Two Test Results, cm (d2s)
Diameter Measurements ^A		
Single-operator precision	0.0178	0.0503
Multilaboratory precision	0.0254	0.0718
Height Measurements ^B		
Single-operator precision		
Marshall SMA ^C	0.0229	0.0648
Gyratory	0.0102	0.0288
Cores	0.00584	0.1652
Multilaboratory precision		
Marshall SMA	0.0330	0.0933
Gyratory	0.0406	0.1148
Cores	0.1118	0.3162

^A Fifteen operators, using a range of measurement devices (excluding jigs) measured the diameter of 5 samples (2 cores, 2 gyratory compacted samples, and 1 Marshall-compacted stone matrix asphalt mix).

^B Twenty operators, using a range of measurement devices (excluding jigs) measured the heights of the same samples.

^C SMA: Stone Matrix Asphalt.

APPENDIX

(Nonmandatory Information)

X1. BITUMINOUS PAVEMENT THICKNESS VARIABILITY DATA

TABLE X1.1 Bituminous Pavement Thickness Variability
Grouped Data from a Number of Reports

Thickness Range, in.	Standard Deviation	Coefficient of Variation, %
1.0 to 1.9	0.21	14.7
2.0 to 2.9	0.29	13.0
3.0 to 3.9	0.37	11.3
4.0 to 4.9	0.53	12.5
6.0	0.75	12.5



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