



Standard Specification for Slate Dimension Stone¹

This standard is issued under the fixed designation C629/C629M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This specification covers the material characteristics, physical requirements, and sampling appropriate to the selection of slate for general building and structural purposes. Refer to Guides [C1242](#) and [C1528](#) for the appropriate selection and use of slate dimension stone.

1.2 Dimension slate shall include stone that is sawed, cut, split, or otherwise finished or shaped, and shall specifically exclude molded, cast, or otherwise artificially aggregated units composed of fragments, and also crushed and broken stone.

1.3 It specifically excludes roofing slate (see Specification [C406/C406M](#)) and slate for industrial uses.

1.4 The values stated in either SI units or inch-pound units are to be regarded separately as standard. The values stated in each system may not be exact equivalents; therefore, each system shall be used independently of the other. Combining values from the two systems may result in non-conformance with the standard.

2. Referenced Documents

2.1 *ASTM Standards*:²

[C119](#) Terminology Relating to Dimension Stone

[C120/C120M](#) Test Methods for Flexure Testing of Structural and Roofing Slate

[C121/C121M](#) Test Method for Water Absorption of Slate

[C217/C217M](#) Test Method for Weather Resistance of Slate

[C241/C241M](#) Test Method for Abrasion Resistance of Stone Subjected to Foot Traffic

[C406/C406M](#) Specification for Roofing Slate

[C1242](#) Guide for Selection, Design, and Installation of

Dimension Stone Attachment Systems

[C1353](#) Test Method for Abrasion Resistance of Dimension Stone Subjected to Foot Traffic Using a Rotary Platform Abraser

[C1528](#) Guide for Selection of Dimension Stone

3. Terminology

3.1 *Definitions*—All definitions are in accordance with Terminology [C119](#).

4. Classification

4.1 Dimension slate shall be selected for the following uses:

4.1.1 *I Exterior*:

4.1.2 *II Interior*.

5. Physical Requirements

5.1 Slate supplied under this specification shall conform to the requirements listed in [Table 1](#).

5.2 Slate used for exterior applications in ambient acidic atmospheres or in industrial areas where heavy air pollution occurs shall be free of carbonaceous ribbons. Slate shall be sound, durable, and free of spalls, cracks, open seams, pits, or other defects that are likely to impair its structural integrity in its intended use.

5.3 Slate shall be selected for overall satisfactory and natural appearance.

5.4 The desired color and texture, with their permissible natural variations in material characteristics for all material to be produced for the project, shall be established by control samples. Select representative samples by viewing a sufficient number of physical samples prior to production that show the complete range of variations in color and texture of the slate specified.

6. Sampling

6.1 Samples, if required, for testing to determine the characteristics and physical properties shall be representative of the slate to be used.

7. Keywords

7.1 acid resistance; carbonaceous ribbons; slate

¹ This specification is under the jurisdiction of ASTM Committee [C18](#) on Dimension Stone and is the direct responsibility of Subcommittee [C18.03](#) on Material Specifications.

Current edition approved Dec. 1, 2015. Published December 2015. Originally approved in 1968. Last previous edition approved in 2010 as C629/C629M – 10. DOI: 10.1520/C0629_C0629M-15.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.



TABLE 1 Physical Requirements

NOTE 1—The values in Table 1 were established using samples prepared according to the individual test methods. Finishes, other than those specified in the individual test methods, may result in a deviation from established values.

Property	Test Requirements	Classifications		Test Method(s)
Absorption, max, %	0.25	I	Exterior	C121/C121M
	0.45	II	Interior	
Modulus of rupture, min, psi (MPa):				C120/C120M
Across grain	9000 [62]	I	Exterior	
	7200 [50]	II	Interior	
Along grain	7200 [50]	I	Exterior	
	5500 [38]	II	Interior	C241/C241M/C1353
Abrasion resistance, min, H _a ^{A,B}	8.0	I	Exterior	
	8.0	II	Interior	C217/C217M
Acid resistance, max, in. [mm]	0.015 [0.38]	I	Exterior	
	0.025 [0.64]	II	Interior	

^A Pertains only to stone subject to foot traffic.

^B Abrasion Resistance Test Method C1353 will eventually replace Test Method C241/C241M and it is not necessary to perform both tests. Availability of the proper equipment and materials by the testing laboratory may determine which test is performed.

ASTM International takes no position respecting the validity of any patent rights asserted in connection with any item mentioned in this standard. Users of this standard are expressly advised that determination of the validity of any such patent rights, and the risk of infringement of such rights, are entirely their own responsibility.

This standard is subject to revision at any time by the responsible technical committee and must be reviewed every five years and if not revised, either reapproved or withdrawn. Your comments are invited either for revision of this standard or for additional standards and should be addressed to ASTM International Headquarters. Your comments will receive careful consideration at a meeting of the responsible technical committee, which you may attend. If you feel that your comments have not received a fair hearing you should make your views known to the ASTM Committee on Standards, at the address shown below.

This standard is copyrighted by ASTM International, 100 Barr Harbor Drive, PO Box C700, West Conshohocken, PA 19428-2959, United States. Individual reprints (single or multiple copies) of this standard may be obtained by contacting ASTM at the above address or at 610-832-9585 (phone), 610-832-9555 (fax), or service@astm.org (e-mail); or through the ASTM website (www.astm.org). Permission rights to photocopy the standard may also be secured from the Copyright Clearance Center, 222 Rosewood Drive, Danvers, MA 01923, Tel: (978) 646-2600; <http://www.copyright.com/>