



Standard Specification for Latex Agents for Bonding Fresh To Hardened Concrete¹

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1. Scope*

1.1 This specification covers latex bonding agents, suitable for brush, broom, or spray application, to bond fresh concrete to hardened concrete.

1.2 These latex bonding agents are intended for bonding new concrete to old concrete such as interior surfaces, floors, roadways, bridge decks, ramps, runways, walks, and curbs.

1.3 The values stated in either SI units or inch-pound units are to be regarded separately as standard. The values stated in each system may not be exact equivalents; therefore, each system shall be used independently of the other. Combining values from the two systems may result in non-conformance with the standard.

2. Referenced Documents

2.1 *ASTM Standards*:²

C125 Terminology Relating to Concrete and Concrete Aggregates

C1042 Test Method for Bond Strength of Latex Systems Used With Concrete By Slant Shear (Withdrawn 2008)³

3. Terminology

3.1 *Definitions*:

3.1.1 For definitions of terms used in this specification, refer to Terminology **C125**.

3.2 *Definitions of Terms Specific to This Standard*:

3.2.1 *bond strength, n*—a measure of the force required to separate surfaces which have been bonded together.

3.2.2 *bonding agent, n*—a couplant that physically attaches one material surface to another.

3.2.3 *latex, n*—a stable dispersion of polymeric substance in an essentially aqueous medium.

4. Classification

4.1 This specification provides for the classification of the latex bonding agents in accordance with use.

4.1.1 *Type I (Redispersable)*, is restricted for use in interior work not subject to water immersion or high humidity.

4.1.2 *Type II (Non-redispersable)*, may be used for areas subject to high humidity or immersion in water and is suitable for use in other areas.

5. Ordering Information

5.1 Purchase orders for these materials shall identify:

5.1.1 The number of this specification and the required type, and

5.1.2 Supplementary requirements if necessary.

6. Physical Properties

6.1 The material shall conform to the requirements of **Table 1** when tested in accordance with Test Method **C1042**.

7. Sampling

7.1 For sampling of bulk quantities, a batch or lot shall be considered a unit of manufacture as prepared for shipment or may consist of a blend of two or more production runs of material. A composite sample shall be taken and it shall provide a volume of at least 4 L [1 gal].

7.2 When the latex bonding agent to be sampled is in containers, the sample shall be obtained by taking a portion out of the containers that is equal in number to the next integer larger than the cube root of the total number of containers in the lot. Grab samples shall be taken from each container and they shall have a volume of at least 0.25 L [0.5 pt.].

7.3 All the sample containers shall be sealed to prevent leakage or dilution and shall be properly marked for identification and correlation.

8. Rejection

8.1 The purchaser has the right to reject the latex bonding agent if it fails to meet the bond strength requirement, appears curdled or otherwise non-uniform, or if it has a rank odor.

¹ This specification is under the jurisdiction of ASTM Committee **C09** on Concrete and Concrete Aggregates and is the direct responsibility of Subcommittee **C09.25** on Organic Materials for Bonding.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ The last approved version of this historical standard is referenced on www.astm.org.

**TABLE 1 Physical Property Requirements of Latex Bonding Agents**

Latex	Bond Strength min, MPa [psi]
Type I	2.8 [400] dry
Type II	8.6 [1250] after immersion

9. Packaging and Package Marking

9.1 The proprietary name and type of the latex bonding agent and the net quantity in litres or gallons shall be plainly marked on the containers in which the material is delivered. Similar information shall be provided in the shipping advices accompanying packaged or bulk shipments of admixtures.

10. Keywords

10.1 adhesives; bonding agents; latex

SUMMARY OF CHANGES

Committee C09 has identified the location of selected changes to this specification since the last issue, C1059/C1059M – 99R08, that may impact the use of this specification. (Approved December 15, 2013)

(1) Revised 1.3.

(2) Added Section 3.

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