

ASME B107.2-2002
(Revision of ASME B107.2-1995)

SOCKET WRENCHES, EXTENSIONS, ADAPTORS, AND UNIVERSAL JOINTS, POWER DRIVE (IMPACT) (INCH SERIES)

AN AMERICAN NATIONAL STANDARD



**The American Society of
Mechanical Engineers**



The American Society of
Mechanical Engineers

A N A M E R I C A N N A T I O N A L S T A N D A R D

SOCKET WRENCHES, EXTENSIONS, ADAPTORS, AND UNIVERSAL JOINTS, POWER DRIVE (IMPACT) (INCH SERIES)

ASME B107.2-2002
(Revision of ASME B107.2-1995)

Date of Issuance: January 31, 2003

This Standard will be revised when the Society approves the issuance of a new edition. There will be no addenda issued to this edition.

ASME issues written replies to inquiries concerning interpretations of technical aspects of this Standard. Interpretations are published on the ASME Web site under the Committee Pages at <http://www.asme.org/codes/> as they are issued.

ASME is the registered trademark of The American Society of Mechanical Engineers.

This code or standard was developed under procedures accredited as meeting the criteria for American National Standards. The Standards Committee that approved the code or standard was balanced to assure that individuals from competent and concerned interests have had an opportunity to participate. The proposed code or standard was made available for public review and comment that provides an opportunity for additional public input from industry, academia, regulatory agencies, and the public-at-large.

ASME does not "approve," "rate," or "endorse" any item, construction, proprietary device, or activity.

ASME does not take any position with respect to the validity of any patent rights asserted in connection with any items mentioned in this document, and does not undertake to insure anyone utilizing a standard against liability for infringement of any applicable letters patent, nor assumes any such liability. Users of a code or standard are expressly advised that determination of the validity of any such patent rights, and the risk of infringement of such rights, is entirely their own responsibility.

Participation by federal agency representative(s) or person(s) affiliated with industry is not to be interpreted as government or industry endorsement of this code or standard.

ASME accepts responsibility for only those interpretations of this document issued in accordance with the established ASME procedures and policies, which precludes the issuance of interpretations by individuals.

No part of this document may be reproduced in any form,
in an electronic retrieval system or otherwise,
without the prior written permission of the publisher.

The American Society of Mechanical Engineers
Three Park Avenue, New York, NY 10016-5990

Copyright © 2003 by
THE AMERICAN SOCIETY OF MECHANICAL ENGINEERS
All Rights Reserved
Printed in U.S.A.

CONTENTS

Foreword	v
Committee Roster	vi
Correspondence With the B107 Committee	vii
1 Scope	1
2 Classification	1
3 Normative References	1
4 Requirements	1
5 Test Procedures	6
6 Designations	8
Figures	
1 Type I, II, and VII Sockets, Class 1, Regular Length; Class 2, Long Length	3
2 Type III, Universal Sockets, Single Hexagon (6-Point) and Double Hexagon (12-Point)	4
3 Type IV Bar, Extension	4
4 Type V, Adaptor	4
5 Type VI, Universal Joint	4
Tables	
1 Type I, Class 1 and 2, Single Hexagon (6-Point) and Double Hexagon (12-Point), Regular and Long Length, $\frac{1}{4}$ in. Drive	5
2 Type I, Class 1, 2, and 3, Single Hexagon (6-Point) and Double Hexagon (12-Point), Regular, Long, and Extra Long Length, $\frac{3}{8}$ in. Drive	5
3 Type I, Class 1, 2, and 3, Single Hexagon (6-Point) and Double Hexagon (12-Point), Regular, Long, and Extra Long Length, $\frac{1}{2}$ in. Drive	6
4 Type I, Class 1 and 2, Single Hexagon (6-Point) and Double Hexagon (12-Point), Regular and Long Length, $\frac{3}{4}$ in. Drive	7
5 Type I, Class 4 and 5, Single Hexagon (6-Point) and Double Hexagon (12-Point), Regular and Long Length, Thin Wall, $\frac{1}{2}$ in. Drive	8
6 Type I, Class 4, Single Hexagon (6-Point) and Double Hexagon (12-Point), Regular Length, Thin Wall, $\frac{3}{4}$ in. Drive	9
7 Type I, Class 1 and 2, Single Hexagon (6-Point) and Double Hexagon (12-Point), Regular and Long Length, 1 in. Drive	10
8 Type VII, Class 1 and 2, Single Hexagon (6-Point) and Double Hexagon (12-Point), Regular and Long Length, #5 Spline Drive	11
9 Type I, Class 1 and 2, Single Hexagon (6-Point) and Double Hexagon (12-Point), Regular and Long Length, $1\frac{1}{2}$ in. Drive	12
10 Type I, Class 1, Single Hexagon (6-Point), Regular Length, $2\frac{1}{2}$ in. Drive	13
11 Type II, Class 1 and 2, Single Square (4-Point) and Double Square (8-Point), Regular and Long Length, $\frac{3}{8}$ in. Drive	14

12	Type II, Class 1 and 2, Single Square (4-Point) and Double Square (8-Point), Regular and Long Length, $\frac{1}{2}$ in. Drive	14
13	Type II, Class 1 and 2, Single Square (4-Point) and Double Square (8-Point), Regular and Long Length, $\frac{3}{4}$ in. Drive	15
14	Type III, Class 1 and 2, Universal, Single Hexagon (6-Point) and Double Hexagon (12-Point), Regular and Long Length, $\frac{3}{8}$ in. Drive	15
15	Type III, Class 1 and 2, Universal, Single Hexagon (6-Point) and Double Hexagon (12-Point), Regular and Long Length, $\frac{1}{2}$ in. Drive	16
16	Type IV, Bar, Extension	16
17	Type V, Adaptor	16
18	Type VI, Universal Joint	16
19	Hexagon Mandrel Dimensions and Maximum Depth of Mandrel Insertion	17
20	Square Mandrel Dimensions	18

FOREWORD

The American National Standards Committee B107, Socket Wrenches and Drives, under sponsorship of The American Society of Mechanical Engineers (ASME), was reorganized as an ASME Standards Committee, and its title was changed to Hand Tools and Accessories.

The purposes of this Standard are to define general and dimensional data specifically applicable to detachable socket wrenches and to specify test methods to evaluate performance relating to the defined requirements.

This Standard is a revision of B107.2-1995 Socket Wrenches, Extensions, Adaptors, and Universal Joints, Power Drive (Impact) (Inch Series). A principal change in this edition of the Standard is the use of Type and Class designations in place of Class and Style designations, in accordance with other B107 Standards. Updated references, finish requirements, and dimensional data are included.

The format of this Standard is in accordance with *The ASME Codes & Standards Writing Guide 2000*. Requests for interpretations of the technical requirements of this Standard should be expressed in writing to the Secretary, B107 Committee, at the address below.

Suggestions for the improvement of this Standard are welcome. They should be addressed to the The American Society of Mechanical Engineers, Secretary, B107 Standards Committee, Three Park Avenue, New York, NY 10016-5990.

The requirements of this Standard become effective at the time of publication. This revision was approved as an American National Standard on May 13, 2002.

ASME STANDARDS COMMITTEE B107

Hand Tools and Accessories

(The following is the roster of the Committee at the time of approval of this Standard.)

OFFICERS

R. R. McCullough, *Chair*
G. E. Olson, *Vice Chair*
J. R. Bird, *Secretary*

COMMITTEE PERSONNEL

J. R. Bird, The American Society of Mechanical Engineers
J. D. Davidson, Sears Roebuck and Co.
J. S. Foote, Trade Association Management, Inc.
A. Herskovitz, Consultant
H. Kimball, Naval Air Warfare Center
R. R. McCullough, Consultant
D. S. McKittrick, Western Forge
G. E. Olson, Gene Olson Engineering Consultant, Ltd.
W. T. Pagac, Snap-on, Inc.
D. M. Eggert, *Alternate*, Snap-on, Inc.
J. M. Ster, General Services Administration
I. I. Harding, *Alternate*, General Services Administration
R. B. Wright, Wright Tool Co.
W. C. Snyder, *Alternate*, Wright Tool Co.

SUBCOMMITTEE 1 — SOCKETS AND ATTACHMENTS

R. B. Wright, *Chair*, Wright Tool Co.
J. D. Davidson, Sears Roebuck and Co.
D. M. Eggert, Snap-on, Inc.

CORRESPONDENCE WITH THE B107 COMMITTEE

General. ASME Standards are developed and maintained with the intent to represent the consensus of concerned interests. As such, users of this Standard may interact with the Committee by requesting interpretations, proposing revisions, and attending Committee meetings. Correspondence should be addressed to:

Secretary, B107 Standards Committee
The American Society of Mechanical Engineers
Three Park Avenue
New York, NY 10016-5990

Proposing Revisions. Revisions are made periodically to the Standard to incorporate changes that appear necessary or desirable, as demonstrated by the experience gained from the application of the Standard. Approved revisions will be published periodically.

The Committee welcomes proposals for revisions to this Standard. Such proposals should be as specific as possible, citing the paragraph number(s), the proposed wording, and a detailed description of the reasons for the proposal, including any pertinent documentation.

Interpretations. Upon request, the B107 Committee will render an interpretation of any requirement of the Standard. Interpretations can only be rendered in response to a written request sent to the Secretary of the B107 Standards Committee.

The request for interpretation should be clear and unambiguous. It is further recommended that the inquirer submit his/her request in the following format:

Subject:	Cite the applicable paragraph number(s) and the topic of the inquiry.
Edition:	Cite the applicable edition of the Standard for which the interpretation is being requested.
Question:	Phrase the question as a request for an interpretation of a specific requirement suitable for general understanding and use, not as a request for an approval of a proprietary design or situation. The inquirer may also include any plans or drawings, which are necessary to explain the question; however, they should not contain proprietary names or information.

Requests that are not in this format may be rewritten in the appropriate format by the Committee prior to being answered, which may inadvertently change the intent of the original request.

ASME procedures provide for reconsideration of any interpretation when or if additional information that might affect an interpretation is available. Further, persons aggrieved by an interpretation may appeal to the cognizant ASME Committee or Subcommittee. ASME does not “approve,” “certify,” “rate,” or “endorse” any item, construction, proprietary device, or activity.

Attending Committee Meetings. The B107 Standards Committee regularly holds meetings, which are open to the public. Persons wishing to attend any meeting should contact the Secretary of the B107 Standards Committee.

SOCKET WRENCHES, EXTENSIONS, ADAPTORS, AND UNIVERSAL JOINTS, POWER DRIVE (IMPACT) (INCH SERIES)

1 SCOPE

This Standard is intended to cover the complete general and dimensional data for detachable socket wrenches, extensions, adaptors, and universal joints for power drive impact use. Inclusion of dimensional data in this Standard is not intended to imply that all of the products described herein are stock production sizes. Consumers are requested to consult with manufacturers concerning lists of stock production sizes.

All dimensions in this Standard are in inches.

2 CLASSIFICATION

Type I: Sockets, single (6-point) and double (12-point) hexagon

Class 1: Regular length

Class 2: Long length

Class 3: Extra long length

Class 4: Regular length, thin wall

Class 5: Long length, thin wall

Type II: Sockets, single square (4-point) and double square (8-point)

Class 1: Regular length

Class 2: Long length

Type III: Universal sockets, single hexagon (6-point) and double hexagon (12-point)

Class 1: Regular length

Class 2: Long length

Type IV: Bars, extension

Type V: Adaptors

Type VI: Universal joint

Type VII: Sockets, #5 Spline Drive

Class 1: Regular length

Class 2: Long length

3 NORMATIVE REFERENCES

The following documents form a part of this Standard to the extent specified herein. At the time of publication, the editions indicated were valid. All standards are subject to revision, and parties to agreements based on

this Standard are encouraged to investigate the possibility of applying the most recent edition of the documents indicated below.

ASME B107.4M-1995, Driving and Spindle Ends for Portable Hand, Impact, Air and Electric Tools (percussion tools excluded)

ASME B107.17M-1997, Gages, Wrench Openings, Reference

Publisher: The American Society of Mechanical Engineers (ASME International), Three Park Avenue, New York, NY 10016-5990; Order Department: 22 Law Drive, PO Box 2300, Fairfield, NJ 07007-2300

ASTM E 18-97a, Standard Test Methods for Rockwell Hardness and Rockwell Superficial Hardness of Metallic Materials

Publisher: American Society for Testing and Materials (ASTM), 100 Barr Harbor Drive, West Conshohocken, PA 19428-2959

4 REQUIREMENTS

4.1 Illustrations

The illustrations shown herein are descriptive and not restrictive, and are not intended to preclude the manufacture of sockets and attachments that are otherwise in accordance with this Standard.

4.2 Materials

Unless otherwise specified, the material used in the tools shall be steel, the chemical composition and heat treatment of which shall be such as to produce tools conforming to the requirements hereinafter specified.

4.3 Dimensions

Dimensions shall be in accordance with applicable tables.

4.4 Markings

Sockets and attachments shall be marked in a plain and permanent manner with the manufacturer's name or with a trademark of such known character that the source of manufacture and country of origin may be readily determined. In addition, sockets shall be marked in a plain and permanent manner with the nominal size of the wrench opening (distance across flats) for the nut, bolt, or screw end.

4.5 Proof Torque

When tested as specified, sockets and extensions shall withstand the proof torque specified in the applicable tables without failure or permanent deformation (set) that might affect the durability or serviceability of the wrenches.

4.6 Hardness

Sockets and attachments shall be hardened and shall have a hardness value for the various sizes within the range shown in the table below except that the maximum hardness for Type I Class 4 and 5 shall be 52 HRC.

Drive Size, in.	HRC	
	Min.	Max.
$\frac{1}{4}$, $\frac{3}{8}$	38	55
$\frac{1}{2}$	38	55
$\frac{3}{4}$	38	52
1, #5 Spline	35	50
$1\frac{1}{2}$	35	50
$2\frac{1}{2}$, $3\frac{1}{2}$	28	42

4.7 Wrench Opening

Wrench opening tolerances shall be such as to ensure acceptance when used with gages conforming to ASME B107.17M.

4.8 Finish

4.8.1 Surface. All external surfaces shall be free from pits, nodules, burrs, cracks, and other detrimental defects affecting serviceability.

4.8.2 Coatings. The coatings shall be adherent, smooth, continuous, and free from uncoated areas. Sockets and attachments shall have one of the following coatings.

4.8.2.1 Phosphate Coating. The coating shall consist of a chemically produced phosphate coating followed with a coating of a rust preventative.

4.8.2.2 Oxide Coating. The coating shall consist of a chemically produced oxide coating followed with a coating of a rust preventative.

4.9 Bolt Clearance Hole

A bolt clearance hole shall be provided in all sockets except Type III, universal sockets detailed in para. 4.9.1. The minimum depth of the bolt clearance hole shall be 1.5 times the minimum depth of the nut opening as set forth in the respective tables for regular length sockets and not less than 55% of the overall length for long length and extra long length sockets as measured from the face of the wrench end. The size of the bolt clearance hole shall be in accordance with that of the applicable size socket specified in the respective tables for each class and style.

4.9.1 A bolt clearance hole may be provided in Type III, Class 1 and 2, universal sockets. The diameter of the hole if provided shall be in accordance with the applicable size socket as specified in Tables 14 and 15.

4.10 Through Hole

A through hole having a minimum diameter equal to 50% of the square drive size or equal to the bolt clearance hole diameter, whichever is smaller, shall be provided.

4.11 Internal Drive Opening

All internal drive openings shall be well defined. The openings shall conform to ASME B107.4M.

4.12 Countersink of Nut End Socket Opening

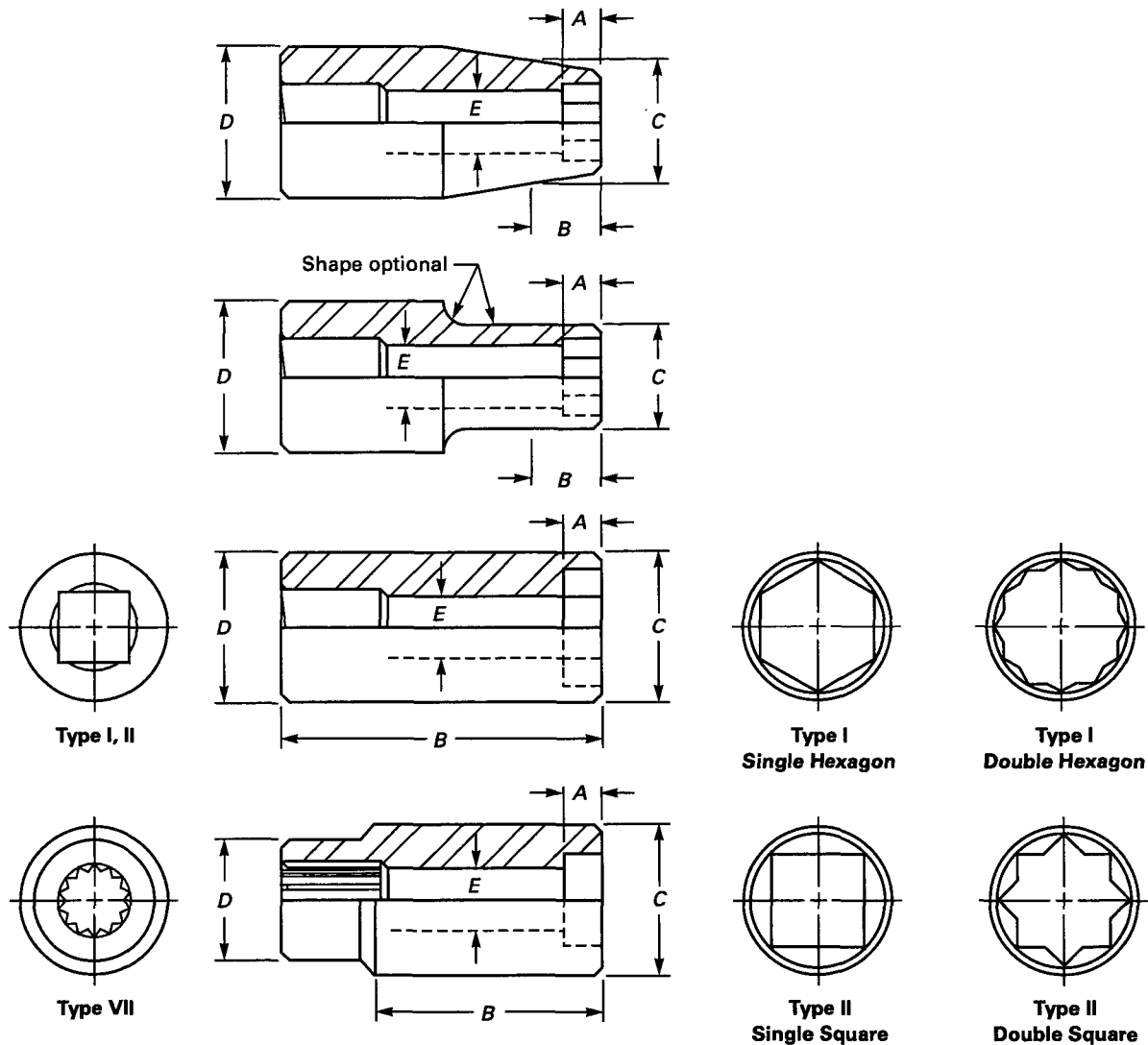
If countersunk, the nut end socket opening shall be countersunk with an included angle of 85 deg to 155 deg and a minimum diameter equal to the across-corners dimension of the opening.

4.13 External Corners

External corners shall be broken with no sharp edges.

4.14 Type I — Socket, Single Hexagon (6-Point) and Double Hexagon (12-Point)

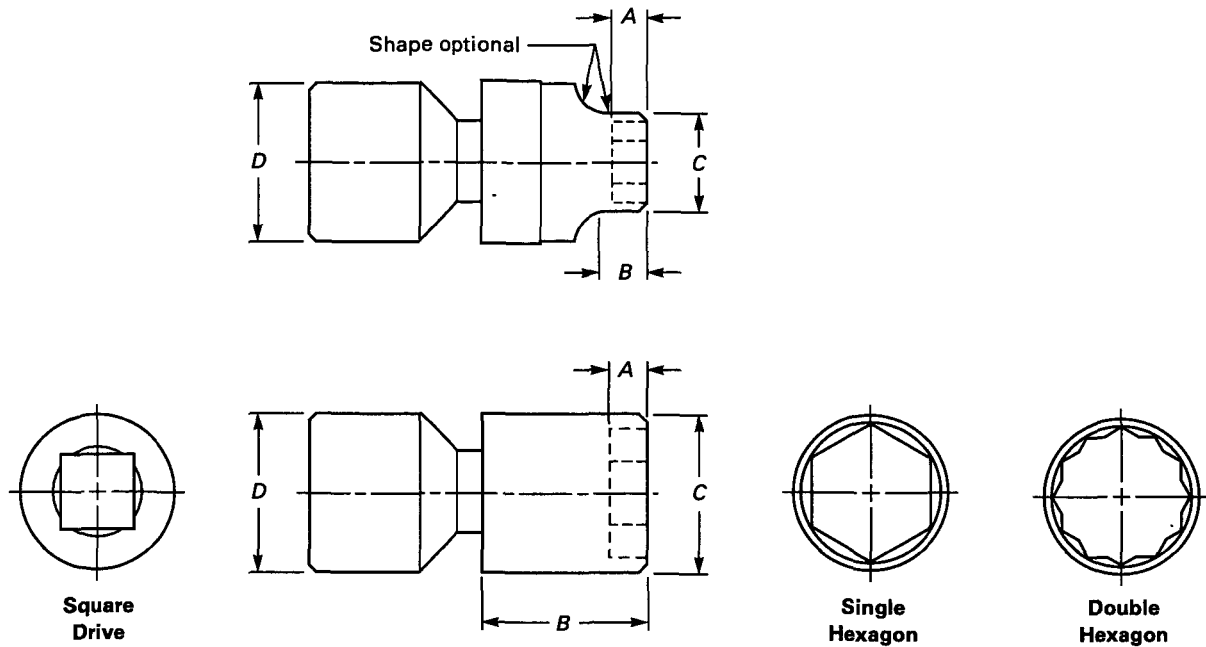
Sockets shall conform to Tables 1 through 7, Table 9, and Table 10.



GENERAL NOTES:

- (a) A shall be equal to or greater than nut opening depth in applicable tables.
- (b) Maximum nut end diameter of socket C shall not be exceeded for length B and shall conform to applicable tables.
- (c) B length shall be greater than or equal to the minimum nut opening depth A in applicable tables.

**FIG. 1 TYPE I, II, AND VII SOCKETS, CLASS 1, REGULAR LENGTH;
CLASS 2, LONG LENGTH**

**GENERAL NOTES:**

- (a) A shall be equal to or greater than nut opening depth in applicable tables.
- (b) Maximum nut end diameter of socket C shall not be exceeded for length B and shall conform to applicable tables.
- (c) B length shall be greater than or equal to the minimum nut opening depth A in applicable tables.
- (d) D is the outside diameter, drive end, and shall conform to applicable tables.

**FIG. 2 TYPE III, UNIVERSAL SOCKETS, SINGLE HEXAGON (6-POINT)
AND DOUBLE HEXAGON (12-POINT)**

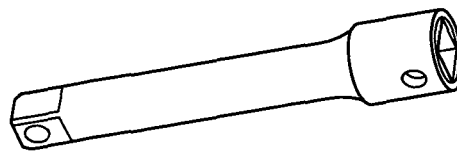


FIG. 3 TYPE IV, BAR EXTENSION

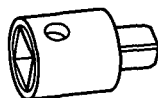


FIG. 4 TYPE V, ADAPTOR

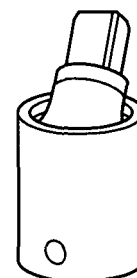


FIG. 5 TYPE VI, UNIVERSAL JOINT

TABLE 1 TYPE I, CLASS 1 AND 2, SINGLE HEXAGON (6-POINT) AND DOUBLE HEXAGON (12-POINT), REGULAR AND LONG LENGTH, $\frac{1}{4}$ in. DRIVE

Nominal Opening, in.	Overall Length, in.		Outside Diameter, in.				Nut Opening Depth, A in., Min.	Bolt Clearance Hole Diameter, E in., Min.	Proof Torque, lbf-in., Min.
			Nut End, C		Drive End, D				
	Regular, Max.	Long, Min.	Min.	Max.	Min.	Max.			
	$\frac{3}{16}$	1.010	1.900	0.285	0.320	0.435	0.510	0.110	0.130
$\frac{7}{32}$	1.010	1.900	0.325	0.360	0.435	0.510	0.125	0.130	135
$\frac{1}{4}$	1.010	1.900	0.360	0.424	0.440	0.510	0.125	0.150	190
$\frac{9}{32}$	1.010	1.900	0.400	0.490	0.450	0.510	0.125	0.171	250
$\frac{5}{16}$	1.010	1.900	0.440	0.502	0.470	0.510	0.125	0.171	320
$\frac{11}{32}$	1.010	1.900	0.475	0.535	0.490	0.535	0.170	0.203	400
$\frac{3}{8}$	1.010	1.900	0.510	0.580	0.515	0.580	0.219	0.281	500
$\frac{7}{16}$	1.010	1.900	0.590	0.660	0.550	0.660	0.219	0.281	500
$\frac{1}{2}$	1.010	1.900	0.665	0.737	0.550	0.730	0.281	0.344	500
$\frac{9}{16}$	1.010	1.900	0.740	0.815	0.550	0.780	0.281	0.406	500

TABLE 2 TYPE I, CLASS 1, 2 AND 3, SINGLE HEXAGON (6-POINT) AND DOUBLE HEXAGON (12-POINT), REGULAR, LONG, AND EXTRA LONG LENGTH, $\frac{3}{8}$ in. DRIVE

Nominal Opening, in.	Overall Length, in.				Outside Diameter, in.				Nut Opening Depth, A in., Min.	Bolt Clearance Hole Diameter, E in., Min.	Proof Torque, lbf-in., Min.
					Nut End, C		Drive End, D				
	Regular, Max.	Long		Extra Long, Min.							
		Min.	Max.		Min.	Max.					
5/16	1.187	1.688	2.500	...	0.471	0.515	0.677	0.760	0.102	0.171	440
11/32	1.187	1.688	2.500	...	0.490	0.552	0.677	0.760	0.117	0.203	550
3/8	1.187	1.688	2.500	2.688	0.527	0.605	0.677	0.760	0.117	0.281	660
7/16	1.187	1.688	2.500	2.688	0.613	0.697	0.677	0.760	0.203	0.281	930
1/2	1.187	1.688	2.500	2.688	0.693	0.823	0.700	0.823	0.209	0.344	1240
9/16	1.250	1.938	2.750	3.250	0.771	0.885	0.771	0.885	0.249	0.406	1600
5/8	1.250	1.938	2.750	...	0.860	0.948	0.860	0.948	0.281	0.469	2000
11/16	1.250	1.938	2.750	...	0.860	1.031	0.865	1.031	0.318	0.469	2200
3/4	1.250	1.938	2.750	...	1.021	1.073	0.865	1.073	0.356	0.531	2200

4.15 Type II — Sockets, Single Square (4-Point) and Double Square (8-Point)

Sockets shall be similar to Fig. 1 and shall conform to Tables 11, 12, and 13.

4.16 Type III — Universal Sockets, Single Hexagon (6-Point) and Double Hexagon (12-Point) and Type VI — Universal Joints

Universal sockets shall be a single hexagon (6-point) or double hexagon (12-point) as specified. The $\frac{3}{8}$ in. and $\frac{1}{2}$ in. drive size universal sockets and universal

joints shall be provided with a friction type tension device which will hold the drive end and socket or tang end in any set position with a force adequate to hold the socket against gravity. The tension device shall compensate for wear. Universal sockets and universal joints shall be capable of rotation in a complete revolution when the angular deviation of one member from the common centerline is 20 deg minimum and 35 deg maximum. Type III universal sockets shall be similar to Fig. 2 and shall conform to Tables 14 and 15 for the size and drive specified. Type VI universal joints shall be similar to Fig. 5 and shall conform to Table 18 for the drive specified.

TABLE 3 TYPE I, CLASS 1, 2 AND 3, SINGLE HEXAGON (6-POINT) AND DOUBLE HEXAGON (12-POINT), REGULAR, LONG, AND EXTRA LONG LENGTH, 1/2 in. DRIVE

Nominal Opening, in.	Overall Length, in.				Outside Diameter, in.				Nut Opening Depth, A in., Min.	Bolt Clearance Hole Diameter, E in., Min.	Proof Torque, lbf-in. Min.
	Regular, Max.	Long		Extra Long, Min.	Nut End, C		Drive End, D				
		Min.	Max.		Min.	Max.	Min.	Max.			
3/8	1.800	3.187	3.688	...	0.550	0.715	0.850	1.135	0.117	0.281	1100
7/16	1.800	3.187	3.688	...	0.638	0.806	0.850	1.135	0.203	0.281	1500
1/2	1.800	3.187	3.688	4.938	0.726	0.897	0.850	1.135	0.209	0.344	2000
9/16	1.800	3.187	3.688	4.938	0.814	0.987	0.850	1.135	0.249	0.406	2600
5/8	1.800	3.187	3.688	4.938	0.902	1.070	0.850	1.135	0.281	0.469	3300
11/16	1.800	3.187	3.688	4.938	0.990	1.169	0.990	1.197	0.318	0.469	4100
3/4	1.800	3.187	3.688	4.938	1.062	1.260	1.004	1.260	0.356	0.531	5000
13/16	1.812	3.187	3.688	4.938	1.135	1.325	1.019	1.335	0.418	0.594	5000
7/8	1.960	3.187	3.688	4.938	1.207	1.390	1.033	1.410	0.479	0.594	5000
15/16	2.100	3.187	3.688	4.938	1.280	1.455	1.048	1.485	0.490	0.656	5000
1	2.100	3.187	3.688	4.938	1.352	1.521	1.062	1.560	0.490	0.656	5000
1 1/16	2.410	3.187	3.688	4.938	1.425	1.586	1.077	1.635	0.490	0.687	5000
1 1/8	2.410	3.187	3.688	4.938	1.497	1.651	1.091	1.710	0.632	0.781	5000
1 1/4	2.410	3.187	3.688	...	1.642	1.781	1.120	1.860	0.632	0.812	5000
1 5/16	2.500	3.187	3.688	...	1.789	2.197	1.120	1.906	0.748	0.906	5000
1 3/8	2.500	3.187	3.688	...	1.861	2.197	1.120	1.906	0.748	0.937	5000
1 7/16	2.500	3.187	3.688	...	1.933	2.322	1.120	2.031	0.748	1.000	5000
1 1/2	2.500	3.187	3.688	...	2.005	2.387	1.120	2.156	0.847	1.062	5000
1 9/16	2.500	3.187	3.688	...	2.075	2.445	1.120	2.250	0.847	1.062	5000

4.17 Type IV — Extension Bars

Extension bars shall have an external square drive at one end and an internal square drive of the same size at the other end. The extension bar shall be similar to Fig. 3 and shall conform to the dimensions in Table 16.

4.18 Type V — Adaptors

Adaptors shall have an external square drive at one end with a different size and an internal square drive at the other end. Adaptors shall be similar to Fig. 4 and shall conform to the dimensions shown in Table 17.

4.19 Type VII — Sockets, #5 Spline Drive

Sockets shall be similar to Fig. 1 and shall conform to Table 8.

5 TEST PROCEDURES**5.1 Hardness**

Conformance to the hardness range specified in para. 4.4 shall be tested on a Rockwell tester, using a diamond

penetrator and employing a 150 kg major load in accordance with ASTM E 18. When surface preparation is necessary, the amount of material removed in the area contacted by the indicator shall not exceed:

Drive Size, in.	Max. Material Removed
1/4, 3/8, 1/2	0.007 in.
3/4	0.015 in.
1, #5 Spline, or larger	0.010 in. per 1 in. of diameter

5.2 Proof Torque Test

Socket wrench and drive openings shall be gaged per ASME B107.17M and ASME B107.4M prior to testing and only sockets which are in accordance with the gage shall be tested. They shall be torqued to the proof torque using mandrel depth specified. Following the removal of the proof torque, they shall be regaged. Marking at mandrel contact points is allowable. Any socket which cracks, fractures, or does not gage after torquing shall be considered to have failed the test.

TABLE 4 TYPE I, CLASS 1 AND 2, SINGLE HEXAGON (6-POINT) AND DOUBLE HEXAGON (12-POINT), REGULAR AND LONG LENGTH, $\frac{3}{4}$ in. DRIVE

Nominal Opening, in.	Overall Length, in.		Outside Diameter, in.				Nut Opening Depth, A in., Min.	Bolt Clearance Hole Diameter, E in., Min.	Proof Torque, lbf-in., Min.
			Nut End, C		Drive End, D				
	Regular, Max.	Long, Min.	Min.	Max.	Min.	Max.			
$\frac{9}{16}$	2.125	2.937	0.990	1.010	1.490	1.640	0.249	0.406	3700
$\frac{5}{8}$	2.125	2.937	1.083	1.187	1.490	1.640	0.281	0.469	4400
$\frac{11}{16}$	2.125	2.937	1.146	1.169	1.490	1.640	0.318	0.469	5100
$\frac{3}{4}$	2.125	2.937	1.141	1.268	1.490	1.640	0.356	0.531	6000
$\frac{13}{16}$	2.250	2.937	1.213	1.385	1.490	1.640	0.418	0.594	6800
$\frac{7}{8}$	2.250	2.937	1.285	1.635	1.490	1.640	0.479	0.594	7700
$\frac{15}{16}$	2.375	2.937	1.357	1.635	1.490	1.640	0.490	0.656	8700
1	2.375	2.937	1.429	1.635	1.490	1.715	0.490	0.656	9700
$1\frac{1}{16}$	2.500	2.937	1.501	1.701	1.520	1.790	0.490	0.687	10,800
$1\frac{1}{8}$	2.500	2.937	1.621	1.760	1.550	1.865	0.632	0.781	11,900
$1\frac{1}{4}$	2.625	3.187	1.740	2.197	1.610	2.015	0.632	0.812	14,200
$1\frac{5}{16}$	2.625	3.187	1.796	2.197	1.640	2.090	0.740	0.937	15,400
$1\frac{3}{8}$	2.750	3.187	1.934	2.197	1.670	2.165	0.740	0.937	16,700
$1\frac{7}{16}$	2.750	3.187	1.934	2.322	1.700	2.165	0.740	1.000	18,000
$1\frac{1}{2}$	2.750	3.437	2.052	2.387	1.730	2.165	0.847	1.062	18,000
$1\frac{9}{16}$	2.750	3.437	2.075	2.445	1.730	2.165	0.847	1.062	18,000
$1\frac{5}{8}$	2.750	3.437	2.240	2.510	1.730	2.165	0.847	1.125	18,000
$1\frac{11}{16}$	2.875	3.437	2.490	2.510	1.730	2.165	0.970	1.187	18,000
$1\frac{3}{4}$	2.875	3.437	2.490	2.553	1.730	2.165	0.980	1.187	18,000
$1\frac{13}{16}$	3.062	3.437	2.563	2.631	1.730	2.165	0.990	1.250	18,000
$1\frac{7}{8}$	3.062	3.437	2.600	2.710	1.730	2.165	1.062	1.312	18,000
2	3.250	3.687	2.720	2.867	1.730	2.165	1.062	1.375	18,000
$2\frac{1}{16}$	3.250	3.687	2.800	2.945	1.730	2.165	1.150	1.437	18,000
$2\frac{3}{16}$	3.500	3.937	2.920	3.103	1.730	2.165	1.193	1.500	18,000
$2\frac{1}{4}$	3.500	3.937	3.000	3.181	1.730	2.165	1.276	1.562	18,000
$2\frac{3}{8}$	3.625	4.062	3.120	3.337	1.730	2.165	1.303	1.562	18,000

5.2.1 Sockets. A square test plug of suitable strength and complying with the dimensional requirements of the drive tang specified in ASME B107.4M shall be employed. The test plug may be driven by any suitable manual or mechanical means. The socket shall then be engaged on the end of a mandrel to maximum mandrel depth in accordance with Tables 19 and 20. Means shall be provided at the outer end of the test plug to prevent slippage of the socket end-wise from the mandrel and to keep the test pieces in alignment.

5.2.2 Universal Sockets. Tests shall be made in the same manner as specified in para. 5.2.1 except that means shall be provided to keep the parts of the

universal socket assembly in the axis about which the load is applied.

5.2.3 Extension. Tests shall be made in the same manner as specified in para. 5.2.1 except that the external drive tang shall be inserted in an internal socket and secured in a mandrel.

5.3 Mandrels for Wrench Openings

Sockets shall be tested on mandrels. Single hexagon (6-point) or double hexagon (12-point) sockets or universal sockets shall be tested on hexagonal mandrels conforming to Table 19. Single square (4-point) or double square (8-point) sockets shall be tested on square

TABLE 5 TYPE I, CLASS 4 AND 5, SINGLE HEXAGON (6-POINT) AND DOUBLE HEXAGON (12-POINT), REGULAR AND LONG LENGTH, THIN WALL, $\frac{1}{2}$ in. DRIVE

Nominal Opening, in.	Overall Length, in.		Outside Diameter, in.				Nut Opening Depth, A in., Min.	Bolt Clearance Hole Diameter, E in., Min.	Proof Torque, lbf-in., Min.
			Nut End, C		Drive End, D				
	Regular, Max.	Long, Min.	Min.	Max.	Min.	Max.			
$\frac{3}{8}$	2.000	3.187	0.556	0.636	0.850	1.135	0.117	0.281	1100
$\frac{7}{16}$	2.000	3.187	0.633	0.713	0.850	1.135	0.203	0.281	1500
$\frac{1}{2}$	2.000	3.187	0.711	0.791	0.850	1.135	0.209	0.344	2000
$\frac{9}{16}$	2.000	3.187	0.788	0.868	0.850	1.135	0.249	0.406	2600
$\frac{5}{8}$	2.000	3.187	0.866	0.946	0.850	1.135	0.281	0.469	3300
$\frac{11}{16}$	2.000	3.187	0.944	1.024	0.964	1.197	0.318	0.469	4100
$\frac{3}{4}$	2.000	3.187	1.020	1.100	1.004	1.260	0.356	0.531	5000
$\frac{13}{16}$	2.000	3.187	1.098	1.158	1.019	1.335	0.418	0.594	5000
$\frac{7}{8}$	2.000	3.187	1.175	1.255	1.033	1.410	0.479	0.594	5000
$\frac{15}{16}$	2.000	3.187	1.253	1.333	1.048	1.485	0.490	0.656	6000
1	2.500	3.187	1.330	1.410	1.062	1.560	0.490	0.656	5000
$1\frac{1}{16}$	2.500	3.187	1.408	1.488	1.077	1.635	0.490	0.687	5000
$1\frac{1}{8}$	2.500	3.187	1.485	1.565	1.091	1.710	0.632	0.781	5000
$1\frac{3}{16}$	2.500	3.187	1.563	1.643	1.105	1.785	0.632	0.796	5000
$1\frac{1}{4}$	2.500	3.187	1.640	1.720	1.120	1.860	0.632	0.812	5000
$1\frac{5}{16}$	2.500	3.187	1.718	1.798	1.120	1.860	0.748	0.906	5000
$1\frac{3}{8}$	2.500	3.187	1.795	1.875	1.120	1.860	0.748	0.937	5000
$1\frac{7}{16}$	2.500	3.187	1.872	1.952	1.120	2.000	0.748	1.000	5000
$1\frac{1}{2}$	2.500	3.187	1.950	2.030	1.120	2.000	0.847	1.062	5000
$1\frac{9}{16}$	2.500	3.187	2.028	2.108	1.120	2.000	0.847	1.062	5000

mandrels conforming to Table 20. All mandrels shall be hardened to not less than 56 HRC and shall be smoothly finished.

6 DESIGNATIONS

Sockets shall be designated by the following data in the sequence shown:

- (a) Power drive (impact) socket
- (b) Drive size

(c) Type

(d) Class

(e) Wrench opening size and configuration (when applicable)

EXAMPLES: Power drive (impact) socket, $\frac{1}{2}$ in. drive size, Type I, Class 1, $\frac{3}{4}$ in. opening, single hexagon.

Power drive (impact) socket, $\frac{3}{4}$ in. drive size, Type I, Class 1, $1\frac{1}{8}$ in. opening, double hexagon

Power drive (impact) extension bar, $\frac{3}{4}$ in. drive size, Type IV, 7 in. length

**TABLE 6 TYPE I, CLASS 4, SINGLE HEXAGON (6-POINT) AND DOUBLE HEXAGON
(12-POINT), REGULAR LENGTH, THIN WALL, $\frac{3}{4}$ in. DRIVE**

Nominal Opening, in.	Overall Length, in., Max.	Outside Diameter, in.				Nut Opening Depth, A in., Min.	Bolt Clearance Hole Diameter, E in., Min.	Proof Torque, lbf-in., Min.
		Nut End, C		Drive End, D				
		Min.	Max.	Min.	Max.			
1/2	2.125	0.801	0.940	1.490	1.635	0.209	0.344	3000
9/16	2.125	0.990	1.010	1.490	1.635	0.249	0.406	3700
5/8	2.125	1.003	1.187	1.490	1.635	0.281	0.469	4400
11/16	2.125	1.146	1.169	1.490	1.635	0.318	0.469	5100
3/4	2.125	1.141	1.260	1.250	1.640	0.356	0.531	6000
13/16	2.250	1.213	1.385	1.250	1.640	0.418	0.594	6800
7/8	2.250	1.285	1.635	1.275	1.640	0.479	0.594	7700
15/16	2.375	1.357	1.635	1.301	1.640	0.490	0.656	8700
1	2.375	1.429	1.635	1.326	1.715	0.490	0.656	9700
1 1/16	2.500	1.501	1.701	1.351	1.790	0.490	0.687	10,800
1 1/8	2.500	1.573	1.760	1.376	1.865	0.632	0.781	11,900
1 3/16	2.500	1.645	1.980	1.398	1.940	0.632	0.796	13,000
1 1/4	2.625	1.717	2.197	1.427	2.015	0.632	0.812	14,200
1 5/16	2.625	1.789	2.197	1.452	2.090	0.740	0.937	15,400
1 3/8	2.750	1.861	2.197	1.477	2.165	0.740	0.937	16,700
1 7/16	2.750	1.933	2.322	1.503	2.165	0.740	1.000	18,000
1 1/2	2.750	2.005	2.387	1.520	2.165	0.847	1.062	18,000
1 9/16	2.750	2.028	2.180	1.545	2.165	0.847	1.062	18,000
1 5/8	2.750	2.145	2.510	1.578	2.165	0.847	1.125	18,000
1 11/16	2.875	2.245	2.395	1.578	2.165	0.970	1.187	18,000
1 3/4	2.875	2.325	2.475	1.578	2.165	0.980	1.187	18,000
1 13/16	3.062	2.400	2.560	1.578	2.165	0.990	1.250	18,000
1 7/8	3.062	2.490	2.640	1.578	2.165	1.062	1.312	18,000
2	3.250	2.650	2.800	1.578	2.165	1.062	1.375	18,000
2 1/16	3.250	2.730	2.880	1.578	2.165	1.150	1.437	18,000
2 3/16	3.500	2.895	3.050	1.578	2.165	1.193	1.500	18,000
2 1/4	3.500	3.000	3.125	1.578	2.165	1.276	1.562	18,000
2 3/8	3.625	3.140	3.290	1.578	2.165	1.303	1.562	18,000

**TABLE 7 TYPE I, CLASS 1 AND 2, SINGLE HEXAGON (6-POINT) AND DOUBLE HEXAGON
(12-POINT), REGULAR AND LONG LENGTH, 1 in. DRIVE**

Nominal Opening, in.	Overall Length, in.		Outside Diameter, in.				Nut Opening Depth, A in., Min.	Bolt Clearance Hole Diameter, E in., Min.	Proof Torque, lbf-in., Min.
			Nut End, C		Drive End, D				
	Regular, Max.	Long, Min.	Min.	Max.	Min.	Max.			
3/4	2.438	2.937	1.281	1.448	1.990	2.135	0.356	0.531	6400
13/16	2.500	2.937	1.365	1.510	1.990	2.135	0.418	0.594	7400
7/8	2.500	2.937	1.417	1.544	1.990	2.135	0.479	0.594	8400
15/16	2.563	2.937	1.480	1.607	1.990	2.135	0.490	0.656	9400
1	2.563	2.937	1.490	1.763	1.990	2.135	0.490	0.656	10,500
1 1/16	2.687	2.937	1.521	1.763	1.990	2.197	0.490	0.687	11,700
1 1/8	2.687	2.937	1.552	1.823	1.990	2.197	0.632	0.781	12,800
1 3/16	2.750	2.937	1.680	1.980	1.990	2.197	0.632	0.796	14,100
1 1/4	2.750	2.937	1.736	2.197	1.990	2.197	0.632	0.812	15,400
1 5/16	2.875	3.187	1.828	2.260	1.990	2.197	0.740	0.937	16,700
1 3/8	2.938	3.187	1.920	2.322	1.990	2.322	0.740	0.937	18,000
1 7/16	2.938	3.187	2.012	2.397	1.990	2.397	0.740	1.000	19,500
1 1/2	3.000	3.437	2.104	2.473	1.990	2.473	0.847	1.062	21,000
1 9/16	3.063	3.437	2.196	2.548	1.990	2.548	0.847	1.062	22,000
1 5/8	3.063	3.437	2.288	2.623	1.990	2.623	0.847	1.125	24,000
1 11/16	3.250	3.437	2.379	2.699	1.990	2.699	0.970	1.187	26,000
1 3/4	3.250	3.437	2.471	2.774	1.990	2.774	0.980	1.187	27,000
1 13/16	3.250	3.437	2.563	2.849	2.240	2.849	0.990	1.250	28,000
1 7/8	3.250	3.437	2.655	2.925	2.240	2.925	1.062	1.312	28,000
1 15/16	3.375	3.625	2.747	3.000	2.240	3.000	1.062	1.375	28,000
2	3.438	3.687	2.839	3.073	2.240	3.073	1.062	1.375	28,000
2 1/16	3.600	3.687	2.931	3.073	2.240	3.073	1.169	1.437	28,000
2 1/8	3.563	3.937	3.023	3.166	2.240	3.166	1.169	1.500	28,000
2 3/16	3.563	3.937	3.115	3.260	2.365	3.260	1.193	1.500	28,000
2 1/4	3.625	3.937	3.240	3.385	2.365	3.385	1.276	1.562	28,000
2 5/16	3.688	4.000	3.302	3.447	2.365	3.447	1.276	1.562	28,000
2 3/8	3.760	4.062	3.365	3.510	2.365	3.510	1.303	1.562	28,000
2 7/16	3.875	4.325	3.490	3.640	2.365	3.640	1.353	1.687	28,000
2 1/2	3.937	4.325	3.490	3.640	2.365	3.640	1.353	1.750	28,000
2 9/16	4.000	4.325	3.615	3.760	2.365	3.760	1.380	1.750	28,000
2 5/8	4.000	4.625	3.615	3.760	2.365	3.760	1.460	1.812	28,000
2 11/16	4.125	4.625	3.677	3.885	2.365	3.885	1.460	1.875	28,000
2 3/4	4.250	4.625	3.740	4.010	2.365	4.010	1.490	1.875	28,000
2 13/16	4.375	4.812	3.990	4.100	2.365	4.100	1.567	1.937	28,000
2 7/8	4.500	4.812	3.990	4.072	2.365	4.072	1.567	1.937	28,000
2 15/16	4.625	4.812	3.990	4.135	2.365	4.135	1.600	1.937	28,000
3	4.625	5.062	4.115	4.260	2.365	4.260	1.675	2.125	28,000
3 1/8	4.750	5.062	4.115	4.385	2.365	4.385	1.708	2.125	28,000
3 1/4	4.750	5.250	4.180	4.572	2.365	4.572	1.708	2.312	28,000
3 3/8	4.750	5.437	4.240	4.760	2.365	4.760	1.870	2.375	28,000
3 1/2	5.375	5.437	4.740	5.040	2.365	5.040	1.911	2.375	28,000
3 5/8	5.375	5.437	4.750	5.050	2.365	5.050	2.000	2.560	28,000
3 7/8	5.375	5.437	4.900	5.365	2.365	5.365	2.150	2.625	28,000
4	5.750	6.000	5.120	5.520	2.365	5.520	2.200	2.850	28,000
4 1/8	5.750	6.000	5.300	5.680	2.365	5.680	2.250	2.850	28,000
4 1/4	5.750	6.000	5.400	5.835	2.365	5.835	2.300	2.850	28,000
4 1/2	6.000	6.000	5.600	6.150	2.365	6.150	2.400	3.090	28,000

TABLE 8 TYPE VII, CLASS 1 AND 2, SINGLE HEXAGON (6-POINT) AND DOUBLE HEXAGON (12-POINT), REGULAR AND LONG LENGTH, #5 SPLINE DRIVE

Nominal Opening, in.	Overall Length, in.		Outside Diameter, in.				Nut Opening Depth, A in., Min.	Bolt Clearance Hole Diameter, E in., Min.	Proof Torque, lbf-in., Min.
			Nut End, C		Drive End, D				
	Regular, Max.	Long, Min.	Min.	Max.	Min.	Max.			
3/4	2.438	2.937	1.281	1.448	2.365	2.406	0.356	0.531	6400
13/16	2.500	2.937	1.365	1.510	2.365	2.406	0.418	0.594	7400
7/8	2.500	2.937	1.417	1.544	2.365	2.406	0.479	0.594	8400
15/16	2.563	2.937	1.480	1.607	2.365	2.406	0.490	0.656	9400
1	2.563	2.937	1.490	1.763	2.365	2.406	0.490	0.656	10,500
1 1/16	2.687	2.937	1.521	1.763	2.365	2.406	0.490	0.687	11,700
1 1/8	2.687	2.937	1.552	1.823	2.365	2.406	0.632	0.781	12,800
1 1/4	2.750	2.937	1.736	2.197	2.365	2.406	0.632	0.812	15,400
1 5/16	2.875	3.187	1.828	2.380	2.365	2.406	0.740	0.937	16,700
1 3/8	2.938	3.187	1.920	2.380	2.365	2.406	0.740	0.937	18,000
1 7/16	2.938	3.187	2.012	2.397	2.365	2.406	0.740	1.000	19,500
1 1/2	3.000	3.437	2.104	2.473	2.365	2.473	0.847	1.062	21,000
1 5/8	3.063	3.437	2.288	2.623	2.365	2.510	0.847	1.125	24,000
1 11/16	3.250	3.437	2.379	2.699	2.365	2.635	0.970	1.187	26,000
1 13/16	3.250	3.437	2.563	2.849	2.365	2.822	0.990	1.250	29,000
1 7/8	3.250	3.437	2.655	2.925	2.365	2.822	1.062	1.312	31,000
2	3.438	3.687	2.839	3.073	2.365	3.073	1.062	1.375	34,000
2 1/16	3.500	3.687	2.931	3.073	2.365	3.073	1.169	1.437	36,000
2 3/16	3.563	3.937	3.115	3.260	2.365	3.260	1.193	1.500	40,000
2 1/4	3.625	3.937	3.240	3.385	2.365	3.260	1.276	1.562	42,000
2 3/8	3.750	4.062	3.365	3.510	2.365	3.385	1.303	1.562	46,000
2 7/16	3.875	4.325	3.490	3.510	2.365	3.510	1.353	1.687	48,000
2 1/2	3.937	4.325	3.490	3.510	2.365	3.510	1.353	1.750	48,000
2 9/16	4.000	4.325	3.615	3.760	2.365	3.635	1.380	1.750	48,000
2 5/8	4.000	4.625	3.615	3.760	2.365	3.760	1.460	1.812	48,000
2 3/4	4.250	4.625	3.740	4.010	2.365	4.010	1.490	1.875	48,000
2 13/16	4.375	4.812	3.990	4.010	2.365	4.135	1.567	1.937	48,000
2 15/16	4.625	4.812	3.990	4.135	2.365	4.135	1.600	1.937	48,000
3	4.625	5.062	4.115	4.260	2.365	4.260	1.675	2.125	48,000
3 1/8	4.750	5.062	4.115	4.385	2.365	4.260	1.708	2.125	48,000
3 3/8	4.750	5.437	4.240	4.760	2.365	4.635	1.870	2.375	48,000
3 1/2	5.375	5.437	4.740	4.760	2.365	4.760	1.911	2.375	48,000

**TABLE 9 TYPE I, CLASS 1 AND 2, SINGLE HEXAGON (6-POINT) AND DOUBLE HEXAGON
(12-POINT), REGULAR AND LONG LENGTH, 1½ in. DRIVE**

Nominal Opening, in.	Overall Length, in.		Outside Diameter, in.				Nut Opening Depth, A in., Min.	Bolt Clearance Hole Diameter, E in., Min.
			Nut End, C		Drive End, D			
	Regular, Max.	Long, Min.	Min.	Max.	Min.	Max.		
1 ³ / ₈	3.250	4.000	2.490	2.885	2.990	3.260	0.750	0.937
1 ⁷ / ₁₆	3.250	4.000	2.490	2.885	2.990	3.260	0.875	1.000
1 ¹ / ₂	3.250	4.000	2.553	2.915	2.990	3.260	0.931	1.062
1 ⁹ / ₁₆	3.250	4.000	2.553	2.915	2.990	3.260	1.000	1.093
1 ⁵ / ₈	3.250	4.000	2.615	3.041	2.990	3.260	1.063	1.125
1 ¹¹ / ₁₆	3.250	4.000	2.740	3.041	2.990	3.260	1.063	1.187
1 ³ / ₄	3.375	4.250	2.740	3.135	2.990	3.260	1.109	1.187
1 ¹³ / ₁₆	3.375	4.250	2.865	3.135	2.990	3.260	1.140	1.250
1 ⁷ / ₈	3.656	4.375	2.921	3.198	2.990	3.260	1.181	1.312
1 ¹⁵ / ₁₆	3.656	4.375	2.990	3.260	2.990	3.260	1.218	1.312
2	3.812	4.500	3.178	3.573	3.240	3.573	1.250	1.375
2 ¹ / ₁₆	3.812	4.500	3.183	3.635	3.240	3.635	1.296	1.437
2 ¹ / ₈	3.938	4.750	3.183	3.635	3.240	3.635	1.343	1.469
2 ³ / ₁₆	3.938	4.750	3.240	3.698	3.240	3.698	1.375	1.500
2 ¹ / ₄	4.125	5.000	3.365	3.822	3.240	3.822	1.406	1.562
2 ⁵ / ₁₆	4.125	5.000	3.365	3.822	3.240	3.822	1.456	1.562
2 ³ / ₈	4.188	5.000	3.490	3.885	3.240	3.885	1.500	1.562
2 ⁷ / ₁₆	4.188	5.000	3.615	3.941	3.240	3.941	1.551	1.687
2 ¹ / ₂	4.188	5.000	3.678	4.073	3.240	4.073	1.578	1.750
2 ⁹ / ₁₆	4.188	5.000	3.740	4.103	3.240	4.103	1.609	1.750
2 ⁵ / ₈	4.312	5.125	3.865	4.198	3.240	4.198	1.656	1.812
2 ¹¹ / ₁₆	4.312	5.125	3.925	4.260	3.240	4.260	1.688	1.844
2 ³ / ₄	4.500	5.250	4.053	4.385	3.240	4.385	1.750	1.875
2 ¹³ / ₁₆	4.500	5.250	4.115	4.573	3.240	4.573	1.781	1.937
2 ⁷ / ₈	4.625	5.375	4.178	4.635	3.240	4.635	1.812	1.937
2 ¹⁵ / ₁₆	4.625	5.375	4.178	4.698	3.240	4.698	1.843	1.937
3	4.800	5.625	4.365	4.835	3.240	4.835	1.890	2.125
3 ¹ / ₁₆	4.800	5.625	4.490	4.885	3.240	4.885	1.931	2.125
3 ¹ / ₈	4.800	5.625	4.553	4.941	3.240	4.941	2.000	2.125
3 ³ / ₁₆	4.800	5.625	4.615	5.010	3.240	5.010	2.000	2.187
3 ¹ / ₄	5.063	5.750	4.678	5.073	3.240	5.073	2.045	2.249
3 ⁵ / ₁₆	5.063	5.750	4.740	5.135	3.240	5.135	2.093	2.311
3 ³ / ₈	5.063	5.750	4.865	5.135	3.240	5.135	2.125	2.375
3 ⁷ / ₁₆	5.063	5.750	4.865	5.198	3.240	5.198	2.156	2.375
3 ¹ / ₂	5.188	5.875	4.865	5.260	3.240	5.260	2.250	2.375
3 ⁹ / ₁₆	5.188	5.875	4.920	5.322	3.240	5.322	2.250	2.387
3 ⁵ / ₈	5.312	6.125	4.990	5.385	3.240	5.385	2.281	2.399
3 ¹¹ / ₁₆	5.312	6.125	4.990	5.448	3.240	5.448	2.328	2.405
3 ³ / ₄	5.625	6.500	5.115	5.573	3.240	5.573	2.375	2.411
3 ¹³ / ₁₆	5.625	6.500	5.240	5.635	3.240	5.635	2.406	2.423
3 ⁷ / ₈	5.750	6.750	5.302	5.698	3.240	5.698	2.500	2.435
3 ¹⁵ / ₁₆	5.875	6.875	5.490	5.822	3.240	5.822	2.500	2.447
4	5.875	6.875	5.490	5.885	3.240	5.885	2.500	2.459
4 ¹ / ₁₆	5.875	6.875	5.553	5.941	3.240	5.941	2.593	2.471

TABLE 9 TYPE I, CLASS 1 AND 2, SINGLE HEXAGON (6-POINT) AND DOUBLE HEXAGON (12-POINT), REGULAR AND LONG LENGTH, 1½ in. DRIVE (CONT'D)

Nominal Opening, in.	Overall Length, in.		Outside Diameter, in.				Nut Opening Depth, A in., Min.	Bolt Clearance Hole Diameter, E in., Min.
			Nut End, C		Drive End, D			
	Regular, Max.	Long, Min.						
			Min.	Max.	Min.	Max.		
4 ¹ / ₈	6.063	7.000	5.740	6.073	3.240	6.073	2.593	2.483
4 ³ / ₁₆	6.063	7.000	5.740	6.103	3.240	6.103	2.625	2.495
4 ¹ / ₄	6.063	7.000	5.802	6.135	3.240	6.135	2.750	2.507
4 ⁵ / ₁₆	6.375	7.375	5.865	6.322	3.240	6.322	2.750	2.519
4 ³ / ₈	6.375	7.375	5.921	6.322	3.240	6.322	2.750	2.531
4 ⁷ / ₁₆	6.375	7.375	5.990	6.395	3.240	6.395	2.796	2.543
4 ¹ / ₂	6.625	7.625	6.115	6.573	3.240	6.573	2.835	2.555
4 ⁵ / ₈	6.625	7.625	6.302	6.573	3.240	6.573	3.000	2.567
4 ³ / ₄	6.625	7.625	6.365	6.635	3.240	6.635	3.000	2.580

TABLE 10 TYPE I, CLASS 1, SINGLE HEXAGON (6-POINT), REGULAR LENGTH, 2½ in. DRIVE

Nominal Opening, in.	Overall Length, in., Regular, Max.	Outside Diameter, in.		Nut Opening Depth, A in., Min.	Bolt Clearance Hole Diameter, E in., Min.
		Nut End, C	Drive End, D		
		Max.	Max.		
2¼	5.500	4.313	5.500	1.276	1.562
2⅜	5.500	4.313	5.500	1.303	1.562
2⅞	5.500	4.313	5.500	1.353	1.687
2⅞	5.500	4.313	5.500	1.380	1.750
2⅞	5.500	4.313	5.500	1.460	1.812
2¾	5.750	5.000	5.500	1.490	1.875
2⅞	5.750	5.000	5.750	1.567	1.937
2⅞	5.750	5.000	5.750	1.600	1.937
3	5.750	5.000	5.750	1.675	2.125
3⅞	5.750	5.000	5.750	1.708	2.125
3⅞	5.750	5.500	5.750	1.870	2.375
3½	5.750	5.500	5.750	1.911	2.375
3¾	6.250	6.250	6.000	1.913	2.375
3⅞	6.250	6.250	6.000	2.125	2.625
4⅞	6.250	6.250	6.000	2.125	2.625
4¼	6.750	7.000	6.000	2.338	2.875
4½	7.000	7.000	6.000	2.338	2.875
4⅞	7.000	7.000	6.000	2.550	3.125
5	7.500	7.500	6.000	2.763	3.375
5¾	7.750	8.625	6.000	3.188	3.875
6⅞	8.000	9.000	6.000	3.400	4.125

TABLE 11 TYPE II, CLASS 1 AND 2, SINGLE SQUARE (4-POINT) AND DOUBLE SQUARE (8-POINT), REGULAR AND LONG LENGTH SOCKETS, $\frac{3}{8}$ in. DRIVE

Nominal Opening, in.	Overall Length, in.			Outside Diameter, in.				Nut Opening Depth, A in., Min.	Bolt Clearance Hole Diameter, E in., Min.	Proof Torque, lbf-in., Min.
	8 Point		4 Point	Nut End, C		Drive End, D				
	Regular, Max.	Long, Min.	Regular, Max.							
				Min.	Max.	Min.	Max.			
$\frac{1}{4}$	1.000	1.437	1.000	0.466	0.491	0.677	0.697	0.087	0.156	270
$\frac{5}{16}$	1.000	1.437	1.000	0.559	0.666	0.677	0.760	0.102	0.171	440
$\frac{3}{8}$	1.000	1.437	1.000	0.637	0.760	0.677	0.760	0.117	0.281	660
$\frac{7}{16}$	1.063	1.437	...	0.740	0.854	0.740	0.854	0.203	0.281	930
$\frac{1}{2}$	1.063	1.562	...	0.865	0.948	0.865	0.948	0.209	0.343	1240
$\frac{9}{16}$	1.140	1.562	...	0.950	1.041	0.950	1.041	0.249	0.406	1600
$\frac{5}{8}$	1.290	...	...	1.052	1.138	1.052	1.138	0.281	0.469	2000
$\frac{11}{16}$	1.290	...	...	1.115	1.198	1.115	1.198	0.318	0.469	2200

TABLE 12 TYPE II, CLASS 1 AND 2, SINGLE SQUARE (4-POINT) AND DOUBLE SQUARE (8-POINT), REGULAR AND LONG LENGTH, $\frac{1}{2}$ in. DRIVE

Nominal Opening, in.	Overall Length, in.			Outside Diameter, in.				Nut Opening Depth, A in., Min.	Bolt Clearance Hole Diameter, E in., Min.	Proof Torque, lbf-in., Min.
	8-Point		4-Point	Nut End, C		Drive End, D				
	Regular, Max.	Long, Min.	Long, Min.	Min.	Max.	Min.	Max.			
$\frac{3}{8}$	1.800	3.187	3.187	0.697	0.760	0.865	1.010	0.117	0.281	1100
$\frac{7}{16}$	1.800	3.187	3.187	0.802	0.860	0.927	1.010	0.203	0.281	1500
$\frac{1}{2}$	1.800	3.187	3.187	0.898	0.978	0.927	1.041	0.209	0.344	2000
$\frac{9}{16}$	1.800	3.187	3.187	0.990	1.041	0.990	1.138	0.249	0.406	2600
$\frac{5}{8}$	1.800	3.187	...	1.099	1.166	1.104	1.197	0.281	0.469	3300
$1\frac{1}{16}$	1.800	3.187	...	1.178	1.260	1.178	1.260	0.318	0.469	4100
$\frac{3}{4}$	1.800	3.187	...	1.302	1.343	1.115	1.385	0.356	0.531	5000
$1\frac{3}{16}$	1.800	3.187	...	1.365	1.447	1.115	1.447	0.418	0.594	5000
$\frac{7}{8}$	1.800	3.187	...	1.490	1.573	1.245	1.572	0.479	0.594	5000
$1\frac{5}{16}$	2.100	3.437	...	1.601	1.666	1.302	1.697	0.490	0.656	5000
1	2.100	3.437	...	1.678	1.760	1.302	1.760	0.490	0.656	5000
$1\frac{1}{16}$	2.100	...	...	1.823	1.843	1.823	1.843	0.490	0.687	5000

**TABLE 13 TYPE II, CLASS 1 AND 2, SINGLE SQUARE (4-POINT) AND DOUBLE SQUARE (8-POINT),
REGULAR AND LONG LENGTH, $\frac{3}{4}$ in. DRIVE**

Nominal Opening, in.	Overall Length, in.				Outside Diameter, in.				Nut Opening Depth, A in., Min.	Bolt Clearance Hole Diameter, E in., Min.	Proof Torque, lbf-in., Min.
	8-Point		4-Point		Nut End, C		Drive End, D				
	Regular, Max.	Long, Min.	Regular, Max.	Long, Min.							
					Min.	Max.	Min.	Max.			
1/2	2.250	2.937	2.250	2.937	0.990	1.073	1.490	1.635	0.209	0.344	2000
9/16	2.250	2.937	2.250	2.937	1.146	1.166	1.490	1.635	0.249	0.406	2600
5/8	2.250	2.937	2.250	2.937	1.240	1.260	1.490	1.635	0.281	0.469	3300
11/16	2.250	2.937	2.250	2.937	1.333	1.354	1.490	1.635	0.318	0.469	4100
3/4	2.313	2.937	2.313	2.937	1.490	1.635	1.490	1.635	0.356	0.531	5000
13/16	2.438	2.937	2.438	2.937	1.615	1.698	1.615	1.760	0.418	0.594	5000
7/8	2.438	2.937	...	...	1.740	1.760	1.615	1.826	0.479	0.594	5000
15/16	2.438	2.937	...	...	1.802	1.826	1.615	1.826	0.490	0.656	5000
1	2.594	2.937	...	...	1.927	2.135	1.615	2.135	0.490	0.656	5000
1 1/16	2.594	2.937	...	...	1.990	2.135	1.740	2.135	0.490	0.687	5000
1 1/8	2.750	2.937	...	...	2.115	2.322	1.740	2.322	0.632	0.781	5000
1 1/4	2.750	2.937	...	...	2.365	2.447	1.740	2.447	0.632	0.812	5000
1 5/16	2.750	2.937	...	...	2.490	2.697	1.740	2.697	0.740	0.937	5000
1 7/16	2.750	...	...	...	2.615	2.697	1.740	2.697	0.740	1.000	5000
1 1/2	2.750	...	...	...	2.740	2.823	1.740	2.823	0.847	1.062	5000

**TABLE 14 TYPE III, CLASS 1 AND 2, UNIVERSAL, SINGLE HEXAGON (6-POINT) AND DOUBLE
HEXAGON (12-POINT), REGULAR AND LONG LENGTH, $\frac{3}{8}$ in. DRIVE**

Nominal Opening, in.	Overall Length, in.		Outside Diameter, in.				Nut Opening Depth, A in., Min.	Bolt Clearance Hole Diameter, E in., Min.	Depth of Bolt Clearance Hole, in., Min.	Proof Torque, lbf-in., Min.
			Nut End, C		Drive End, D					
	Regular, Max.	Long, Min.	Min.	Max.	Min.	Max.				
	$\frac{3}{8}$	2.500	2.750	0.520	0.760	0.677	0.910	0.117	0.281	0.937
$\frac{7}{16}$	2.500	2.750	0.607	0.760	0.677	0.910	0.203	0.281	0.937	625
$\frac{1}{2}$	2.500	2.750	0.677	0.823	0.677	0.910	0.209	0.344	0.937	725
$\frac{9}{16}$	2.500	2.750	0.740	0.850	0.677	0.910	0.249	0.406	0.937	750
$\frac{5}{8}$	2.500	2.750	0.855	0.948	0.730	0.910	0.281	0.469	0.937	750
$1\frac{1}{16}$	2.650	3.250	0.970	1.010	0.730	0.910	0.318	0.469	0.937	750
$\frac{3}{4}$	2.650	3.250	1.030	1.135	0.730	0.910	0.356	0.531	0.937	750

**TABLE 15 TYPE III, CLASS 1 AND 2, UNIVERSAL, SINGLE HEXAGON (6-POINT) AND DOUBLE
HEXAGON (12-POINT), REGULAR AND LONG LENGTH, 1/2 in. DRIVE**

Nominal Opening, in.	Overall Length, in.		Outside Diameter, in.				Nut Opening Depth, A in., Min.	Bolt Clearance Hole Diameter, E in., Min.	Depth of Bolt Clearance Hole, in., Min.	Proof Torque, lbf-in., Min.
			Nut End, C		Drive End, D					
	Regular, Max.	Long, Min.	Min.	Max.	Min.	Max.				
7/16	3.000	3.500	0.600	0.814	0.865	1.063	0.203	0.281	1.250	850
1/2	3.000	3.500	0.681	0.891	0.865	1.063	0.209	0.344	1.250	1000
9/16	3.000	3.500	0.763	0.968	0.865	1.063	0.249	0.406	1.250	1350
5/8	3.000	3.500	0.844	1.046	0.865	1.063	0.281	0.469	1.250	1500
11/16	3.000	3.500	0.926	1.123	0.927	1.250	0.318	0.469	1.250	1750
3/4	3.000	3.500	1.001	1.260	0.927	1.250	0.356	0.531	1.250	1750
13/16	3.000	3.500	1.009	1.278	0.927	1.250	0.418	0.594	1.250	1750
7/8	3.000	3.500	1.178	1.355	0.927	1.250	0.479	0.594	1.250	1750
15/16	3.250	3.750	1.252	1.433	0.927	1.250	0.490	0.656	1.250	1750
1	3.250	3.750	1.333	1.510	0.927	1.250	0.490	0.656	1.250	1750
1 1/16	3.500	3.750	1.364	1.515	0.927	1.250	0.490	0.687	1.250	1750
1 1/8	3.500	3.750	1.439	1.590	0.927	1.250	0.632	0.781	1.250	1750
1 3/16	3.500	3.750	1.514	1.665	0.927	1.250	0.632	0.796	1.250	1750
1 1/4	3.500	3.750	1.588	1.740	0.927	1.250	0.632	0.812	1.250	1750
1 5/16	3.500	3.750	1.663	1.815	0.927	1.250	0.748	0.906	1.250	1750

TABLE 16 TYPE IV, BAR, EXTENSION

Drive Size, in.	Nominal Length, in.	Shank Diameter, in., Max.	Overall Length, in.		Proof Torque, lbf-in., Min.
			Min.	Max.	
1/4	2	0.380	1.750	2.500	500
	4	0.380	3.750	4.500	500
	6	0.380	5.750	6.500	500
3/8	3	0.510	2.500	3.500	1200
	6	0.510	5.500	6.500	1200
	12	0.510	11.500	12.500	1200
1/2	3	0.700	2.500	3.500	3500
	5	0.700	4.500	6.000	3500
	6	0.700	5.500	6.500	3500
3/4	10	0.700	9.500	10.500	3500
	3	1.313	2.500	3.500	9000
	7	1.313	6.500	7.500	9000
1	10	1.313	9.500	10.500	9000
	13	1.313	12.500	13.500	9000
1	3	1.563	2.500	3.500	15,000
	7	1.563	5.500	7.500	15,000
	13	1.563	11.500	13.500	15,000

TABLE 17 TYPE V, ADAPTORS

External Drive Size, in., Nominal	Internal Drive Size, in., Nominal	Overall Length, in., Max.	Outside Diameter, in., Max.
1/2	3/8	1.563	1.063
3/8	1/2	1.625	1.188
5/8	1/2	1.813	1.375
1/2	5/8	1.906	1.375
3/4	5/8	2.031	1.563
5/8	3/4	2.270	1.688
1	3/4	2.688	2.063
3/4	1	3.060	2.250

TABLE 18 TYPE VI, UNIVERSAL JOINT

External and Internal Drive End Size, in., Nominal	Overall Length, in., Max.	Diameter, in., Max.
1/4	1.688	0.625
3/8	2.500	1.000
1/2	3.063	1.375
5/8	3.500	1.500
3/4	4.250	1.750
1	6.100	2.375

TABLE 19 HEXAGON MANDREL DIMENSIONS AND MAXIMUM DEPTH OF MANDREL INSERTION

Size Across Flats, in.	Hexagonal Mandrel Dimensions, in.		Across Corners, Min.	Maximum Depth of Mandrel Insert, in.
	Across Flats Tolerances			
	(+)	(-)		
5/32	0.001	0.002	0.1745	0.069
3/16	0.001	0.002	0.2095	0.083
7/32	0.001	0.002	0.2440	0.096
1/4	0.001	0.002	0.2780	0.110
9/32	0.001	0.002	0.3133	0.133
5/16	0.001	0.002	0.3495	0.141
11/32	0.001	0.002	0.3880	0.156
3/8	0.001	0.002	0.4225	0.156
7/16	0.001	0.002	0.4935	0.198
1/2	0.001	0.002	0.5635	0.239
9/16	0.001	0.003	0.6339	0.265
5/8	0.001	0.003	0.7055	0.291
11/16	0.001	0.003	0.7769	0.317
3/4	0.001	0.003	0.8485	0.344
13/16	0.001	0.003	0.9201	0.370
7/8	0.001	0.003	0.9917	0.396
15/16	0.001	0.003	1.0631	0.422
1	0.001	0.003	1.1297	0.479
1 1/16	0.001	0.003	1.2013	0.505
1 1/8	0.001	0.003	1.2728	0.531
1 3/16	0.001	0.003	1.3443	0.557
1 1/4	0.001	0.003	1.4160	0.583
1 5/16	0.001	0.003	1.4870	0.609
1 3/8	0.001	0.003	1.5590	0.635
1 7/16	0.001	0.003	1.6310	0.661
1 1/2	0.001	0.003	1.7020	0.687
1 9/16	0.001	0.007	1.7700	0.713
1 5/8	0.001	0.007	1.8410	0.739
1 11/16	0.001	0.007	1.9120	0.765
1 3/4	0.001	0.007	1.9830	0.791
1 13/16	0.001	0.007	2.0540	0.817
1 7/8	0.001	0.007	2.1240	0.873
2 1/8	0.001	0.007	2.4080	1.010
2 3/16	0.001	0.007	2.4790	1.036
2 1/4	0.001	0.007	2.5490	1.063
2 5/16	0.001	0.007	2.6210	1.089
2 3/8	0.001	0.007	2.6910	1.115
2 7/16	0.001	0.007	2.7620	1.141
2 1/2	0.001	0.007	2.8330	1.167
2 9/16	0.001	0.007	2.9030	1.193
2 5/8	0.001	0.007	2.9740	1.219
2 3/4	0.001	0.007	3.1160	1.271
2 13/16	0.001	0.008	3.1870	1.297
2 15/16	0.001	0.008	3.3280	1.349
3	0.001	0.008	3.399	1.375
3 1/8	0.001	0.008	3.541	1.427

**TABLE 19 HEXAGON MANDREL DIMENSIONS AND MAXIMUM DEPTH
OF MANDREL INSERTION (CONT'D)**

Size Across Flats, in.	Hexagonal Mandrel Dimensions, in.		Across Corners, Min.	Maximum Depth of Mandrel Insert, in.
	Across Flats Tolerances			
	(+)	(-)		
3 ¹ / ₄	0.001	0.008	3.682	1.479
3 ³ / ₈	0.001	0.008	3.824	1.531
3 ¹ / ₂	0.001	0.008	3.966	1.583
3 ³ / ₄	0.001	0.008	4.249	1.688
3 ⁷ / ₈	0.001	0.008	4.391	1.740
4	0.001	0.010	4.532	1.855
4 ¹ / ₈	0.001	0.010	4.674	1.907
4 ¹ / ₄	0.001	0.010	4.816	1.959
4 ¹ / ₂	0.001	0.010	5.099	2.063

TABLE 20 SQUARE MANDREL DIMENSIONS

Size Across Flats, in.	Square Mandrel Dimensions, in.		Across Corners, Min.	Maximum Depth of Mandrel Insertion, in.
	Across Flats Tolerances			
	(+)	(-)		
3/16	0.001	0.003	0.2570	0.093
7/32	0.001	0.003	0.3006	0.109
1/4	0.001	0.003	0.3436	0.125
5/16	0.001	0.003	0.4294	0.140
3/8	0.001	0.003	0.5153	0.156
7/16	0.001	0.003	0.6012	0.218
1/2	0.001	0.003	0.6870	0.265
9/16	0.001	0.003	0.7730	0.328
5/8	0.001	0.003	0.8690	0.375
11/16	0.001	0.003	0.9450	0.375
3/4	0.001	0.003	1.0310	0.437
13/16	0.001	0.003	1.1170	0.453
7/8	0.001	0.003	1.2020	0.500
15/16	0.001	0.003	1.2880	0.546
1	0.001	0.003	1.3740	0.546

ASME Services

ASME is committed to developing and delivering technical information. At ASME's Information Central, we make every effort to answer your questions and expedite your orders. Our representatives are ready to assist you in the following areas:

ASME Press
Codes & Standards
Credit Card Orders
IMEchE Publications
Meetings & Conferences
Member Dues Status

Member Services & Benefits
Other ASME Programs
Payment Inquiries
Professional Development
Short Courses
Publications

Public Information
Self-Study Courses
Shipping Information
Subscriptions/Journals/Magazines
Symposia Volumes
Technical Papers

How can you reach us? It's easier than ever!

There are four options for making inquiries* or placing orders. Simply mail, phone, fax, or E-mail us and an Information Central representative will handle your request.

Mail
ASME
22 Law Drive, Box 2900
Fairfield, New Jersey
07007-2900

Call Toll Free
US & Canada: 800-THE-ASME
(800-843-2763)
Mexico: 95-800-THE-ASME
(95-800-843-2763)
Universal: 973-882-1167

Fax—24 hours
973-882-1717
973-882-5155

E-Mail—24 hours
Infocentral@asme.org

* Information Central staff are not permitted to answer inquiries about the technical content of this code or standard. Information as to whether or not technical inquiries are issued to this code or standard is shown on the copyright page. All technical inquiries must be submitted in writing to the staff secretary. Additional procedures for inquiries may be listed within.

AMERICAN NATIONAL STANDARDS FOR HAND TOOLS

Socket Wrenches, Hand (Inch Series)	B107.1-2002
Socket Wrenches, Extensions, Adaptors, and Universal Joints, Power Drive (Impact) (Inch Series)	B107.2-2002
Socket Wrenches, Power Drive (Non-Impact) (Inch Series)	B107.3-1978(R1991)
Driving and Spindle Ends for Portable Hand, Impact, Air, and Electric Tools (Percussion Tools Excluded)	B107.4M-1995
Socket Wrenches, Hand (Metric Series)	B107.5M-2002
Adjustable Wrenches	B107.8M-1996
Handles and Attachments for Hand Socket Wrenches — Inch and Metric Series	B107.10M-1996
Pliers: Diagonal Cutting and End Cutting	B107.11-2002
Nut Drivers (Spin Type, Screwdriver Grip) (Inch Series)	B107.12-1997
Pliers — Long Nose, Long Reach	B107.13M-1996
Hand Torque Tools	B107.14M-1994
Flat Tip Screwdrivers	B107.15-2002
Shears (Metal Cutting, Hand)	B107.16M-1998
Gages, Wrench Openings, Reference	B107.17M-1997
Pliers (Wire Twister)	B107.18M-1996
Pliers, Retaining Ring	B107.19-1993(R1998)
Pliers (Lineman's, Iron Worker's, Gas, Glass, Fence, and Battery)	B107.20M-1998
Wrench, Crowfoot Attachments	B107.21-1998
Electronic Cutters	B107.22M-1998
Pliers, Multiple Position, Adjustable	B107.23M-1997
Pliers — Performance Test Methods	B107.25M-1996
Pliers, Multiple Position (Electrical Connector)	B107.27-1996
Electronic Torque Instruments	B107.28M-1997
Electronic Tester, Hand Torque Tools	B107.29M-1998
Cross Tip Screwdrivers	B107.30-2002
Screwdrivers, Cross Tip Gaging	B107.31M-1997
Socket Wrenches for Spark Plugs	B107.34M-1997
Nut Drivers (Spin Type, Screwdriver Grip) (Metric Series)	B107.35M-1997
Electronic Pliers	B107.38M-1998
Nail Hammers — Safety Requirements	B107.41M-1997
Hatchets: Safety Requirements	B107.42M-1997
Wood-Splitting Wedges: Safety Requirements	B107.43M-1997
Glaziers' Chisels and Wood Chisels	B107.44-2002
Ripping Chisels and Flooring/Electricians' Chisels	B107.45-2002
Stud, Screw, and Pipe Extractors: Safety Requirements	B107.46M-1998
Metal Chisels: Safety Requirements	B107.47M-1998
Metal Punches and Drift Pins: Safety Requirements	B107.48M-1998
Nail Sets: Safety Requirements	B107.49M-1998
Brick Chisels and Brick Sets: Safety Requirements	B107.50M-1998
Star Drills: Safety Requirements	B107.51-2001
Nail-Puller Bars: Safety Requirements	B107.52M-1998
Ball Peen Hammers: Safety Requirements	B107.53M-1998
Heavy Striking Tools: Safety Requirements	B107.54-2001
Axes: Safety Requirements	B107.55M-2002
Body Repair Hammers and Dolly Blocks: Safety Requirements	B107.56-1999
Bricklayers' Hammers and Prospecting Picks: Safety Requirements	B107.57-2001
Riveting, Scaling, and Tinner's Setting Hammers: Safety Requirements	B107.58M-1998
Slugging and Striking Wrenches	B107.59-2002
Wrenches	B107.100-2002

The ASME Publications Catalog shows a complete list of all the Standards published by the Society. For a complimentary catalog, or the latest information about our publications, call 1-800-THE-ASME (1-800-843-2763).

ISBN 0-7918-2782-8



9 780791 827826



N01302