# Chemical Fate and Impact of Oxygenates in Groundwater: Solubility of BTEX from Gasoline–Oxygenate Mixtures

HEALTH AND ENVIRONMENTAL SCIENCES API PUBLICATION NUMBER 4531 AUGUST 1991

> American Petroleum Institute 1220 L Street, Northwest Washington, D.C. 20005

## Chemical Fate and Impact of Oxygenates in Groundwater: Solubility of BTEX from Gasoline–Oxygenate Compounds

## Health and Environmental Sciences Department

PUBLICATION NUMBER 4531 AUGUST 1991

PREPARED UNDER CONTRACT BY: J.F. BARKER, R.W. GILLHAM, L. LEMON, C.I. MAYFIELD, M. POULSEN, AND E.A. SUDICKY INSTITUTE FOR GROUNDWATER RESEARCH DEPARTMENT OF EARTH SCIENCES UNIVERSITY OF WATERLOO WATERLOO, ONTARIO, CANADA

Not for Resale

American Petroleum Institute



opyright American Petroleum Institute rovided by IHS under license with API lo reproduction or networking permitted without license from IHS API PUBL\*4531 91 🎟 0732290 0101403 6 |

#### FOREWORD

API PUBLICATIONS NECESSARILY ADDRESS PROBLEMS OF A GENERAL NATURE. WITH RESPECT TO PARTICULAR CIRCUMSTANCES, LOCAL, STATE, AND FEDERAL LAWS AND REGULATIONS SHOULD BE REVIEWED.

API IS NOT UNDERTAKING TO MEET THE DUTIES OF EMPLOYERS, MANU-FACTURERS, OR SUPPLIERS TO WARN AND PROPERLY TRAIN AND EQUIP THEIR EMPLOYEES, AND OTHERS EXPOSED, CONCERNING HEALTH AND SAFETY RISKS AND PRECAUTIONS, NOR UNDERTAKING THEIR OBLIGA-TIONS UNDER LOCAL, STATE, OR FEDERAL LAWS.

NOTHING CONTAINED IN ANY API PUBLICATION IS TO BE CONSTRUED AS GRANTING ANY RIGHT, BY IMPLICATION OR OTHERWISE, FOR THE MANU-FACTURE, SALE, OR USE OF ANY METHOD, APPARATUS, OR PRODUCT COVERED BY LETTERS PATENT. NEITHER SHOULD ANYTHING CONTAINED IN THE PUBLICATION BE CONSTRUED AS INSURING ANYONE AGAINST LIA-BILITY FOR INFRINGEMENT OF LETTERS PATENT.

#### ACKNOWLEDGMENTS

The following people are recognized for their contributions of time and expertise in the preparation of this report:

## <u>API Staff Contacts</u> Roger Claff, HESD Bruce Bauman, HESD

<u>Members of the Soil/Groundwater Technical Task Force</u> <u>Oxygenates Impact on Groundwater Contamination Project Team</u> Al Liguori, Exxon Research and Engineering Dorothy Keech, Chevron Oil Field Research Eugene Mancini, ARCO Victor Kremesec, Amoco Research William Rixey, Shell Development

Funding for this study was provided by the American Petroleum Institute (API) and by the Ontario University Research Incentive Fund (URIF). The laboratory experiments and analyses were performed by Shirley Chatten. Ed Sudicky provided the groundwater transport model and assisted with the modelling exercise. The authors would like to thank Don Mackay and Stan Feenstra for discussions and review of an earlier draft of the manuscript.

## TABLE OF CONTENTS

INTRODUCTION
HYDROCARBON SOLUBILITY AND THE EFFECTS OF OXYGENATE COSOLVENTS - PREVIOUS RESEARCH AND THE APPROACH SELECTED
LABORATORY EXPERIMENTS 2-1
EXPERIMENTAL METHODS 2-1
TIME-TO-EQUILIBRIUM EXPERIMENTS
EFFECT OF VARYING AQUEOUS: GASOLINE PHASE RATIOS 2-4
AQUEOUS BTEX CONCENTRATIONS FROM OXYGENATE-GASOLINE MIXTURES
COSOLUBILITY EFFECTS OF HIGH METHANOL CONTENTS 2-7
VOLUME PROPORTIONS OF BTEX 2-10
PREDICTING AQUEOUS CONCENTRATIONS OF BTEX FROM PS-6 GASOLINE
EFFECT OF AQUEOUS:GASOLINE PHASE RATIO ON BTEX SOLUBILITY
PREDICTING AQUEOUS BTEX CONCENTRATIONS FROM GASOLINE CONTAINING OXYGENATE ADDITIVES
EFFECT OF A HYDROPHILIC OXYGENATE ON THE AQUEOUS CONCENTRATIONS OF BTEX
EFFECT OF A HYDROPHOBIC OXYGENATE ON THE AQUEOUS CONCENTRATIONS OF BTEX
ENHANCED SOLUBILITY OF BTEX BY HYDROPHILIC SOLVENTS 4-8
Cosolvency Theory 4-8
Effect of Methanol on Benzene Solubility
Effect of Methanol on BTEX Solubility From Gasoline

Effect of Aqueous:Gasoline Phase Ratios at Higher Methanol Contents
Summary of Cosolvency Effects 4-2
DISSOLVED BTEX PLUMES RESULTING FROM SPILLS OF METHANOL-GASOLINE MIXTURES
Methanol Partitioning 4-21
Successive Batches 4-22
BTEX Plumes 4-24
CONCLUSIONS
REFERENCES
APPENDIX A - SPECIFICATIONS AND COMPOSITION OF PS-6 GASOLINE A-1
APPENDIX B - ANALYTICAL METHODS/QUALITY CONTROL RESULTS B-1
APPENDIX C - PARAMETER VALUES USED IN CALCULATIONS C-1
APPENDIX D - RELATIONSHIP BETWEEN NORMALIZED AND UNNORMALIZED DATA D-1
APPENDIX E - SUCCESSIVE BATCH SIMULATIONS

Not for Resale

API PUBL\*4531 91 🖿 0732290 0101407 3 🖿

## LIST OF TABLES

Table 2-1a.	Average aqueous BTEX concentrations for various water:gasoline volume ratios
Table 2-1b.	Average dissolved benzene concentrations for various water:benzene volume ratios 2-5
Table 2-2.	Average experimental aqueous oxygenate and BTEX concentrations for various gasoline-oxygenate mixtures
Table 2-3.	Average aqueous BTEX concentrations with varying methanol content of the aqueous phase (v/v) at equilibrium
Table 2-4.	Average aqueous benzene concentration with varying methanol content of the aqueous phase at equilibration
Table 2-5.	Effect of initial aqueous methanol:gasoline ratio on aqueous BTEX concentrations
Table 2-6.	BTEX composition of PS-6 gasoline (volume percent)
Table 3-1.	Calculated dissolved BTEX concentrations for varying aqueous:gasoline phase ratios
Table 4-1.	Calculated aqueous methanol and BTEX concentrations for gasoline with varying methanol content
Table 4-2.	Calculated aqueous BTEX concentrations for gasoline with varying MTBE content
Table 4-3.	Calculated aqueous benzene concentration in water-methanol mixtures contacting pure benzene
Table 4-4.	Calculated aqueous BTEX concentrations in water-methanol mixtures contacting gasoline (low methanol content) 4-17
Table 4-5.	Calculated aqueous BTEX concentrations in water-methanol mixtures contacting gasoline (high methanol content)
Table 4-6.	Effect of aqueous:gasoline phase ratio on aqueous BTEX concentrations for gasoline contacted with 50% aqueous methanol by volume 4-19
Table 4-7.	Aqueous benzene concentrations (mg/L) in successive batches of water exposed to gasoline pools with varying methanol content 4-23
Table 4-8.	Aqueous benzene concentrations (mg/L) in successive batches of water exposed to M-85 fuel pools of varying size
Table 4-9.	Transport parameters for groundwater flow modelling

## LIST OF FIGURES

Figure 1-1.	Ternary phase diagram for gasoline-water-methanol at 20°C 1-3
Figure 2-1.	Results of time-to-equilibrium experiments for dissolved BTEX from gasoline
Figure 4-1.	Effect of methanol content on aqueous benzene concentration 4-4
Figure 4-2.	Effect of initial methanol content in gasoline on aqueous BTEX concentrations
Figure 4-3.	Effect of MTBE content on aqueous BTEX concentrations 4-7
Figure 4-4.	Cosolvency effect of methanol on aqueous benzene concentration (linear scale) at an aqueous methanol:benzene phase volume ratio of 10
Figure 4-5.	Cosolvency effect of methanol on aqueous benzene concentration (logarithmic scale) at aqueous methanol:benzene phase volume ratios of 10 and 1 4-13
Figure 4-6.	Cosolvency effect of methanol on aqueous BTEX concentrations (linear scale)
Figure 4-7.	Cosolvency effect of methanol on aqueous BTEX concentrations (logarithmic scale)
Figure 4-8.	$\beta$ as a function of $K_{_{ow}}$ $\hfill \ldots$ 4-18
Figure 4-9.	Effect of aqueous: gasoline phase ratio $(V_w/V_p)$ on BTEX concentration for gasoline contacted with 50% aqueous methanol $(v/v)$
Figure 4-10.	Examples of dissolved benzene plumes arising from spills of gasoline with no methanol
Figure 4-11.	Examples of dissolved benzene plumes arising from spills of gasoline with 50% methanol
Figure 4-12.	Examples of dissolved benzene plumes arising from spills of gasoline with 85% methanol
Figure 4-13.	Examples of dissolved methanol plumes arising from spills of gasoline with 50% methanol 4-30
Figure 4-14.	Examples of dissolved methanol plumes arising from spills of gasoline with 85% methanol

Figure 4-15.	Examples of dissolved benzene plumes arising from spills of gasoline with 85% methanol content for initial water:gasoline volume ratio $(V_w/V_g) = 0.1$ .	4-32
Figure 4-16.	Examples of dissolved benzene plumes arising from spills of gasoline with 85% methanol content for initial water:gasoline volume ratio $(V_w/V_g) = 1.0.$	4-33
Figure 4-17.	Examples of dissolved benzene plumes arising from spills of gasoline with 85% methanol content for initial water:gasoline volume ratio $(V_w/V_g) = 10$ .	4-34

#### EXECUTIVE SUMMARY

Oxygenate compounds such as ethers and alcohols have been increasingly added to gasoline to improve octane ratings and/or reduce vehicle emissions of pollutants such as carbon monoxide. The increased use of oxygenate additives has raised questions as to the effects of these additives on the water solubility of gasoline constituents such as benzene, toluene, ethylbenzene, and xylenes (collectively referred to as BTEX). In the event of a spill of an oxygenate fuel to groundwater the oxygenate may act as a cosolvent, dissolving higher concentrations of BTEX in the groundwater than would be dissolved from neat gasoline. This laboratory study was conducted to investigate the cosolubility effect of oxygenates. Oxygenates studied include methanol, methyl tertiary-butyl ether (MTBE), ethanol, tertiary-amyl methyl ether (TAME), and isopropyl ether.

This study was conducted as a component of a large-scale research effort to evaluate the fate and impact of oxygenates in groundwater. Other components of the research effort include laboratory experiments on the sorptive properties and biodegradation kinetics of oxygenates and BTEX in gasoline, and natural gradient tracer studies conducted in a shallow sand aquifer at Canada Forces Base Borden, Ontario, Canada. The results of these studies will be published separately.

#### STUDY OBJECTIVES

The specific objectives of this study were to:

- evaluate through a series of laboratory experiments the effects of water:fuel ratio and oxygenate addition on the aqueous solubility of BTEX;
- develop from cosolvency theory a calibrated model capable of predicting aqueous BTEX concentrations contacting oxygenate fuels; and
- apply this model in a hydrogeological context to characterize dissolved BTEX and oxygenate plumes that could result from fuel spills.

ES-1

Copyright American Petroleum Institute Provided by IHS under license with API No reproduction or networking permitted without license from IHS

These objectives, and study findings relative to these objectives, are summarized below.

## EFFECTS OF WATER:FUEL RATIO AND OXYGENATE ADDITION ON THE AQUEOUS SOLUBILITY OF BTEX

The aqueous solubilities of gasoline constituents such as benzene, toluene, ethylbenzene, and xylene depend on the proportions of gasoline, water, and oxygenate brought into contact (i.e., the mixed composition). For a fuel of fixed composition, such as an oxygenate-free gasoline or a gasoline with fixed oxygenate content, aqueous BTEX solubility (at fixed temperature and pressure) depends only on the proportions of water and fuel brought into contact, conveniently expressed as a water:fuel ratio.

### Determination of Equilibration Time

The term aqueous solubility implies aqueous solubility at equilibrium. Equilibrium solubilities are static and do not change with time. Through a series of batch experiments, an equilibration time of four hours was found to be sufficient to ensure attainment of compositional equilibrium between aqueous and fuel phases. A four hour equilibration time was employed in all subsequent laboratory experiments.

Effect of Water:fuel Ratio on Aqueous BTEX Solubility from Oxygenate-free Gasoline The first experiments investigated the effect on aqueous BTEX solubility of varying the volume ratio of water brought into contact with an oxygenate-free gasoline. These experiments found that BTEX solubility varied only insignificantly with water:fuel ratio,

Not for Resale

Copyright American Petroleum Institute Provided by IHS under license with API No reproduction or networking permitted without license from IHS

This water:fuel ratio is the volume ratio of water to fuel prior to mixing. Following mixing and equilibration, the mixture will separate into gasoline and aqueous phases, at a unique **phase volume ratio**. For oxygenate-free gasoline, the water and fuel are mutually insoluble, and the water:fuel ratio and equilibrium phase ratio can be considered equal. For oxygenate gasoline, however, a substantial proportion of the oxygenate is transferred to the water phase upon equilibration. The water:fuel ratio and equilbrium phase ratio are consequently considerably different.

### API PUBL\*4531 91 🎟 0732290 0101412 7 🛲

for ratios less than 20:1 (by volume, v/v). The total BTEX concentration remained nearly constant at about 118 mg/L at these ratios. At higher ratios aqueous BTEX solubility was observed to decrease with increasing ratio.

## Effect of Oxygenate Addition on Aqueous BTEX Solubility

Subsequent experiments evaluated the effect of oxygenate additives on aqueous BTEX solubility. Oxygenate addition reduces by dilution the proportion of BTEX in gasoline. Consequently for oxygenate fuels, a lower proportion of BTEX is available for dissolution in the aqueous phase. All other physical considerations aside, the presence of oxygenates should tend to reduce the aqueous solubility of BTEX.

Most oxygenates, however, have very high solubilities or are completely miscible in water. At reasonably low equilibrium phase ratios, an aqueous phase in equilibrium with an oxygenate fuel will have a high oxygenate concentration. Gasoline organics such as BTEX are more soluble in concentrated aqueous oxygenate than in water alone. This preferential solubility, referred to in this study as the cosolubility effect, tends to increase the aqueous phase solubility of BTEX from oxygenate fuels.

The presence of oxygenates in gasoline thus tends to decrease BTEX solubility by dilution and increase BTEX solubility by the cosolubility effect. The relative significance of these two offsetting tendencies were investigated in the oxygenate experiments. Methanol and MTBE were selected as the oxygenates for these studies, in part because of their differing solubilities from gasoline. Methanol is hydrophilic and partitions preferentially into the aqueous phase, whereas MTBE is hydrophobic and partitions preferentially into the gasoline phase.

The findings of the laboratory experiments on the effect of oxygenate addition were as follows:

ES-3

Not for Resale

Copyright American Petroleum Institute

vided by IHS under license with API reproduction or networking permitted without license from IHS • For an initial (prior to mixing) water:fuel ratio of 10:1 (v/v), the aqueous phase BTEX concentration at equilibrium was found to decrease linearly with increasing initial MTBE content of the gasoline. No cosolubility effect of MTBE was observed.

For an initial MTBE content of 15% (v/v) in gasoline, contacted with water at an initial water:fuel ratio of 10:1 (v/v), the aqueous BTEX solubility was found to be 121.5 mg/L.

- For an initial water:fuel ratio of 10:1 (v/v), the aqueous phase BTEX concentration at equilibrium was found to remain relatively constant with increasing initial methanol content of the gasoline. The observed BTEX solubility was found to be about 120 mg/L, regardless of the initial methanol content of the gasoline. No cosolubility effect was observed at an initial water:gasoline ratio of 10:1 (v/v).
- Decreasing the initial water:fuel ratio and increasing the initial methanol content of the gasoline will increase the aqueous phase methanol concentration at equilibrium. At an initial water:fuel ratio of 10:1 (v/v), and an initial methanol content of 85% (v/v) in gasoline, the equilibrium aqueous methanol concentration was found to be about 8% (v/v).
- Aqueous BTEX solubility was observed to increase linearly with equilibrium aqueous methanol concentration, for equilibrium aqueous methanol concentrations of 8-25% (v/v). The cosolubility effect was found to be slight over this concentration range; at an equilibrium aqueous methanol concentration of 17% (v/v) the observed aqueous BTEX solubility was found to be 174 mg/L.
- Aqueous BTEX solubility was observed to increase log-linearly with equilibrium aqueous methanol concentration, for equilibrium aqueous methanol concentrations of 25-50% (v/v). The cosolubility effect was found to be marked at equilibrium aqueous methanol concentrations above 25% (v/v). For example, at an equilibrium aqueous methanol concentration of 44% (v/v), the observed aqueous BTEX solubility was found to be 933 mg/L.

#### Other Oxygenates

Additional experiments were conducted to determine BTEX solubility from gasolines containing:

10% ethanol

right American Petroleum Institute ded by IHS under license with AP

production or networking permitted without license from IHS

- 10% tertiary-amyl methyl ether
- 10% isopropyl ether

An initial water:fuel ratio of 10:1 (v/v) was employed. No cosolubility effect was observed for any of these oxygenate fuels at this initial water:fuel ratio. BTEX solubility was found to be the same as for the zero oxygenate case ( $\approx$  120 mg/L).

### MODEL DEVELOPMENT AND APPLICATION

Generally, a gasoline spill will affect a large volume of groundwater. Although the actual equilibrium ratio of water to gasoline at any location within a spill site is unknown, equilibrium conditions at any given time probably exist between relatively small volumes of each phase in direct contact along the gasoline-groundwater interface. As groundwater flows through the spill site, compositional equilibrium is continually reapproached or reestablished between the two phases, and the gasoline is gradually stripped of its more soluble constituents.

Partitioning theory and experimental data were employed in developing and applying a theoretical model to simulate dissolved benzene plume formations from spills of gasoline with 0-85% methanol content. Plume formation was simulated by assuming the fuel-groundwater interface acts as a hypothetical batch contactor. In this hypothetical contactor, fuel and fresh groundwater were assumed to be contacted at a prespecified volume ratio and equilibrated. Following equilibration, the contaminated groundwater was assumed to flow out of the contactor. The fuel was assumed to be contacted again with fresh groundwater at the same volume ratio and reequilibrated. This hypothetical batch contacting process was assumed to be carried out indefinitely.

The groundwater composition of each batch was directly inputted to a groundwater transport model. Based on these groundwater composition data and on prespecified

ES-5

hydrogeologic parameters, the transport model then calculated and displayed simulated dissolved benzene and methanol plumes.

Application of the model indicated that for gasolines with high methanol content, benzene solubility in groundwater would be enhanced initially in proportion to the initial methanol content of the gasoline, and in inverse proportion to the aqueous phase:gasoline phase volume ratio at equilibrium. The model predicted that after the initial contacting of the oxygenate fuel with groundwater, the groundwater volume in equilibrium with the gasoline phase would be concentrated in methanol. Owing to the cosolubility effect, the groundwater volume would have higher benzene concentrations than for the zero oxygenate case.

The model predicted that with subsequent contacting, fresh groundwater would progressively deplete the gasoline of its methanol. As the concentration of methanol in the groundwater volume decreases, the cosolubility effect is also diminished. As a consequence, the model predicted that with subsequent contacting, benzene solubility would decrease to the zero methanol value.

The model application characterizes a dissolved BTEX plume formed by a discrete spill of a gasoline-methanol fuel. The front of the plume demonstrates a high methanol content and elevated BTEX concentrations. The remainder of the plume possesses very low methanol content and progressively reduced BTEX concentrations. The distribution and magnitude of the dissolved BTEX concentrations in the plume are controlled by the initial methanol content of the gasoline and the equilibrium aqueous phase:gasoline phase volume ratio.

The total mass of BTEX dissolved in groundwater from a spill of oxygenate gasoline will always be less than from a spill of an equal volume of oxygenate-free fuel, simply because the BTEX content of the oxygenate gasoline is less. Complete dissolution of the available BTEX from a gasoline containing methanol will occur earlier than for an

ES-6

## API PUBL\*4531 91 🎟 0732290 0101416 4 🔳

oxygenate-free gasoline, resulting in a smaller dissolved plume. The implications for remediation are that the plume will have a high methanol content, and higher BTEX concentrations than for an oxygenate-free gasoline spill; however, the total BTEX mass loading to the groundwater will be less than for an oxygenate-free gasoline, and the plume size will be smaller.

Copyright American Petroleum Institute Provided by IHS under license with API No reproduction or networking permitted without license from IHS ES-7

### Section 1

#### INTRODUCTION

Aromatic hydrocarbons such as benzene, toluene, ethylbenzene, and xylenes (termed BTEX as a group) are the most water-soluble, mobile, and among the most potentially harmful hydrocarbons found in gasoline. Benzene, the most soluble of these compounds, has a solubility of about 1800 mg/L when present in pure form. Benzene makes up less than 5% (v/v) of most gasolines, hence the maximum benzene concentration in waters affected by gasoline should be less than 90 mg/L. This relatively low solubility could be dramatically increased if a water-soluble cosolvent is present in the gasoline.

Oxygen-containing organic compounds, such as ethers and alcohols, are common gasoline additives and are potential cosolvents. These compounds are termed oxygenates.

The water solubilities of these oxygenate compounds range from a few percent (methyl-tert-butyl-ether, MTBE, for example) to complete miscibility with water (ethanol and methanol). The increasing use of oxygenate additives in gasolines raises concerns that, due to a cosolvent effect of the oxygenates, groundwater impacted by such gasolines could contain higher dissolved BTEX concentrations than previously encountered. The concern about the dissolution of gasoline hydrocarbons and oxygenates into groundwater is addressed in this report. Subsequent reports will address the additional concerns that the presence of oxygenates in gasolines could increase the mobility and persistence of BTEX in groundwaters.

This study aims to:

1. evaluate through a series of laboratory experiments the effect of oxygenate addition on the aqueous solubility of BTEX;

1-1

- 2. develop from cosolvency theory a calibrated model capable of predicting aqueous BTEX concentrations in water contacting oxygenated fuels; and
- 3. apply this model in a hydrogeological context to characterize dissolved BTEX and oxygenate plumes that could result from fuel spills.

HYDROCARBON SOLUBILITY AND THE EFFECTS OF OXYGENATE COSOLVENTS - PREVIOUS RESEARCH AND THE APPROACH SELECTED A significant body of literature documents the enhanced solubility of sparsely soluble organics due to the presence of a cosolvent. Munz and Roberts (1986) documented the cosolvency of methanol and 2-propanol for some chlorinated hydrocarbons. Brandini <u>et al.</u> (1985) evaluated the ethanol-benzene-water system, showing the enhanced solubility of benzene in aqueous solutions high in ethanol. Groves (1988) reported enhanced solubility of benzene and hexane when high concentrations (63-267 g/L) of alcohol cosolvents were present in the aqueous phase, but found little enhanced solubility when MTBE was present at lower concentrations (2.6-7.6 g/L). Prediction of the cosolvency effect has been attempted most recently by El-Zoobi <u>et</u> <u>al.</u> (1990) and Pinal <u>et al.</u> (1990) and previously by Groves (1988), Munz and Roberts (1986), Bannerjee (1984), and Yalkowsky and Roseman (1981). The various models appear to be adequate for prediction of aqueous solubilities from the pure phase in the presence of different oxygenates at varying concentrations.

This potential enhancement of solubility has been modelled by Mihelcic (1990) specifically for the case of ethanol and MTBE in gasoline. The existing models, as well as the model developed in this study, are equally capable of addressing oxygenated fuels. None of the current models have, however, demonstrated the hydrogeological factors controlling the BTEX and oxygenate distribution in contaminated groundwaters. This report uses an experimentally-calibrated solubility model to characterize the dissolved plume that could result from the contact of a highly oxygenated fuel with groundwater. A comparison is made between a simulation for normal gasoline and a simulation involving M-85 fuel (a mixture of 85% (v/v)

1-2

#### API PUBL\*4531 91 💷 0732290 0101419 T I

methanol with unleaded gasoline) to demonstrate the impact of the oxygenate. Future reports will address the mobility and fate of contaminants dissolved in groundwater. Two approaches to describing the distribution of components (BTEX and oxygenates) between phases (gasoline and aqueous) are available. One emphasizes the phase relationships and the other emphasizes the distribution of specific organic compounds between phases. The former provides a very useful overview of what happens when oxygenate-bearing gasoline contacts water. Figure 1-1 is the ternary phase diagram for the gasoline-water-methanol system. Mixing of most proportions of gasoline and

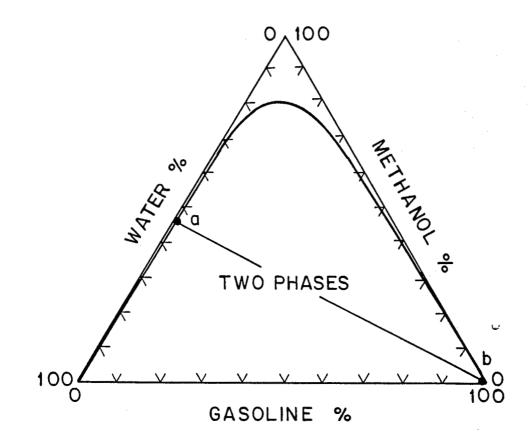


Figure 1-1. Ternary phase diagram for gasoline-water-methanol at 20°C. The curved boundary encloses the two-phase field where the composition of each phase is given as the intersection of the tie lines with the curved boundary (modified from Letcher <u>et al.</u>, 1986). For example, a system initially with 50% M-85 and 50% water (v/v) would equilibrate as phases A and B.

Not for Resale

povright American Petroleum Institute

ded by IHS under license with API pproduction or networking permitted without license from IHS

#### API PUBL\*4531 91 🛲 0732290 0101420 6 🎟

water (i.e., a system along the binary water-gasoline side of the ternary phase diagram) produces two phases: gasoline with a small amount of water and water with a small amount of gasoline. The introduction of a water-soluble oxygenate (eg., methanol) adds a significant complexity to the resultant phase compositions. For many mixtures, two phases will still be present, but the composition of the phases at equilibrium will differ markedly from the original phase compositions. For example, in the system illustrated in Figure 1-1, the mixture of a fuel composed of 85% methanol-15% gasoline with > 10% water (v/v) will yield two very different phases: one will be mostly gasoline and the other will be a mixture of water and methanol.

Unfortunately, the phase system approach does not conveniently account for the specific composition of the aqueous phase, which is the key issue addressed in this report. For example, to consider the amount of benzene in the aqueous phase, a benzene-gasoline-oxygenate-water system would have to be considered. Since we are specifically interested in the aqueous concentrations of seven components of gasoline in water (benzene, toluene, ethylbenzene, p-xylene, m-xylene, o-xylene and an oxygenate), working with these multiphase systems becomes unwieldy. Therefore an approach that describes the distribution of the individual compounds between phases has been followed as outlined below.

Work by many researchers (Maijanen <u>et al.</u>, (1984), Reinhard <u>et al.</u> (1984), Stumm and Morgan (1981)) suggests that the aqueous solubility of a particular component of gasoline can be predicted from the aqueous solubility of the pure component and its mole fraction in the gasoline, in accordance with Raoult's Law:

$$C_{w}^{i} = s^{i} \star x_{g}^{b} \tag{1-1}$$

where:

 $C'_w$  = the equilibrium concentration of component i in the water phase

s' = the solubility of pure component i in water

 $x_{a}^{b}$  = the molar fraction of component i in the gasoline.

1-4

## API PUBL\*4531 91 🖿 0732290 0101421 8 🖿

Application of Raoult's Law assumes that the organic phase is ideal. Raoult's Law is probably reliable to within a factor of 2 provided the solubility of component i in water is low (Burris and MacIntyre, 1985, 1986; Leinonen and Mackay, 1973). The molar fractions of individual components in the complex gasoline mixture must be known in order to apply Raoult's Law. Uncertainties in the composition of the gasoline mixture are likely more significant than are the uncertainties associated with the simplifying assumption of ideality inherent in applying Raoult's Law.

Fuels with high oxygenate content will contain less BTEX than unoxygenated fuels. Applying Raoult's Law (Equation 1-1), a decrease in the BTEX content of the gasoline would tend to decrease the BTEX concentration in impacted groundwater. However, the cosolvency effect would increase BTEX solubility by increasing the term (s<sup>b</sup>). For example, benzene has a solubility of about 1800 mg/L in pure water. If the water contained 50% methanol (v/v), benzene would be soluble in all proportions (miscible). This report will demonstrate that the actual BTEX concentrations in the impacted groundwaters can be predicted only when both the proportions of BTEX and oxygenates in the gasoline are known, and the gasoline:groundwater phase ratio can be specified.

More complex solubility prediction models include the UNIQUAC/UNIFAC models, the log-linear model (Yalkowsky and Roseman, 1981), the 3-suffix equation, and the near-ideal binary solvent model (Pinal <u>et al.</u>, 1990). Because the simple model based upon Raoult's law and partitioning of solutes between phases is not adequate to deal with significant cosolvent effects, the more complex models must be employed. Pinal <u>et al.</u> (1990) reported good agreement between the log-linear and UNIFAC models in some solvent systems, so where the cosolvent effect becomes significant, we feel that the choice of the log-linear model is reasonable. Our purpose in this report is not to improve the available solubility models but to apply an adequate model to experimental data and to establish generalized conclusions on which further research concerning BTEX partitioning from oxygenated gasolines can be based.

1-5

#### API PUBL\*4531 91 🖿 0732290 0101422 T 🎞

One aspect that must be included in any model of enhanced solubility by cosolvents is the requirement to conserve mass. In most spill scenarios, BTEX will be distributed between groundwater and relatively limited volumes of gasoline. When the water phase is relatively large, BTEX depletion in the gasoline phase tends to occur and the maximum predicted aqueous concentration of BTEX is not attained. Such a situation could result from the release of small volumes of gasoline into a large mass of groundwater with rapid mass transfer of components from the organic mixture to the water.

Therefore, we feel that a useful approach to the problem of estimating aqueous concentrations of components such as BTEX in complex mixtures such as gasoline, M-85, and MTBE containing gasoline is that presented by Maijanen <u>et al.</u> (1984) and Shiu <u>et al.</u> (1988). It treats the dissolution of the components of an organic mixture as attaining an equilibrium partitioning between aqueous and organic phases of specified volumes or volume ratios. This approach is more useful than those of Mihelcic (1990), El-Zoobi <u>et al.</u> (1990), and others referenced therein because the ratio of water to gasoline is a variable, as it is in gasoline spills or leaks affecting groundwater. Likewise, the water to gasoline ratio was a variable in our laboratory experiments. This partitioning approach is developed in Section 3 and is shown to be a useful model in generalizing experimental data on the equilibrium dissolution of BTEX from gasolines such as M-85 and predicting dissolved BTEX plumes emanating from simple spills.

#### Section 2

#### LABORATORY EXPERIMENTS

A series of laboratory experiments were undertaken to evaluate the aqueous solubility of BTEX from gasoline and oxygenate-gasoline mixtures. The first set of experiments determined the time required for water-gasoline mixtures to reach equilibrium. The second set of experiments determined aqueous BTEX concentrations from varying proportions of water and gasoline. The third set of experiments determined aqueous BTEX concentrations when various proportions of oxygenates were added to the gasoline phase. A final set of experiments measured BTEX concentrations in various water:methanol solutions in equilibrium with gasoline. These experiments were conducted to evaluate the potential for enhanced BTEX solubility with large proportions of methanol. The volume proportions of BTEX in PS-6 gasoline were experimentally determined so that enhanced solubility effects could be recognized.

#### EXPERIMENTAL METHODS

All laboratory experiments investigating the equilibrium partitioning of BTEX between water and gasoline or gasoline-oxygenate mixtures were completed using the shake-flask batch contacting equilibration procedures of Brookman <u>et al.</u> (1985). PS-6 gasoline supplied by API was used for all experiments except where specified. PS-6 gasoline refers to a standard reference unleaded gasoline, maintained by API for use in API toxicological and environmental research. The designation PS-6 stems from the first use of this reference gasoline in a toxicological study on the rodent carcinogenicity of wholly vaporized unleaded gasoline (MacFarland <u>et al.</u>, 1984). Specifications and compositional data for PS-6 gasoline are provided in Appendix A.

All experiments were conducted at 10°C. Dissolved BTEX concentrations were measured by the hexane micro-extraction technique described by Patrick <u>et al.</u> (1985). Oxygenate concentrations were determined by direct aqueous injection onto a Hewlett

2-1

Not for Resal

Copyright American Petroleum Institute Provided by IHS under license with API No reproduction or networking permitted without license from IHS

Packard 5840A gas chromatograph with a flame ionization detector. Details of the analytical methods and quality assurance/quality control data are presented in Appendix B.

#### TIME-TO-EQUILIBRIUM EXPERIMENTS

The time required for water-gasoline systems to reach equilibrium was determined so that gasoline-saturated conditions could be assumed in subsequent experiments. Regular unleaded gasoline obtained from a service station was used in place of PS-6 gasoline in the time-to-equilibrium experiments. Equilibrium aqueous concentrations of each organic component in the time-to-equilibrium experiments differed from equilibrium aqueous concentrations obtained in subsequent experiments due to the differences in the composition of regular unleaded gasoline and the PS-6 gasoline used in subsequent experiments.

Saturated solutions of gasoline and water were prepared without headspace in 60 mL hypovials filled with 10 parts groundwater--obtained from the aquifer at the Canadian Forces Base Borden, Ontario, Canada experimental site (Patrick <u>et al.</u>,1985)--and 1 part gasoline (v/v). Samples were then rotated at 40 rpm in a 10°C refrigerator for 0.5, 1, 2, 4, 8, 16, 24, 40, or 50 hours. Triplicate samples were prepared for each time interval. After each sampling interval the hypovials were placed upside down in a GSA<sup>®</sup> rotor head and centrifuged for 15 minutes at 2000 rpm inside a 10°C SORVALL<sup>®</sup> centrifuge to separate the gasoline and water phases. The separated water phase was removed by glass syringe and dispensed into 18 mL glass hypovials (containing 0.2 mL of sodium azide (NaN<sub>3</sub>) bactericide) in preparation for BTEX analysis by gas chromatography.

The results of the time-to-equilibrium experiments are presented in Figure 2-1. An equilibrium condition is apparently reached within 1 hour. A conservative equilibration time of 4 hours was allowed in all subsequent laboratory investigations into gasoline solubility.

2-2

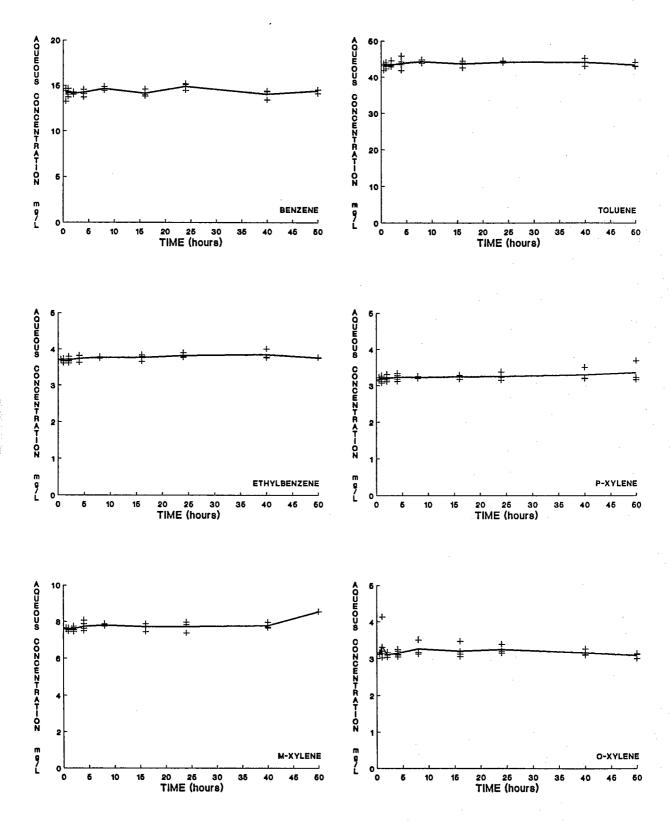


Figure 2-1. Results of time-to-equilibrium experiments for dissolved BTEX from gasoline.

2-3

Not for Resale

Copyright American Petroleum Institute Provided by IHS under license with API No reproduction or networking permitted without license from IHS

### EFFECT OF VARYING AQUEOUS: GASOLINE PHASE RATIOS

The effect of varying water:gasoline ratios on the equilibrium aqueous BTEX concentrations was examined. These experiments addressed water volume  $(V_w)$  to gasoline volume  $(V_g)$  ratios between 1:1 and 1000:1. Triplicate samples of each water:gasoline ratio were prepared following the procedures previously outlined.

The average equilibrium aqueous BTEX concentrations of each triplicate set are summarized in Table 2-1a. The lower set of data in Table 2-1a ( $V_w/V_g = 1$  to 1000) were analyzed at a later date using gasoline that may have experienced some evaporation during storage. Differences in the aqueous BTEX concentrations between these two sets of data are likely due to differences in the initial gasoline composition.

Table 2-1a data suggest that the aqueous benzene concentrations are constant for water:gasoline ratios up to 20:1 (v/v). At higher ratios depletion of the available benzene and toluene in the gasoline results in lower aqueous concentrations. Similar reduction of aqueous toluene, ethylbenzene and xylene concentrations is observed at water:gasoline ratios greater than 60:1 and 100:1 (v/v), respectively.

This experiment was repeated using pure benzene in place of gasoline. The average equilibrium benzene concentrations of each triplicate set are summarized in Table 2-1b.

2-4

API PUBL\*4531 91 🔳 0732290 0101427 9

Water: Gasoline Ratio (v/v)	Benzene (mg/L)	Toluene (mg/L)	Ethyl- Benzene (mg/L)	p-Xylene (mg/L)	m-Xylene (mg/L)	o-Xylene (mg/L)	Total BTEX (mg/L)
10:1	59.7	31.3	3.7	3.8	9.4	5.8	113.6
15:1	58.9	31.3	3.7	3.8	9.3	5.8	112.9
20:1	57.3	30.2	3.6	3.6	9.0	5.5	109.2
30:1	51.1	30.0	3.7	3.7	9.4	5.9	103.8
40:1	50.3	30.3	3.8	3.8	9.5	5.8	103.4
50:1	45.2	29.4	3.7	3.8	9.4	5.8	97.4
60:1	47.6	29.9	3.7	3.8	9.5	5.8	100.4
1:1	64.7	46.4	6.1	6.2	15.2	8.9	147.4
10:1	63.0	46.8	6.3	6.3	15.7	9.4	147.4
100:1	42.9	43.6	6.4	6.5	16.4	9.5	125.3
1000:1	11.5	19.3	4.0	4.1	10.3	5.9	55.0

Table 2-1a.	Average aqueous BTEX concentrations for vario	us water:gasoline
	volume ratios.	

Table 2-1b. Average dissolved benzene concentrations for various water:benzene volume ratios.

Water:Benzene	Benzene
Ratio (v/v)	(mg/L)
1:1	2113.2
10:1	2068.2
100:1	2042.2
1000:1	917.8*

\*NOTE: all benzene dissolved (single phase).

Not for Resale

Copyright American Petroleum Institute Provided by IHS under license with API No reproduction or networking permitted without license from IHS

AQUEOUS BTEX CONCENTRATIONS FROM OXYGENATE-GASOLINE MIXTURES The aqueous solubility of BTEX from gasoline containing variable concentrations of oxygenates was examined. Triplicate samples of each gasoline-oxygenate:water combination were prepared following procedures outlined in Section 2.1. The initial water:gasoline-oxygenate ratio for all cases was 10:1 (v/v). The following combinations of gasoline and oxygenate (v/v) were evaluated:

- 1. 100 % PS-6 gasoline, no oxygenates
- 2. 90 % PS-6 gasoline, 10 % ethanol
- 3. 95 % PS-6 gasoline, 5 % methanol
  90 % PS-6 gasoline, 10 % methanol
  85 % PS-6 gasoline, 15 % methanol
  50 % PS-6 gasoline, 50 % methanol
  15 % PS-6 gasoline, 85 % methanol
- 95 % PS-6 gasoline, 5 % MTBE
   90 % PS-6 gasoline, 10 % MTBE
   85 % PS-6 gasoline, 15 % MTBE

Copyright American Petroleum Institute Provided by IHS under license with AP

No reproduction or networking permitted without license from IHS

- 5. 90 % PS-6 gasoline, 10 % tertiary amyl methyl ether (TAME)
- 6. 90 % PS-6 gasoline, 10 % isopropyl ether (IPE)

The average aqueous BTEX concentrations of each triplicate set are presented in Table 2-2. The aqueous benzene concentrations are about the same for equilibrium with gasoline-methanol mixtures as for pure gasoline. Slightly lower aqueous benzene concentrations were observed for equilibrium with MTBE, TAME, and IPE. Apparently, at a 10:1 initial water:fuel ratio the lower BTEX contents of the gasoline-oxygenate systems were sufficient to offset the cosolvency effects of the oxygenates.

Table 2-2. Average experimental aqueous oxygenate and BTEX concentrations for various gasoline-oxygenate mixtures. Initial water:gasoline ratio = 10:1 (v/v).

Initial Oxygenate Content of Gasoline	Oxygenate (mg/L)	Benzene (mg/L)	Toluene (mg/L)	Ethyl- Benzene (mg/L)	p-Xylene (mg/L)	m-Xylene (mg/L)	o-Xylene (mg/L)	Total BTEX (mg/L)
0% (PS-6)	0.0	65.5	33.1	3.9	3.9	10.2	6.2	122.8
10% Eth	6707.8	65.5	31.3	3.9	3.9	9.9	6.1	120.6
5% Meth 10% Meth 15% Meth 50% Meth 85% Meth	4111.1 8001.5 11291.3 43041.3 61500.2	63.4 67.0 64.9 60.6 55.2	33.5 33.0 32.4 31.6 35.4	4.0 4.1 3.9 4.0 4.7	4.0 4.1 3.9 3.9 4.7	10.5 10.5 10.1 9.9 11.7	6.3 6.5 6.2 6.2 7.4	121.7 125.2 121.5 116.2 119.0
5% MTBE 10% MTBE 15% MTBE		60.1 60.5 57.2	31.7 30.5 28.7	3.8 3.7 3.5	3.8 3.7 3.5	9.9 9.6 9.0	6.0 5.9 5.5	115.4 114.0 107.4
10% TAME	1259.0	59.0	27.4	3.4	3.4	8.6	5.3	107.2
10% IPE	1374.6	56.1	27.8	3.5	3.5	9.0	5.6	105.6

(Eth = Ethanol; Meth = Methanol; TAME = Tertiary-amyl-methyl-ether; IPE = Isopropyl ether)

#### COSOLUBILITY EFFECTS OF HIGH METHANOL CONTENTS

Additional experiments were carried out to study the effect of high methanol concentrations on the aqueous solubility of BTEX from gasoline. These high methanol concentrations were achieved by contacting concentrated aqueous methanol with oxygenate-free gasoline.

Since the aqueous solubility of BTEX depends only on the proportions of gasoline, water, and oxygenate (methanol) brought into contact, contacting oxygenate-free gasoline with concentrated aqueous methanol at a specified aqueous methanol:gasoline ratio is entirely equivalent to contacting oxygenate gasoline with water at a different (lower) water:fuel ratio. For example, contacting oxygenate-free gasoline with 75% (v/v) aqueous methanol at an

Not for Resale

Opyright American Petroleum Institute Provided by IHS under license with API No reproduction or networking permitted without license from IHS .

1-1-1-0

API PUBL\*4531 91 🔳 0732290 0101430 9 💻

aqueous methanol: gasoline ratio of 10:1 (v/v) is entirely equivalent to contacting an oxygenate gasoline of 88.2% (v/v) methanol content with water at a water:fuel ratio of 0.29:1 (v/v).

Three experiments were conducted. Two of the experiments examined the effect of methanol on the aqueous solubility of BTEX from gasoline, and one examined the effect of methanol on the aqueous solubility of benzene from an immiscible benzene phase. The desired aqueous methanol concentrations were created by mixing methanol and water prior to addition of the gasoline phase. The three experiments examined:

- 1. initial aqueous methanol content = 0 - 90% (v/v) initial aqueous methanol:gasoline ratio = 10:1 (v/v),
- 2. initial aqueous methanol content = 0 - 90% (v/v) initial aqueous methanol:benzene ratio = 10:1 and 1:1 (v/v), and
- 3. initial aqueous methanol content = 50% (v/v) initial aqueous methanol: gasoline ratio = 1:1 to 1000:1 (v/v).

The results of these experiments are summarized in Tables 2-3, 2-4, and 2-5.

Table 2-3. Average aqueous BTEX concentrations with varying methanol content of the aqueous phase (v/v) at equilibrium. Initial aqueous methanol:gasoline phase ratio 10:1 (v/v).

Initial Aqueous Methanol Content (% v/v)	Equilibrium Aqueous Methanol Content (% v/v)	Benzene (mg/L.)	Toluene (mg/L)	Ethyl- Benzene (mg/L)	p-Xylene (mg/L)	m-Xylene (mg/L)	o-Xylene (mg/L)	Total BTEX (mg/L)
0	0.00	50.3	39.7	5.4	5.1	12.7	7.0	120.2
2	0.63	52.3	41.7	5.9	5.4	13.7	7.9	126.9
5	4.20	54.2	44.2	6.2	5.9	14.9	8.3	133.6
10	8.24	56.7	49.7	7.1	6.5	16.8	9.6	146.5
20	17.04	63.0	58.8	9.1	8.5	21.7	13.0	174.2
50	43.60	216.8	306.5	68.6	67.9	168.3	105.3	933.4
75	62.82	661.4	1758.8	662.2	670.4	1670.7	907.5	6331.0
90*	70.60	1031.2	3371.8	1658.3	1739.0	4430.7	2221.8	14452.8

\*NOTE: Only a single phase present at equilibrium.

Not for Resale

Copyright American Petroleum Institute

#### API PUBL\*4531 91 🛲 0732290 0101431 0 🛲

Table 2-3 illustrates that, for an aqueous methanol:gasoline ratio of 10:1, aqueous BTEX concentrations increase dramatically when the aqueous methanol content at equilibrium exceeds about 20% (v/v). A similar increase in aqueous benzene solubility from pure benzene is observed in Table 2-4. Complete dissolution of the benzene phase was noted for initial aqueous methanol contents greater than 75% (v/v). Table 2-5 illustrates the dependence of the equilibrium aqueous BTEX concentrations on the aqueous methanol:gasoline ratio. The results in Table 2-5 can be compared with Table 2-1 to observe the effect of adding methanol to the aqueous phase. For volume ratios of less than 100:1, the aqueous BTEX concentrations are greater for the case with 50% initial methanol content (v/v). For volume ratios greater than 100:1, the aqueous BTEX concentrations are slightly lower for the 50% methanol case. This effect is due to the depletion of the limited amount of BTEX in the gasoline phase at high volume ratios.

Table 2-4. Average aqueous benzene concentration with varying methanol content of the aqueous phase at equilibration. Initial aqueous methanol:benzene ratio = 10:1 (v/v).

Initial Aqueous Methanol Content (% v/v)	Equilibriun Aqueous Methanol Content (% v/v)	n Benzene (mg/L)
~		4050.0
0	0.00	1659.8
2	1.67	1701.7
5	4.22	1703.9
10	8.54	2038.3
20	17.46	2213.4
50	43.50	10259
75	59.04	79470*
90	70.11	78063*

\*NOTE: All benzene dissolved

2-9

Not for Resale

Copyright American Petroleum Institute

rided by IHS under license with API eproduction or networking permitted without license from IHS

Table 2-5. Effect of initial aqueous methanol:gasoline ratio on aqueous BTEX concentrations. Initial aqueous methanol consisted of 1:1 water:methanol mixture (v/v).

Aqueous Methanol: Gasoline Ratio (v/v)	Benzene (mg/L)	Toluene (mg/L)	Ethyl- Benzene (mg/L)	p-Xylene (mg/L)	m-Xylene (mg/L)	o-Xylene (mg/L)	Total BTEX (mg/L)
1:1	263.1	217.6	40.1	40.4	98.7	59.2	719.1
10:1	273.2	258.4	50.5	50.6	124.9	74.8	832.3
100:1	60.3	104.1	32.8	33.8	84.0	45.8	360.8
1000:1	7.5	13.4	4.8	5.0	12.5	6.4	49.6

### VOLUME PROPORTIONS OF BTEX

Five samples of PS-6 gasoline were analyzed using gas chromatography/mass spectrometry (GC/MS) techniques to determine the relative volume proportions of each BTEX component in the gasoline. The results of this determination are presented in Table 2-6. These values are used in subsequent sections to calculate aqueous BTEX concentrations for aqueous solutions in equilibrium with gasoline.

API PUBL\*4531 91 🔳 0732290 0101433 4 🛾

Run #	Benzene %	Toluene %	Ethyl- Benzene %	p-Xylene %	m-Xylene %	o-Xylene %	Total BTEX %
1	2.117	3.740	1.580	2.030	4.222	1.970	15.659
2	1.905	3.301	1.235	1.826	3.940	1.969	14.176
3	2.141	3.691	1.503	1.899	4.169	2.071	15.474
4	2.087	3.437	1.763	1.614	3.935	2.185	15.021
5	2.159	3.425	1.768	1.674	4.094	2.243	15.363
Average	2.082	3.519	1.570	1.809	4.072	2.088	15.139
Rel. Std. Dev.	5.06%	5.23%	14.52%	9.83%	3.5%	6.31%	4.04%

Table 2-6. BTEX composition of PS-6 gasoline (volume percent).

#### NOTE:

- 1. The BTEX volume percent measurements for runs 1, 2, and 3 were made by vapor injection and selected ion monitoring on a Hewlett-Packard GC/MS. The injection comprised 100  $\mu$ l of vapor from the equilibration of 3  $\mu$ L of gasoline in a 1 L bottle (external standard technique).
- 2. Runs 4 and 5 were performed by split solvent injection of gasoline diluted in hexane with an MFT internal standard onto a GC with an FID detector to confirm the results of the vapor analyses.

Not for Resale

Copyright American Petroleum Institute Provided by IHS under license with API No reproduction or networking permitted without license from IHS

### Section 3

### PREDICTING AQUEOUS CONCENTRATIONS OF BTEX FROM PS-6 GASOLINE

The following sections describe the parameters and relationships that describe the aqueous solubility of BTEX compounds from a gasoline mixture. A simple equilibrium partitioning model to describe BTEX distributions is reviewed and applied. This approach is well-suited for considering cases where the gasoline:aqueous phase ratio is variable. The following sections present the partitioning theory and discuss the effects on BTEX solubility of changing the volumes of water and gasoline in equilibrium.

### PARTITIONING THEORY

The following section outlines the theory developed by Maijanen <u>et al.</u> (1984). The most significant assumptions are noted. For more detailed discussion of this theory refer to Maijenen <u>et al.</u> (1984) and Shiu <u>et al.</u> (1988).

A mass balance expression can be written to describe the equilibrium partitioning of each component (eg., benzene) in a two phase system, namely gasoline and water.

$$y_{g}^{b} * V_{g}^{i} * p^{b} = c_{g}^{b} * V_{g} + c_{w}^{b} * V_{w}$$

where:

 $y_{a}^{b}$  = the volume proportion of benzene in the gasoline,

 $V_{a}^{i_{a}^{*}}$  = the initial volume of the gasoline (m<sup>3</sup>),

 $p^{b^{g}}$  = the density of benzene (g/m<sup>3</sup>),

 $c_{a}^{b}$  = the equilibrium concentration of benzene in the gasoline phase (g/m<sup>3</sup>),

(3-1)

 $V_{n}^{*}$  = the volume of the gasoline phase at equilibrium (m<sup>3</sup>),

 $c_w^{b'}$  = the equilibrium concentration of benzene in the water phase (g/m<sup>3</sup>), and  $V_w$  = the volume of the water phase at equilibrium (m<sup>3</sup>).

The left hand side of Equation 3-1 represents the initial mass of benzene, and the right hand side expresses the partitioning of this mass between the gasoline and the water.

3-1

The distribution of benzene between the two phases can be described in terms of a gasoline-water partitioning coefficient, K<sup>b</sup><sub>aw</sub>, where:

$$K^{b}_{gw} = C^{b}_{g} / C^{b}_{w}$$
(3-2)

We will assume that Raoult's Law applies to the system, then:

$$C_{w}^{b} = X_{g}^{b} * S^{b}$$
 (3-3)

where:

 $x_{g}^{b}$  = the molar fraction of benzene in gasoline, and  $s_{g}^{b}$  = the solubility of pure benzene in water (g/m<sup>3</sup>).

The initial concentration of benzene in gasoline is:

$$c_{g}^{b} = y_{g}^{b} * p^{b}$$
(3-4)

If the amount of benzene dissolved in the aqueous phase is much smaller than the initial amount of benzene in the gasoline, we can assume that the change in benzene concentration in the gasoline phase is negligible. The gasoline-water partitioning coefficient  $(K^{b}_{gw})$  can then be expressed as:

$$K^{b}_{aw} = (y^{b}_{a} \cdot p^{b}) / (x^{b}_{a} \cdot s^{b})$$
 (3-5)

In a mixture such as gasoline, the molar fraction of the individual components  $(x_{o}^{b})$  is difficult to determine accurately. The assumption that the volume fraction  $(y_{o}^{b})$  is equivalent to the molar fraction  $(x_{g}^{b})$  was found to be invalid for predicting the aqueous benzene concentrations in equilibrium with gasoline, as discussed in Appendix A. Experimentally determined volume fractions of BTEX in PS-6 gasoline are presented in Table 2-6. The molar fractions of BTEX in PS-6 gasoline were approximated from a characterization of PS-6 gasoline reported by Brookman et al., 1985. The approximation method is described in Appendix A.

This expression for K<sup>b</sup><sub>ow</sub> (Equation 3-5) can be substituted into Equation 3-1 to obtain a value for the benzene concentration in the aqueous phase.

$$y_{g}^{b} * V_{g}^{i} * p^{b} = c_{g}^{b} * V_{g} + c_{w}^{b} * V_{w}$$
 (3-1)

Not for Resal

3-2

Copyright American Petroleum Institute ovided by IHS under license to reproduction or networking permitted without license from IHS API PUBL\*4531 91 🖿 0732290 0101436 T 🛾

$$y_{g}^{b} * V_{g}^{i} * p^{b} = K_{gw}^{b} * c_{w}^{b} * V_{g} + c_{w}^{b} * V_{w}$$
(3-6)  
$$c_{w}^{b} = (y_{g}^{b} * V_{g}^{i} * p^{b}) / (K_{gw}^{b} * V_{g} + V_{w})$$
(3-7)

By dividing by  $V_a$ ,  $c^b_w$  can also be expressed as:

or:

$$c_{w}^{b} = y_{g}^{b} \cdot (V_{g}^{i}/V_{g}) \cdot p^{b} / (K_{gw}^{b} + V_{w}^{i}/V_{g})$$
(3-8)

For the case of pure gasoline the relative volumes of the gasoline and water phases were not observed to change during equilibration, hence,  $V_g$  is equal to  $V_g^i$ . Significant changes in the volume of the gasoline phase upon equilibration with water are expected when the gasoline contains oxygenate compounds that will preferentially partition into the aqueous phase.

This treatment is useful because it permits calculation of the aqueous BTEX concentrations by considering both the phase volume ratio  $(V_w/V_g)$  and the partitioning between the gasoline and aqueous phase  $(K^b_{gw})$ . The results of the laboratory experiments are discussed in terms of these calculations. As will be seen in later sections, when the experimentally observed aqueous BTEX concentrations significantly exceed concentrations predicted using the equilibrium partitioning model, the discrepancy is attributable to the cosolvency effect.

#### EFFECT OF AQUEOUS: GASOLINE PHASE RATIO ON BTEX SOLUBILITY

The effect of changing aqueous:gasoline phase ratios on dissolved BTEX concentrations was evaluated using the theory and equations developed at the beginning of Section 3. Values for the parameters used in these calculations are summarized in Appendix C.

The calculated dissolved BTEX concentrations resulting from varying the aqueous:gasoline phase volume ratio are presented on Table 3-1. The interest in this exercise is to demonstrate that the calculations reproduce trends observed in the experimental data. For this reason, the calculated values presented on Table 3-1 are

3-3

Copyright American Petroleum Institute Provided by IHS under license with API No reproduction or networking permitted without license from API PUBL\*4531 91 📖 0732290 0101437 1 🛤

normalized to the average experimental value for  $V_w/V_g = 10$  (Table 1-1a). The normalized calculated trend is shown as the bold line in Figure 3-1. The rationale for this normalization is discussed in more detail in Section 4, and the relationship between normalized and unnormalized data is discussed in Appendix D.

Benzene (mg/L)	Toluene (mg/L)	Ethyl- benzene (mg/L)	p-Xylene (mg/L)	m-Xylene (mg/L)	o-Xylene (mg/L)
346.2	1348.7	5267.8	3476.5	5960.4	5360.9
61.42 61.41 61.25 59.70 58.87 58.07 56.53 55.06 53.67 52.35 51.09 47.66 38.93 25.13 15.79 2.06 0.21	31.53 31.53 31.51 31.30 31.19 31.07 30.85 30.62 30.40 30.19 29.98 29.36 27.46 23.00 18.11 3.75 0.42	3.71 3.71 3.70 3.70 3.69 3.69 3.69 3.69 3.68 3.67 3.67 3.67 3.66 3.64 3.57 3.39 3.12 1.28 0.19	3.80 3.80 3.79 3.78 3.78 3.77 3.76 3.77 3.76 3.75 3.74 3.73 3.69 3.59 3.32 2.95 0.98 0.13	9.40 9.40 9.39 9.38 9.37 9.35 9.34 9.32 9.31 9.29 9.25 9.10 8.67 8.05 3.51 0.53	5.81 5.81 5.81 5.80 5.79 5.79 5.79 5.78 5.77 5.76 5.75 5.74 5.70 5.60 5.32 4.90 2.03 0.30
0.02	0.04	0.02	0.01	0.06	0.03
	(mg/L) 346.2 61.42 61.41 61.25 59.70 58.87 58.07 56.53 55.06 53.67 52.35 51.09 47.66 38.93 25.13 15.79 2.06	(mg/L)(mg/L)346.21348.761.4231.5361.4131.5361.2531.5159.7031.3058.8731.1958.0731.0756.5330.8555.0630.6253.6730.4052.3530.1951.0929.9847.6629.3638.9327.4625.1323.0015.7918.112.063.750.210.42	Benzene (mg/L)Toluene (mg/L)benzene (mg/L)346.21348.75267.861.4231.533.7161.4131.533.7161.2531.513.7161.2531.513.7159.7031.303.7058.8731.193.7058.0731.073.6956.5330.853.6955.0630.623.6853.6730.403.6751.0929.983.6647.6629.363.6438.9327.463.5725.1323.003.3915.7918.113.122.063.751.280.210.420.19	Benzene (mg/L)Toluene (mg/L)benzene (mg/L)p-Xylene (mg/L)346.21348.75267.83476.561.4231.533.713.8061.4131.533.713.8061.2531.513.713.8061.2531.513.713.8059.7031.303.703.7958.8731.193.703.7858.0731.073.693.7856.5330.853.693.7755.0630.623.683.7652.3530.193.673.7451.0929.983.663.7347.6629.363.643.6938.9327.463.573.5925.1323.003.393.3215.7918.113.122.952.063.751.280.980.210.420.190.13	Benzene (mg/L)Toluene (mg/L)benzene (mg/L)p-Xylene (mg/L)m-Xylene (mg/L) $346.2$ $1348.7$ $5267.8$ $3476.5$ $5960.4$ $61.42$ $31.53$ $3.71$ $3.80$ $9.40$ $61.41$ $31.53$ $3.71$ $3.80$ $9.40$ $61.25$ $31.51$ $3.71$ $3.80$ $9.40$ $59.70$ $31.30$ $3.70$ $3.79$ $9.39$ $58.87$ $31.19$ $3.70$ $3.78$ $9.38$ $58.07$ $31.07$ $3.69$ $3.78$ $9.37$ $56.53$ $30.85$ $3.69$ $3.77$ $9.35$ $55.06$ $30.62$ $3.68$ $3.76$ $9.34$ $53.67$ $30.40$ $3.67$ $3.74$ $9.31$ $51.09$ $29.98$ $3.66$ $3.73$ $9.29$ $47.66$ $29.36$ $3.64$ $3.69$ $9.25$ $38.93$ $27.46$ $3.57$ $3.59$ $9.10$ $25.13$ $23.00$ $3.39$ $3.32$ $8.67$ $15.79$ $18.11$ $3.12$ $2.95$ $8.05$ $2.06$ $3.75$ $1.28$ $0.98$ $3.51$ $0.21$ $0.42$ $0.19$ $0.13$ $0.53$

 Table 3-1.
 Calculated dissolved BTEX concentrations for varying aqueous:gasoline phase ratios.

\*NOTE:

 $V_w/V_g$  = aqueous:gasoline phase volume ratio.  $K_{gw}$  calculated from Equation 3-5.

3-4

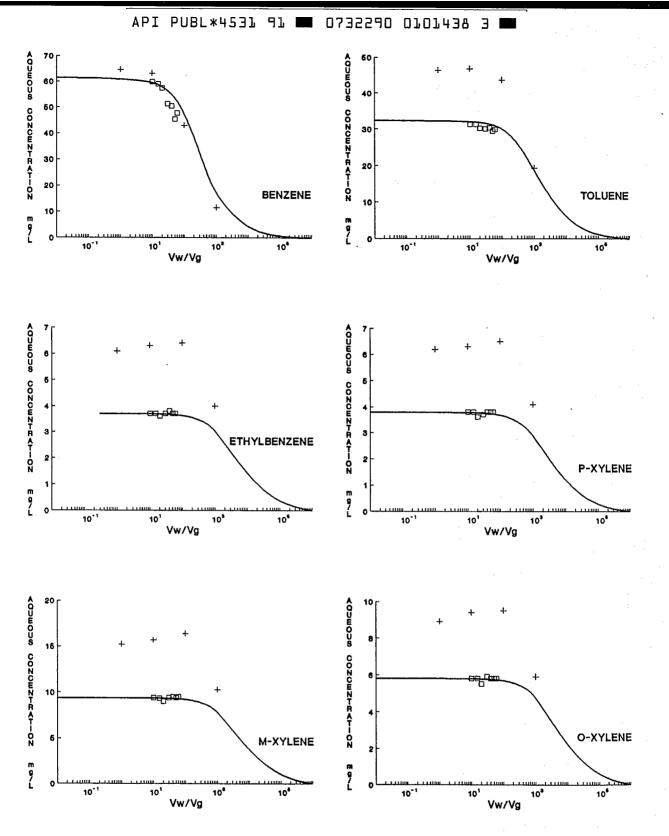


Figure 3-1. Effect of varying aqueous:gasoline phase ratio  $(V_w/V_g)$  on aqueous BTEX concentrations. Curve represents normalized calculated trend, squares represent experimental data for primary date, and crosses represent experimental data for secondary date.

Not for Resale

#### API PUBL\*4531 91 📰 0732290 0101439 5 🎟

Note that the experimental data from different dates (shown as crosses in Figures 3-1) follow a parallel trend with different (higher) initial value. These data were not considered in the normalization procedure, although a second normalized curve could be calculated to fit the trend of these data. The differences between these two data sets suggest that the composition of the gasoline had changed during storage, possibly by evaporation of the more volatile constituents. This would result in increased volume fractions of the less volatile BTEX components (toluene, ethylbenzene and xylenes), and hence higher aqueous TEX concentrations. Similarly, the composition of the gasoline may have varied between the determination of the BTEX volume fractions (Table 2-6) and the other solubility experiments.

Figure 3-1 demonstrates that the aqueous BTEX concentrations are relatively constant for aqueous:gasoline phase ratios of less than approximately 20:1 (v/v). At greater dilutions the observed aqueous BTEX concentrations diminish as the BTEX pool in the gasoline phase is depleted. The partitioning theory adequately reproduces the effects of this depletion on the aqueous BTEX concentrations. An aqueous:gasoline phase ratio of 10:1 (v/v) was used in subsequent experiments investigating the aqueous solubility of BTEX from oxygenate-gasoline mixtures.

Not for Resal

Copyright American Petroleum Institute ovided by IHS under license

with AP No reproduction or networking permitted without license from IHS

#### Section 4

# PREDICTING AQUEOUS BTEX CONCENTRATIONS FROM GASOLINE CONTAINING OXYGENATE ADDITIVES

The possibility of enhanced solubility of BTEX due to the presence of oxygenated hydrocarbons in gasoline is a concern in potential contamination situations. Most oxygenates have high solubilities and some are miscible with water. Oxygenates that partition preferentially into the aqueous phase will be termed hydrophilic, while oxygenates that partition preferentially into the organic phase will be termed hydrophobic.

In equilibrium experiments the final volumes, densities, and molecular compositions of the gasoline mixtures may change significantly depending on whether the oxygenate partitions towards the aqueous or organic phase. A simple equilibrium experiment was performed in a calibrated container to evaluate the partitioning of methanol between gasoline and water. A 9 mL volume of a 15% PS-6 gasoline and 85% methanol mixture (v/v, 1.45 mL gasoline; 7.65 mL methanol) was added to 8 mL of water. After equilibrium the volume of the aqueous phase was 15.8 mL, while the gasoline phase was reduced to 1.2 mL. This demonstrates that methanol partitions preferentially towards the aqueous phase. Methanol is slightly more dense than the pure gasoline mixture (Appendix C). Hence, the gasoline will be slightly less dense at equilibrium. The molar and volume fractions of BTEX will increase due to the partitioning of the methanol but should approximate the values for pure gasoline.

The lower aqueous solubility and higher hydrophobicity of MTBE (Appendix C) suggest that MTBE will partition preferentially into the organic phase.

The aqueous concentrations of BTEX for various oxygenate:gasoline ratios at a constant water:gasoline ratio of 10:1 were calculated for a hydrophilic oxygenate

4-1

Not for Resa

API PUBL\*4531 91 🛲 0732290 0101441 3 📟

(methanol) using theories developed in Section 3. A similar calculation was performed for a hydrophobic oxygenate (MTBE). For each case, these theoretical calculations were compared against data obtained in experiments described in Section 2. In addition, the theory for calculation of aqueous BTEX concentrations under the conditions where cosolvency is significant was further developed and the results of these theoretical calculations were compared with experimental data from Section 2. Aqueous BTEX concentrations calculated using the theory described in this section were used as input into a groundwater flow model to produce dissolved benzene and methanol plumes that would simulate different spill conditions. Variables in this modelling exercise were the initial methanol content of the gasoline and the relative ratios of gasoline and water in equilibrium.

# EFFECT OF A HYDROPHILIC OXYGENATE ON THE AQUEOUS CONCENTRATIONS OF BTEX

For the purposes of this calculation it is assumed that the oxygenate is completely partitioned into the aqueous phase at equilibrium. The value of  $K^{b}_{gw}$  at equilibrium is then assumed to be equivalent to the value for pure gasoline. The ratio  $V^{i}_{g}/V_{g}$  will increase as the concentration of oxygenate is increased.

The calculated aqueous BTEX concentrations for gasolines with varying methanol content are presented in Table 4-1 for an initial water:gasoline ratio of 10:1 (v/v). These calculated concentrations have been normalized to the experimentally determined BTEX concentrations at zero methanol content, from Table 2-2.

The effects of this normalization are illustrated in Figure 4-1. On this diagram, the symbols represent the experimentally determined aqueous benzene concentrations, the lower line represents the trend calculated using data from Appendix C, and the upper, bold line represents the calculated trend normalized to the zero oxygenate content. In general, the calculated values (lower line on Figure 4-1) underestimate the experimental values, however, similar trends are apparent. The discrepancy is

4-2

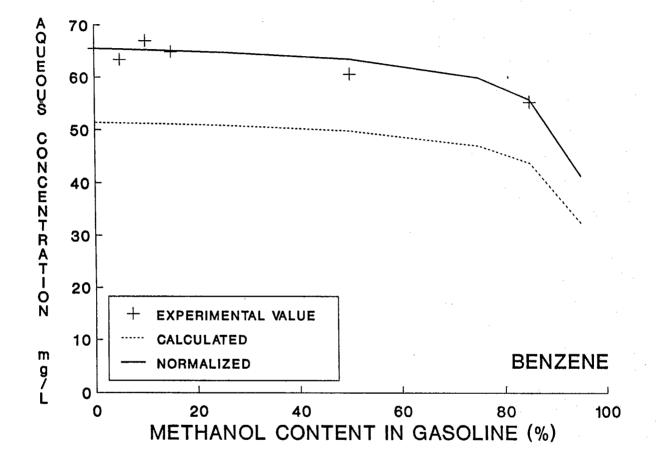


Figure 4-1. Effect of methanol content on aqueous benzene concentration. Calculated trends normalized to experimentally determined BTEX concentrations at zero methanol content (Table 2-2). Initial water:gasoline ratio is 10:1 (v/v).

right American Petroleum Institute / IHS under licer

roduction or networking permittee

with AP

Table 4-1.	Calculated aqueous methanol and BTEX concentrations for gasoline with
	varying methanol content. Initial water:gasoline volume ratio = 10:1.

(% v/v) (% v/v) (mg/L) (mg/L) (mg/L) (mg/L) (mg/L) (mg/	lene L)
0.0 0.00 65.50 33.10 3.90 3.90 10.20 6.20	)
5.0 0.50 65.39 33.09 3.90 3.90 10.20 6.20	)
10.0 0.99 65.28 33.07 3.90 3.90 10.20 6.20	)
15.0 1.48 65.14 33.05 3.90 3.90 10.20 6.20	)
25.0 2.44 64.83 33.01 3.90 3.90 10.19 6.20	)
50.0 4.76 63.54 32.83 3.89 3.89 10.18 6.19	)
75.0 6.98 59.95 32.32 3.88 3.86 10.14 6.16	;
85.0 7.83 55.74 31.65 3.85 3.83 10.09 6.13	J
95.0 8.68 41.28 28.69 3.75 3.68 9.86 5.97	)

relatively small and probably reflects uncertainties in the determinations of the volume composition or the molar composition estimate, uncertainties in the temperaturedependent aqueous solubilities, or the assumption that Raoult's Law is applicable. For example, increasing the molar fraction of benzene in the initial gasoline by 28% yields a calculated curve that fits the experimental data fairly well.

The calculation is based upon the assumption that all of the oxygenate partitions into the aqueous phase. The aqueous methanol concentrations from Table 2-2 show that approximately 99% of the methanol partitions towards the aqueous phase. For an initial water:gasoline ratio of 10:1 (v/v), the normalized, calculated relationship between aqueous BTEX concentration and initial methanol content of the gasoline (% v/v) is illustrated in Figure 4-2. For benzene, the aqueous concentrations are observed to be roughly constant for methanol contents less than 50% (v/v). The aqueous benzene concentrations are lower for methanol contents greater than 50% (v/v) due to depletion of the available benzene in the gasoline phase. The aqueous concentrations of other BTEX compounds remain relatively constant for methanol contents up to 90% (v/v). The averaged experimental data are generally well represented by the

4-4

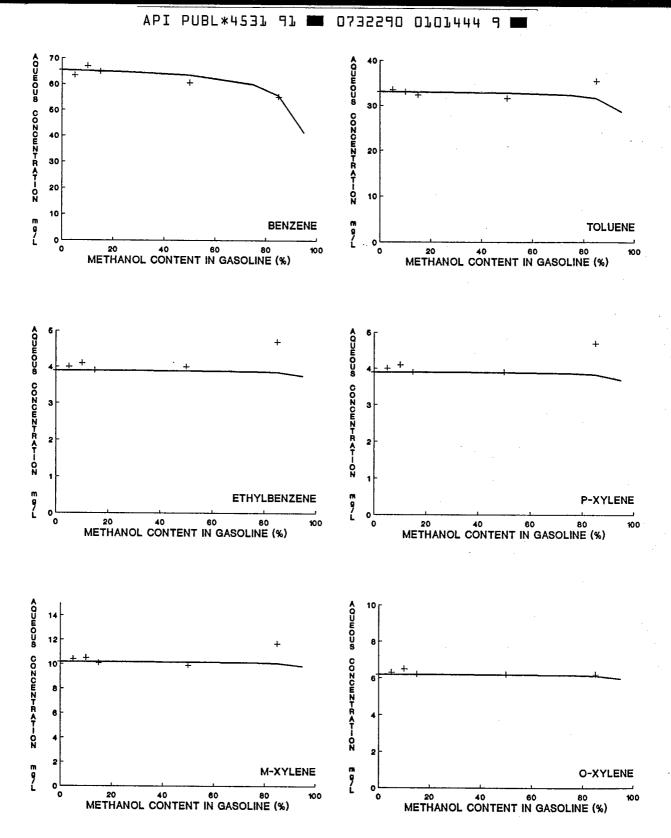


Figure 4-2. Effect of initial methanol content in gasoline on aqueous BTEX concentrations. Initial water:gasoline ratio is 10:1 (v/v). Curve represents calculated normalized trend; crosses represent experimental data.

4-5

Not for Resale

#### API PUBL\*4531 91 🖬 0732290 0101445 0 🖬

calculated trends. This suggests that the potential for enhanced BTEX solubility due to the presence of methanol in the gasoline is minimal for the situation that produces low aqueous methanol contents.

# EFFECT OF A HYDROPHOBIC OXYGENATE ON THE AQUEOUS CONCENTRATIONS OF BTEX

For the purpose of this calculation it is assumed that the oxygenate remains within the gasoline phase at equilibrium. As all of the oxygenate remains within the gasoline phase, the value of the equilibrium constant K<sup>b</sup><sub>ow</sub> remains constant as the oxygenate content of the gasoline is changed.

The theory of Section 3 was applied to calculate aqueous BTEX concentrations resulting from contacting water and gasolines with varying MTBE content. The results of these calculations are presented in Table 4-2. These calculated values were normalized to the experimental values for zero MTBE content. The calculated relationships between aqueous BTEX concentration and MTBE content of the gasoline (percent v/v) from Table 4-2 and the experimental data from Table 2-2 are shown on Figure 4-3.

MTBE in Gasoline (% v/v)	Benzene (mg/L)	Toluene (mg/L)	Ethyl- benzene (mg/L)	p-Xylene (mg/L)	m-Xylene (mg/L)	o-Xylene (mg/L)
0.00	65.50	33.10	3.90	3.90	10.20	6.20
5.00	62.93	31.98	3.77	3.68	9.91	6.03
10.00	60.36	30.85	3.64	3.45	9.61	5.86
15.00	57.79	29.73	3.51	3.23	9.32	5.69
25.00	52.66	27.49	3.26	2.78	8.73	5.34
50.00	39.82	21.87	2.61	1.67	7.25	4.49
75.00	26.98	16.26	1.97	0.55	5.78	3.63
85.00	21.84	14.02	1.71	0.10	5.19	3.29
95.00	16.70	11.77	1.45	-0.34	4.60	2.95

Table 4-2. Calculated aqueous BTEX concentrations for gasoline with varying MTBE content. Initial water: gasoline ratio = 10:1 (v/v).

4-6

Not for Resal

Copyright American Petroleum Institute Copyright American Petroleum Institute Provided by IHS under license with API No reproduction or networking permitted without license from IHS

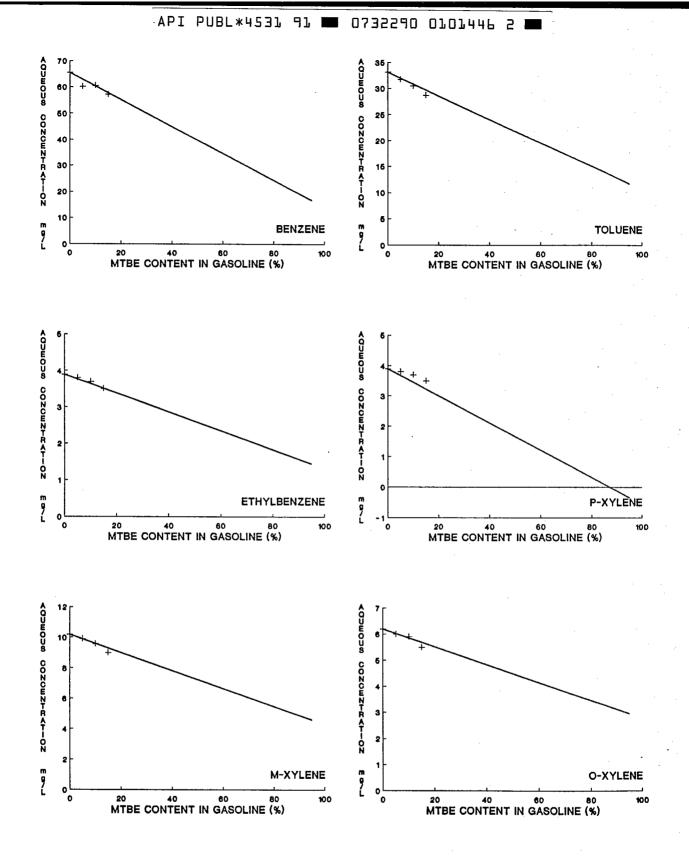


Figure 4-3. Effect of MTBE content on aqueous BTEX concentrations. Initial water:gasoline ratio = 10:1 (v/v). Curve represents calculated and normalized trend; crosses represent experimental data.

4-7

Copyright American Petroleum Institute Provided by IHS under license with API No reproduction or networking permitted without license from IHS

The experimental data are generally observed to follow a trend similar to that for the normalized values. There does not appear to be any enhanced solubility of BTEX due to the presence of MTBE in the gasoline. The calculation also assumed that all of the oxygenate remained within the gasoline phase. The experimental results suggest that approximately 46% (v/v) of the available MTBE partitioned into the aqueous phase.

## ENHANCED SOLUBILITY OF BTEX BY HYDROPHILIC SOLVENTS

Our research demonstrated that high methanol contents in gasoline would not produce unexpectedly high aqueous BTEX concentrations for water: gasoline ratio of 10:1. Under these conditions the maximum aqueous methanol concentration is on the order of 8% (v/v) (for M-85). It is conceivable that situations might arise where larger volumes of gasoline with high methanol content (M-85) may come into contact with smaller volumes of water. This could result in aqueous methanol contents in excess of 50% (v/v). The following sections investigate the effects of such high aqueous methanol contents on the solubility of BTEX components from gasoline. The theory that describes the effects of high aqueous methanol content is developed and comparisons with experimental data for benzene-methanol-water and gasoline-methanol-water systems are presented. The benzene-methanol-water system was considered separately to demonstrate that the theory is applicable for cosolvency of a component from a pure phase. The effects of changing water: gasoline ratios on the aqueous BTEX concentrations for high aqueous methanol contents were further investigated and the results are summarized at the end of this section.

## Cosolvency Theory

In aqueous solutions of a completely water-miscible cosolvent the solubility of hydrophobic organic compounds is believed to increase exponentially with increasing cosolvent volume fraction (Pinal <u>et al.</u>, 1989; Rao, 1989; Banerjee, 1989; and Banerjee and Yalkowski, 1988). This relationship is expressed as:

4-8

 $\log S_{m} = \log S_{w} + \beta * f_{c}$ 

where:

 $S_m$  = solubility in water-cosolvent mixture

 $S_w =$  solubility in water

 $f_c$  = volume fraction of cosolvent in the aqueous phase

 $\beta$  = a measure of the relative ability of the cosolvent to solubilize hydrophobic organic compounds (cosolvency power) as expressed by:

(4-1)

(4-3)

 $\beta = \log \left( S_c / S_w \right) \tag{4-2}$ 

where:

 $S_c =$  solubility in pure cosolvent.

The parameter  $\beta$  is also a measure of the hydrophobicity of the solute (Rao, 1989) as expressed by:

$$\beta = a \log (K_{ow}) + b$$

where:

 $K_{ow}$  = octanol-water partitioning coefficient, and

a, b = constants applying to a group of compounds (for example, BTEX).

The following expression is obtained by substituting the expression for  $\beta$  from Equation 4-2 into 4-1:

$$\log S_{m} = f_{c} \log S_{c} + (1 - f_{c}) \log S_{w}$$
(4-4)

It is assumed that the total solubility is simply the sum of the solubilities in the individual solvent components.

This assumption is not valid for the case where the cosolvent is present in infinite dilution. In this case, the individual cosolvent molecules will be fully hydrated and should possess different properties than the bulk cosolvent (Banerjee, 1989; Banerjee and Yalkowski, 1988). In dilute solutions the solute is believed to contact only one hydrated cosolvent molecule at a time. Therefore, the solubility of a hydrophobic compound should be a linear rather than logarithmic function of the cosolvent fraction (Banerjee, 1989).

API PUBL\*4531 91 🔳 0732290 0101449 8

For example, for cosolvent contents less than 20% by volume, Banerjee and Yalkowski (1988) observed the linear relationship:

$$S_{m} = f_{c} * V_{H} * S_{c}^{i} + (1 - f_{c} * V_{H}) * S_{w}$$
(4-5)

where:

 $V_{H}$  = ratio of the hydration shell volume to cosolvent volume, and  $S_{c}^{H}$  = solubility within the hydration shell of the cosolvent.

For toluene solubility in methanol-water mixtures with less than 20% methanol Banerjee and Yalkowski (1988) estimated  $V_{H} = 6.7$  and  $S_{c}^{i} = 1.4 * S_{w}$  from experimental results.

With cosolvent contents greater than 20% by volume, the conventional exponential behavior was observed. The breakpoint appears to be the region where the hydration shells of the cosolvent molecules begin to interact (Banerjee, 1989).

BTEX are miscible with methanol. If a pure BTEX phase were added to a solution with very high aqueous methanol contents, the final system would consist of a single phase and no separate BTEX phase would be present at equilibrium. In our experiments with gasoline, water, and methanol, a separate gasoline phase was always in equilibrium with the aqueous phase. The aqueous concentrations of BTEX are determined by partitioning of the solute between the two phases. This partitioning is controlled by the hydrophobicity of the solute as expressed by Equation 4-3.

Since the log-linear relationship starts at the breakpoint  $(f'_{oc}, S_m(f'_{oc}))$ , rather than at the point of water solubility  $(0,S_w)$ , Equation 4-1 should be modified to:

$$\log S_{m} = \log S_{m}(f_{c}) + \beta (f_{c} - f_{c})$$

$$(4-6)$$

where:

Provided by IHS under license with API No reproduction or networking permitted without license from IHS

Copyright American Petroleum Institute

 $f'_{c}$  = the methanol content at the breakpoint.

If no experimental values are available,  $f'_c$  can be estimated to be 0.25, and  $S_m$  ( $f'_c$ ) can be calculated by Equation 4-5.

## Effect of Methanol on Benzene Solubility

The experimentally determined aqueous benzene concentrations for aqueous phases with various methanol contents in equilibrium with pure benzene (Table 2-4) are presented graphically in Figures 4-4 and 4-5. Figure 4-4 presents the results for low aqueous methanol contents on a linear scale, while Figure 4-4 shows the entire range on a logarithmic scale. Essentially all of the benzene was dissolved into the aqueous phase for equilibrium methanol contents greater than approximately 55% (v/v) at an equilibrium aqueous methanol:benzene phase volume ratio  $V_w/V_b$  of 10. The experiments were repeated with  $V_w/V_b = 1$  and the results are included in Figure 4-4. Examination of Figure 4-4 suggests that a breakpoint between linear and logarithmic behavior exists at an aqueous methanol content between 25% and 30% (v/v).

Aqueous concentrations of benzene for low methanol contents were calculated using Equations 4-5, 3-5, and 3-8. The values of  $V_H$  and  $S_c^{i}/S_w$  estimated by Banerjee and Yalkowski (1988) were used in solving (4-5). The results of this calculation are presented in Table 4-3 and the trends are plotted in Figure 4-4 for comparison with the experimental results.

A relatively good fit was observed between the calculated and experimental results shown in Figure 4-4 for aqueous methanol contents less than 25% (v/v). This indicates that the linear model adequately describes the partitioning of BTEX when sufficient methanol is present to cause enhanced cosolvency of BTEX.

The experimental results presented in Figure 4-5 suggest that a log-linear relationship exists between benzene concentration and methanol content for methanol contents greater than 25 to 30% (v/v). Aqueous benzene concentrations were calculated for methanol contents greater than 30% (v/v) using Equations 4-6, 4-3, 3-5, and 3-8.

4-11

 Table 4-3.
 Calculated aqueous benzene concentration in water-methanol mixtures contacting pure benzene.

a) Low Methanol Content

f <sub>c</sub>	V <sub>w</sub> /V <sub>b</sub> = 10 Benzene (mg/L)	V <sub>w</sub> /V <sub>b</sub> = 1 Benzene (mg/L)
0	1744.66	1776.40
0.1	2200.51	2251.26
0.2	2651.57	2725.60
0.25	2875.32	2962.58
0.3	3097.90	3199.43

 $V_w/V_b$  = aqueous methanol:benzene phase volume ratio

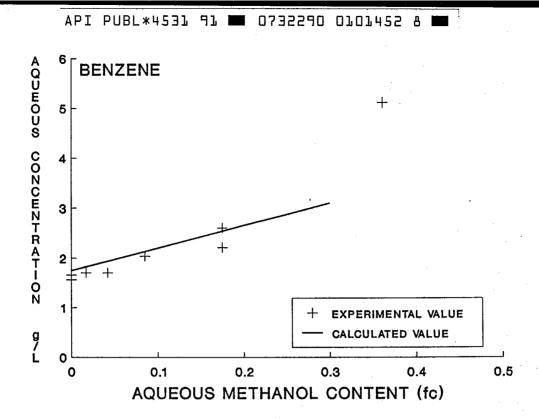
b) High Methanol Content ( $f'_c = 0.25$ )

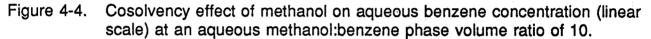
f <sub>c</sub>	V <sub>w</sub> /V <sub>b</sub> = 10 Benzene (mg/L)	V <sub>w</sub> /V <sub>b</sub> = 1 Benzene (mg/L)
0.3	3789.1	3942.1
0.35	4975.7	5242.9
0.4	6505.2	6969.6
0.45	8456.8	9258.8
0.5	10915.3	12289.3
0.55	13962.9	16293.2
0.6	17666.1	21569.0
0.65	22058.2	28496.8
0.7	27120.4	37552.2
0.75	32766.0	49318.2
0.8	38835.4	64488.1
0.85	45108.6	83852.4
0.9	51334.3	108258.2
0.95	57268.3	138529.3

 $V_w/V_b$  = aqueous methanol:benzene phase volume ratio

4-12

Not for Resale





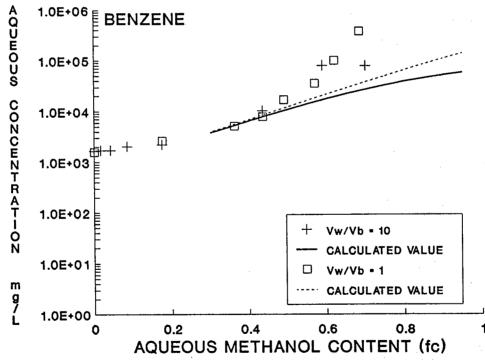


Figure 4-5. Cosolvency effect of methanol on aqueous benzene concentration (logarithmic scale) at aqueous methanol:benzene phase volume ratios of 10 and 1.

4-13

Not for Resale

#### API PUBL\*4531 91 🔳 0732290 0101453 T 📟

Values for a and b in Equation 4-3 were derived and the breakpoint ( $f_c$ ) was considered to be 25% (v/v). The results of this calculation are presented in Table 4-3 and illustrated in Figure 4-2. The calculated benzene concentrations agree with the experimental values for equilibrium aqueous methanol contents up to 55% (v/v). At higher methanol contents the experimental values are higher than the calculated values. The trend of the calculated curve in Figure 4-5 for  $V_w/V_b = 10$  diverges from the log linear trend at higher methanol contents due to complete dissolution of the benzene phase.

The above discussion demonstrates that the partitioning model and the cosolvency theory can reproduce the experimentally determined aqueous benzene concentrations in equilibrium for a benzene-methanol-water system. The theory will now be applied to the more complex gasoline-methanol-water system.

#### Effect of Methanol on BTEX Solubility From Gasoline

The experimentally determined aqueous BTEX concentrations for aqueous phases with various methanol contents in equilibrium with gasoline (Table 2-3) are plotted in Figures 4-6 and 4-7. Figure 4-6 presents the results for low methanol contents on a linear scale, while Figure 4-7 displays the entire range of methanol contents on a logarithmic scale. Breakpoints are observed at aqueous methanol contents between 20 and 30% (v/v). The linear relationship is valid at methanol contents below 20% (v/v), while the log-linear relationship is better above 30% (v/v).

The relative increase in solubility with methanol content ( $\beta$ ) for aqueous methanol contents greater than 30% (v/v) increased corresponding to the hydrophobicity of the solute. This suggests that the cosolvency effect is greater for the xylenes than for benzene. A linear relationship between  $\beta$  and log(K<sub>ow</sub>) is observed in Figure 4-8, which demonstrates the applicability of Equation 4-3. The values of a and b, as derived from Figure 4-8, are 2.57 and -3.01, respectively.

4-14

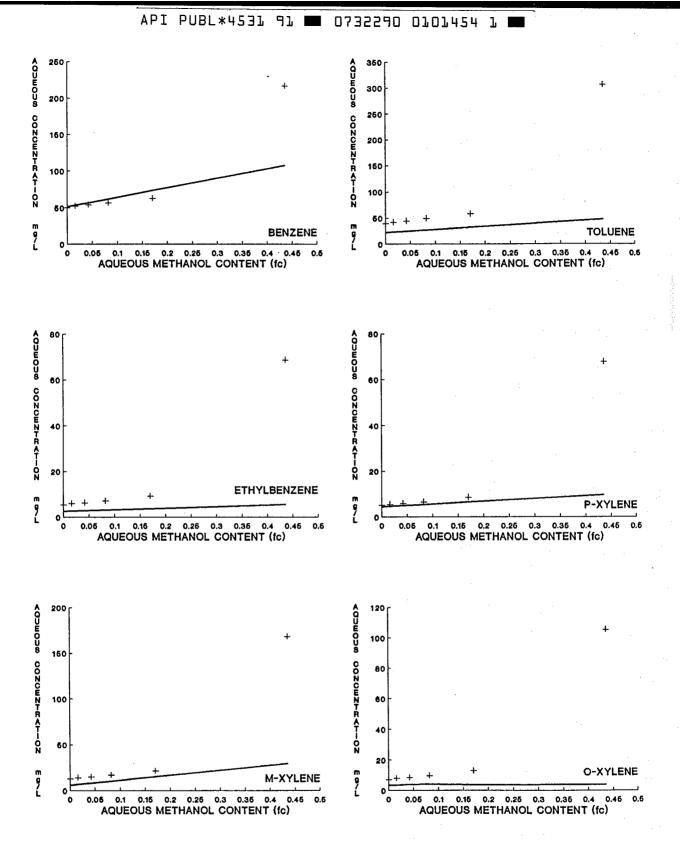


Figure 4-6. Cosolvency effect of methanol on aqueous BTEX concentrations (linear scale). Line represents calculated linear trend from Equation 4-5; crosses represent experimental data.

#### 4-15

Copyright American Petroleum Institute Provided by IHS under license with API No reproduction or networking permitted without license from IHS

API PUBL\*4531 91 🔳 0732290 0101455 3 🔳

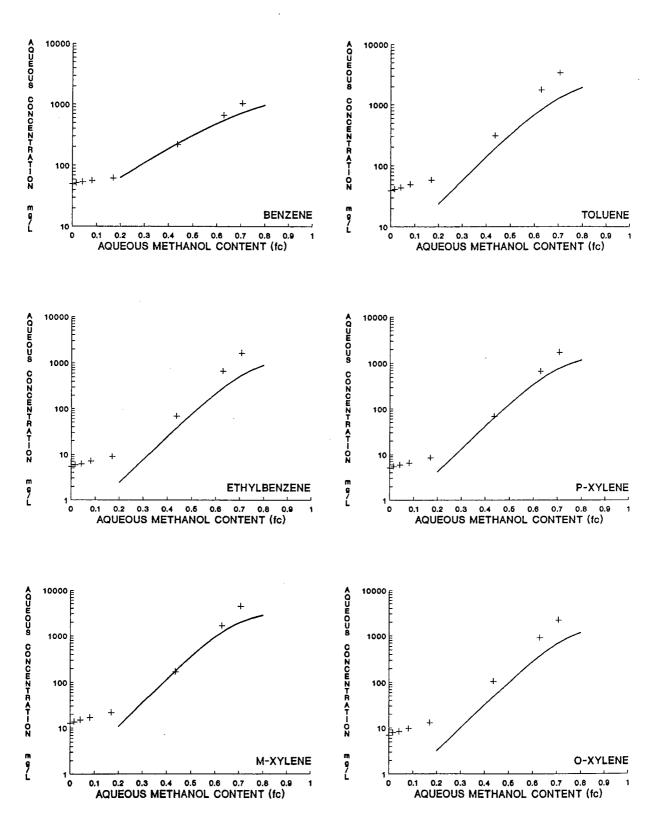


Figure 4-7. Cosolvency effect of methanol on aqueous BTEX concentrations (logarithmic scale). Curve represents calculated log-linear trend from Equation 4-6; crosses represent experimental data.

API PUBL\*4531 91 🔳 0732290 0101456 5 🛛

Aqueous concentrations of BTEX for aqueous methanol contents less than 25% (v/v) were calculated using Equation 4-5. The values used for  $V_H$  and  $S_c^{\ 1}$  were estimated for toluene by Banerjee and Yalkowski (1988). The results of this calculation are presented in Table 4-4, and the trend is plotted in Figure 4-6. There is generally good agreement between the calculated and experimentally determined values.

Methanol Content (Equilibrium) f <sub>c</sub>	Bénzene (mg/L)	Toluene (mg/L)	Ethyl- benzene (mg/L)	p-Xylene (mg/L)	m-Xylene (mg/L)	o-Xylene (mg/L)
0.00	51.4	22.5	2.6	4.5	5.9	3.4
0.016	53.5	23.4	2.7	4.7	6.8	3.6
0.042	57.0	25.0	2.9	5.0	8.2	3.8
0.082	62.3	27.3	3.1	5.4	10.4	4.2
0.17	73.8	32.6	3.8	6.5	15.3	3.6
0.436	107.8	48.3	5.6	9.7	29.8	3.8

 Table 4-4.
 Calculated aqueous BTEX concentrations in water-methanol mixtures contacting gasoline (low methanol content).

For aqueous methanol contents greater than 25% (v/v) the aqueous BTEX concentrations were calculated using Equations 4-3, and 4-6 followed by 3-3 and 3-8. The molar fractions, volume fractions, and relative phase volumes change as the system approaches equilibrium. These changes have little effect on the aqueous solute concentrations as long as the equilibrium methanol content is used in the calculations. If experimentally determined aqueous methanol contents are not available, the methanol content can be determined from the gasoline-water partitioning coefficient. The results of these calculations are summarized in Table 4-5, and plotted in Figure 4-7. The calculated results correspond well with the experimentally determined values. The trends of the calculated curves diverge from the log linear trend at higher methanol contents due to depletion of available BTEX in the gasoline.

4-17

Not for Resal

right American Petroleum Institute

roduction or networking permitted without license from IHS

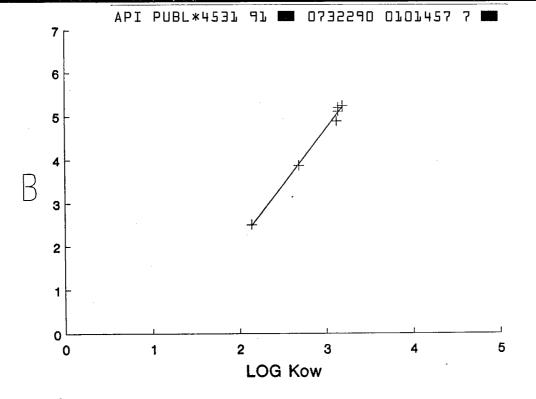


Figure 4-8.  $\beta$  as a function of K<sub>ow</sub>.

Table 4-5.	Calculated aqueous BTEX concentrations in water-methanol mixtures
	contacting gasoline (high methanol content).

Methanol Content (Equilibrium) f <sub>c</sub>	Benzene (mg/L)	Toluene (mg/L)	Ethyl- benzene (mg/L)	p-Xylene (mg/L)	m-Xylene (mg/L)	o-Xylene (mg/L)
0.20	63.9	23.9	2.4	4.2	10.8	3.2
0.25	84.2	37.3	4.3	7.5	19.6	5.7
0.30	110.5	58.1	7.7	13.3	35.6	10.2
0.35	144.2	90.0	13.8	23.8	64.4	18.0
0.40	187.2	138.8	24.6	42.2	115.6	32.0
0.45	241.2	212.1	43.5	74.2	205.1	56.3
0.50	307.8	319.8	76.1	128.4	356.8	98.2
0.55	388.2	473.1	130.9	216.4	600.2	168.2
0.60	483.1	681.6	218.4	349.9	959.4	280.2
0.65	591.6	948.1	347.8	533.1	1428.3	446.8
0.70	711.6	1263.2	519.1	752.4	1951.6	669.8
0.75	839.4	1603.3	715.1	976.0	2442.7	929.7
0.80	970.2	1935.7	905.6	1169.6	2833.9	1187.9

4-18

API PUBL\*4531 91 🎟 0732290 0101458 9 🛙

## Effect of Aqueous: Gasoline Phase Ratios at Higher Methanol Contents

Aqueous BTEX concentrations were calculated using Equations 4-3, 4-6, 3-5 and 3-8, assuming that the aqueous methanol content at equilibrium was 43.6%. This was the experimentally determined value for the case where  $V_w/V_g = 10$  (Table 2-3). The molar fractions, volume fractions and relative phase volumes change as equilibrium is approached. These changes have relatively little effect on the aqueous BTEX concentrations.

The results of these calculations are summarized in Table 4-6. This trend and the experimentally determined aqueous BTEX concentrations for an initial 1:1 water:methanol mixture in equilibrium with gasoline at various gasoline:aqueous phase volume ratios (Table 2-5) are plotted in Figure 4-9. The calculated trend roughly corresponds with the experimental results, confirming the reliability of the calculation. Depletion of the available BTEX was observed to occur at lower aqueous phase:gasoline phase ratios than for similar experiments without cosolvents. This is due to the higher solubilities of BTEX in the water-methanol mixture.

Aqueous: Gasoline Ratio	Benzen (mg/L)	e Toluene (mg/L)	Ethyl- benzene (mg/L)	p-Xylene (mg/L)	m-Xylene (mg/L)	o-Xylene (mg/L)
1:1	244.4	189.3	35.4	61.4	170.5	46.0
2.5:1	239.6	187.5	35.3	61.0	169.3	45.8
5:1	232.0	184.7	35.1	60.4	167.3	45.5
7.5:1	224.9	181.9	34.9	59.9	165.3	45.2
10:1	218.2	179.2	34.6	59.3	163.4	45.0
25:1	185.1	164.7	33.4	56.1	152.7	43.4
50:1	147.7	145.1	31.4	51.5	137.8	40.9
75:1	122.9	129.7	29.7	47.5	125.5	38.8
100:1	105.2	117.2	28.2	44.2	115.2	36.8
250:1	56.5	74.4	21.5	31.0	77.3	28.3
500:1	31.9	46.2	15.4	20.7	49.9	20.4
750:1	22.2	33.5	12.0	15.5	36.8	16.0
1000:1	17.0	26.3	9.8	12.4	29.2	13.1

Table 4-6.	Effect of aqueous:gasoline phase ratio on aqueous BTEX concentrations
	for gasoline contacted with 50% aqueous methanol by volume.

4-19

Not for Resa

opyright American Petroleum Institute

lo reproduction or networking permitted without license from IHS

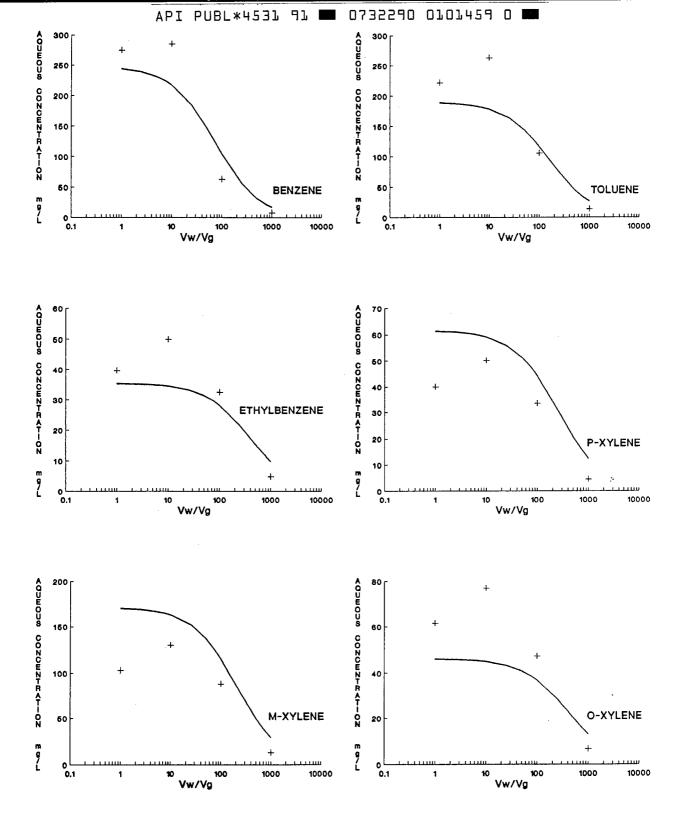


Figure 4-9. Effect of aqueous:gasoline phase ratio  $(V_w/V_g)$ on BTEX concentration for gasoline contacted with 50% aqueous methanol (v/v). Curve represents calculated log-linear trend from Equation 4-6; crosses represent experimental data.

## Summary of Cosolvency Effects

Hydrophilic oxygenate additives such as methanol can potentially enhance the solubility of BTEX compounds in gasoline mixtures. The partitioning and cosolvency theories developed in the previous sections suggest that this effect will be greatest when the aqueous phase has a methanol content of greater than approximately 20% (v/v). This implies that when gasoline containing methanol is introduced into a water phase the relative proportions of the two phases control the resultant aqueous BTEX concentrations. For example, a spill of M-85 fuel into a smaller volume of water would create an aqueous phase with a relatively high methanol content, which would be characterized by higher aqueous BTEX concentrations than for a spill of gasoline. If the water volume were much larger than the initial fuel volume, then the resultant aqueous BTEX concentrations would be lower than for a spill of gasoline.

# DISSOLVED BTEX PLUMES RESULTING FROM SPILLS OF METHANOL-GASOLINE MIXTURES

The following sections apply the theories developed above to investigate the effect of methanol content in gasoline on dissolved BTEX plumes in groundwater. The effects of methanol partitioning between the gasoline and groundwater phases, the calculation methods used to obtain concentration input for the groundwater transport model, and the results of the modelling exercise are discussed.

## Methanol Partitioning

As a spill of gasoline containing methanol contacts the groundwater the methanol will partition preferentially into the aqueous phase. For a gasoline with high methanol content (M-85), the following mass balance expression is derived from Equation 3-8:

$$c_{w}^{m} = y_{g}^{m} * V_{g}^{i} * p^{m} / (K_{gw}^{m} * V_{g} + V_{w})$$
(4-7)

Assuming that methanol and water form ideal mixtures, methanol will partition into the aqueous phase resulting in significant changes to the phase volumes according to:

$$V_{w} = V_{w}^{i} + (c_{w}^{m} * V_{w}) / p^{m}$$
(4-8)

4-21

Not for Resa

$$V_{w} = (V_{w}^{i} * p^{m}) / (p^{m} - c_{w}^{m})$$
(4-9)

$$V_{g} = V_{g}^{i} + V_{w}^{i} - V_{w}$$
 (4-10)

The following relationship is obtained by substituting Equations 4-9 and 4-10 into 4-7:

$$c_{w}^{m} = y_{g}^{m} V_{g}^{i} p^{m} / (K_{gw}^{m} (V_{g}^{i} + V_{w}^{i}) + (1 - K_{gw}^{m})^{*} V_{w})$$
(4-11)

The aqueous concentration of methanol and the volume of the aqueous phase can be calculated from Equations 4-9 and 4-11 by iteration. Equation 4-10 can be used to calculate  $V_g$  if the initial volumes of water and gasoline that will be in equilibrium are known. These values can then be substituted into Equations 4-5 and 4-6 to calculate the aqueous BTEX concentrations.

#### Successive Batches

In all of the examples considered this far we have been concerned only with the equilibrium BTEX concentrations from contacting fixed volumes of water and gasoline. In a real spill situation fresh groundwater will continually flow past the gasoline spill. As the groundwater flows, small volumes of each phase will likely reach equilibrium. Because the composition of the gasoline phase will change due to dissolution of the soluble components (BTEX), the aqueous concentrations of successive groundwater volumes will also change.

This situation can be simulated by considering a series of successive batches in which quantities of water and gasoline are brought into equilibrium, then the water is removed and replaced with fresh water. This process can be repeated numerous times. The composition of the gasoline will change with each successive batch in response to dissolution of the BTEX into the water. A set of equations that can be used to complete a sample simulation is included in Appendix E. The simulation was repeated for various methanol contents of gasoline and various initial gasoline volume to water volume ratios. These calculations were made using the octanol-water partitioning coefficient of methanol,  $K^m_{ow} = 0.178$ , in approximation of the gasoline-water partition coefficient.

4-22

#### API PUBL\*4531 91 🎟 0732290 0101462 0 🛲

Cline <u>et al.</u> (1991) report a gasoline-water partition coefficient for methanol of  $K^m_{gw} = 0.0051$ . The differences in these values do not significantly change the findings of the batch simulations and subsequent modelling. The results of these simulations for benzene are summarized in Tables 4-7 and 4-8 respectively. Table 4-7 demonstrates that the lower partitioning value of Cline <u>et al.</u>, estimates more methanol in the aqueous phase, and less benzene. After batch 3, however, little effect is noted. Similarly in Table 4-8, the lower partitioning coefficient estimates more methanol in the aqueous phase for the initial batches, with less BTEX partitioning into the aqueous phase.

Modelling was used to calculate the composition of the batches for input into a transport model. The data were calculated with the octanol-water partitioning coefficient for methanol rather than the recently-reported gasoline-water partitioning coefficient. As demonstrated in Tables 4-7 and 4-8, this substitution does not significantly change the results.

Table 4-7.	Aqueous benzene concentrations (mg/L) in successive batches of water
	exposed to gasoline pools with varying methanol content.

	Initial Methanol Content (v/v):									
B	atch	0	0.3	0.4	0.5	0.6	0.7	0.8	0.85	
	1	52.70	109.36	148.47	230.34	353.55	531.86	741.13	793.36	
	1*	52.70	116.39	169.58	261.60	396.36	585.09	790.36	829.08	
	2	52.70	57.64	58.54	59.05	59.15	58.93	57.91	56.60	
	2*	52.70	52.80	52.78	52.73	52.63	52.42	51.80	50.79	
	3	52.70	53.17	53.15	53.05	52.87	52.57	51.86	50.82	
	3*	52.70	52.63	52.59	52.53	52.43	52.23	51.60	50.54	
	4	52.69	52.69	52.64	52.57	52.46	52.25	51.63	50.58	
	5	52.69	52.63	52.59	52.53	52.43	52.23	51.59	50.48	
	6	52.69	52.63	52.59	52.53	52.42	52.22	51.56	50.38	
	7	52.69	52.62	52.58	52.52	52.42	52.21	51.53	50.26	
	8	52.69	52.62	52.58	52.52	52.42	52.20	51.50	50.14	
	9	52.69	52.62	52.58	52.52	52.41	52.19	51.47	50.00	
	10	52.69	52.62	52.58	52.52	52.41	52.19	51.43	49.84	
	10*	52.69	52.62	52.58	52.52	52.41	52.17	51.36	49.61	

Note: Initial water: gasoline volume ratio = 1:1 for all simulations. Batches with  $\bullet$  are values calculated with methanol  $K_{ow}^{m} = 0.0051$ .

4-23

Not for Resa

Table 4-8.

Aqueous benzene concentrations (mg/L) in successive batches of water exposed to M-85 fuel pools of varying size.

Initial Gasoline Volume:											
	Batch	10	5	2	1	0.8	0.5	0.2	0.1	0.01	
	1	2571.56	2178.39	1395.06	793.36	641.87	405.68	233.56	156.91	25.29	-
	1*	2564.60	2202.29	1443.82	829.08	669.79	420.52	236.47	157.78	25.29	
	2	86.04	73.28	61.68	56.60	55.20	52.61	45.35	35.42	1.86	
	2*	53.04	52.17	51.43	50.79	50.49	49.55	44.28	34.96	1.86	
	3	58.54	54.06	51.76	50.82	50.45	49.38	42.99	29.88	0.07	
	3*	51.95	51.56	51.09	50.54	50.24	49.25	42.90	29.78	0.07	
	4	53.41	51.99	51.24	50.58	50.24	49.11	41.22	22.40	0.00	
	5	52.35	51.73	51.17	50.48	50.11	48.84	38.81	12.56	0.00	
	6	52.11	51.67	51.11	50.38	49.97	48.54	35.41	3.65	0.00	
	7	52.05	51.65	51.05	50.26	49.81	48.19	30.46	0.27	0.00	
	8	52.03	51.62	50.99	50.14	49.64	47.78	23.23	0.00	0.00	
l.	9	52.02	51.59	50.93	50.00	49.44	47.30	13.54	0.00	0.00	
	10	52.00	51.56	50.86	49.84	49.22	46.73	4.29	0.00	0.00	
	10*	51.83	51.30	50.5 <del>9</del>	49.81	48.99	46.47	3.90	0.00	0.00	

Note: Initial water volume = 1 for all simulations. Initial methanol content of gasoline = 0.85 (v/v) for all simulations. Batches with  $\bullet$  are values calculated with methanol  $K^m_{ow} = 0.0051$ .

## BTEX Plumes

The results of selected successive batch simulations were used as input into a groundwater transport model to simulate dissolved benzene and methanol plumes. Comparisons of the resultant plumes were made for a range of methanol contents and for various equilibrium volume ratios of the two phases.

The groundwater transport model used for these simulations was DPORTRAN (Sudicky, 1990). This model solves for flow in two-dimensions using the Galerkin finite element method and for mass transport using the Laplace-Transform Galerkin technique. The transport simulations for each case were performed using a homogeneous anisotropic porous medium and average horizontal and vertical velocities equal to 0.067 m/day and 0.000862 m/day (downward), respectively. The parameter values for the modelled flow

4-24

API PUBL\*4531 91 🛲 0732290 0101464 4 📰

system are presented in Table 4-9. The hydraulic conductivity and dispersivity values are typical of a sandy aquifer similar to the aquifer at Borden, Ontario (Sudicky, 1986). The dimensions of the model field were 50 x 3 m. Concentrations of benzene or methanol were input over a 5 m length of the upper boundary. This would represent a gasoline or M-85 fuel spill with a width of 5 m. A stepped concentration input was used with each step of 10 days representing successive batch concentrations. The remainder of the upper boundary was a third-type boundary that permits infiltration of uncontaminated water. The model output was contoured to illustrate the solute concentration distributions at 150, 250 and 350 days. Contour intervals of 5 mg/L and 200 mg/L were used for the benzene and methanol cases, respectively. The two solutes were assumed to behave independently during transport and were modelled as separate cases. Benzene was assumed to migrate at about 90% of the groundwater velocity as per field observations in the Borden aquifer (Patrick <u>et al.</u> 1985). Methanol was assumed to migrate at the groundwater velocity as observed in field observations (Barker <u>et al.</u> 1990). No biological or chemical mass loss was considered. This will be addressed in a subsequent report (Hubbard <u>et al.</u>, in prep.).

 Table 4-9.
 Transport parameters for groundwater flow modelling.

Length of Flow System Aquifer Thickness Length of Solute Input Zone Number of Nodes in X-Direction Number of Nodes in Z-Direction Longitudinal Dispersivity Transverse Dispersivity Benzene Diffusion Coefficient Methanol Diffusion Coefficient Horizontal Hydraulic Gradient Vertical Hydraulic Gradient Porosity Mean X - Hydraulic Conductivity Mean Z - Hydraulic Conductivity Mean X - Velocity Mean Z - Velocity Benzene Retardation Factor Methanol Retardation Factor

50 m 3 m 5 m 101 51 0.5 m 0.002 m 4.305 x 10<sup>-5</sup> m<sup>2</sup>/day 7.548 x 10<sup>-5</sup> m<sup>2</sup>/day 3.0 x 10<sup>-3</sup> 5.0 x 10<sup>-5</sup> 0.35 7.78 m/day 6.04 m/day  $6.667 \times 10^{-2} \text{ m/day}$ -8.62 x 10<sup>-4</sup> m/day 1.1 1.0

4-25

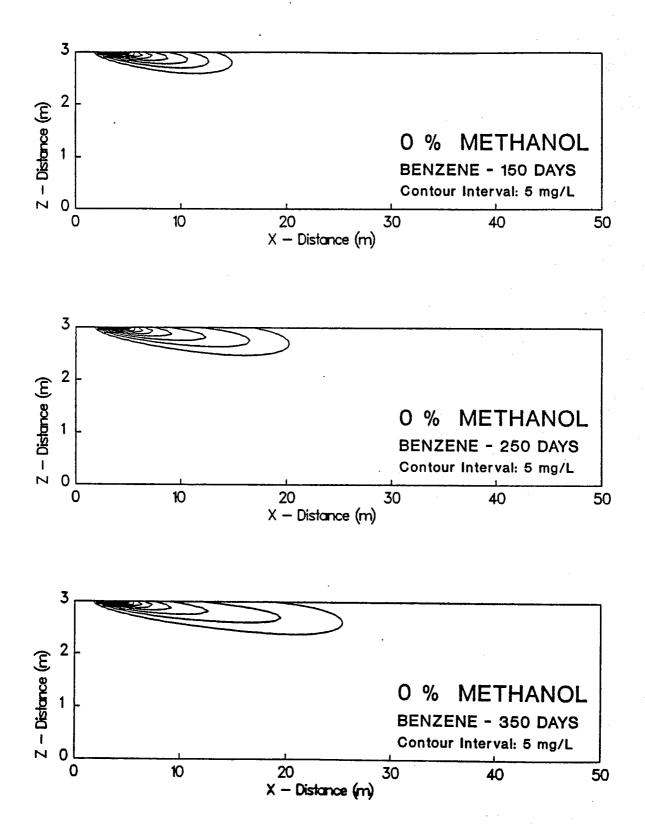
The effects of increasing the initial methanol content of the gasoline on the resultant dissolved benzene and methanol plumes are illustrated in Figures 4-10 and 4-11, respectively.

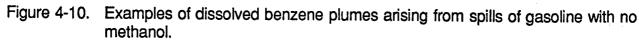
Figure 4-10 shows that the shape of the dissolved benzene plume changes significantly with increasing methanol content. For the case with high methanol content (85% v/v), elevated benzene concentrations are observed near the leading edge of the plume. The effects of dispersion cause a longer and broader plume to develop. The gasoline phase remains as a continuous source of dissolved benzene.

The shapes of the dissolved methanol plumes are considerably different from the dissolved benzene plumes (Figure 4-11). The methanol content of the gasoline is depleted quickly, resulting in a discrete elliptical plume. The center of mass of this plume is initially identical to the benzene plume, however, the methanol plume will advance at a greater velocity due to the lack of retardation of methanol.

The effects of changing the equilibrium aqueous:gasoline phase volume on the resultant dissolved benzene plumes are illustrated on Figure 4-12. Initial aqueous:gasoline phase ratios of 0.1, 1, and 10 (v/v) were modelled. The case with low aqueous:gasoline phase ratio clearly illustrates the formation of a pulse with high benzene concentrations near the front of the plume with the remaining benzene in the gasoline serving as a long term source of dissolved benzene. The case with a high aqueous:gasoline phase ratio illustrates complete dissolution of the benzene from the gasoline due to the cosolvency effects of the methanol. The benzene then travels as a small elliptical pulse. Dispersion causes the maximum concentrations of the plume to decrease, while increasing the area of impact over time. Note that lowest benzene concentration contour is 5 mg/L for all of these simulations. The actual volume in which the groundwater concentrations exceed the drinking water standard for benzene is much larger.

API PUBL\*4531 91 📰 0732290 0101466 8 📰





# 4-27

Copyright American Petroleum Institute Provided by IHS under license with API No reproduction or networking permitted without license from IHS

API PUBL\*4531 91 🔳 0732290 0101467 T 🛛

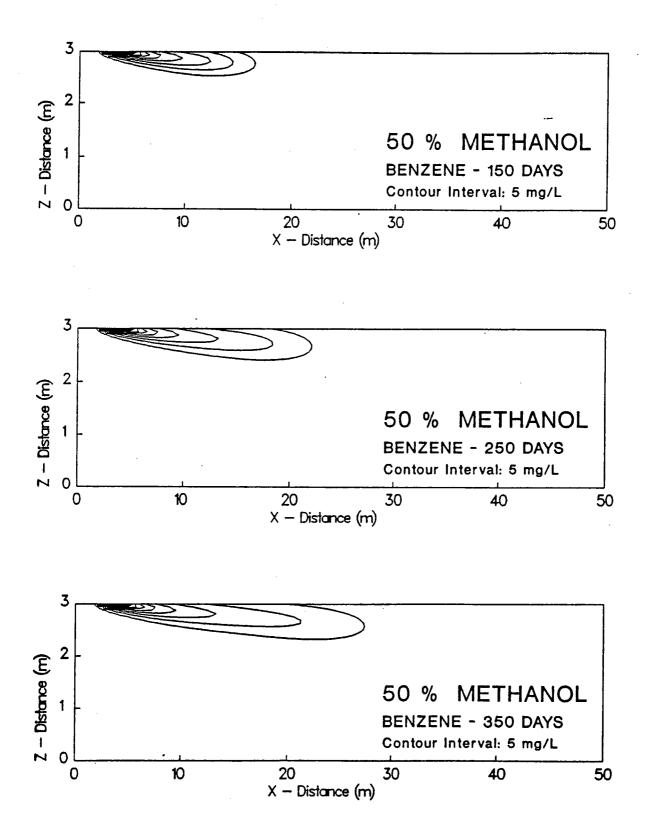


Figure 4-11. Examples of dissolved benzene plumes arising from spills of gasoline with 50% methanol.



Not for Resale

API PUBL\*4531 91 🎟 0732290 0101468 1 🔳

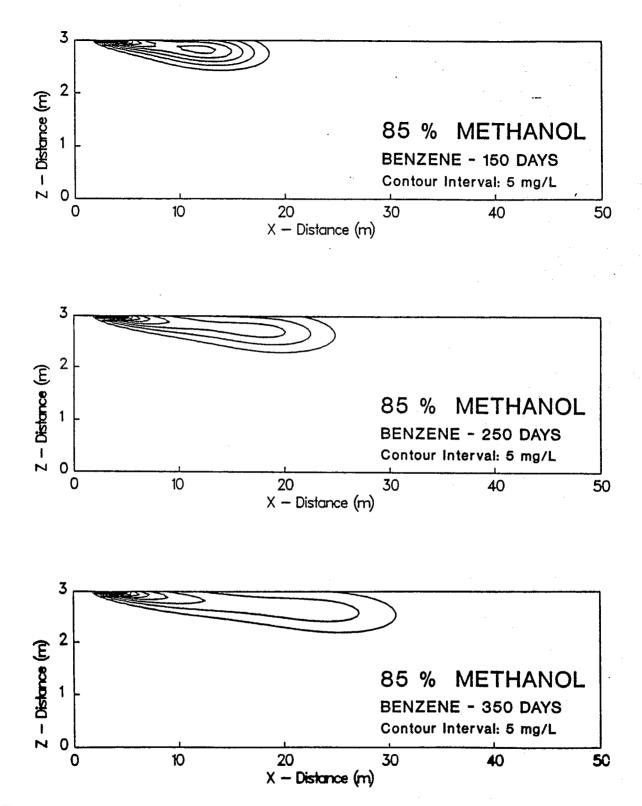


Figure 4-12. Examples of dissolved benzene plumes arising from spills of gasoline with 85% methanol.

4-29

Not for Resa

API PUBL\*4531 91 🔜 0732290 0101469 3

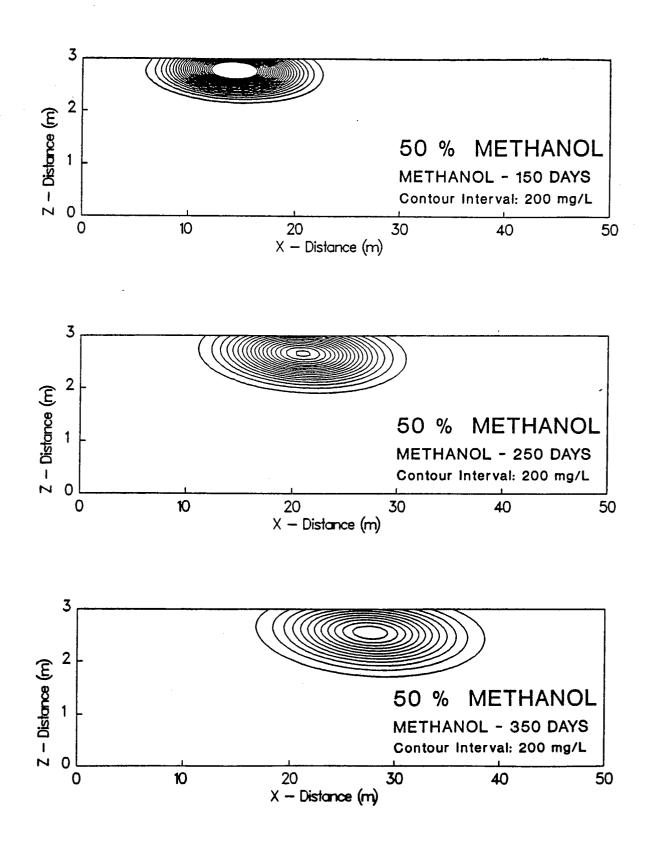


Figure 4-13. Examples of dissolved methanol plumes arising from spills of gasoline with 50% methanol.

4-30

API PUBL\*4531 91 🔳 0732290 0101470 T 🔳

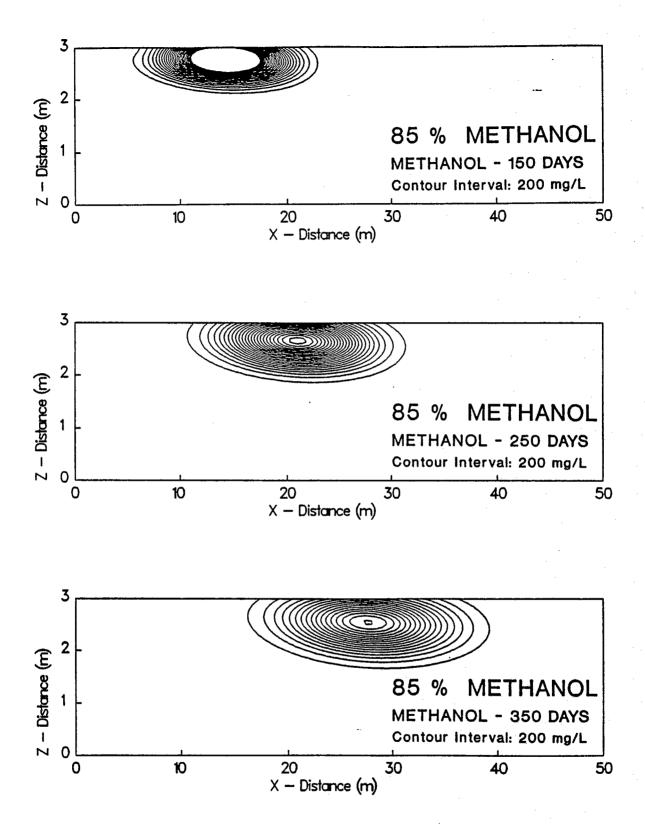
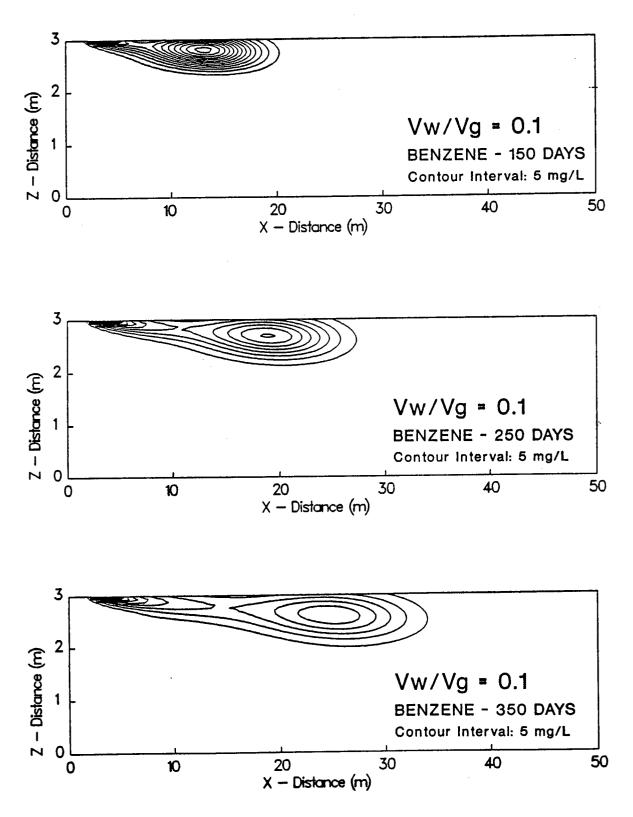


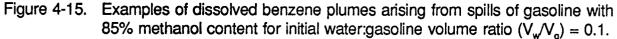
Figure 4-14. Examples of dissolved methanol plumes arising from spills of gasoline with 85% methanol.

4-31

Copyright American Petroleum Institute Provided by IHS under license with API No reproduction or networking permitted without license from IHS

API PUBL\*4531 91 🗰 0732290 0101471 1 🛛





4-32

API PUBL\*4531 91 🎟 0732290 0101472 3 🔳

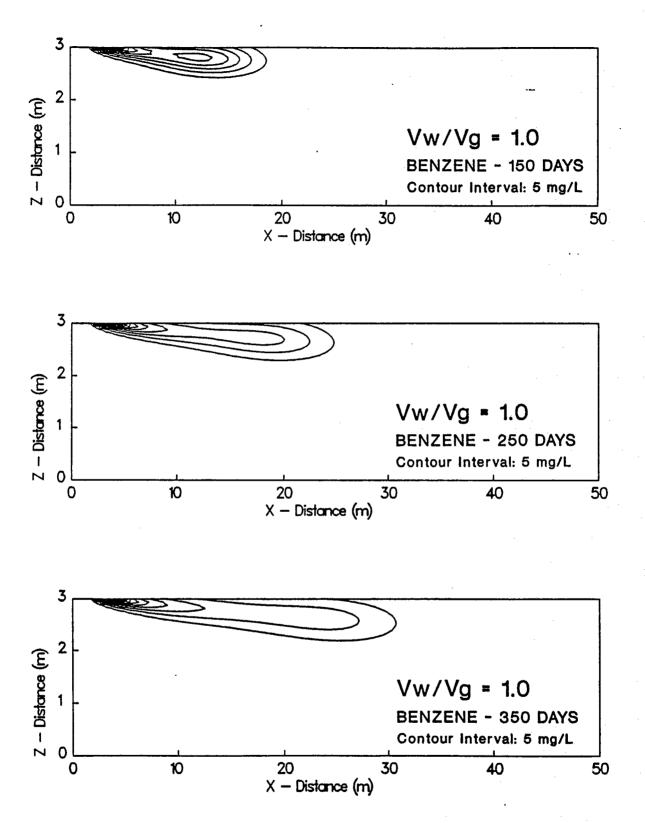


Figure 4-16. Examples of dissolved benzene plumes arising from spills of gasoline with 85% methanol content for initial water gasoline volume ratio  $(V_w/V_a) = 1.0$ .

## 4-33

Copyright American Petroleum Institute Provided by IHS under license with API No reproduction or networking permitted without license from IHS

API PUBL\*4531 91 🗰 0732290 0101473 5

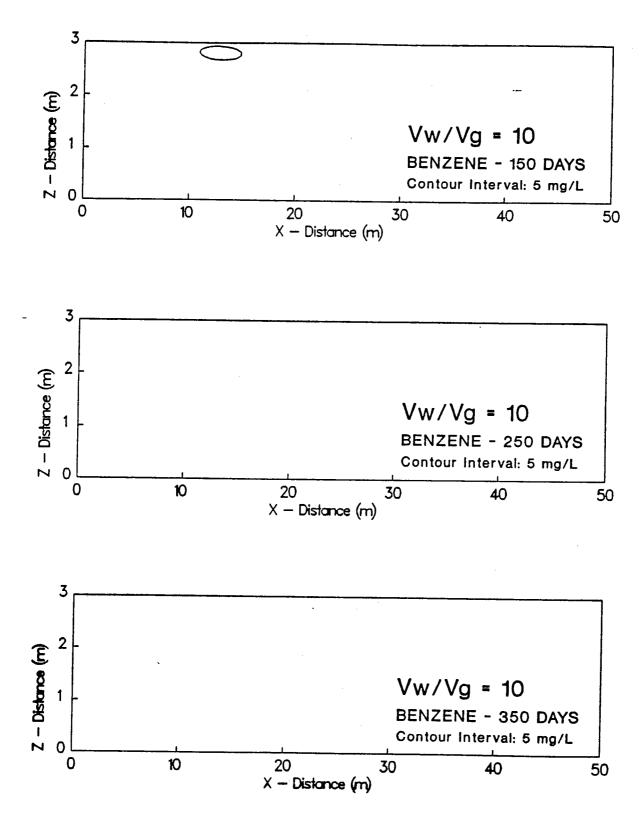


Figure 4-17. Examples of dissolved benzene plumes arising from spills of gasoline with 85% methanol content for initial water:gasoline volume ratio  $(V_w/V_g) = 10$ .

Not for Resale

Provided by IHS under license with API No reproduction or networking permitted without license from IHS

API PUBL\*4531 91 🛲 0732290 0101474 7 🛾

The equilibrium aqueous:gasoline phase ratio which would be observed in a real spill is unknown. The modelling demonstrates that changing this ratio can have a profound effect on the shape and concentrations of the resultant dissolved benzene plume.

The implication of this modelling exercise is that releases of gasoline with high methanol content may result in larger dissolved BTEX plumes having higher concentrations near the leading edge of the plume. However, the resultant plumes may also be smaller and demonstrate lower but not insignificant dissolved benzene concentrations. The actual situation appears to be very dependant upon the equilibrium aqueous and gasoline phase volumes at the source of the plume.

Not for Resale

ovright American Petroleum Institute y IHS under licen

with AP

production or networking permitted without license from IHS

### Section 5

### CONCLUSIONS

- 1. Laboratory experiments indicate that equilibrium of gasoline and water mixtures occurs rapidly, and that four hours is a sufficient equilibration time for BTEX solubility experiments.
- 2. The aqueous BTEX concentrations resulting from contacting gasoline and water remain constant as the water:gasoline ratio is increased up to about 20:1 (v/v). At higher water: gasoline ratios, the aqueous BTEX concentrations are reduced due to depletion of the available BTEX in the gasoline phase.
- 3. The addition of oxygenates to gasoline will reduce the amount of BTEX in the gasoline, and thereby reduce the total amount of BTEX available to potentially contaminate a soil or groundwater.
- 4. For an oxygenate that partitions into the aqueous phase, such as methanol, the observed aqueous BTEX concentrations will remain constant, or decrease slightly, with increasing initial oxygenate content of the gasoline, at high water:gasoline volume ratios.
- 5. For an oxygenate that partitions into the gasoline phase, such as MTBE, the observed aqueous BTEX concentrations decrease linearly with increasing initial oxygenate content of the gasoline, at all water:gasoline volume ratios.
- 6. Experiments with gasoline containing 85% methanol (v/v) (M-85 fuel) or 15% MTBE (v/v) in contact with 10 volumes of water did not produce higher dissolved BTEX concentrations than similar experiments conducted using pure gasoline. No consolubility effects were noted at this water gasoline ratio.
- 7. Aqueous BTEX concentrations increase in proportion to increasing methanol content of the aqueous phase. This relationship appears to be linear up to aqueous methanol contents between 20 and 30% (v/v), and log linear for higher aqueous methanol contents. In cases of high methanol content all of the BTEX in the gasoline phase may partition into the aqueous phase.
- 8. In real spill situations equilibrium between gasoline and aqueous phases may occur, but only along the interface between the two phases. The actual volumes of the two phases which are in equilibrium are unknown. Simulation of the resultant dissolved BTEX concentrations for equilibration of successive batches of water with gasoline containing methanol indicate that the initial batch will have a high aqueous methanol content and higher aqueous BTEX concentrations than the case with pure gasoline. Subsequent batches will have a low methanol content and lower aqueous BTEX concentrations than the pure gasoline case.

5-1

Copyright American Petroleum Institute ed by IHS under license

production or networking permitted without license from IHS

9. Releases of gasoline with high methanol content (eg., M-85 fuel) may produce dissolved plumes with high aqueous methanol and elevated aqueous BTEX concentrations near the plume front. Dispersion causes these plumes to be slightly longer than for the case of gasoline without methanol. Varying the ratio of the aqueous and gasoline phase volumes in equilibrium creates dramatic changes in the plume shape and concentration distributions. For low aqueous:gasoline phase equilibrium volume ratios the resultant dissolved BTEX plume may be larger and include a discrete pulse with higher aqueous BTEX concentrations near the plume front. At high aqueous:gasoline phase equilibrium volume ratios the gasoline would be depleted, resulting in a shorter, discrete pulse of dissolved BTEX. The simulations suggest that changes in the ratio of phase volumes at equilibrium are more important in defining the resultant plume shape and concentration distribution than is the initial methanol content of the gasoline phase.

Not for Resa

Copyright American Petroleum Institute

Provided by IHS under license with API to reproduction or networking permitted without license from IHS

### Section 6

### REFERENCES

Banerjee, S., 1984. Solubility of organic mixtures in water. Environmental Science and Technology, Vol. 18, pp. 587-542.

Banerjee, S., and Yalkowski, S.H., 1988. Cosolvent induced solubilization of hydrophobic compounds into water. Analytical Chemistry, Vol. 60, pp. 2153-2155.

Banerjee, S., 1989. Cosolvent-induced solubilization of hydrophobic compounds into water. Preprint extended abstract. Presented before the Division of Environmental Chemistry, American Chemical Society, Miami Beach, Fl. Sept. 10-15, 1989

Barker, J.F., Hubbard, C.E., and Lemon, L.A., 1990. The influence of methanol and MTBE on the fate and persistence of monoaromatic hydrocarbons in groundwater. <u>in</u> Proceedings of the 1990 Conference on Petroleum Hydrocarbons and Organic Chemicals in Groundwater: Prevention, Detection, Restoration, Sponsored by the American Petroleum Institute (API) and the Association of Ground Water Scientists and Engineers (NWWA), Houston, October, 1990, p. 113-227.

Billington, J.W., Huang, G.-L., Szeto, F., Shiu, W.Y., and Mackay, D., 1988. Preparation of aqueous solutions of sparingly soluble organic substances: I. Single component systems. Environmental Toxicology and Chemistry, Vol 7, pp. 117-124.

Brandini, V., Chianese, A., and Rossi, M., 1985. Ternary liquid-liquid equilibrium data for the water-ethanol-benzene system. Journal of Chemical Engineering Data, Vol. 30, pp. 27-29.

Brookman, G.T., Flanagan, M., and Kebe, J.O., 1985. Laboratory studies on solubilities of petroleum hydrocarbons in groundwater. TRC Environmental Consultants project no. 2663-N31-00. Prepared for: Environmental Affairs Department, American Petroleum Institute.

Burris, D.R. and Macintyre, W.G., 1985. Water solubility behaviour of binary hydrocarbon mixtures. Environmental Toxicology and Chemistry, Vol. 4, pp. 371-377.

right American Petroleum Institute

roduction or networking permitted without license from IHS

- Burris, D.R. and Macintyre, W.G., 1986. Solutions of hydrocarbons in a hydrocarbon-water system with changing phase compositions due to evaporation. Environmental Science and Technology, Vol. 20, pp. 296-299.
- Cline, P.V., Delfino, J.J., and Rao, S.C., 1991. Partitioning of aromatic constituents into water from gasoline and other complex solvent mixtures. Environmental Sciences and Technology, Vol. 25, pp. 914-920.
- El-Zoobi, M.A., Ruch, G.E., and Groves, F.R. Jr, 1990. Effect of cosolvents on hydrocarbon partition coefficients of hydrocarbon mixtures and water. Environmental Science and Technology, Vol. 24, pp. 1332-1348.
- Groves, F.R., Jr., 1988. Effect of cosolvents on the solubility of hydrocarbons in water. Environmental Science and Technology, Vol. 22, pp. 282-286.
- Hubbard, C.E., Lemon L.A., O'Hannesin, S., Barker, J.F., and Gillham, R.W., in preparation. The chemical fate and impact of methanol and MTBE in groundwater. Final Report for API Project GW-16.
- Kebe, J.O., Brookman, G.T., Atkins, R.S., and Unites, D.F., 1984. Report to the American Petroleum Institute for an evaluation of the natural fate of aqueous gasoline components and treatment alternatives. Task 1a - Literature Survey: hydrocarbon solubilities and attenuation mechanisms.
- Leinonen, P.J. and Mackay, D., 1973. The multicomponent solubility of hydrocarbons in water. Canadian Journal of Chemical Engineering, Vol. 51, pp. 230-233.
- Letcher, T.M., Heyward, C., Wootton, S. and Shuttleworth, B., 1986. Ternary phase diagrams for gasoline-water-alcohol mixtures. Fuel, Vol. 65, pp. 891-894.
- Lyman, W.J., Reehl, W.F., and Rosenblatt, D.H., 1982. Handbook of Chemical Property Estimation Methods. McGraw-Hill Book Co., New York.
- MacFarland, H.N., Ulrich, C.E., Holdsworth, C.E., Kitchen, D.N., Halliwell, W.H., and Blum, S.C., 1984. A Chronic Inhalation Study with Unleaded Gasoline Vapor. Journal of the American College of Toxicology, Vol. 3, Number 4, pp. 231-248.
- Maijanen, A., Ng, A., Shiu, W.Y., and Mackay, D., 1984. The Preparation and composition of aqueous solutions of crude oils and petroleum products. Report from the University of Toronto for the Petroleum Association for Conservation of the Canadian Environment (PACE), 45 p.
- May, W.E., 1980. The solubility behavior of polycyclic aromatic hydrocarbons in aqueous systems. Petroleum, Mar. Environment: Adv. Chem. Ser., 185, Chapter 7, Amer. Chem. Soc., Washington, D.C.

Not for Resale

Copyright American Petroleum Institute

Copyright American Petroleum institute Provided by IHS under license with API No reproduction or networking permitted without license from IHS

- Mihelcic, J.R., 1990. Modelling the potential effect of additives on enhancing the solubility of aromatic solutes contained in gasoline. Ground Water Monitoring Review, Vol. 10, no. 3, pp. 132-137.
- Munz, C. and Roberts, P.V., 1986. Effects of solute concentration and cosolvents on the aqueous activity coefficient of halogenated hydrocarbons. Environmental Science and Technology, Vol. 20, pp. 830-836.
- Patrick, G.C., Ptacek, C.J., Gillham, R.W., Barker, J.F., Cherry, J.A., Major, D., Mayfield, C.I., and Dickhout, R.D., 1985. The behavior of soluble petroleum derived hydrocarbons in groundwater. PACE Phase I Report No 85-3, Petroleum Association for Conservation of the Canadian Environment, Ottawa, 69 pp.
- Pinal, R., Lee, L.S., and Rao, P.S.C., 1989. Solubility and sorption of hydrophobic organic chemicals: cosolvency of partially miscible organic solvents. Preprint extended abstract. Presented before the Division of Environmental Chemistry, American Chemical Society, Miami Beach, Fl. Sept. 10-15, 1989.
- Pinal, R., Rao, P.S.C., Lee, L.S., Cline, P.V., and Yalkowsky, S.H., 1990. Cosolvency of partially miscible organic solvents on the solubility of hydrophobic organic chemicals. Environmental Science and Technology, Vol. 24, pp. 639-647.
- Rao, R.S.C., 1989. Sorption Processes. Presentation at International Symposium on Processes Governing the Movement and Fate of Contaminants in Subsurface Environments. International Association on Water Pollution Research and Control, Stanford, CA. July 23-26, 1989.
- Reinhard, M., Goodman, N.L., and Barker, J.F., 1984. Occurence and distribution of organic chemicals in two landfill leachate plumes. Environmental Science and Technology, Vol. 18, pp. 953-961.
- Shiu, W.Y., Maijanen, A., Ng, A.L.Y., and Mackay, D., 1988. Preparation of aqueous solutions of sparingly soluble substances: II. Multicomponent systems hydrocarbon mixtures and petroleum products. Environmental Toxicology and Chemistry, Vol. 7, pp. 125-137.
- Stumm, W., and Morgan, J.J., 1981. Aquatic Chemistry. Second Edition, John Wiley and Sons, Toronto, 780 p.
- Sudicky, E.A., 1986. A natural gradient experiment on solute transport in a sand aquifer: spatial variability of hydraulic conductivity and its role in the dispersion process. Water Resources Research, Vol. 22, pp. 2069-2082.

Not for Resale

yright American Petroleum Institute vided by IHS under license with API

roduction or networking permitted without license from IHS

- Sudicky, E.A., 1990. The Laplace Transform Galerkin Technique for efficient time-continuous solution of solute transport in double-porosity media. Geoderma, Vol. 46, pp. 209-232.
- Verscheuren, K., 1983. Handbook of Environmental Data on Organic Chemicals. Second Edition. Van Nostrand Reinhold Company, New York.

Yalkowsky, S.H., and Rosemann, T., 1981. Solubilization of drugs by cosolvents in Techniques of Solubilization of Drugs, Yalkowsky, S.H. (Ed), Marcel Dekker, Inc., New York, pp. 91-134.

# APPENDIX A

# SPECIFICATIONS AND COMPOSITION OF PS-6 GASOLINE

API PUBL\*4531 91 🔳 0732290 0101482 6 📟

PS-6 gasoline refers to a standard reference unleaded gasoline, maintained by API for use in API toxicological and environmental research. The designation PS-6 stems from the first use of this reference gasoline in a toxicological study on rodent carcinogenicity of wholly vaporized unleaded gasoline (MacFarland <u>et al.</u>, 1984). Specifications for PS-6 gasoline, as cited in MacFarland <u>et al.</u> (1984), are provided in Table B-1.

PS-6 gasoline may contain more than 1200 compounds (Brookman <u>et al.</u>, 1985). Identification of 151 compounds were completed by Brookman <u>et al.</u> (1985), of which 42 were determined to account for approximately 75% of the gasoline volume. The identified compounds and their measured volume and weight fractions are listed in Table B-2. The weight fractions were assumed to be equivalent to the volume fractions for the rest of the compounds. For aromatic hydrocarbons, which have relatively high densities, and low molecular weights, the molar fraction:volume fraction ratio will be greater than 1. Hence, the assumption that the molar fractions and volume fractions are equal is not valid for these compounds. This would result in a high estimate of the partitioning coefficient ( $K_{gw}$ ), and a low estimate of the dissolved concentrations for these compounds. For the aromatic hydrocarbons the weight fraction was estimated to be slightly greater than the volume fraction.

The reciprocal of the molar weight of gasoline can be expressed as the sum of the weight fraction to molar weight ratios for each constituent. The molar weight and the weight percentage to molar weight ratio for each compound are listed on Table B-3. The molar weight of gasoline was thus estimated to be 96.8 g/mole. The BTEX molar fractions were then calculated as the weight percentage to molar weight ratio for the compound multiplied by the molar weight of gasoline. The calculated molar fractions are presented on Table B-3.

A-2

The molar fraction estimates for BTEX used to calculate dissolved BTEX concentrations in this study were made by multiplying the molar fraction:volume fraction ratio from Table B-4 by the experimentally determined volume fractions of BTEX in PS-6 gasoline. These results are summarized on Table B-4.

Copyright American Petroleum Institute Provided by IHS under license with API No reproduction or networking permitted without license from IHS

Table B-1. Specifications of PS-6 Gasoline (from MacFarland et al., 1984).

Research octane number Motor octane number (R + M)/2 Reid vapor pressure, psia	92.0 84.1 88.1 9.5
Distillation, ASTM D-86	
Initial boiling point, °F 5% distilled, °F 10% distilled, °F 20% distilled, °F 30% distilled, °F 40% distilled, °F 50% distilled, °F 60% distilled, °F 70% distilled, °F 90% distilled, °F 95% distilled, °F	93 105 116 138 164 190 216 238 256 294 340 388 428
Recovery, %	97
10% evaporated, °F 50% evaporated, °F 90% evaporated, °F	112 211 331
API gravity	60.6
Gum, ASTM D-381, g/gal Sulfur, ppm Phosphorus, g/gal Lead, g/gal Stability, hrs	1 97 <0.005 <0.05 >24

A-4

API PUBL\*4531 91 🎟 0732290 0101485 1 📟

 Table B-2.
 Molecular composition of PS-6 Gasoline. (from Brookman et al., 1985).

COMPOUNDS	VOLUME %	WEIGHT %	MOLAR WEIGHT M (g/mole)	WEIGHT % / /OLAR WEIGHT (moles/100g)
n-PARAFFINS		•.		
n-butane n-pentane n-hexane C3,C7-C10, n-alkanes	10.19 1.21	3.83 3.11 1.58 1.21 e	58 72 86 121 a	0.0660 0.0432 0.0184 0.0100
ISO-PARAFFINS				
isobutane isopentane 2-methylpentane 3-methylpentane 2,3-dimethylbutane C6-isoalkane 2-methylhexane 3-methylhexane 2,3-dimethylhexane 2,3-dimethylpentane C7-isoalkanes 2,2,4-trimethylpentane 2,3,3-trimethylpentane 2,3,3-trimethylpentane 2,2,3-trimethylpentane C8-isoalkanes 2-methyloctane	1.14 10.26 8.81 0.18 4.54 0.23 11.74 4.98	1.14 e 8.72 3.93 2.36 1.66 0.18 e 1.08 e 1.08 e 1.08 e 0.23 5.22 2.99 2.85 0.68 e 4.98 e	58 72 86 86 86 100 100 100 100 100 114 114 114 114 114	0.0197 0.1211 0.0457 0.0274 0.0193 0.0021 0.0108 0.0130 0.0108 0.0108 0.0108 0.0108 0.023 0.0458 0.0262 0.0250 0.0250 0.0060 0.0437 0.0000
3-methyloctane 4-methyloctane 2,2,5-trimethylhexane C9-isoalkanes C10 - C13-isoalkanes	1.51 0.50 2.65	1.51 e 0.50 e 2.65 e	128 128 128 128 163 a	0.0118 0.0000 0.0000 0.0039 0.0163

(cont'd)

A-5

Table B-2. (cont'd)

COMPOUNDS	VOLUME %	WEIGHT %	MOLAR WEIGHT I (g/mole)	WEIGHT % / MOLAR WEIGHT (moles/100g)
CYCLOPARAFFINS				
cyclopentane	0.15	0.15 e	70	0.0021
methylcyclopentane	0.97	0.97 e	84	0.0115
cyclohexane	0.08	0.08 e	84	0.0010
methylcyclohexane				
1,trans,3-dimethylcycloper		0.77 e	98	0.0079
1,cis,3-dimethylcyclopenta	ne			
C7-cycloalkanes	0.32	0.32 e	98	0.0033
C8-cycloalkanes	0.74	0.74 e	112	0.0066
C9-cycloalkanes	1.03	1.03 e	126	0.0082
C10 - C13-cycloalkanes	0.62	0.62 e	161 a	0.0039
MONO-OLEFINS				
propylene	0.03	0.03 e	42	0.0007
trans-butene-2	0.75	0.75 e	56	0.0134
cis-butene-2			56	0.0000
C4-alkenes	0.15	0.15 e	56	0.0027
pentene-1			70	0.0000
trans-pentene-2	1.22	1.22 e	70	0.0174
cis-pentene-2			70	0.0000
C5-alkenes	0.07	0.07 e	70	0.0010
C6-alkenes	0.14	0.14 e	84	0.0017
2-methylpentene-1	1.26	1.26 e	84	0.0150
2-methylpentene-2			84	0.0000
C7 - C12-alkenes	5.34	5.34 e	133 a	0.0402

(cont'd)

Copyright American Petroleum Institute Provided by IHS under license with API No reproduction or networking permitted without license from IHS

Table B-2. (cont'd)

COMPOUNDS	VOLUME %	WEIGHT %	MOLAR WEIGHT M (g/mole)	WEIGHT % / MOLAR WEIGHT (moles/100g)
AROMATICS				
benzene	1.69	1.94	78	0.0249
toluene	3.99	4.73	92	0.0514
ethylbenzene	1.69 e	2.00	106	0.0189
o-xylene	1.91 e	2.27	106	0.0214
m-xylene	4.78 e	5.66	106	0.0534
p-xylene	1.45 e	1.72	106	0.0162
1-methyl-3-ethylbenzene		1.54	120	0.0128
1-methyl-4-ethylbenzene	5.33	1.56	120	0.0130
1,2,4-trimethylbenzene		3.26	120	0.0272
C9-alkylbenzenes	2.40	2.51 e	120	0.0209
C10-alkylbenzenes	2.11	2.21 e	134	0.0165
C11-alkylbenzenes	0.52	<sup>·</sup> 0.57 e	148	0.0039
C12-alkylbenzenes	0.21	0.21 e	162	0.0013
C9 - C13-indans/tetralins	1.54	1.59 e	147 a	0.0108
C10 - C12-naphthalenes	0.74	0.74 e	144 a	0.0051

TOTAL

99.94 100.02 1.0334

## MOLAR WEIGHT OF PS-6 GASOLINE = 96.77 g

NOTES:

Copyright American Petroleum Institute Provided by IHS under license with API No reproduction or networking permitted without license from IHS

- e weight % estimated as equivalent to volume %a assumed average group molecular weight

API PUBL\*4531 91 🛲 0732290 0101488 7 🎟

Table B-3. Molar fraction to volume fraction ratios for BTEX in PS-6 gasoline.

Compound	Molar	Volume	Molar Fraction/
	Fraction	Fraction	Volume Fraction
benzene	0.024	0.0169	1.42
toluene	0.050	0.0399	1.25
ethylbenzene	0.018	0.0169	1.08
o-xylene	0.021	0.0191	1.09
m-xylene	0.052	0.0478	1.08
p-xylene	0.016	0.0145	1.08

Table B-4.Experimentally determined volume fractions and calculated molar<br/>fractions for BTEX in PS-6 gasoline.

Ŀ,

Compound	Volume Fraction yg	Molar Fraction xg
benzene toluene ethylbenzene o-xylene m-xylene p-xylene	0.02082 0.03519 0.01570 0.02088 0.04072 0.01809	0.02965 0.04388 0.01696 0.02266 0.04402 0.01959
TOTAL	0.15140	0.17676

Not for Resale

Copyright American Petroleum Institute Provided by IHS under license with API No reproduction or networking permitted without license from IHS

## APPENDIX B

## ANALYTICAL METHODS / QUALITY CONTROL RESULTS

API PUBL\*4531 91 🔳 0732290 0101490 5 🔳

Hexane Micro-Extraction for the Determination of Purgeable Aromatics in Groundwater

A hexane liquid-liquid micro-extraction/gas chromatographic technique has been devised as a rapid alternative to the slower purge and trap and conventional solvent extraction methods for the determinations of benzene, toluene, and the three xylene isomers at trace levels in groundwater. Split injection isothermal capillary column chromatography permits a run time of five minutes without the loss of baseline resolution. Method detection limits in ug/L were as follows: benzene, 1.8; toluene, 1.4; p-xylene, 0.6; m-xylene, 0.8; oxylene, 1.2. Replicate analyses of an in-house quality control standard containing approximately 85 ug/L of each compound were accumulated during a typical 8-day session. The means of the determinations differed no more than 1% from the true values with relative standard deviations averaging 2.9% overall. Evaluation of a USEPA quality control standard spiked into a typical organic-free groundwater matrix gave similar results.

#### INTRODUCTION

A gas chromatographic technique is described to determine several aromatic components of gasoline in groundwater samples. The components are: benzene, toluene, ethyl benzene and the p,m,o-xylenes. The samples analyzed were recovered from a controlled field injection experiment where possible interferents were known not to be present in the aquifer. Usually these compounds are determined by purge and trap techniques (1). However, because the hydrogeologist may require many analyses to define the shape, movement and attenuation of a trace contaminant plume, purge and trap methods are too time consuming to use on a routine basis. Separatory funnel or continuous solvent extraction techniques are not only slow and labour intensive but can suffer from volatilization losses as well. The methodology presented here was derived from a pentane liquid-liquid extraction (LLE) technique previously described by Glaze et al., which requires that the partitioning of an analyte be at equilibrium between the two phases, as opposed to being exhaustively extracted from the water (2). Pentane was replaced with hexane since the chromatographic column used easily affords complete separation of the analytes from the solvent peak. This helps to reduce the solvent vapour pressure in the sample vials thereby improving the precision of the method.

#### EXPERIMENTAL

APPARATUS. Samples and aqueous standards were extracted in Supelco 18-ml crimp-top hypo-vials with teflon-faced silicone septa. The determinations were performed on an isothermal gas chromatograph equipped with a split injection port, capillary column, and FID. The

Not for Resale

Copyright American Petroleum Institute Provided by IHS under license with API

No reproduction or networking permitted without license from IHS

column used was a 0.32mm x 6m fused quartz type with a 0.25 rm bonded CARBOWAX 20M stationary phase. The chromatographic conditions were as follows: injection port temperature: 200x C; oven temperature: 90x C; detector temperature: 300x C; carrier gas: Helium; column flow rate: 5 ml/min.

REAGENTS. The following reagents were used: glass distilled hexane and methanol; organic-free reagent water; 10% aqueous sodium azide solution; reagent grade benzene, toluene, m-fluorotoluene, p,m,oxylenes.

PROCEDURE. SAMPLE BOTTLE PREPARATION. Bottles and other glassware were soaked in a commercial alkaline cleaning solution for several hours, then rinsed with deionized water, dilute nitric acid, and more deionized water. The bottles were then baked overnight at 110x C. Upon removal from the oven, the bottles were covered with foil. Because the septa can be a major source of contamination, they were boiled in water for one hour, then baked overnight at 110x C in an oven.

SAMPLE COLLECTION AND HANDLING. Sample vials were filled to overflowing with no aeration, quickly crimped, then stored on ice until needed. Prior to capping, 100 ul of the sodium azide preservative was injected directly into the water. The same treatment was given to the aqueous standards. To solvent extract a sample or standard, a vent needle was inserted through the septum, then one ml of water was removed with a syringe. With the vent still in place, 500 ul of hexane, containing the internal standard m-fluorotoluene, was added. The vent was then removed and the bottle agitated on its side at maximum speed on a platform shaker for 10 min. The bottle was inverted and the phases allowed to separate for 10 to 30 minutes before the sample was analyzed. The bottle was then set upright and approximately 4 ul of the hexane phase was removed, while venting, for injection into the chromatograph.

QUALITY CONTROL. Samples and standards were equilibrated to room temperature before extraction. The gas chromatograph was calibrated at the start of each working day by averaging the runs for three standard replicates at approximately 3000 ug/L for each compound. Two stock standards, one approximately an order of magnitude more concentrated than the other, were independently prepared. The higher concentration was used to calibrate the instrument; the lower one was used as a check, and was routinely run after every tenth sample. The standard checks were initially prepared at several concentrations in water to establish linearity and detection limits. Subsequently, during a sampling session they were run at a fixed concentration comparable to that of the unknowns. A stock standard was prepared gravimetrically, injecting the various pure compounds through a septum into one 60 ml aliquot of methanol. This solution was then further diluted volumetrically by injecting through a septum into one litre of reagent water.

An upper limit of 1% (v/v) methanol in water has been previously recommended; however, it was not necessary to exceed 0.05% for the

Not for Resale

B-3

Copyright American Petroleum Institute Provided by IHS under license with API No reproduction or networking permitted without license from IHS present study (2). The aqueous standard dilution was mixed on a magnetic stirrer to avoid aeration, and then quickly distributed into hypovials with an all-glass and teflon repipette. The methanolic standards were stored in a freezer when not in use and discarded after 3 months. Aqueous standards were stored no longer than two days. The hexane extraction solution and reagent water blanks were checked on a daily basis.

#### RESULTS AND DISCUSSION

METHOD DETECTION LIMIT (MDL). Table I shows detection limits for the analytical procedure. It does not take into account field sampling errors, sample matrix, or analyte losses due to long term volatilization. These values were determined by the procedure recommended by USEPA/EMSL which defines MDL as the minimum concentration measurable with 99% confidence that it is greater than zero (3).

ACCURACY AND PRECISION. Near the detection limit, it can be seen that for the six compounds, the average absolute error is approximately +13%. The overall standard deviation at this level is 9.4%. Table II summarizes the results of replicate analyses of in-house quality control samples accumulated during a typical sampling session (approximately 8 days in duration, n = 31). As was expected, at these higher concentrations the overall standard deviation has improved to 2.9%, while accuracy is virtually 100%. To further evaluate the method, and its applicability to field samples, a USEPA quality control standard (WP 879 #1) was analyzed in a typical groundwater matrix. Calibration standards were prepared as previously described using laboratory reagent water. The results shown in Table III display standard deviations comparable to those obtained previously with errors which are generally larger, but still acceptable. It is quite likely that this increase in error was a result of experimenter bias, not matrix effects, as the ionic strength of the groundwater used was much lower than the 1.0 required to affect extraction efficiencies, while the pH was neutral (1).

#### CONCLUSIONS

The hexane micro-extraction method has a sensitivity approaching that of a purge and trap system, but can be used routinely, with a much shorter turnaround time. This allows the analyst to work with larger batches of samples at a faster rate. Detection limits are adequate with a simple split injection, eliminating the need to employ more elaborate splitless or cryogenic schemes. These limits can be lowered somewhat by increasing the water to hexane ratio.

The column used is capable of resolving the p- and m-xylene isomers in a 5 minute isothermal run. Separation of these two isomers is impossible with the less polar capillary columns commonly employed. Furthermore, the method can easily be extended to include ethylbenzene and various halogenated aromatics.

API PUBL\*4531 91 🔳 0732290 0101493 0 💻

Samples containing organic interferents, e.g. waste water, landfill leachate, require the replacement of the FID with a detector which is more specific to the compounds of interest, e.g. an MSD.

"Methods for Organic Chemical Analysis of Municipal and (1) Industrial Wastewater", EPA-600/4-82-057; Longbottom, James E., Lichtenberg, James J., Eds.; USEPA/EMSL: Cincinatti, OH, 1982; Method 602.

(2) Glaze, William H.; Lin, C.C.; Burleson, J.L.; Henderson, J.E.; Mapel, D.; Rawley, R.; Scott, D.R., "Optimization of Liquid-Liquid Extraction Methods for Analysis of Organics in Water", Project Report, Contract No's. CR-805472, CR-808561; USEPA/EMSL: Cincinatti, OH, 1983.

(3) "Methods for Organic Chemical Analysis of Municipal and Industrial Wastewater", EPA-600/4-82-057; Longbottom, James E., Lichtenberg, James J., Eds.; USEPA/EMSL: Cincinatti, OH, 1982; Appendix A.

#### TABLE I. METHOD DETECTION LIMIT

Compound	ug/L						
	N ·	<b>S%</b>	x	Xo	E¥	MDL	
benzene	7	13	4.3±Ø.7	3.7	+16	1.8	
toluene	7	13	3.2±Ø.5	3.6	-11	1.4	
<b>p-xylene</b>	7	5.8	3.1±Ø.2	3.6	-14	0.6	
m-xylene	7	5.7	4.4±Ø.3	3.7	+19	0.8	
o-xylene	7	9.7	3.8±Ø.4	3.7	+3	1.2	

N: number of replicate determinations; S%: relative standard deviation; X: mean of replicate determinations, 99% confidence level, background subtracted; Xo: true value; E%: average relative error; reagent water matrix.

TABLE II. ACCURACY AND PRECISION AT TYPICAL SAMPLE CONCENTRATIONS

Compound	ug/L						
	N	S <b>%</b>	X	Xo	E\$		
benzene toluene p-xylene m-xylene o-xylene	31 31 31 31 31 31	4.2 2.9 2.4 2.8 2.8	84.5±1.9 83.8±Ø.9 83.3±1.5 86.2±1.5 86.6±1.6	85.2 83.7 83.5 85.6 85.7	-1 Ø Ø +1 +1		

reagent water matrix

B-5

Copyright American Petroleum Institute rovided by IHS under license with API to reproduction or networking permitted without license from IHS

API PUBL\*4531 91 🗰 0732290 0101494 2 📰

TABLE III. ANALYSIS OF USEPA QUALITY CONTROL SAMPLE WP 879 #1

	ug/L					
Compound	N	S <b>%</b>	X	Xo	E	
benzene toluene p-xylene m-xylene o-xylene	7 7 7 7 7 7	3.Ø 6.1 1.8 1.7 2.5	30.6±1.1 5.6±0.4 20.5±0.4 45.3±0.9 12.1±0.4	30.7 4.1 19.1 42.6 10.6	9 +37 +7 +6 +14	

Xo: EPA value; groundwater matrix

AP1 PUBL\*4531 91 🖿 0732290 0101495 41

### DIRECT AQUEOUS INJECTION PROCEDURE

OXYGENATES: MtOH - Methanol EtOH - Ethanol MTBE - Methyl Tertiary Butyl Ether TAME - Tertiary Amyl Methyl Ether IPE - Iso-propyl Ether

#### SAMPLE PREPARATION

A 1.0ml aqueous sample (removed from a 18.0ml hypovial for BTEX analysis) is placed in a 1.5ml screw cap septum vial and sealed with a teflon lined septa and screw cap. A 4ul aliquot of the aqueous solution is sampled for chromatographic analysis using a 10ul syringe equipped with a chaney adapter to enhance repeatability.

#### CHROMATOGRAPHIC ANALYSIS

The aqueous samples are run on a Hewlett Packard 584OA gas chromatograph with a FID detector. The column is 10ft. X .125 in. i.d., packed with 3% SP1500 on Carbopack B (80/100 mesh). The analyses are run isothermally at 100, 190 or 200°C, depending on oxygenate (see chart). A helium carrier gas at a flow rate of 20 ml/min is used. The detector temperature is 300°C and the injection temperature is 200°C.

Quantitative results are determined using an ESTD method of calibration and method detection limits for some of the compounds are found to be <250ug/L, using the EPA procedure for method detection limit (MDL).

	(ISOTHERMAL)				
Time	Retention	•c	Temp	Column	Oxygenate
	3.0		190		MTBE
	4.0		190		IPE
	1.8		120		Etoh
	4.0		200		TAME
	1.4		100		Mtoh

**B-7** 

Copyright American Petroleum Institute Provided by IHS under license with API

o reproduction or networking permitted without license from IHS

API PUBL\*4531 91 🖿 0732290 0101496 6 📟

### DIRECT AQUEOUS INJECTION - OXYGENATES

### METHOD DETECTION LIMIT

mg/L								
Oxygenate	N	x	Xo	S%	E%	MDL		
MtOH	12	.760+/039	.988	5.13	-23.1	.106		
MTBE	12	.533+/093	.740	17.4	-28.0	.249		

\* MDL for the other oxygenates are estimated to be in the same range as those reported.

### ACCURACY AND PRECISION AT TYPICAL CONCENTRATION

ng/L								
OXYGENATE	' N	x	Xo	5%	E%			
MtOH	21	409.92+/-8.73						
MTBE	21	71.95+/-1.31		1.81				

N : number of replicate determinations

X : mean of replicate determinations, 99% confidence level

Xo : true value

S% : relative standard deviation

E% : relative error

MDL : method detection limit

B-8

# APPENDIX C

## PARAMETER VALUES USED IN CALCULATIONS

Copyright American Petroleum Institute Provided by IHS under license with API No reproduction or networking permitted without license from IHS

## ORGANIC CHEMICAL PROPERTIES

Chemical	Molecular Weight (g)	Density (g/m³)	Solubility (@ 20°C) (g/m <sup>3</sup> )	log (K <sub>ow</sub> )	yg <sup>(1)</sup> Volume Fraction in PS-6 Gasoline	xg <sup>(2)</sup> Molar Fraction ìn PS-6 Gasoline
GASOLINE (PS-6)			750100		1.0	1.0
BENZENE	78.12	878650	1780	2.14	0.02082	0.02969
TOLUENE	92.15	866900	515	2.69	0.03519	0.04392
ETHYL- BENZENE	106.17	867000	152	3.15	0.01570	0.01700
p-XYLENE	106.17	861100 <sup>(3)</sup>	198	3.15	0.01809	0.02263
m-XYLENE	106.17	864200(4)	134	3.20	0.04072	0.04406
o-XYLENE	106.17	880200	175	3.13	0.02088	0.01959
MTBE	102.18	751900			varied	varied
METHANO	L 32.04	791400	miscible	-0.75 <sup>(5)</sup>	varied	varied

All data values from Verscheuren, 1983 except as noted.

<sup>(1)</sup> measured (see Section 2)
<sup>(2)</sup> estimated (see Appendix B)
<sup>(3)</sup> solubility at 25°C
<sup>(4)</sup> solubility from Kebe <u>et al.</u>, 1984
<sup>(5)</sup> from Lyman <u>et al.</u>, 1982

C-2

APPENDIX D

## RELATIONSHIP BETWEEN NORMALIZED AND UNNORMALIZED DATA

Not for Resale

Copyright American Petroleum Institute Provided by IHS under license with API No reproduction or networking permitted without license from IHS API PUBL\*4531 91 🖿 0732290 0101500 4

The data normalization procedure entails multiplying theoretically calculated aqueous phase concentrations by a fixed constant, referred to here as the normalizing factor, NF. The normalizing factor consists of the ratio of an experimentally determined concentration to a corresponding theoretical concentration at the same fixed volume ratio. In this report, all normalizing factors were based on concentrations at the 10:1 water:fuel volume ratio. This empirical normalization procedure allows theoretical trends to more closely match experimentally determined data.

The relationship between normalized and unnormalized data is determined as follows:

Unnormalized and normalized water phase concentrations are, from Equation 3-8:

$$C_{wu} = \frac{y_g(V_g^1/V_g)p}{K_u + (V_w/V_g)}$$
 (D-1)

$$C_{wn} = C_{wu} NF = \frac{y_g (V_g^1 / V_g) p}{K_u + (V_w / V_g)} NF$$
 (D-2)

where the subscripted u refers to unnormalized data, and the subscripted n refers to normalized data. From Equation D-2,

$$\frac{V_w}{V_g} = \frac{y_g (V_g^1 / V_g) p}{C_{wn}} NF - K_u$$
(D-3)

Solving equation 3-8 for the normalized data partition coefficient and substituting for the volume ratio from Equation D-3:

D-2

Not for Resale

Copyright American Petroleum Institute

Copyright American Petroleum institute Provided by IHS under license with API No reproduction or networking permitted without license from IHS

0732290 0101501 6 🔳 API PUBL\*4531 91 | 

$$K_n = \frac{Y_g(V_g^1/V_g)p}{C_{wn}} - \frac{V_w}{V_g}$$
(D-4)

$$K_{n} = \frac{y_{g}(V_{g}^{i}/V_{g})p}{C_{wn}} - \frac{y_{g}(V_{g}^{i}/V_{g})p}{C_{wn}} NF + K_{u}$$
(D-5)

Finally, from Equation 3-2 for normalized data,

$$\mathbf{C}_{\mathrm{an}} = \mathbf{K}_{\mathrm{n}} \mathbf{C}_{\mathrm{wn}} \tag{D-6}$$

$$C_{gn} = K_n C_{wn} = \left[ \frac{y_g (V_g^i / V_g) p}{C_{wn}} - \frac{y_g (V_g^i / V_g) p}{C_{wn}} NF + K_u \right] C_{wn}$$
(D-7)

$$C_{gn} = K_u C_{wn} + (1 - NF) y_g (V_g^i / V_g) p$$
 (D-8)

For a given fixed gasoline phase composition:

$$C_{au} = C_{an} \tag{D-9}$$

$$K_u C_{wu} = K_u C_{wn} + (1 - NF) y_g (V_g^i / V_g) p$$
 (D-10)

or,

Not for Resale

Copyright American Petroleum Institute Provided by IHS under license with API No reproduction or networking permitted without license from IHS

API PUBL\*4531 91 🔤 0732290 0101502 8 🛚

$$C_{wu} = C_{wn} + \frac{(1 - NF) y_g (V_g^T / V_g) p}{K_u}$$

(D-11)

Equation D-8 expresses the phase relationship for normalized data in terms of the unnormalized partitioning coefficient  $K_u$ . From Equation D-8, the slope of the phase relationship for normalized data is  $K_u$ , the same as for unnormalized data.

Equation D-11 quantifies the difference between normalized and unnormalized data. If the second term on the right-hand side of this equation is constant, the normalized trend mirrors the unnormalized trend at all volume ratios, differing only by this fixed constant term.

Strictly speaking, Equation D-8 is inconsistent in that at a zero normalized aqueous phase concentration a nonzero gasoline phase concentration would be calculated. This observation is important in confining consideration of normalized data and trends only to those volume ratios for which experimental data are provided.

Not for Resale

Copyright American Petroleum Institute

Provided by IHS under license with API lo reproduction or networking permitted without license from IHS APPENDIX E

SUCCESSIVE BATCH SIMULATIONS

E-1

Not for Resale

Copyright American Petroleum Institute Provided by IHS under license with API No reproduction or networking permitted without license from IHS API PUBL\*4531 91 🔳 0732290 0101504 1 🔳

The following calculations were used to determine the resultant benzene concentrations from contacting successive batches of fresh water with a known volume of gasoline. The parameters used in these calculations are summarized at the end of this section.

The calculations have been performed using an IBM PC and LOTUS 1-2-3. The initial step requires an iterative calculation to solve two equations for the equilibrium aqueous methanol concentration, and the equilibrium aqueous phase volume, beginning with an estimate of the equilibrium aqueous phase volume.

$$C^{m}_{w}(n) = (y^{m}_{g}(n) \cdot V^{i}_{g}(n) \cdot p^{m}) / (K^{m}_{ow} \cdot (V^{i}_{g}(n) + V^{i}_{w}) + (1 - K^{m}_{ow}) \cdot V_{w}(n))$$
$$V_{w}(n) = (V^{i}_{w} \cdot p^{m}) / (p^{m} - C^{m}_{w}(n))$$
$$V_{g}(n) = V^{i}_{g}(n) + V^{i}_{w} - V_{w}(n)$$

Subsequent calculations determine the volume of the gasoline phase, and the volume fraction of methanol in the gasoline, and in the aqueous phase.

For the first batch:

$$V_{g}^{i}(n) = V_{g}^{i}(1)$$
$$y_{g}^{m}(n) = y_{g}^{m}(1)$$

For following batches:

$$V_{g}^{i}(n) = V_{g}(n-1)$$

$$y_{g}^{m}(n) = ((V_{g}^{i}(n-1) \cdot y_{g}^{m}(n-1)) - (V_{w}(n-1) \cdot (C_{w}^{m}(n-1) / p^{m}))) / (V_{g}(n-1))$$

$$f_{c}(n) = (V_{w}(n) - V_{w}^{i}) / V_{w}(n)$$

The next series of calculations evaluates the solubility of benzene for the aqueous methanol solution determined above. This calculation is linear below the experimentally determined breakpoint, and logarithmic above it.

For  $f_c(n) \le 0.25$ 

E-2

Copyright American Petroleum Institute Provided by IHS under license with API No reproduction or networking permitted without license from IHS

$$S_{m}^{b}(n) = f_{c}(n) * V_{H} * S_{c}^{mb} + (1 - f_{c}(n) * V_{H}) * S_{w}$$

For  $f_c(n) > 0.25$ 

$$\log S^{b}_{m}(n) = \log(S^{b}_{m}(fc=0.25)) + \beta \bullet (f_{c} (n) - 0.25)$$
  
$$\beta = a * \log (K^{b}_{ow}) + b$$

With this value it is then possible to determine the volume fraction of benzene in the gasoline phase, and hence the gasoline-water partitioning coefficient for benzene under the calculated conditions.

$$K^{b}_{gw}(n) = (y^{b}_{g} * p^{b}) / (x^{b}_{g} * S^{b}_{m}(n))$$

For the first batch:

right American Petroleum Institute ded by IHS under license with AP

oduction or networking pe

from IHS

$$y_{g}^{b}(n) = y_{g}^{b}(1) = y_{g0}^{b} * (1 - y_{g}^{m}(1))$$

For the following batches:

$$y_{g}^{b}(n) = (y_{g}^{b}(n-1) - (((C_{w}^{b}(n-1) * V_{w}(n-1)) / (p^{b} * V_{g}^{i}(n-1))) * (V_{g}^{i}(n-1) / V_{g}(n-1)))$$

The dissolved benzene concentration in the aqueous phase of each batch can then be determined by:

 $C^{b}_{w}(n) = (y^{b}_{g}(n) * (V^{i}_{g}(n)/V_{g}(n))* p^{b}) / (K^{b}_{gw}(n) + (V_{w}(n) / V_{g}(n)))$ 

### LIST OF PARAMETERS:

n = batch number

 $C^{m}_{w}(n)$  = aqueous concentration of methanol in nth batch,

 $y_{a}^{m}(n) =$  volume fraction of methanol in gasoline for nth batch,

 $V_{a}^{i}(n)$  = initial volume of gasoline prior to exposure to the nth batch,

 $V_{q}(n)$  = equilibrium volume of gasoline for nth batch,

 $V_{w}^{i}$  = initial volume of water (constant),

 $V_w(n)$  = equilibrium volume of aqueous phase for nth batch,

 $p^{m}$  = density of methanol,

 $K^{m}_{ow}$  = octanol-water partitioning coefficient for methanol,

 $K^{m}_{aw}$  = gasoline-water partitioning coefficient for methanol,

 $f_c(n) = cosolvent fraction of aqueous phase for nth batch,$ 

 $S_w$  = solubility of benzene in water

 $S_{m}^{b}(n)$  = solubility of benzene in water-methanol mixture for nth batch,

 $S_{c}^{mb}$  = solubility of benzene within the hydration shell of the methanol,

 $S_{m}^{b}$ (fc=0.25) = solubility of benzene in water-methanol mixture at breakpoint (observed),

 $\beta$  = a measure of the relative ability of methanol to solubilize benzene, and of the hydrophobicity of benzene,

a,b = experimentally determined constants for BTEX,

 $K_{ow}^{b}$  = octanol-water partitioning coefficient for benzene,

 $K^{b}_{aw}(n)$  = gasoline-water partitioning coefficient for benzene in nth batch,

 $y_{a}^{b}/x_{a}^{b}$  = volume fraction to molar fraction ratio for benzene in gasoline,

 $p^{b}$  = density of benzene,

 $y_{a}^{b}(n) =$  volume fraction of benzene in gasoline phase prior to exposure of the nth batch,

 $y_{00}^{b}$  = initial volume fraction of benzene in gasoline,

 $c_{w}^{b}(n) = concentration of benzene in aqueous phase for nth batch.$ 

The values of constants, and experimentally determined parameters used in these calculations are presented in Appendix C.

E-4

Order No. 841-45310

1-0820-10/91-5C (5A)

# API PUBL\*4531 91 🗰 0732290 0101508 9 📖

American Petroleum Institute 1220 L Street, Northwest Washington, D.C. 20005

Not for Resale

Copyright American Petroleum Institute Provided by IHS under license with API No reproduction or networking permitted without license from IHS