

INDEX

Note: Italicized page numbers indicate illustrations.

A

- Acceleration, 464
- Active Torque Dynamics, 401
- Adapters, *8*
- Aerodynamic drag, 48
- Aftermarket service manuals, 3
- Aftermarket transmissions, 477–80, *481*
- Airbags, safety, 36
- Air conditioning refrigerant oils, disposal of, 36
- Air nozzle, 19
- All-wheel drive (AWD), 40, 58, 395–96
- Alternating current (AC), 435
- Aluminum U-joint yokes, 292
- American Petroleum Institute (API) Service Classification, 138
- Ammeter, 450
- Amperage, measuring, 450
- Ampers (A or amp), 434
- Ampere-turns, 438
- Anaerobic sealants, 167, *234*
- Angle checks, 267
- Angle gauge, *12*
- Annulus gear, 45
- Antifreeze, 34, 35
- Antilock braking system (ABS) drive axles and, 312–13, *314* sensor rings and, 250–51 tone ring replacement, 282, *284*
- ARB Air Locker differential, 486
- Asbestos exposure hazard, 29–31
- Asbestosis, 30
- Asian red, 34
- Auburn pressure plates, 67, *68*, 69
- Automated manual transmissions (AMT), 51, 138
- Automatic clutch actuation, 81, *82*
- Automatic hubs, 407
- Automatic transmission, 52
- Automatic yaw control (AYC), 321
- Axial runout, 101
- Axle gears, 155, 159
- Axle ratio, 326, 327
- Axle shafts extraduty and high-performance, 486, *488*, 489 removal and replacement, 422–24
- Axle vibrations, 334

B

- Backlash adjustments, 375–80, *381–82* backlash variation, 359 check for drive axles and differential, 336–37 gear teeth and, 305 as noise problem, 181 ring gear position and, 311, *312*
- Balance, 482
- Balancing, 268–69, *270*
- Ball and trunnion U-joint, 243
- Ball bearings, 145–46, *147*
- Ball-peen hammer, *9*
- Barrel, 13
- Batteries, disposal of, 34–35
- Bearing guide, 63
- Bearing noise, 335
- Bearing-retained axles bearing and seal removal and replacement, 350–52, *353* diagnosis, 337 explained, 323 shaft removal and replacement, 347–48 removing, 343
- Bearings inspection and service, 208–10 inspection of, 364–67 noise check, 337–39 transaxle, 168, *169*, *170* transmission, 145–46, *147*
- Bearing spacer, 372
- Bell housing bore runout, 107–08 defined, 73 face runout, 106–07
- “Bent finger” diaphragms, 72
- Bevel gears, 44, 395
- Blanchard grinding, 100
- Bleed of clutch, *118* of hydraulic system, 116
- Blocker ring, 125, 218, 219
- Blocker ring clearance, 216
- Blood-borne pathogens, 36
- Bolt grade, 6
- Bolt replacement, 193
- Bolts, 5
- Boot replacement, 279–80, *281*, *282*
- Bore runout, 107–08
- Borg and Beck pressure plates, 67, *68*, 69, 467, *468*
- Borg Warner, 148
- Borg Warner Automotive gear damage terms, 204
- Brake bias system, 465
- Brake cleaners, 30
- Brake dust, 31
- Brake fluid, used, 31
- Brake shoes, 31
- Brand name tools, 11
- Brinelling, 209
- Bump cap, 14, *15*
- Burr, 204
- Bushings, 145–46, *147*
- Button clutch, 470–71

C

- Cable linkage, 77–78
- Calibration codes, 3
- Cam, 134, 135
- Candlestick, 63
- Cap screws, 5
- Carbon dioxide (CO₂) fire extinguisher, 21
- Cardan joint
 - assembly using pressing tool, 294–95, 296
 - defined, 239
 - disassembly, inspection, and reassembly, 290–92
 - disassembly using a pressure tool, 292–94, 295
- Carrier bearing preload, 309
- Carrier bearings, 309
- Carriers
 - overhaul, 357–88
 - removal and replacement, 356–57
- Carrier side bearing preload, adjustments, 375–80, 381–82
- Cases
 - damaged, 226
 - transaxle, 167, 168
 - types of, 145
- Case sealants, transaxle, 167
- Casting numbers, 3
- C-clip axle
 - types of, 145
 - bearing and seal removal and replacement, 349–50, 351
 - shaft removal and replacement, 342–46, 347
- C-clip-retained axles, 337
- Center differential, 395
- Center punch, 10
- Center support bearings, removal and replacement, 298, 300–301
- Centrifugal force, 71
- Chain-drive transfer case, 398, 399
- Channel, 139
- Chatter, 102
- Chatter on corners, 335
- Chemical poisoning, 32–33
- Chip, 204
- Chisel, 10
- Chuck, 335
- Circle track transmissions, 477
- Circlip, 250
- Circuit breakers, 437
- Clash/grinding during shift, 179, 185
- Clean Air Act, 29
- Clearing codes, 455
- C-lock-retained axles, 323–24
- Close a circuit, 437
- Closed case, 145, 147
- Closed knuckle, 405
- “Close ratio” four-speeds, 128–29
- Clunk, 335
- Cluster gear, 123, 142, 144, 145
- Clutch
 - bleeding, 118
 - button, 470–71
 - component inspection, 100–108
 - diagnosis chart, 90, 91
 - discs, 63–67
 - dog, 58, 80, 82, 470, 485
 - dual mass flywheel, 81–82, 83
 - fluid level, 89
 - heavy-duty, extraduty, racing-style, 465–73
 - hydraulic system repair, 115–18
 - introduction, 62–63
 - lever, 467–68, 470
 - linkage, 75–80
 - manual transmissions and, 51–52
 - modular, 72
 - other types of, 80–81, 82
 - pedal, 468
 - pedal free travel, 87–88
 - pedal noise check with engine running, 93–94
 - pedal operation check, 92, 93
 - pedal switch, 79–80
 - pilot bearings, 73, 75
 - pressure plate assemblies, 67–72, 73
 - problem diagnosis, 89–94
 - release bearings, 72–73, 74
 - removal, 95–99
 - replacement, 95–114
 - service, 87
 - slider, 467–68, 469, 470
 - slippage, 89–90
 - spin down, 90
 - by wire, 79
- Clutch cable, 77
- Clutch cans, 472–73
- Clutch disc, 62, 104–06, 107
- Clutch disc aligner, 12
- Clutch facing, 65–67
- Clutch fork, 63
- Clutch housing, 73
- Clutch job, 95–114
- Clutchless drag racing transmissions, 477
- Clutch plate, 62
- Clutch shaft, 123, 155
- Clutch-type drag racing transmissions, 477
- Coast, road test for, 334
- Coast side, 305, 308
- Coast while in neutral, road test for, 334
- Coefficient of friction, 63, 64, 464
- Collapsible spacer, 372
- Combination wrench, 9
- Competition axle assemblies, 490–91, 492
- Complete circuit, 435
- Composite rings, 127
- Cone clutch, 80, 82
- Connecting wires, 436, 437
- Constant mesh, 124
- Constant mesh gears, 123, 124
- Constant-velocity (CV) joints
 - boot inspection, 258–59
 - countertrack, 245, 246
 - cross groove, 246
 - crosstrack, 245, 246
 - differentials and, 155
 - double-Cardan, 245
 - double-offset, 247
 - in driveshafts, 55–56
 - inboard disassembly, inspection, and reassembly, 287–89
 - introduction, 243–45
 - outboard disassembly, inspection, and reassembly, 285–87, 288
 - removal, 280–81, 283, 284
 - replacement, 282, 284–85, 286
 - Rzeppa, 245
 - tripod, 246
 - tripod tulip, 247
- Contact pattern, 371, 385
- Contamination, 209
- Continuity, 449
- Continuously variable transmissions (CVT), 51, 52–53, 54, 55
- Control devices, 436, 437
- Control modules, 439
- Coolants, disposal of, 34
- Corrosive materials, 28
- Countershaft, 142, 144, 145, 155
- Countershaft gear, 123
- Countertrack, 245, 246

Couplers
 4WD, 398, 401–02, 403
 button clutch and, 470

Covers
 damaged, 226
 in pressure plate assemblies, 67, 70

Crack, 204

Critical speed, 482

Cross and yoke joint, 239

Cross groove joint, 246

Cross shaft, 73, 74

Crosstrack, 245, 246

Cruise, road test for, 334

Crush sleeve, 372

Curved-face bearing, 73, 74

Cushioned discs, 64

CV joints. *See* Constant-velocity (CV) joints

D

Damper, 64

Deep-well socket, 8

Department of Transportation (DOT), 33

Detents, 134, 135

Detroit Locker differential, 485

Diagnostic link connector (DIC), 457

Diagnostic trouble code (DTC), 455

Dial indicator, 13, 103

Diaphragm clutch, 71

Diaphragm pressure plates, 67, 68, 69

Differential
 backlash check, 336–37
 disassembly, inspection, and reassembly, 220–23
 drive axles and, 55, 313–21, 322
 extraduty and high-performance, 485–86, 487
 removal, 361–63
 transaxle, 55, 155, 159–61

Differential clearance, 220–21

Digital multimeters, 444–45, 448, 449, 451

Diode, 438–39

Direct current (DC), 435

Direct drive, 148

Direct shift gearbox (DSG), 138, 164

Disc alignment, 111

Disc runout, 105

Dog clutch, 58, 80, 82, 470, 485

Dog clutch teeth, 125

Dogs, 125

Double-Cardan joint
 disassembly, inspection, and reassembly, 296–98, 299
 in driveshafts, 245
 lubrication, 257

Double cone, 127

Double disc clutches, 72, 73

Double-lip seal, 425

Double-offset joint, 247, 287–88, 289

Doug Nash Industries, 148, 149

Drag, 90, 465

Drive, road test for, 334

Drive axles
 ABS, 312–13, 314
 axle identification, 325–27
 axle shafts, 321–24
 backlash check, 336–37
 carrier overhaul, 357–88
 carrier removal and replacement, 356–57
 differential, 313–21, 322
 explained, 56, 57
 extraduty and high-performance, 483–91, 492
 gear oil checks, 331–32
 introduction, 305
 IRS, 325
 lubrication, 324
 on-vehicle service operations, 342–56
 problem diagnosis, 332–41
 ring and pinion gears, 305–12, 313

Drive handles, for sockets, 8

Drivelines
 FWD problem diagnosis, 258–59
 lubrication, 256–57
 RWD driveshafts, 239
 RWD problem diagnosis, 260

Drive pinion bearing preload, adjustments, 309, 372–74, 375

Drive pinion depth, shim selection, 368–72

Drive pinion gear, 155

Driveshafts
 balancing, 268–69, 270
 checks, 260–70
 explained, 55–56
 extraduty and high-performance, 482–83
 FWD, 250–52
 runout, 262–65, 266
 RWD, 247–49

Driveshaft vibrations, 334

Drive side, of gear teeth, 305

Drivetrains
 automatic transmissions and torque converters, 52
 continuously variable transmissions, 52–53, 54, 55
 drive axles, 56, 57
 driveshafts, 55–56
 extraduty and high-performance, 463–91, 492
 four-wheel drive, 56–58
 gear ratios, 46
 gear types, 44–46
 introduction, 40–41
 manual transmissions, 51–52
 noise, 334
 torque multiplication, 41–43
 tractive effort, 46–51
 transaxles, 53, 55

Drop-out carriers, 309

Dry chemical (yellow) fire extinguisher, 21

Dual clutch transaxle, 164–65

Dual clutch transmissions (DCT), 138

Dual mass flywheel, 81–82, 83

DualTronic TM clutch assembly, 164, 165

DualTronic TM control module, 165

Dynamic shift test, 183

E

Ear protection, 14

Eaton locker differential, 316, 318

Electrac differential, 486

Electrical circuit problems, 442–43, 444

Electrical cord safety, 19

Electrical/electronic drivetrains
 basic electronics, 439–41, 442
 basics, 434–39
 electrical circuit problems, 442–43, 444
 electrical system repair, 452–58
 introduction, 434
 measuring electrical values, 444–52
 vacuum controls, 458–59

Electrical system, repair, 452–58

Electrical values, measuring, 444–52

Electric arcing, 209

Electric locking differentials, 320, 321

Electro-hydraulic coupler, 402, 403

Electromagnetic clutch coupler, 401, 402

- Electronic control module (ECM), 138, 321, 439, 441, 442
 - Electronic service information, 4
 - Electronic stability control, 465
 - Electronic system, self-diagnosis of, 455–58
 - Electronic torque management, 321, 322
 - Electronic traction control (ETC), 316, 465
 - Electrostatic discharge (ESD), 439, 446, 447
 - End float, 218
 - End play, 227
 - Engagement modulation, 63
 - Engine hanger, 12
 - Engine harmonics, 179
 - Engine-off shift test, 182–83
 - Engine-running shift test, 183
 - Engine support, 186
 - Environmental and hazardous materials
 - asbestos exposure hazard, 29–31
 - Clean Air Act, 29
 - MSDS, 29
 - OSHA, 28
 - proper disposal of, 31–36
 - RCRA, 28–29
 - Environmental Protection Agency (EPA), 28, 30
 - Error code, 455
 - Ethylene glycol, 34
 - Excessive wear, 204
 - Exciter ring, 439
 - Exhaust hose, 16
 - Extension rod, 165
 - External linkage, transmission, 136–37
 - Extraduty and high-performance drivetrains
 - clutches, 465–73
 - drive axles, 483–91, 492
 - driveshafts, 482–83
 - introduction, 463
 - race car drivetrain design factors, 463–65
 - transmissions, 473–81, 482
 - Extreme pressure (EP) grease, 256, 324
- F**
- Face, of gear teeth, 305, 308
 - Face runout, 101, 107
 - Facing, 65–67, 466
 - Final drive
 - defined, 56
 - ring and pinion gears, 305
 - transaxle, 159–61
 - Final drive ring gear, 155
 - Fire extinguishers, 19, 21
 - Fitting wrench, 9
 - Five-speed transaxles, 156, 161–62, 163
 - Five-speed transmissions, 131–33
 - Fixed joint, 239
 - Flank, of gear teeth, 305, 308
 - Flat-faced release bearing, 73, 74
 - Float
 - defined, 305
 - lash and, 308
 - road test for, 334
 - Floater, 466
 - Floating gears, 219
 - Fluid clutch, 80
 - Flywheel
 - axial runout, 101, 103
 - in clutch assembly, 62, 100–102
 - face runout, 103
 - radial runout, 102
 - turner, 12
 - Formula car transaxles, 477
 - Four-speed transmissions, 128–29, 130, 131
 - Four-wheel drive (4WD)
 - couplers, 398, 401–02, 403
 - in drivetrains, 40, 56–58
 - front drive axles, 402, 404, 405–07, 408, 409
 - gear oil checks, 412–13
 - introduction, 393, 394
 - in-vehicle service, 416–24
 - power transfer units and transfer cases, 394–98, 399, 400
 - problem diagnosis, 413–16
 - transfer case overhaul, 425–30
 - transfer case removal and replacement, 424–25
 - transmission, 480–81, 482
 - Fretting, 209
 - Friction, 464
 - Friction modifiers, 324
 - Front drive axles
 - 4WD systems, 393
 - FWD systems, 402, 404, 405–07, 408, 409
 - Front hub, removal and replacement, 419, 420
 - Front-wheel drive (FWD)
 - driveline problem diagnosis, 258–59
 - driveshaft removal and replacement, 270–77
 - driveshaft service, 279–89
 - in drivetrains, 40
 - Fuel, safety and storage of, 35–36
 - Full-floating axles
 - in heavy trucks, 323
 - shaft removal and replacement, 348–49
 - Full-time 4WD, 393, 395
 - Fuses, 437
 - Fusible links, 437
 - FWD driveshafts, 250–52
- G**
- Galling, 204
 - Gasoline, safety and storage of, 35–36
 - Gauge, 13, 453
 - Gear clash, 181
 - Gear contact pattern, 312, 313
 - Gear-drive transfer case, 397
 - Gear Lubricant Special (GLS), 139
 - Gear lubrication, transmission, 138–40
 - Gear marking compound, 371
 - Gear noise, 335
 - Gear oil checks
 - 4WD, 412–13
 - drive axles, 331–32
 - Gear ratios
 - drivetrains, 46, 47
 - torque multiplication and, 41–42
 - transmissions, 124–25
 - Gear ratio spread, 48, 50
 - Gear rattle, 181
 - Gears
 - inspection of, 203–06, 364–67
 - transaxle, 167–68
 - transmission, 141–42
 - types of, 44–46
 - Gear tooth terminology, 305–09
 - Gloves, 14, 33
 - Grab, 110
 - Grade, of a bolt, 6
 - Grade resistance, 48
 - Gravity bleeding, 116
 - Grease, 252
 - Grease spray, 258
 - Ground battery (B–), 435
 - Grounded circuits, 438, 443, 444
 - Guide pins, 185

H

Haldex All-Wheel-Drive System, 402, 403
 Half shafts, 56
 Halfshafts, 239
 Hammer, 9
 Hand safety, 33
 Hard code, 455
 Hard shift, 178, 185
 Harmonic vibrations, 179
Hazard Communication Standard (OSHA), 29
 Hazardous waste materials, 28
 Heat shield, 466
 Heel, of gear teeth, 305, 308
 Helical gears, 44, 141–42
 Herringbone gears, 44
 High-efficiency particulate air filter (HEPA) vacuum, 30
 High-performance clutch, 467, 468
 High-performance drivetrains. *See* Extraduty and high-performance drivetrains
 High-resistance circuits, 442
 Hoisting safety, 17–18, 22–24
 Hooke joint, 239
 Hoop, 483
 Hotchkiss driveshaft, 248
 Hub, 125
 Hub and damper assembly, 63–65
 Hunting gears, 305
 Hybrid vehicles, 18–19, 20
 Hydra-Lok differential, 320, 396
 Hydraulic applied clutch differential, 320
 Hydraulic linkage, 78–79
 Hydraulic system explained, 78 repair, 115–18
 Hypoid gears, 44, 45
 Hypoid gear set, 305, 307

I

Identification key, 4WD transfer cases, 425–30
 Idler gear, 125
 Inboard joint, 239
 Inclinator, 267–68
 Indentation, 204
 Independent rear suspensions (IRS) drive axles and, 325 explained, 56

Index marks, 362
 Indy car transaxles, 477
 Inertia, 463–64, 471
 Infinite resistance, 437
 Input shaft, 123, 155
 Insert plates, 125
 Inspection, before teardown, 357, 359, 360
 Integral carrier axle assembly, 309
 Integrated microchips, 439
 Integrated wheel end discount, 406, 407
 Intelligent AWD System, 401
 Interactive Torque Management System, 401
 Interaxle differential, 395
 Interlock system, 134
 Intermediate shaft, 155
 Internal expanding shoe clutch, 80–81, 82
 Internal gears, 45
 Internal linkage, transmission, 137–38
 International Automotive Technician's Network (iATN), 4
 Internet, service information and, 4
 In-vehicle service 4WD, 416–24 transaxle/transmission, 174–78
 Invex gearing, 320

J

Jerico transmission, 480
 Jumps out of gear, 179, 185

K

Keys, 125

L

Latency period, 30
 Laycock de Normanville, 148–49
 Layshaft, 123
 Lead-acid battery waste, 34–35
 Leaks, 178, 185, 340–41
 Lenco transmission, 480
 Lengthwise transaxles, 162–63
 Level protractor, 267
 Lever clutch, 467–68, 470
 Limited slip differentials (LSD) drive axles and, 314, 316–21, 322 leak check, 340–41 service, 384–88

Line wrench, 9
 Linkage clutch, 63, 75–80 performance clutch, 471, 472
 Load, 435
 Locked differential, 314
 Locked into gear, 178, 185
 Locking hub, 406
 Locking pliers, 16
 Lock nuts, 7
 Lock washers, 7
 Loctite, 7
 Long pressure plates, 68, 69, 467, 468
 Lubricant check, 174–76
 Lubrication drive axles, 324 drivelines, 256–57 gear, 138–40 grease and other lubricants, 252 transaxles, 167 transmission, 140–41, 142
 Lug bolt/wheel stud, removal and replacement, 352–54
 Lung cancer, 30

M

Magnetic clutch, 80, 81
 Main drive gear, 123
 Mainshaft disassembly, 211–13, 214 purpose of, 142, 144 reassembly, 218–19, 220 RWD transmissions, 123 transaxles, 155
 Malfunction indicator lights (MIL), 441
 Manual drivetrain special service tools, 12
 Manual transmission fluid (MTF), 139–40
 Manual transmissions, 51–52
 Marcel, 67
 Material Safety Data Sheets (MSDS), 29
 Measuring tools, 12–13, 14
 Mechanical hubs, 406
 Mechanically active cases, 395
 Mesothelioma, 30
 Metal fatigue, 477
 Micrometer, 13
 Mineral oils, 138
 Misalignment, 209
 Modular clutch, 72
 Moment of inertia, 463–64, 471

Motive force/power. *See* Tractive effort
Multimeters, 444–45, 448, 449, 451

N

National Institute for Occupational Safety and Health (NIOSH), 30
National Lubricating Grease Institute (NLGI), 256
Needle bearings, 145–46, 147
Negative battery (–), 435
Neutral rattle/rollover, 181
Nick, 204
Noise, in drive axles, 335–36
Noise, vibration, and harshness (NVH) problems, 180–81
Noisy in all gears, 179, 185
Noisy in all reduction gear ranges, 179
Noisy in neutral, 179, 185
Noisy in one gear, 179, 185
Noisy transmission, 181
Nonhunting gear sets, 305, 308
Normally closed (NC) relays, 437
Normally open (NO) relays, 437
NoSpin differential, 485
Nuts, 7
N/V ratio, 48, 50

O

Occupational Safety and Health Act (OSHA), 28
Occupational Safety and Health Administration (OSHA), 30
Off-road transmission, 480–81, 482
Ohmmeter, 448–49
Ohms (O or Ω), 434
Oil, used, 31–32
Oiling funnels, 141
On-Board Diagnostics 2nd generation (OBD-II), 455
On demand 4WD system, 393
One-way clutch, 80
On-vehicle service operations, drive axles, 342–56
Open case, 145, 147
Open circuits, 442, 443
Open design, 405
Open differential, 313, 314
Organic acid technology (OAT), 34
Original equipment manufacturer (OEM), 3
Outboard joint, 239
Output devices, 436, 438

Output shaft, 123
Ovality, 263
Overdrive, 46, 128
Overdrive units, 146, 148–49
Overhung pinion, 309, 311
Overrunning clutch, 80
Oversteer, 465

P

Parallel circuit, 435
Partial nonhunting gear sets, 305, 308
Parts, cleaning, 203
Part-time 4WD, 393, 395
Passing gear, 148
Pedal clutch, 468
Peeling, 209
Penetrating oil, 6
Performance clutch linkage, 471, 472
Phasing, 240, 265
Phasing checks, 267
Phillips-head screwdriver, 9
Pilot bearing puller, 12
Pilot bearings, 73, 75
Pinion bearing preload, 357
Pinion depth, 309, 311, 312, 357
Pinion gears
 in differentials, 155
 as gear type, 44
 removal, 364, 365
Pinion shaft, seal replacement, 354–56
Pin punch, 10
Pitch, 5, 6, 142
Pitch diameter, 43
Pitch line, of gear teeth, 305, 308
Pivot shaft, 73
Planetary gear, 395
Planetary gear set, 45
Plate lift, 70
Pliers, 9
Plug-in connection, 272
Plunge joint, 239
Positive battery (B+), 435
Positraction, 314
Power flow
 transaxle, 157–59
 transmissions, 128, 129, 130
Power source, 436
Power train. *See* Drivetrains
Power train control modules (PCMs), 3, 439
Power transfer unit (PTU), 56, 393, 398, 400
Preload, 227

Preloaded clutch differential, 316, 317, 318
Pressure plate assemblies, 62, 67–72, 73, 102–03, 104
Pressure ring, 67, 69–70
Pressure springs, 67, 70, 71
Prevailing torque nuts, 7
Propeller shafts, 239
Proper terms, for tools, 11
Prop shafts, 239
Propylene glycol, 34
Protection devices, 436, 437
Pullers, 12
Pull-type clutch, 69
Pumpkin carriers, 309

Q

Quill, 63

R

Race car drivetrains, design factors, 463–65
Racing transmissions, 477–80, 481
Rack and pinion gear set, 45–46
Radial runout, 102
Radioactive substances, 28
Rail, 134
Reactive materials, 28
Rear drive axle, 393
Rear-wheel-antilock (RWAL) system, 439
Rear-wheel drive (RWD)
 driveline problem diagnosis, 260
 driveshaft removal and replacement, 277–79
 driveshaft service, 289–301
 drivetrains, 40
Reduction, 46
Reed switch, 439
Release bearings, 63, 72–73, 74, 108
Release bearing support, 63
Release levers, 67, 70–72
Reluctor, 439
Remote shifting, 166–67
Removable carriers, 309, 310
Resistance
 defined, 435
 measuring, 448–49
Resource Conservation and Recovery Act (RCRA), 28–29
Retainer plate, 67
Reverse, 125
Reverse idler shaft, 123, 155

Ride height, 216
 Right-to-know laws, 29
 Ring and pinion gears
 adjustments, 309, 311–12, 313
 gear tooth terminology, 305–09
 mounting, 309, 310, 311
 Ring gear, 45
 Ring gear runout, 359–60, 361
 Rivet head depth, 104
 Road race transmissions, 477
 Road test, 183–84
 Rockwell hardness tests, 5
 Rod and lever linkage, 76
 Roller clutch, 80, 82
 Rolling friction, 48
 Room-temperature vulcanizing
 (RTV), 167
 Rotor, 439
 Runout, 262–65, 266, 482. *See also*
 specific types
 RWD driveshafts, 247–49
 Rzappa joint
 assembly, 287, 288
 disassembly, 285–87
 explained, 245

S

SAE numbers, 4–5
 Safety
 airbags, 36
 electrical cords, 19
 hands, 33
 for hand tools, 11
 infection control, 36
 Material Safety Data Sheets
 (MSDS), 29
 Occupational Safety and Health Act
 (OSHA), 28
 for technicians, 14–18
 Safety glasses, 14, 15
 Salisbury axle, 309
 Schematics, 435
 Scoring, 204
 Screwdrivers, 9
 Seal drivers, 12
 Seizing, 209
 Selective-fit snap rings, 218
 Self-adjuster mechanism, 77
 Self-aligning release bearings,
 73, 74
 Self-applying clutch differential,
 316–17, 319

Self-induction, 438
 Self-locking nuts, 7
 Semi-floating axles, 321–23
 Sensor ring, 439
 Sensors, 439
 Sequential transmissions, 477
 Series circuit, 435
 Service manuals, 3
 Service spacer, 379
 Shift blackout, 178, 185
 Shift effort test, 182–83
 Shift forks, 134
 Shifting on the fly, 394
 Shift mechanisms
 explained, 133–38, 139, 140
 transaxle, 165–67
 transaxle/transmission service,
 223–25
 Shim, 227, 357
 Shorted circuits, 443
 Short socket, 8
 Short-to-ground connection, 443
 Shrink tube, 454
 Side bearings, 309
 Side gears, 316
 Side shafts, 239
 Silicone rubber, 167
 Six-speed transmissions, 133
 Slang names, for tools, 11
 Sleeve, 125
 Slider clutch, 467–68, 469, 470
 Sliding gears, 123, 124
 Slip joint, 239
 Slip-joint wrench, 9
 Slip spline, lubrication, 257
 Slip yoke, 239
 Smart transfer cases, 396
 Society of Automotive Engineers (SAE),
 4, 138
 Socket drive adapters, 8
 Socket extensions, 8
 Sockets, drive handles for, 8
 Soft code, 455
 Solenoid, 439
 Solvents, 32–34
 Spalling, 209
 Spanner wrench, 12
 Special service tools (SSTs), 12
 Speed gears, 124
 Speed sensitivity, 260
 Spicer axle, 309
 Spindle, 13
 Spiral bevel gears, 44, 45, 305, 307

Spiral bevel pinion gears, 162–63
 Spiral bevel ring gears, 162–63
 Splicing, wires, 453, 454
 Splines, 123, 124
 Split case, 145, 147
 Spontaneous combustion, 16, 17
 Sprag clutch, 80, 82
 Spring rate, 70
 Spur bevel gears, 44, 45
 Spur gears, 44, 141–42
 Stability control, 465
 Stabilizer bar, 165
 Standard transmission, 51
 Starting punch, 10
 Static shift test, 182–83
 Steel classification, 4–5
 Steel-toed shoes, 14, 15
 Stepped flywheels, 72
 Step wear, 204
 Stop pins, 65
 Straddle mounting, 309, 311
 Straight-blade screwdriver, 9
 Street four/five/six-speeds, 477
 Stress raisers, 476–77
 Struts, 125
 Studs, 5
 Sulfuric acid, 35
 Swage, 242–43
 Switch, 437
 Symbols, 435
 Synchronizer reserve, 216
 Synchronizer rings, 125
 Synchronizers
 disassembly, inspection, and
 reassembly, 213–18
 explained, 125–28
 Synthetic oils, 138
 Synthetic wintergreen oil, 6

T

Tapered roller bearings, 145–46, 147
 Teardown, inspection before, 357,
 359, 360
 Technical service bulletins (TSBs), 4
 Telescopic gauge, 13
 Third member carrier, 309
 Threaded fasteners, 5–7
 Thread insert, 226
 Thread pitch gauge, 5, 6
 Three-quarter-floating axles, 323
 Throw-out bearing, 63
 Thrust washers, 218

- Timing marks, 305, 308
- Tires
 noise, 334
 traction, 464
 used, disposal of, 36
- Toe, of gear teeth, 305, 308
- Tone wheel, 439
- Tool chest, 8–10
- Tools
 basic list of, 8–12
 borrowing, 11
 hand, safety for, 11
 measuring, 12–13, 14
- Tooth contact pattern check, 380–84, 385
- Toothed rotor, 439
- Torque, 41
- Torque bias check, 413–14
- Torque biasing devices (TBD), 314
- Torque bias ratio (TBR), 314
- Torque bias system, 465
- Torque capacity, transmission, 133
- Torque converter, 52
- Torque Management, 401
- Torque multiplication, 41–43
- Torque sensitivity, 260
- Torque steer, 251–52
- Torque tube, 248
- Torsen® differentials, 314, 320, 396
- Torx screwdriver, 9
- Total drive axle backlash, 336–37
- Toxic materials, 28
- Traction, 464
- Tractive effort, 46–51
- Tractive resistance, 48
- Transaxles
 align mounts, 178
 construction, 155–57
 design features, 167–68, 169, 170
 disassembly, 189–93
 dual-clutch, 164–65
 explained, 53, 55
 final drive and differential, 159–61
 five-speed, 156, 161–62
 lengthwise, 162–63
 linkage adjustment, 176, 177
 lubrication, 167
 mainshaft disassembly, 211–13, 214
 mainshaft reassembly, 218–19, 220
 power flow, 157–59
 reassembly, 226–34
 removal and replacement, 184–87
 shift mechanisms, 165–67, 223–25
- Transaxle/transmission service
 diagnosis charts, 184, 185
 in-vehicle, 174–78
 overhaul, 189–234
 problem diagnosis, 178–84
 removal, 184
 removal and replacement, 184–88
- Transfer case
 4WD, 56, 393
 overhaul, 425–30
 removal and replacement, 424–25
 shift linkage adjustment, 418, 419
- Transistors, 439
- Transmissions. *See also*
 Transaxle/transmission service
 4WD, 480–81, 482
 aftermarket/race, 477–80, 481
 auxiliary, 149, 150, 151
 bearings, 145–46, 147
 construction, 123, 124
 design features, 141–45, 146, 147
 disassembly, 193–203
 extraduty and high-performance, 473–81, 482
 five-speed, 131–33
 four-speed, 128–29, 130, 131
 gear lubrication, 138–40
 gear ratios, 124–25
 introduction, 122–23
 linkage adjustment, 176–78
 lubrication, 140–41, 142
 mainshaft disassembly, 211–13, 214
 mainshaft reassembly, 218–19, 220
 manual, 51–52
 noises, 180–81
 off-road, 480–81, 482
 overdrive units, 146, 148–49
 power flow, 128, 129, 130
 reassembly, 226–34
 removal and replacement, 184–85, 187–88
 reverse, 125
 shift mechanisms, 133–38, 139, 140, 223–25
 six-speed, 133
 synchronizers, 125–28
 torque capacity, 133
- Transmission control module (TCM), 138
- Transmission efficiency, 50–51
- Transmission output shaft sealing caps, 12
- Tripod joint
 explained, 246
 inboard disassembly, 288–89, 290
- Tripod tulip joint, 247
- Trouble code, 455–57
- Troughs, 141
- TrueTac differential, 485, 486
- Tube-nut wrench, 9
- Tunnel case, 145, 147
- Twin-traction axle, 402
- ## U
- U-joint angles, 483
- U-joint press, 12
- Underdrive, 148
- Understeer, 465
- Uneven wear, 204
- Unified National Coarse (UNC), 5
- Unified National Fine (UNF), 5
- Universal joint socket, 8
- Universal joint (U-joint)
 aluminum yokes, 292
 checking angles, 267–68
 construction, 241–43
 driveshafts, 55–56
 introduction, 239–41
 lubrication, 257
 variations, 243, 244
 and yoke design, 482
- Unwanted voltage drop, 442
- Used brake fluid, 31
- Used oil, 31–32
- Used tires, disposal of, 36
- ## V
- Vacuum controls, 458–59
- Valve grinding compound, 11
- Vari-Lock differential, 320
- Vehicle emissions control information (VECI) label, 2
- Vehicle identification number (VIN), importance of, 2
- Vehicle lifting, 17–18, 22–24
- Vehicle speed sensor (VSS), 439
- Vernier dial caliper, 13, 14
- Vibrations, 334, 339–40
- Viscosity, 138–39
- Viscosity index (VI), 138–39
- Viscous coupling, 395, 401, 402
- Viscous coupling differential, 317, 319, 320

Visual checks, 182
Visual inspections, 260, 262
Voltage
 explained, 434–35
 measuring, 447–48
Voltmeters, 444–45
Volts (V), 434

W

Washers, 7
Waste disposal
 airbags, 36
 air conditioning refrigerant oils, 36
 coolants, 34
 fuel safety and storage, 35
 lead-acid battery waste, 34–35

 solvents, 32–34
 used brake fluid, 31
 used oil, 31–32
 used tires, 36
Water fire extinguisher, 21
Water-hardened steel, 5
Water pump pliers, *q*
Watts (W), 435
Wear plate, 466
Wet clutch, 80
Wheel bearing noise, 334
Wheel end, of drive axle, 412
Wheel hub, 406–07, *408, 409*
Wheel hub and rotor, removal,
 replacement, and bearing
 adjustment, 419–22
Wheel mounting flange runout, 339–40

Wheel spin, 464
Wires, splicing, 453, *454*
Wire stripper, 453
Wiring diagrams, 435
Work hardening, 477
Workplace hazardous materials
 information systems (WHIMS), 29
Worm gear, 44–45
Wrenches, *q*

Y

Yokes, U-joint design and, 482

Z

Zerk fitting, 292, 293, 294

