## HIGH-FREQUENCY OSCILLATOR, RF AND MIXER STAGES ALIGNMENT

| STEP   SAND. SWITCH   AND SIGNAL AND SIGNA |                        |                               |                 | REPEAT STEP 8     |
|--|------------------------|-------------------------------|-----------------|-------------------|
| BAND-   AND SIGNAL SWITCH   GENERATOR     P 1  | L-12 then L-8          | 13.0 mc                       |                 |                   |
| BAND-   AND SIGNAL SWITCH   GENERATOR     P 1  | C-12D then C-3         | 27.0 mc                       | ם               | 8. (Mixer and RF) |
| RECEIVER AND SIGNAL SWITCH   GENERATOR   GENERATOR     P 1   |                        |                               |                 | REPEAT STEP 7     |
| RECEIVER   SWITCH   AND SIGNAL   SWITCH   GENERATOR  | L-4                    | 12.0 mc                       | ,               |                   |
| RECEIVER   AND SIGNAL   SWITCH   GENERATOR   | for image              | Check                         |                 |                   |
| RECEIVER   SWITCH   SWITCH   GENERATOR     P 1   | C-16D                  | 30.0 mc                       | D               | 7. (Oscillator)   |
| RECEIVER   AND SIGNAL     SWITCH   GENERATOR     A   |                        |                               |                 |                   |
| RECEIVER   AND SIGNAL  | L-11 then L-7          | 4.7 mc                        |                 |                   |
| RECEIVER   AND SIGNAL   SWITCH   GENERATOR     P 1   | C-12C then C-3         | 10.4 mc                       | C               | 6. (Mixer and RF) |
| RECEIVER AND SIGNAL SWITCH   GENERATOR     A   |                        |                               |                 | REPEAT STEP 5     |
| RECEIVER AND SIGNAL SWITCH   GENERATOR     A   | Ľ-3                    | 4.4 mc                        |                 |                   |
| RECEIVER   AND SIGNAL   SWITCH   GENERATOR     A   | for image              | Check                         |                 | •                 |
| RECEIVER AND SIGNAL SWITCH   GENERATOR   A   | C-18C                  | 12.4 mc                       | C               | 5. (Oscillator)   |
| RECEIVER BAND- AND SIGNAL SWITCH GENERATOR  A 1.65 mc  P 1  RF) A 1.4 mc   |                        |                               |                 |                   |
| RECEIVER BAND- AND SIGNAL SWITCH GENERATOR  A 1.65 mc  P 1  RF) A 1.4 mc  .5 mc  P 2  B 4.6 mc  Check for  1.6 mc  2P 3  3.9 mc  | L-10 then L-6          | 1.75 mc                       |                 |                   |
| RECEIVER   AND SIGNAL   SWITCH   GENERATOR   | C-12B then C-3         | 3.9 mc                        | В               | 4. (Mixer and RF) |
| RECEIVER   AND SIGNAL   SWITCH   GENERATOR     A   |                        |                               |                 | STEP              |
| RECEIVER   AND SIGNAL   SWITCH   GENERATOR     A   | L-2                    |                               |                 |                   |
| RECEIVER   SWITCH   GENERATOR   SWITCH   GENERATOR   1.65 mc   2   | for image              | Check                         |                 |                   |
| A 1.4 mc  A 1.4 mc  A 55 mc  | C-16B                  | 4.6 mc                        | В               | 3. (Oscillator)   |
| A 1.4 mc  A 1.65 mc  A 1.65 mc   |                        |                               |                 | STEP              |
| A 1.4 mc   | L-9 then L-5           | .6 mc                         |                 |                   |
| STEP STEP BAND- AND SIGNAL GENERATOR  (Oscillator) A 1.65 mc EPEAT STEP 1  | C-12A then C-3         | 1,4 mc                        | Α               | 2. (Mixer and RF) |
| STEP BAND- AND SIGNAL GENERATOR  (Oscillator) A 1.65 mc  55 mc   |                        |                               |                 |                   |
| STEP BAND. AND SIGNAL SWITCH GENERATOR  (Oscillator) A 1.65 mc   | L-1                    | .55 mc                        |                 |                   |
| BAND- AND SIGNAL SWITCH GENERATOR  | C-16A                  | 1.65 mc                       | V               |                   |
|  | ADJUST FÖR<br>MAXIMUM* | RECEIVER AND SIGNAL GENERATOR | BAND-<br>SWITCH | STEP              |

coils, L-1 through L-12, proceed as follows: \*If you have disturbed the pre-aligned setting of the slug of any of the

Turning the slug still further clockwise you will reach another maximum Now turn the slug clockwise until you reach a maximum (1st maximum). (2nd maximum) Turn the slug counterclockwise until it is level with the top of the coil

first maximum, while coils L-4, L-5, L-7, L-8, and L-11 should be aligned on their second maximum. Coils L-1, L-2, L-3, L-6, L-9, L-10, and L-12 should be aligned on their

coils. Approximate depths, measured from the top of the slugs to the top of the coil forms are: 3/16" (L-1, L-6); 7/16" (L-3, L-7); ¼" (L-2); 5%" (L-4, L-8); 5/16" (L-5, L-9, L-10, L-12); ¾" (L-11). It may help to know the original positions of the slugs in the pre-aligned

## DO NOT INTERCHANGE THE SLUGS OF ANY COIL

## BFO ALIGNMENT

that are changed in the following steps Use the same setup as for RF and Mixer alignment, except control settings

- Turn the A-B-BAND-C-D switch to "C" position. generator for 6 mc modulated output and tune the generator for a maxidial near 6 mc, selecting a point at which no station is heard. mum meter reading at the receiver. Set the receiver Set the
- Turn the modulation off at the generator. Turn the BFO-MVC-AVC-ANL switch to BFO position.
- Y Set the BFO control in a midway position (white dot pointing to the middle reference line).
- Adjust the BFO coil, L-15, for zero beat using the IF alignment tool supplied.

point of no sound. from a high to low pitch. Continue adjusting the coil, until you reach a zero You will be approaching zero beat when you hear a change in tone, going

Now turn the BFO control to either side of the center setting. The tone should vary in pitch, from low to high, on either side BFO alignment is now complete. of center setting.

## Q-MULTIPLIER ALIGNMENT

Same as for BFO alignment, except control settings: QX SELECTIVITY BFO-MVC-AVC-ANL A-B-BAND-C-D AVC position A position

Midway position

Midway position (red pointer straight

Set the MAIN TUNING dial near 1000 kc, selecting a point at which tune the generator for a maximum meter reading at the receiver. no station is heard. Set the generator for 1000 kc modulated output and

Turn the PEAK-OFF-NULL switch to PEAK position. The PEAK circuit of the Q-Multiplier is now aligned L-14, the Q-Multiplier coil for maximum meter reading at the receiver.

- Switch the modulation off at the signal generator
- Adjust R-25, the QX Null control, to half-way position.
- meter reading at the receiver will decrease. Turn the PEAK-OFF-NULL switch to NULL position. Note: The
- Slightly "rock" the QX TUNE control, to the right and then to the ceiver. Increase signal generator output during this procedure, to mainleft of center setting, until you get the greatest meter "dip" at the retain a useable meter reading at the receiver
- [7] Turn R-25 very slowly counterclockwise, increasing the dip, until the lowest meter reading is reached.
- Repeat the last two steps until the greatest possible dip at the receiver meter has been achieved. The NULL circuit of the Q-Multiplier is now digned.
- $\mathcal{J}$  Install the receiver in the cabinet. Use six 6-32 x 5/16" screws