CAUTION: Do not turn on full output power continuously for more than 30 seconds at one time, or the final amplifier tubes or power supply may be damaged. Each time full output power is turned off, allow the tubes to cool for at least a minute.

Refer to Figure 1-19 for settings of the FINAL TUNE knob and lever.

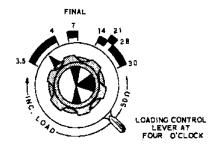


Figure 1-19

- Set the METER switch to REL PWR and adjust the LOAD lever to the four o'clock position.
- Set the FINAL TUNE knob to the position corresponding to the band in use.
- Turn the MIC/CW LEVEL control clockwise to obtain a small up-scale indication on the meter. Then alternately adjust the PRESELECTOR, the FINAL TUNE knob, and the LOAD lever for a maximum indication on the meter.
- Turn the MIC/CW LEVEL control clockwise until the meter reading no longer increases with knob rotation, and again peak the FINAL TUNE and FINAL LOAD controls for maximum output.
- Set the METER switch to PLATE. The meter needle should read approximately 40 on the scale, indicating a plate current of 250 mA. (See "Reading the Meter," Page 139).
- Return the MIC/CW LEVEL control to its full counterclockwise position.

CAUTION: The Transceiver should be retuned if the frequency is changed by any great amount. Be sure to readjust the FINAL TUNE controls. It may also be necessary to repeak the DRIVER PRESELECTOR control.

This completes the Initial Tune Up. Before placing the Transceiver in operation, complete either the following CW or Single Sideband adjustments.

CW OPERATION

For CW operation, the FUNCTION switch can be set to either the PTT or VOX positions. Even though CW operation is possible in the Calibrate position, it is not recommended because of possible spurious outputs from calibrator signals being present at the grid of the driver stage.

For 400 Hz CW selectivity, the Heath SBA-301-2 CW crystal filter may be installed in addition to the SSB crystal filter supplied with the Transceiver. The filter switch will then select the SSB or the CW filter.

Be sure steps 1 through 10 have been satisfactorily completed before proceeding with the following adjustments.

- () Place the MODE switch in the CW position.
- () Plug a key into the CW KEY jack.

The VOX DELAY control is located on the right side of the Transceiver.

() While sending a series of "V's", adjust the VOX DELAY control so the relays stay energized between groups of characters, Clockwise rotation of this control will increase the holding time of the relays.

The final setting of the VOX DELAY control will be determined by the sending speed of the operator. The slower the sending speed, the higher the setting of this control. NOTE: Be sure the VOX DELAY control is adjusted so the relays do not open after each character is sent.

 Set the MIC/CW LEVEL control to the minimum position that produces full output (increasing the control setting above this level DOES NOT increase the output or the REL PWR reading).

CROSS-MODE OPERATION

After the dial is set to zero beat the calibrator signal, the frequency of the CW output signal is 1000 Hz higher than the dial reading. The received signal is actually in the USB position even though the MODE switch is set at CW. Consequently, cross-mode operation is possible between USB and CW without any resetting of the MAIN TUNING dial. For example, if two stations begin operation in the USB mode of operation and one operator changes to CW, the other station will hear a 1000 Hz note without retuning his receiver. Also, the station operating in the CW mode will receiver the USB signal from the other station without