



PART No.	PARTS Per Kit	DESCRIPTION	PART No.	PARTS Per Kit	DESCRIPTION
METAL PARTS			#6 Hardware		
(54) 204-576	1	Gimbal bracket	(72) 250-170	9	#6 x 1/4" sheet metal screw
(55) 90-265	1	Cabinet	(73) 250-56	23	6-32 x 1/4" screw
(56) 206-312	1	Final shield	(74) 250-89	4	6-32 x 3/8" screw
(57) 204-182	1	Final shield mounting bracket	(75) 250-13	6	6-32 x 1" screw
(58) 204-453	1	Pilot lamp mounting bracket	(76) 250-27	2	6-32 x 2" screw
(59) 100-596-2	1	Chassis	(77) 252-3	32	6-32 nut
(60) 100-43	1	Dial mounting plate	(78) 253-2	2	#6 fiber shoulder washer
(61) 204-732	1	Switch lever mounting bracket	(79) 254-1	35	#6 lockwasher
(62) 266-90	1	Switch lever	(80) 255-5	4	#6 x 3/4" spacer
(63) 100-597	1	Front panel	(81) 255-10	2	#6 x 1-1/2" spacer
			(82) 259-1	5	#6 solder lug
			#8 Hardware		
			(83) 250-43	7	8-32 x 1/4" setscrew
			(84) 253-9	6	#8 flat washer
HARDWARE			#10 Hardware		
#3 Hardware			(85) 250-83	8	#10 x 1/2" sheet metal screw
(64) 250-49	4	3-48 x 1/4" screw	(86) 250-54	2	10-32 x 5/8" screw
(65) 252-1	4	3-48 nut	(87) 252-49	2	10-32 x 1-1/4" knurled nut
(66) 254-7	4	#3 lockwasher	(88) 253-19	2	#10 flat washer
			(89) 254-3	2	#10 lockwasher
			(90) 255-44	2	#10 shoulder spacer
			1/4" Control Hardware		
			(91) 252-39	1	1/4-32 nut
			(92) 253-39	1	1/4" flat washer
			(93) 253-36	1	1/4" spring washer
			(94) 254-14	1	1/4" lockwasher
#4 Hardware			3/8" Control Hardware		
(67) 250-213	14	4-40 x 5/16" screw	(95) 252-7	2	3/8-32 nut
(68) 250-273	20	4-40 x 3/8" screw	(96) 253-10	2	3/8" flat washer
(69) 252-15	8	4-40 nut	(97) 254-5	2	3/8" lockwasher
(70) 252-89	20	4-40 push-on nut			
(71) 254-9	14	#4 lockwasher			