



Detail 14A

CABLE ASSEMBLY WIRING

Refer to Pictorial 14 for the following steps.

NOTE: The cable assembly has a number of points where several wires "break out" from the assembly. These points are indicated in the following steps as BO#1 through BO#9.

- (✓) Referring to Detail 14A, position the cable assembly in the chassis. BO#2 (breakout) should be positioned in the rear corner of the chassis. Cut one side of one of the rubber grommets and place it around the cable assembly next to BO#5. Place the grommet on the edge of the chassis partition. Push the grommet and cable assembly under the lip of the chassis.

- (✓) Form the cable assembly down and along the bottom edge of the chassis partition. Bend the cable assembly up at BO#8 and back over the chassis partition, placing another grommet on the chassis partition as before. The remainder of the cable assembly should be

formed straight back along the side of the chassis.

NOTE: In the following steps, a number of the cable assembly wires will have lengths of wire cut from them. These wires should be saved for use in later wiring steps. Measure the wire from the breakout of the cable assembly and cut them to the lengths given. After cutting, strip 1/2" of insulation from the ends of the wires of the cable assembly.

- (✓) At BO#1, cut all but 3" from the white wire.
- (✓) At BO#1, cut all but 2" from the green-white wire.
- (✓) At BO#3, cut all but 2" from the red wire.
- (✓) At BO#4, cut all but 6" from the black-white and brown-white wires.
- (✓) At BO#7, pass the two red wires through grommet AA for connection later.