

SECTION VIII

ALIGNMENT PROCEDURE

8-1 GENERAL

The Model SR-150 Transceiver has been accurately aligned and calibrated at the factory and, with normal usage, will not require realignment for extended periods of time. Service or replacement of a major component or circuit may require subsequent realignment, but under no circumstances should realignment be attempted unless the malfunction has been analyzed and definitely traced to mis-alignment. Alignment should only be performed by persons experienced in this work, using the proper test equipment.

NOTE

Do not make any adjustments unless the operation of this transceiver is fully understood and adequate test equipment is available. Refer to figures 11 and 12, the top and bottom views of the transceiver, for the locations of all adjustments.

8-2. EQUIPMENT REQUIRED.

1. RF Signal Generator; Measurements Corporation, Model 65B or an equivalent signal generator having up to 1 volt output at an impedance of 70 ohms or less (a 100 micro-microfarad DC blocking capacitor must be placed in series with the RF lead).
2. A Vacuum Tube Voltmeter (VTVM); Hewlett-Packard Model 410B, or equivalent VTVM having an RF probe good to 30 MC.
3. A Dummy Load; 50 ohms non-reactive, rated at 100 watts. Bird Wattmeter or equivalent. The load may be made up of carbon resistors totaling 100 watts dissipation.
4. A DC Voltmeter having a 2.5-volt or 3.0-volt scale for final plate current measurements when using the Model PS-150-120 Power Supply or a 0-300 MA DC milliammeter when using the Model PS-150-12 Power Supply.
5. A general-coverage receiver covering the frequency range from 3 MC to 30 MC with a 100-KC calibrator.

8-3. BIAS ADJUSTMENT.

The final amplifier bias must be properly set before any extensive checks are made on the transmitter portion of the SR-150.

When using the AC power supply (PS-150-120), proceed as follows. Before turning the transceiver on, connect a DC voltmeter to the two tip jacks on the power supply (see figure 14), positive to red and negative to blue. Set the voltmeter on a low scale (2.5 volts or 3.0 volts). There is a 10-ohm resistor across the tip jacks so that the meter will indicate 1 volt for 100 MA.

Set the OPERATION switch to STBY and allow the unit to warmup about 5 minutes. Then set the FUNCTION switch to USB or LSB, MIC GAIN to "0", and OPERATION switch to MOX. Plug in a microphone and press the microphone switch. Adjust BIAS ADJ control, R206 on the power supply, for 0.7 volt (70 MA plate current) on voltmeter.

When using the DC power supply (PS-150-12) the high voltage (red/white) lead must be disconnected from the power supply terminal strip (pin 1) and a DC milliammeter, having a full-scale deflection of not less than 300 MA, connected between the lead and the high voltage terminal on the power supply. Follow the procedure outlined in the preceding paragraph and set the BIAS ADJ control, R308 on the power supply, for 70 MA.

8-4. IF ALIGNMENT (1650 KC)

Connect the signal generator to pin 7 of V4 and tune it to 1650 KC. Set the OPERATION switch to STBY and the FUNCTION switch to USB or LSB. Increase the signal generator output until the S-meter shows a small indication and rock the signal generator frequency to the approximate center of the crystal-filter passband. The output level may be monitored at the speaker terminals with an appropriate output meter. A VTVM may be used to monitor the AGC level or the S-meter may be used to indicate IF output.

Adjust the top and bottom slugs of T3 and the slug of T6 for maximum. Reduce the signal generator output to keep the S-meter reading below S9, thus, preventing possible overload and inaccurate adjustments.

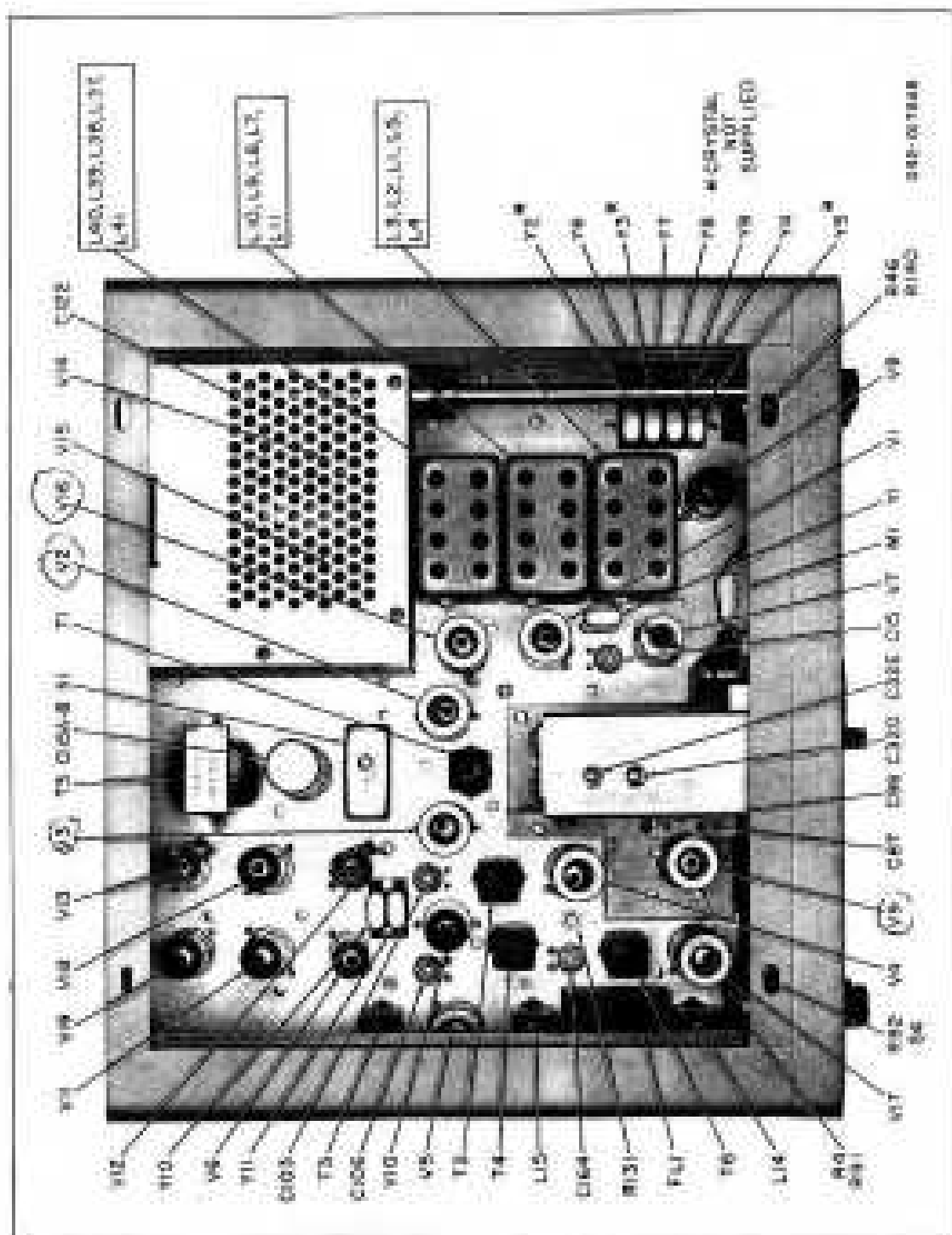


Figure 10. Top Chassis View of Preampifier

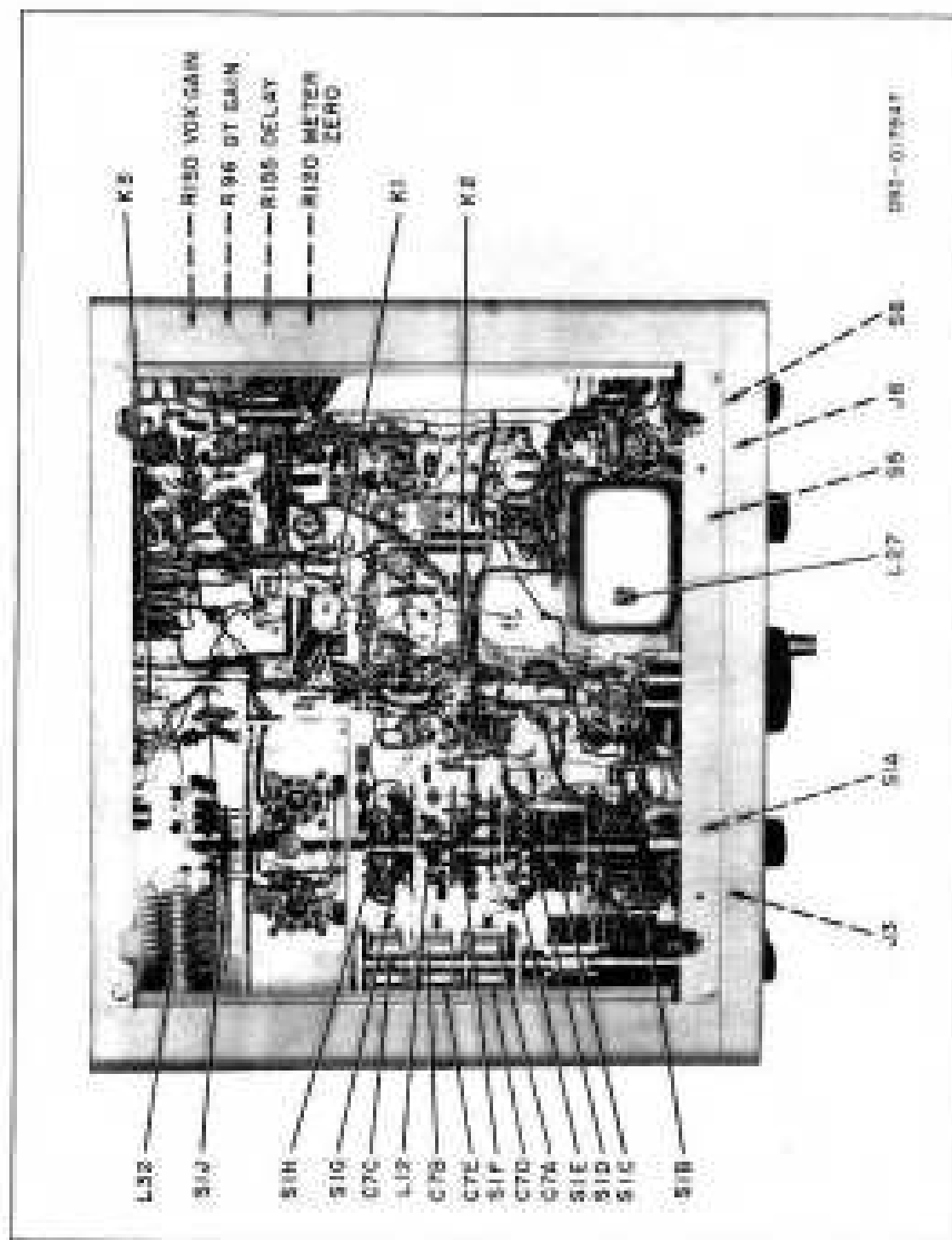


Figure 12. Bottom Chassis View of Receiver

8-5. CRYSTAL FILTER ALIGNMENT

Because of the specialized techniques and test equipment required, it is recommended that realignment of the crystal-filter termination coils, L14 and L15, be handled through The Hallicrafters Company Service Department. However, the operation of the filter can be checked out as follows to determine whether or not the filter requires realignment.

1. Tune the transmitter into a 50-ohm load and switch to lower sideband (LSB).
2. With an audio generator connected to the microphone input at 1000 CPS, adjust the transmitter output for S9 on the S-meter.
3. Set the audio generator frequency to 600 CPS and the transmitter output should drop no more than approximately 3 DB, or to S7 on the S-meter.
4. Set the audio generator frequency to 2700 CPS and the transmitter output should drop no more than approximately 3 DB, or to S7 on the S-meter.

If the response of the transmitter does not meet these requirements, the SR-150 Transceiver should be returned for filter realignment.

8-6. IF ALIGNMENT (6.0 TO 6.5 MC)

Connect the signal generator to pin 2 of V2. Set the OPERATION switch to STBY (receive) and tune the VFO (TUNING control) to the low-frequency end of the dial (black 0, red 500). Set the signal generator to 6.5 MC and adjust trimmers C32D and C32E, located on the top of the center and rear sections of the VFO TUNING capacitor, for maximum receiver output. Keep the signal level low to prevent overload. Set the signal generator to 6.0 MC and tune the VFO to the high end of the dial (black 500 and red 1000). Tune the slugs of the IF transformers, T1 and T2, for maximum output, reducing signal generator output as required to prevent overload. Repeat adjustments of C32D, C32E, T1, and T2 until tracking is accomplished.

8-7 RECEIVER RF ALIGNMENT

Connect the signal generator to the antenna jack, J1, at the rear of the chassis. Set the antenna switch to the receive only (up) position.

Set the OPERATION switch to STBY (receive), RF GAIN to maximum, AF GAIN as required, BAND SELECTOR to 29.5, and the PRESELECTOR to slightly above the high-frequency or right-hand edge of the 10-meter segment.

Tune the signal generator to 30.0 MC and tune the VFO to the high end (black 500). Tune the signal in and adjust trimmers C7D and C7E for maximum output, reducing signal generator output as required. Tune the signal generator to 28.0 MC. Set the PRESELECTOR to the low-frequency edge of the 10-meter segment, the BAND SELECTOR to 28, and tune the VFO to the low end of the dial (black 0). Tune the signal in and adjust the slugs of coils L5 and L7 for maximum output. Repeat the adjustments of C7D, C7E, L5, and L7 until tracking is accomplished.

Tune the signal generator to 21.3 MC and set the BAND SELECTOR to 21. Tune the VFO to 300 on the dial. Tune in the signal and adjust the slugs of coils L1 and L8 for maximum output.

Tune the signal generator to 14.3 MC and set the BAND SELECTOR to 14. Tune the VFO to 300 on the dial. Tune in the signal and adjust the slugs of coils L2 and L9 for maximum output.

Tune the signal generator to 7.3 MC and set the BAND SELECTOR to 7. Tune the VFO to 300 on the dial. Tune in the signal and adjust the slugs of coils L3 and L10 for maximum output.

Tune the signal generator to 3.8 MC and set the BAND SELECTOR to 3.5. Tune the VFO to 300 on the dial. Tune in the signal and adjust the slugs of coils L4 and L11 for maximum output.

8-8 6.5-MC TRAP ADJUSTMENT.

With the signal generator connected to the antenna jack (J1), at the rear of the chassis, tune the signal generator to 6.5 MC. Set the BAND SELECTOR to 7.0 and tune the VFO to the low end of the dial (black 0). Tune the signal in and adjust the slug of coil L12 (6.5-MC trap) for minimum output.

NOTE

A slight readjustment of the 40-meter RF coil slug, L10, may be required after the 6.5-MC trap, L12, is tuned.

8-9 DRIVER PLATE CIRCUIT RF ALIGNMENT.

After the final amplifier bias has been properly adjusted (see paragraph 8-3) and the receiver alignment has been completed (see paragraphs 8-4 through 8-8), the driver plate circuit coils may be aligned.

Connect a 50-ohm to 52-ohm resistive load to the antenna jack, J2. Set the OPERATION switch to STBY (receive) and the FUNCTION switch to CW. Set the BAND SELECTOR to 28.5 and the VFO to 300 on the dial. Set the FINAL

TUNING to the 10-meter segment. Turn the CAL switch to CW and tune the calibrator signal in at 28.8 MC. Adjust the **FINESELECTION** for maximum S-meter indication. Set the **GENERATION** switch to **RF** and advance the **RF LEVEL** control until a small indication is noted on the S-meter. Adjust the **FINAL TUNING** for maximum output. Do not change the setting of the **FINESELECTION**. Adjust the slug of unit L37 for maximum output (S-meter indication), reducing the setting of the **RF LEVEL** control as required to keep the output at a low value to prevent hot-toggling.

Repeat the above paragraph for each band, referring to the tuning chart for the appropriate settings and adjustments.

TRANSMITTER DRIVER TUNING CHART

Band	Plate Voltage Output of Amplifier Driver	Output of Driver Input to Section or Antenna Match	Output of Antenna Match to Transmitter
160	50	—	—
80	50	—	—
40	50	50-100	10
20	50	—	—
15	15	50-100	1.5
10	50	50-100	1.5
5	50	50-100	1.5
3-3	75	50-100	1.5

8-13. FINAL AMPLIFIER NEUTRALIZATION

The final amplifier may be neutralized as follows. Tune the transmitter up on 21.3 MC (10-meter band) in CW function. This should be done with a meter in the high voltage line to read final plate current. (See paragraph 8-2 for meter insertion.) Adjust the **RF** output level to about 50 volts or about 30 on the S-meter with the **RF LEVEL** control. Carefully tune the **FINAL TUNING** and observe the plate current dip and the output voltage peak. If both occur at the same setting, the amplifier is neutralized. If both do not occur together, adjust the neutralizing capacitor, C139, in small increments (1/8 to 1/2 turn) until neutralization is accomplished.

8-14. CARRIER BALANCE

Tune the transmitter up on 2.8 MC (66-meter band) in CW function into a dummy load. Switch to upper sideband (DSB on **FUNCTION** switch) and adjust capacitor, C154, and potentiometer, R231, for maximum **RF** output. An **RF** voltmeter with a one-mill scale at the dummy load can be used to indicate maximum output. If a voltmeter is not available, a receiver tuned to the carrier frequency may be used to indicate carrier balance.

8-15. SFO-CARRIER OSCILLATOR OUTPUT TRANSFORMER ALIGNMENT

Connect an **RF** voltmeter to pin 7 of V6 (product detector). Adjust the slug of T4 for approximately 1.0 volts at the product detector input T1. This adjustment must be made on the high frequency side of the peak setting of the transformer; that is, turning the slug counter-clockwise from peak output.

NOTE

This adjustment should not be attempted unless T4 has been replaced, as it has an effect on carrier oscillator frequency.

8-16. SFO-CARRIER OSCILLATOR FREQUENCY ADJUSTMENT

The SFO/carrier oscillator frequency has been accurately set at the factory. The settings of the two coupling trimmers, C395 and C196, should not be changed.

In the event that replacement of one of the VFO/carrier crystals, Y10 or Y12, is required, the VFO connector trimmer may require re-adjustment. See paragraph 8-14 for procedure.

8-17. VFO CONNECTOR

The VFO connector trimmer, C38, shifts the VFO frequency approximately 3600 CPS to correct for the difference in frequency between the upper and lower sideband SFO/carrier crystals. The trimmer is switched into the VFO circuit in upper sideband. It is set in the following manner. With the receiver in lower sideband, tune the 100-KC calibrator signal to zero beat at 2.8 MC. Switch to upper sideband and there should be less than a 1 CPS change in frequency. If the change is greater, carefully adjust the trimmer (C38, on the VFO assembly) until the frequency change between sidebands is less than 1 CPS.

8-18. CRYSTAL CALIBRATOR ADJUSTMENTS

The crystal calibrator trimmer is used to set the internal 100-KC crystal exactly to frequency by comparison to a signal transmitted by WWV.

With another receiver, tune-in WWV and connect a lead between the 88-150 antenna connector and the antenna connection of the external receiver. Tune the calibrator on to the 88-150 and carefully adjust the calibrator trimmer, C11, until the 100-KC oscillator harmonic is in zero beat with WWV.

NOTE

This adjustment should be made only during periods of 50 modulation or station WWV.

8-16 VFO CALIBRATION ALIGNMENT

If the electrical index check at the 100-KC check points on all bands shows that the calibration marks consistently fall to one side of the pointer, a trimmer adjustment is indicated. (This will be necessary only if the calibration is beyond tuning range of the CAL ADJ control.)

Proceed as follows:

- a. Adjust the TUNING control until the dial is at 500 (3.5 MC).
- b. Set the BAND SELECTOR at 3.5, FUNCTION to USB, and CAL-OFF to CAL.
- c. Carefully adjust trimmer C87 in very small increments until a zero beat is heard. Care should be exercised to make sure that the correct 100-KC beat note is tuned-in with the trimmer.
- d. Check across the dial at the 100-KC check points. If the frequency error is less than 3000 CPS, the calibration is within acceptable limits. If the error at the high-frequency end of the dial (4.0 MC) is greater than 3000 CPS, the VFO may require a coil adjustment in addition to the trimmer adjustment.

8-17 CONDITIONS REQUIRING COIL AND TRIMMER ADJUSTMENT

If the dial error progressively increases in the same direction with the high-frequency end, running out more than 3000 CPS, at this end, both L27 and C87 should be adjusted.

- a. Adjust the TUNING dial to 1000 (4.0 MC) and adjust L27 to zero beat.
- b. Adjust the TUNING dial to 500 (3.5 MC) and adjust C87 to zero beat.
- c. Repeat steps a and b until both 3.5 MC and 4.0 MC are exactly on frequency.
- d. Check across the dial at the 100-KC points. If the frequency error is less than 3000 CPS, the calibration is within acceptable limits. If the error is in excess of 3000 CPS at any of the mid-points, with the end limits at zero error, the VFO capacitor (C32A) should be knifed. This operation should not be attempted by other than qualified personnel thoroughly familiar with the technique.

AC POWER SUPPLY MODEL PS-150-120



1000

DESCRIPTION

Hallcrafters' Model PA-154-125 Power Supply is a complete, self-contained power unit designed to power Hallcrafters' Model SR-155 Transceiver to be operated from a standard 117-volt AC source. This power supply, through a 12-pin power plug and cable at the rear, will furnish all the supply voltages necessary for optimum performance of the SR-155.

Radiothermal Model PB-150-120 operates from a 105-volt to 120-volt, 50/60-cycle, AC source. The power supply also contains a 3.2-ohm permanent-magnet type speaker which connects to the PB-150 through the 12-pin power plug and cable.

4.2. BAYES ADJUSTMENT

After connecting the power supply to the K9-136 unit and to the proper power source, the transmitter bias must be adjusted to achieve optimum performance of the transceiver.

1. Connect a voltmeter to the tip jack at the top rear of the power supply chassis. (Channel the positive lead from the meter to the red jack.)
2. Turn the Model 33-150 on: OPERATION switch to **NOON** - FUNCTION switch to **USE**.
3. With no signal applied to the transmitter, adjust the **BIAS ADJ** potentiometer, **R202** on the rear of the power supply chassis, for 0.7 volt on the meter.
4. Disconnect the meter.

This adjustment is not necessary each time the SH-150 is used; however, it should be checked periodically and whenever the transmitter driver and/or final amplifier tubes are replaced.

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To remove the PS-100-120 chassis from the cabinet, remove the six hex-head screws on the bottom (four are in the front and two are at the rear) front and rear) and disconnect the speaker leads on the top rear of the chassis. The chassis will slide out the rear of the cabinet.

WORKING PARTS LIST

Information Requested	Response	Ref. Number
0004,001	Capacitor, 0.1 μ F, 150V	001-000110
0004	Capacitor, 0.1 μ F, 150V	001-000107
0004,002	Capacitor, 0.1 μ F, 150V	001-000108
0004,003	Capacitor, 0.1 μ F, 150V	001-000109
0004,004	Capacitor, 0.1 μ F, 150V	001-000110
0004,005	Capacitor, 0.1 μ F, 150V	001-000111
0004,006	Capacitor, 0.1 μ F, 150V	001-000112
0004,007	Capacitor, 0.1 μ F, 150V	001-000113
0004,008	Capacitor, 0.1 μ F, 150V	001-000114
0004,009	Capacitor, 0.1 μ F, 150V	001-000115
0004,010	Capacitor, 0.1 μ F, 150V	001-000116
0004,011	Capacitor, 0.1 μ F, 150V	001-000117
0004,012	Capacitor, 0.1 μ F, 150V	001-000118
0004,013	Capacitor, 0.1 μ F, 150V	001-000119
0004,014	Capacitor, 0.1 μ F, 150V	001-000120
0004,015	Capacitor, 0.1 μ F, 150V	001-000121
0004,016	Capacitor, 0.1 μ F, 150V	001-000122
0004,017	Capacitor, 0.1 μ F, 150V	001-000123
0004,018	Capacitor, 0.1 μ F, 150V	001-000124
0004,019	Capacitor, 0.1 μ F, 150V	001-000125
0004,020	Capacitor, 0.1 μ F, 150V	001-000126
0004,021	Capacitor, 0.1 μ F, 150V	001-000127
0004,022	Capacitor, 0.1 μ F, 150V	001-000128
0004,023	Capacitor, 0.1 μ F, 150V	001-000129
0004,024	Capacitor, 0.1 μ F, 150V	001-000130
0004,025	Capacitor, 0.1 μ F, 150V	001-000131
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0004,027	Capacitor, 0.1 μ F, 150V	001-000133
0004,028	Capacitor, 0.1 μ F, 150V	001-000134
0004,029	Capacitor, 0.1 μ F, 150V	001-000135
0004,030	Capacitor, 0.1 μ F, 150V	001-000136
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0004,163	Capacitor, 0.1 μ F, 150V	001-000269
0004,164	Capacitor, 0.1 μ F, 150V	001-000270
0004,165	Capacitor, 0.1 μ F, 150V	001-000271
0004,166	Capacitor, 0.1 μ F, 150V	001-000272
0004,167	Capacitor, 0.1 μ F, 150V	001-000273
0004,168	Capacitor, 0.1 μ F, 150V	001-000274
0004,169	Capacitor, 0.1 μ F, 150V	001-000275
0004,170	Capacitor, 0.1 μ F, 150V	001-000276
0004,171	Capacitor, 0.1 μ F, 150V	001-000277
0004,172	Capacitor, 0.1 μ F, 150V	001-000278
0004,173	Capacitor, 0.1 μ F, 150V	001-000279
0004,174	Capacitor, 0.1 μ F, 150V	001-000280
0004,175	Capacitor, 0.1 μ F, 150V	001-000281
0004,176	Capacitor, 0.1 μ F, 150V	001-000282
0004,177	Capacitor, 0.1 μ F, 150V	001-000283
0004,178	Capacitor, 0.1 μ F, 150V	001-000284
0004,179	Capacitor, 0.1 μ F, 150V	001-000285
0004,180	Capacitor, 0.1 μ F, 150V	001-000286
0004,181	Capacitor, 0.1 μ F, 150V	001-000287
0004,182	Capacitor, 0.1 μ F, 150V	001-000288
0004,183	Capacitor, 0.1 μ F, 150V	001-000289
0004,184	Capacitor, 0.1 μ F, 150V	001-000290
0004,185	Capacitor, 0.1 μ F, 150V	001-000291
0004,186	Capacitor, 0.1 μ F, 150V	001-000292
0004,187	Capacitor, 0.1 μ F, 150V	001-000293
0004,188	Capacitor, 0.1 μ F, 150V	001-000294
0004,189	Capacitor, 0.1 μ F, 150V	001-000295
0004,190	Capacitor, 0.1 μ F, 150V	001-000296
0004,191	Capacitor, 0.1 μ F, 150V	001-000297
0004,192	Capacitor, 0.1 μ F, 150V	001-000298
0004,193	Capacitor, 0.1 μ F, 150V	001-000299
0004,194	Capacitor, 0.1 μ F, 150V	001-000300
0004,195	Capacitor, 0.1 μ F, 150V	001-000301
0004,196	Capacitor, 0.1 μ F, 150V	001-000302
0004,197	Capacitor, 0.1 μ F, 150V	001-000303
0004,198	Capacitor, 0.1 μ F, 150V	001-000304
0004,199	Capacitor, 0.1 μ F, 150V	001-000305
0004,200	Capacitor, 0.1 μ F, 150V	001-000306
0004,201	Capacitor, 0.1 μ F, 150V	001-000307
0004,202	Capacitor, 0.1 μ F, 150V	001-000308
0004,203	Capacitor, 0.1 μ F, 150V	001-000309
0004,204	Capacitor, 0.1 μ F, 150V	001-000310
0004,205	Capacitor, 0.1 μ F, 150V	001-000311
0004,206	Capacitor, 0.1 μ F, 150V	001-000312
0004,207	Capacitor, 0.1 μ F, 150V	001-000313
0004,208	Capacitor, 0.1 μ F, 150V	001-000314
0004,209	Capacitor, 0.1 $\$	

SECTION I DC POWER SUPPLY MODEL PS-150-12



Figure 14. Racal Instruments Model PS-150-12 DC Power Supply.

1. DESCRIPTION

Racal Instruments' Model PS-150-12 Power Supply is a complete, compact, self-contained power unit designed to permit Racal Instruments' Model RR-150 Transmitter to be operated from a nominal 12-volt DC source. This power supply is shipped for operation in conjunction with a negative-grounded power source. However, it is operable with a positive grounded source by changing the internal soldered connections as described in figure 15.

The Model PS-150-12 Power Supply, through interconnection with the Model RR-150 Model Mounting Rack, will provide all the supply voltages necessary for optimum performance of the RR-150.

All connections are made to the power supply through two terminal strips on one side of the unit (see figures 5 and 17). The two-conductor strip (T2881) is used for connection to the 12-volt source through the wires supplied. The seven-conductor strip (T2882) is used to supply the operating voltages to the transmitter and connects to the grounding rack through the cable supplied with the mounting rack.

1-1. BIAS ADJUSTMENT

After interconnecting the power supply to its proper power source and to the transmitter, the transmitter bias must be adjusted to achieve optimum performance of the transmitter.

1. Disconnect the high voltage (red/white) lead from pin 1 of T2882.

2. Connect an ammeter, with a full-scale deflection of 0-300 MA, between the high voltage lead and pin 1 of T2882.
3. Turn the transmitter on; OPERATION switch to 2000 - FUNCTION switch to USB.
4. With no signal applied to the transmitter, adjust the BIAS ADJ potentiometer, B308 on the side of the power supply chassis, for a reading of 70 MA on the meter.
5. Disconnect the meter and reconnect lead to pin 1 of T2882.

This adjustment is not necessary each time the RR-150 is used; however, it should be checked periodically and whenever the transmitter driver and/or final amplifier tubes are replaced.

1-2. COVER REMOVAL

Remove the four screws on the top and one side of the unit and lift the cover off. This will provide easy access to all the components in the power supply.

REPAIR PARTS LIST

Reference Designated	Description	Radio Shack Part Number
C201	Capacitor, 10 μ F, 50V, electrolytic	275-260155
C202	Capacitor, 0.001 μ F, 500V	275-207127
C203, C204, C205	Capacitor, 47 μ F, 160V, electrolytic	265-260006
C206	Capacitor, 0.01 μ F, 100V, 500V, Mica	440-200178
C207, C208	Capacitor, 10 μ F, 100V, electrolytic	241-000002
C209, C210, C211, C212	Diode, Silicon, Type 1N34B1	221-000004
C213, C214	Diode, Type 1N34B	221-002389
C215	Diode, 1N 34B, 100V, 25 Pico, 340	052-000121
C216	Diode, 1N 34B, 100V, 10 Pico, 142	052-000130
C217, C218	Diode	052-000071
C219	Diode, 1N34	052-000001
C220, C221	Transistor, Type 2N364	112-000124
C222	Resistor, 1.5 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C223	Resistor, 220 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C224	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C225	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C226	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C227	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C228	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C229	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C230	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C231	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C232	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C233	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C234	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C235	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C236	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C237	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C238	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C239	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C240	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C241	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C242	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C243	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C244	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C245	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C246	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C247	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C248	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C249	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C250	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C251	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C252	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C253	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C254	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C255	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C256	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C257	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C258	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C259	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C260	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C261	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C262	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C263	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C264	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C265	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C266	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C267	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C268	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C269	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C270	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C271	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C272	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C273	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C274	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C275	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C276	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C277	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C278	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C279	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C280	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C281	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C282	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C283	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C284	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C285	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C286	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C287	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C288	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C289	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C290	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C291	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C292	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C293	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C294	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C295	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C296	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C297	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C298	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C299	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C300	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C301	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C302	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C303	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C304	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C305	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C306	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C307	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C308	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C309	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C310	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C311	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
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C313	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C314	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C315	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C316	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C317	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C318	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C319	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C320	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C321	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C322	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C323	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C324	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C325	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C326	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C327	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C328	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C329	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C330	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C331	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C332	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C333	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C334	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C335	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C336	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C337	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C338	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C339	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C340	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C341	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C342	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C343	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C344	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C345	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C346	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C347	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C348	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C349	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C350	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C351	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C352	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C353	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C354	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C355	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C356	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C357	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C358	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C359	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C360	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C361	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C362	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C363	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C364	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C365	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111
C366	Resistor, 100 Ohm, 40W, 10 μ W, 1/2W, 500V	266-222111

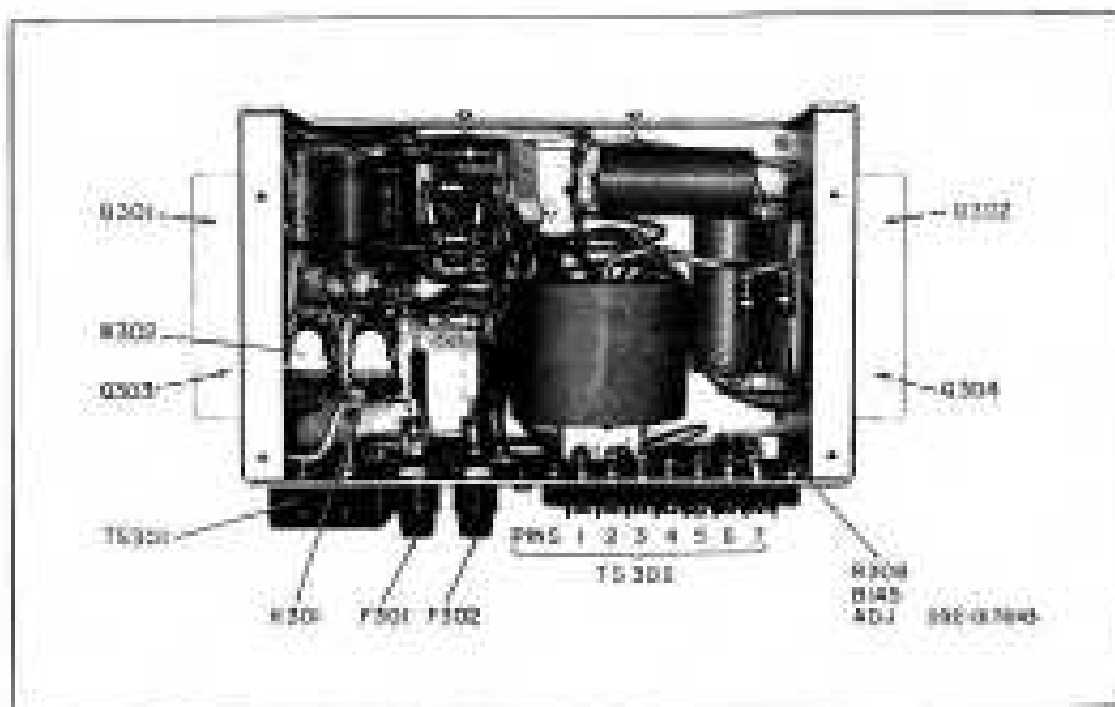


Figure 17. Internal Top View of Model PL100-11 DC Power Supply.

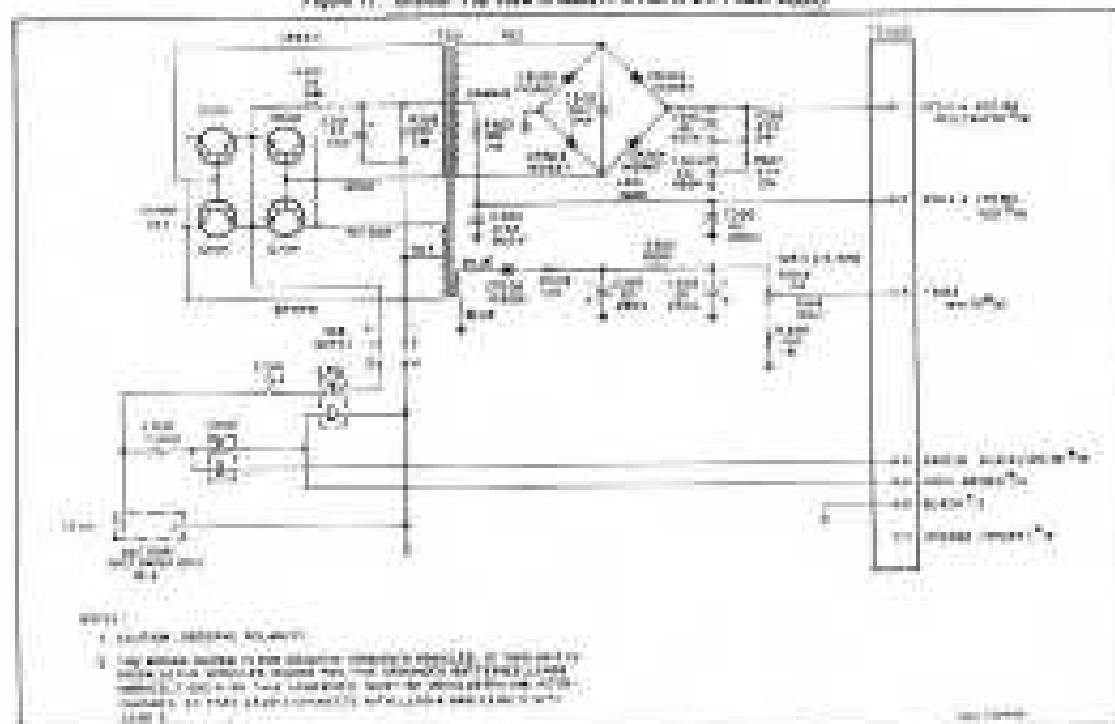


Figure 18. Schematic Diagram of Model PL100-11 DC Power Supply.

MOBILE MOUNTING RACK MODEL MR-150

APPENDIX 1

Hallinacrow® Model MH-100 Motor Mounting
Hach is a sturdy, compact, well designed installation facility inside installation of the Model MH-100 Transmitter. This mounting rack, with mounting bracket and trays supplied, permits transmitter, pump, float, and/or order dash mounting of the Transmitter Case Figures 4 and 5).

This rack is equipped with a cable for connection to the PS-100-13 Power Supply, an audio connector brought out to the side for connection to speaker, and provisions for a direct connection to a variable system.

The side panels of the mounting rack fit snugly against the transceiver for a secure installation. Wing screws are supplied to attach the transceiver to these side panels.

Details for installing this equipment to a vehicle are described in paragraphs 3-4, and in Figures 4 and 5 of this handbook.

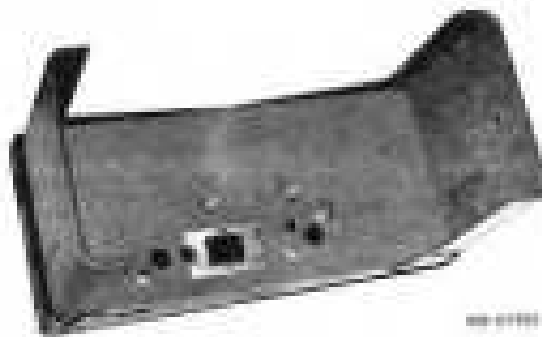
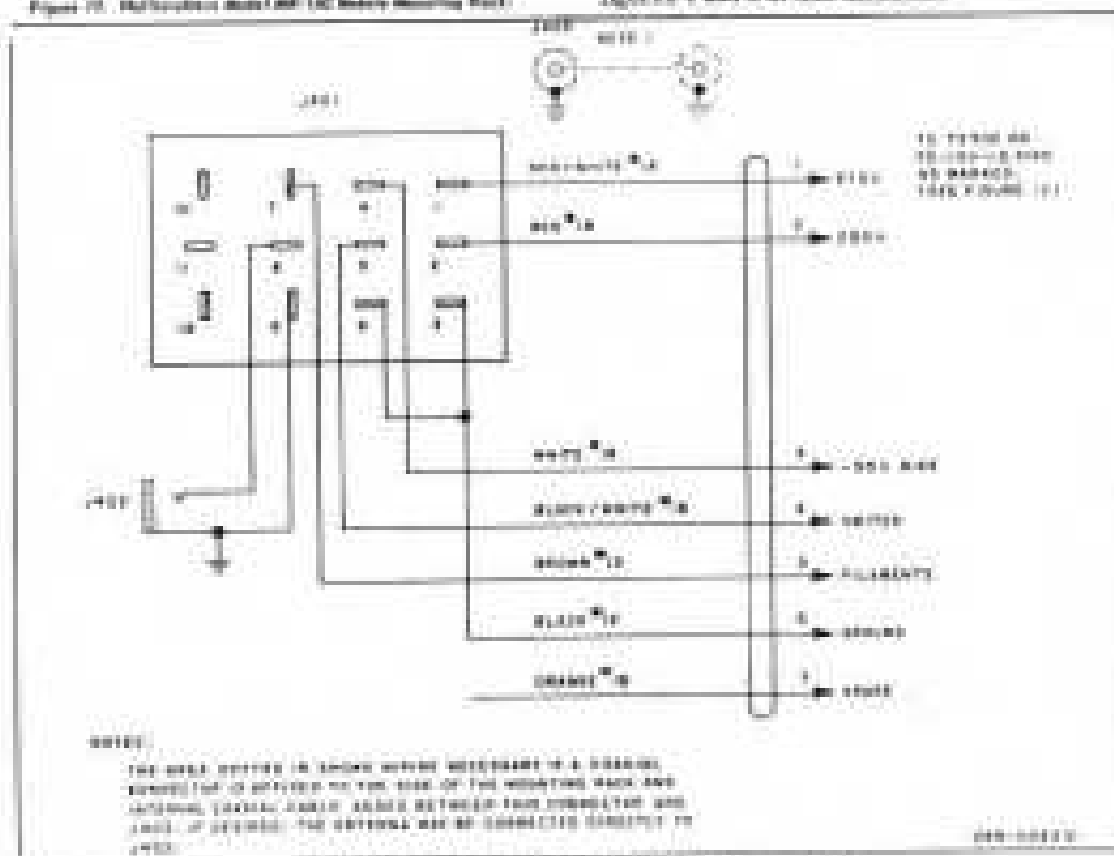


Figure 10. Small-Scale and Medium-Scale Modeling Results.

Figure 20. Williams-Shewhart $\bar{x}$ and s control charts. Source: Box & Jenkins (1976).

REPAIR PARTS LIST FOR MR-150

Bracket, Mounting	067-010870
Cable Assembly	087-007656
Clamp, Cable	076-002744
Connector, Phone Type (Speaker)	036-000338
Connector, Power (12-pin)	010-002585
Connector, RF Type (Antenna)	035-000084
Guide Pin	074-002792
Knob, Decorative, Wing-Screw	015-001768
Pad, Side Bracket (Left)	014-000475
Pad, Side Bracket (Right)	014-000483
Strap, Mounting (2)	076-003202

SERVICE REPAIR PARTS

Schematic Symbol	Description	Hallcrafters Part Number	Schematic Symbol	Description	Hallcrafters Part Number
CAPACITORS			CAPACITORS (CONT)		
C1,18,145	18 μ F, 5%, 500V, Plastic Mica	482-132180	C104,105	330 μ F, 2%, 500V, Plastic Mica	482-161331
C2,19,147	85 μ F, 2%, 500V, Plastic Mica	482-161850	C114	10 μ F, 50V, Electrolytic	045-000755
C3,20,148	135 μ F, 2%, 500V, Plastic Mica	493-121350-334	C115 A&B	2 x 30 μ F, 350V, Electrolytic	045-000902
C4,24,25,143	15 μ F, 5%, 500V, Plastic Mica	482-132150	C119,123	0.001 μ F, 20%, 3000V, Ceramic Disc	047-100397
C5,70	22 μ F, 5%, 500V, Plastic Mica	482-152220	C121	5 μ F, ± 0.5 μ F, 500V, Plastic Mica	493-(10050-531
C6,23	3900 μ F, 2%, 500V, Plastic Mica	482-361392	C122	Variable, FINAL TUNING	048-000526
C7A,B,C, D,&E	Variable, PRESELECTOR	048-000526	C124	220 μ F, 2%, 500V, Plastic Mica	482-161221
C8,33,59,108	10 μ F, 5%, 500V, Plastic Mica	482-132100	C125	150 μ F, 2%, 500V, Plastic Mica	482-161151
C9,50,71	47 μ F, 2%, 500V, Plastic Mica	482-151470	C127,128, 129	390 μ F, 2%, 500V, Plastic Mica	482-(161391
C10,12,13, 29,30,35,36, 37,41,68,69, 75,79,102, 116,132,133, 146,149,150, 151,162,166, 167	0.005 μ F, 20%, 500V, Ceramic Disc	047-100442	C131	0.01 μ F, +80%, -20%, 500V, Ceramic Disc	047-100224
C11,55,61, 112,117,137, 168,169,170, 171,179	0.02 μ F, 20%, 600V, Ceramic Disc	047-100471	C136	1000 μ F, 2%, 500V, Plastic Mica	482-261102
C15,164	Variable, Trimmer, 5 μ F to 25 μ F	044-100473	C140,141	510 μ F, 2%, 500V, Plastic Mica	482-261511
C16	125 μ F, 2%, 500V, Plastic Mica	493-121250-334	C142	270 μ F, 2%, 500V, Plastic Mica	482-(161271
C17,22,26, 27,57,74,78, 81,126,130, 135,136,173, 174	100 μ F, 2%, 500V, Plastic Mica	482-181101	C144	680 μ F, 2%, 500V, Plastic Mica	482-261691
C21	33 μ F, 2%, 500V, Plastic Mica	482-151330	C163	27 μ F, 2%, 500V, Plastic Mica	482-151270
C28,31,34, 39,40,42,43, 44,46,51,53, 54,56,64,67, 82,84,107, 119,113,152, 154,159,160, 177	0.01 μ F, 20%, 500V, Ceramic Disc	047-100354	C175	0.002 μ F, 20%, 500V, Ceramic Disc	047-100395
C32A,B,C, D,&E	Variable, TUNING	048-000522	*RESISTORS		
C38	39 μ F, 2%, 500V, Plastic Mica	482-151390	R1,2,8,139, 143,146,149, 152,158	1 Megohm	451-252105
C45,47,49, 80,83,99,111, 134,153,155, 161,172,176	0.001 μ F, 20%, 500V, Ceramic Disc	047-001671	R3	180 Ohms	451-252181
C48	38 μ F, 2%, 500V, Plastic Mica	482-151380	R4 and 91, R46 and 140	Variable, Dual: 10K Ohms, 30%, 1 watt, RF GAIN and 500K Ohms, 20%, 1/4 watt, AF GAIN; 10K Ohms, 30%, 1 watt, RF LEVEL and 500K Ohms, 30%, 1/4 watt, MIC GAIN	025-002053
C52,72	82 μ F, 2%, 500V, Plastic Mica	482-161820	R5,11,17,24, 31,36,37,39, 40,49,52,64, 77,113,136, 137,159	47K Ohms	451-252473
C58,157, 185,178	0.22 μ F, 10%, 500V, Paper Tubular	046-001296-04	R6,81	180K Ohms	451-252184
C60,62,65, 109	470 μ F, 2%, 500V, Plastic Mica	482-261471	R7,27,30	15K Ohms	451-252153
C63,100	5 μ F, 25V, Electrolytic	045-000938	R9	150K Ohms	451-252154
C65,116, 120,158	0.1 μ F, +80%, -20%, 100V, Ceramic Disc	047-001428	R10,38,43, 141	2200 Ohms	451-252222
C73	120 μ F, 2%, 500V, Plastic Mica	482-161121	R12	100 Ohms	451-252101
C76	4.7 μ F, ± 0.5 μ F, 500V, Plastic Mica	493-140470-531	R13,23	15K Ohms, 2 watts	451-252153
C77	6.8 μ F, ± 0.5 μ F, 500V, Plastic Mica	493-(40680-531	R14,15,18, 28,33,42,45, 50,53,54,55, 56,57,59,60, 63,69,73,114, 128,154	1000 Ohms	451-252102
C85,91,98, 101,156	1000 μ F, GMV, Ceramic Feed-Through	047-001308	R16,22,32	220 Ohms	451-252221
C86	3.3 μ F, ± 0.5 μ F, 500V, Plastic Mica	493-140330-521	R19,29,51,66, 79,112,148	470K Ohms	451-252474
C87	Variable, Trimmer, 1 μ F to 12 μ F, 000V (Piston type)	044-000568	R20,34,67,74, 92,93,94,132	220K Ohms	451-252224
C88	27 μ F, 2%, 300V, Plastic Mica	481-151270	R21,65,124	22K Ohms	451-252223
C89	51 μ F, 2%, N30, Ceramic Tubular	491-024510-31	R25	82 Ohms	451-252820
C90	12 μ F, 0%, N470, Ceramic Tubular	491-006120-83	R26,35,41,75, 64,87,102,110, 115,125,135, 142,147,151, 157	100K Ohms	451-252104
C92	43 μ F, 2%, 300V, Plastic Mica	481-151430	R47,98,98,105	10K Ohms	451-252103
C93,94	910 μ F, 2%, 300V, Plastic Mica	481-261911	R48,100,108, 138	4700 Ohms	451-252472
C95	18 μ F, 5%, 300V, Plastic Mica	481-132180	R58	22K Ohms, 1/4 watt	451-152223
C96,139	Variable, Trimmer, 0.8 μ F to 13 μ F, 3000V (Piston type with hardware)	044-000520	R61	12K Ohms, 1/4 watt	451-152183
C97	68 μ F, 2%, 300V, Plastic Mica	481-161680	R62	27K Ohms, 1/4 watt	451-152273
C103,106	Variable, Trimmer, 8 μ F to 50 μ F	044-200437	R68	4700 Ohms, 2 watts	451-652472
			R70,83,101, 130	2700 Ohms	451-252272
			R71,129	68K Ohms	451-252683
			R72	680 Ohms	451-252681
			R76	2200 Ohms, 1/4 watt	451-152222
			R78	27K Ohms	451-252273
			R80	Variable, 25K Ohms, 30%, 1/3 watt, CAL ADJ	025-002001
			R82	Variable, 25K Ohms, 30%, 1/3 watt, RIT (Inc. 54)	025-002062
			R85,86,121	820 Ohms	451-252221
			R89,90	4.7 Megohms	451-252475
			R95	2500 Ohms, 10 watts, Wire Wound	453-082252
			R96,150	Variable, 1 Megohm, 30%, 0.2 watt, QT Gain and VOX Sensitivity	025-002067
			R87,156	8.2 Megohms	451-252825
			R99	47 Ohms, 1 watt	451-352476

LIST MODEL SR-150

Schematic Symbol	Description	Hallcrafters Part Number	Schematic Symbol	Description	Hallcrafters Part Number
- RESISTORS (CONT)			SWITCHES		
R103,113,134,145	470 Ohms	451-252471	S1	Rotary, BAND SELECTOR (Inc. S1A)	060-002442
R104	2700 Ohms, 1 watt	451-352272	S1B,E	Wafer, Crystal Oscillator and Transmitter Mixer	062-000195
R107	470 Ohms, 1 watt	451-352471	S1C,D,F,H	Wafer, Antenna, RF Amplifier, Mixer, and Final Input	062-000198
R109	47K Ohms, 2 watts	451-652473	S1G	Wafer, Driver Output	062-000198
R111	270K Ohms	451-252274	S1J	Wafer, Final Pi-Output	062-000197
R116	1.5 Megohms	451-252155	S2	SPST, Antenna	060-100440
R117	2.2 Megohms	451-252225	S3	Rotary, CAL-OFF	060-002555
R118,122	3300 Ohms	451-252332	S4	SPST, RIT-OFF/ON	Part of R82
R119	82K Ohms, 1 watt	451-352823	S5	Rotary, FUNCTION	060-002441
R120	Variable, 50K Ohms, 20%, 0.2 watt, Meter Zero	025-002065	S6	Rotary, OPERATION (Inc. S7)	000-002443
R123	150 Ohms	451-252151	S7	SPST, POWER	Part of S6
R126	33K Ohms	451-252333	CRYSTALS		
R127	56K Ohms	451-252563	Y1	100 KC, Crystal Calibrate	019-002712
R131	Variable, 250 Ohms, 0.3 watt, Balance	025-002064	Y2 ***	36.0 MC, 10 Meters	019-002940-08
R144	3900 Ohms	451-252392	Y3 ***	35.5 MC, 10 Meters	019-002940-07
R153	330K Ohms	451-252334	Y4	35.0 MC, 10 Meters	019-002940-06
R155	Variable, 10 Megohms, 20%, 0.2 watt, Delay	025-002066	Y5 ***	34.5 MC, 10 Meters	019-002940-05
R160	1500 Ohms	451-252152	Y6	27.5 MC, 15 Meters	019-002940-04
* All RESISTORS are carbon type, 10%, 1/2 watt unless otherwise stated.			Y7	20.5 MC, 20 Meters	019-002940-03
COILS & TRANSFORMERS			Y8	13.5 MC, 40 Meters	019-002940-02
L1	Coil, Antenna, 15 Meters	051-003350	Y9	10.0 MC, 80 Meters	019-002940-01
L2	Coil, Antenna, 20 Meters	051-003347	Y10	1648.1 KC, LSB	019-002945-01
L3	Coil, Antenna, 40 Meters	051-003345	Y11	1651.7 KC, USB	019-002945-02
L4	Coil, Antenna, 80 Meters	051-002346	*** Not Supplied.		
L5	Coil, Antenna, 10 Meters	051-003531	CONNECTORS		
L8,13,16,25,28,29,33,36,42	Coil, 0.7 MH RF Choke	053-000530	J1,2,4	Antenna (Receiver and Common), 500-Ohm Output	036-100041
L7,37	Coil, Mixer and Driver, 10 Meters	051-003532	J3,5	PHONES and Key	036-200210
L8,38	Coil, Mixer and Driver, 15 Meters	051-003349	J6	Microphone (Inc. Hardware)	010-101569
L9,39	Coil, Mixer and Driver, 20 Meters	051-003342	J7	Power Input (12-pin Jones type)	010-002586
L10,40	Coil, Mixer and Driver, 40 Meters	051-003340	MISCELLANEOUS		
L11,41	Coil, Mixer and Driver, 80 Meters	051-003341	Cabinet	150-000000	
L12	Coil, 6.0-MC to 5.5-MC Trap	053-000685	Cable Assembly (Harnessed)	087-007864	
L14,15	Coil, IF, Filter Termination	050-000801	Coupler, Solid	029-100264	
L17,18	Coil, Crystal Oscillator, 10 Meters	051-003353	Cover, Cabinet Bottom	060-002141	
L19,20	Coil, Crystal Oscillator, 10 Meters	051-003343	Cover, Cabinet Top	066-003140	
L21	Coil, Crystal Oscillator, 15 Meters	051-002529	Cover, VOX Relay	066-201480	
L22	Coil, Crystal Oscillator, 20 Meters	051-002344	Dial Window	022-000698	
L23	Coil, Crystal Oscillator, 40 Meters	051-003530	Disc, Dial (TUNING)	063-001012	
L24	Coil, Crystal Oscillator, 80 Meters	051-003351	Emblem, Hallcrafters Logo	007-000835	
L27	Coil, VFO	051-003504	Escutcheon	007-000812	
L28	Coil, 27 μ H RF Choke	053-000666	Escutcheon Plate	007-000813	
L30	Coil, 1 MH RF Choke	053-000580	Filter, Crystal Lattice	049-000216	
L31	Coil, Final Amplifier RF Choke	053-200428	Foot, Plastic (4)	016-201072	
L32	Coil, Final Amplifier Pi-Output	051-003348	Front Panel	068-001174	
L34,35	Coil, Parasitic Choke Assembly	053-000878	Gear, Pinion	026-001087	
T1,2	Trennfoster, Variable IF, 6.5 MC to 5.0 MC	000-000788	Gear, Spur (Fixed)	026-001000	
T3	Transformer, IF, 1650 KC	068-000890	Gear, Spur	026-001069	
T4,6	Transformer, BFO and Balanced Modulator Output	050-000861	Handle, Knob	030-000793	
T5	Transformer, Output	055-000488	Iron Core (Coil Slugs)	003-203368	
**ELECTRON TUBES & DIODES			Iron Core (L27 Only)	003-203308	
V1	Tube, Type 6AZ6	000-901417	Knob, AF GAIN, MIC GAIN, and RIT (Round)	015-001773	
V2,4	Tube, Type 12BA7	000-901474	Knob, BAND SELECTOR and FUNCTION	015-001760	
V3,5,9,17	Tube, Type 6EA6	000-901350	Knob, CAL ADJ and CAL-OFF	015-001755-02	
V6	Tube, Type 12BE6	090-900040	Knob, FINAL TUNING and PRESELECTOR	015-001000-21	
V7	Tube, Type 6AN6	090-900793	Knob, OPERATION	015-001775	
V8,10,19	Tube, Type 12AT7	090-909034	Knob, RF GAIN, RF LEVEL, and RIT OFF/ON (Bar)	015-001740-01	
V11	Tube, Type 6T8A	090-901403	Knob, TUNING (VFO)	015-001789	
V12	Tube, Type 6AQ5A	090-900001	Meter	082-000566	
V13	Tube, Type 6AQ5A	090-901331	Pilot Lamp, NO. 1815	039-000689	
V14,15	Tube, Type 12DQ6B/12GWS	090-901475	Pointer, FINAL TUNING and PRESELECTOR	082-000578-01	
V16	Tube, Type 12BY7A	090-901192	Pointer, TUNING Dial	082-000587	
V18	Tube, Type 12AX7/ECC83	090-901230	Relay, RF Switching and Antenna	021-000651	
CR1,2,3,5,6,7,8,9	Diode, Type 1N295	019-301980	Relay, VOX	021-200442	
CR4	Diode, Type V-100, Varicap	046-000484	Screw, Machine (TUNING knob spinner)	003-007650	
CR10,11	Diode, Type 1N87	019-002941	Skirt, TUNING Knob	083-001015	
** See Section II, Page 3 for Tube Functions.			Spring, Anti-Backlash	075-000841	
			Switch Wafer (Dummy)	062-000205	
			Washer, TUNING Knob Spinner	426-003543	