## 90 - WATT CW TRANSMITTER

MODEL 720



ELECTRONIC INSTRUMENT CO. INC. 3300 NORTHERN BLVD., L. I. CITY 1, N. Y.



## circuit description

OSCILLATOR: A high transconductance 6CL6 pentode is employed as an electron-coupled Colpitts crystal oscillator. This circuit is noted for its high harmonic output and low crystal heating. Since the oscillatory part of the circuit is isolated from the load side by the screen grid, frequency shift due to plate loading is minimized.

The plate tank circuit consists of a broadly tuned slug coil. It resonates at 40 meters for all bands of operation. The coil acts as a RF choke for 80 meter operation. 80 meter crystals are used for 80 and 40 meter and 40 meter crystals are used for 20, 15, and 10 meters. An external VFO jack is provided which is connected to the grid of the 6CL6 and is selected by a slide switch.

BUFFER MULTIPLIER: A 6AQ5 tube is used as a class A buffer on 80 and 40 meters and a class C multiplier on all other bands. Second, third and fourth harmonics are obtained for operation on the 20, 15 and 10 meter bands. A pi-network is employed in the plate circuit to provide a stable load for the final amplifier. Harmonics of the fundamental operating frequency are greatly attenuated by this type of circuit. The screen voltage of the 6AQ5 is variable by a wire-wound potentiometer to provide drive control of the final stage. By this means, efficient and stable operation of the buffer and final is obtained.

FINAL AMPLIFIER: A 6146 high perveance power pentode is used as a straight-through class C power amplifier. The grid circuit is driven by the pi-network of the buffer stage. This type of coupling helps to prevent parasitics and selfoscillation in the final and also attenuates any high order harmanics that may be present in the grid circuit. The 68 mmf capacitor connected between grid and cathode provides stability for the 6146.

A variable pitch, band-switching, pi-network tank circuit is used to match the final amplifier to various loads between 50 and 1000 chms approximately. This type of circuit is highly efficient and provides additional harmonic attenuation. A variable 900 mmf capacitar is connected across the output of the pi-network for controlling the degree of loading of the antenna or other load. This tank tunes the 80, 40, 20, 15 and 10 meter bands only.

A 6AQ5 clamper tube is employed to prevent excessive plate current flow if grid drive of the final should fail. It operates by dropping the 6146 screen grid voltage to a low value in the event of such failure.

This tube also is part of the keying circuit and acts as a type of oscillator screen grid regulator when the transmitter is keyed. The transmitter is basically keyed in the oscillator and final cathode circuits, which results in a clean crisp note. Furthermore, there is only about 12 volts across the key terminals at all times since the full B minus potential that is present when cathode circuits are keyed is kept away from the keying terminals. The 6AQ5, in addition to its clamping function, performs this task and thus prevents sparking at the key and also key clicks which result from heavy sparking.

POWER SUPPLY AND CONTROL: The power supply is a full-wave, choke input type providing 600 volts with a high efficienty GZ – 34 indirectly heated rectifier. A swinging choke is used in conjunction with two 40 mf electrolytic capacitors connected in series to provide good regulation under CW conditions. The power for the final plate and screen supply is connected to two terminols on an octal plug so that plate modulation can be applied simply by connecting a suitable modulation source to the terminals. A jumper is normally used for CW operation. 6.3 volts ac is also at the same socket for any accessory. There is 117 volts provided at the octal socket for the antenna change-over relay which is energized only in the XMIT position of the FUNCTION switch.

The four-position ceramic wafer FUNCTION switch is used to control the ac line input, center tap grounding of high voltage winding of the power supply, STANDBY and TRANSMIT pilot lamps, and the screen circuit of the 6146. In the TUNE position, the screen of the 6146 is grounded in order to prevent excessive plate current flow when the grid circuit is being tuned. A full pilline filter is employed at the input of the transmitter to attenuate any hormonics that are present on the AC leads. There is a three position METER switch that switches the meter to the grid of the final or the plate. The center OFF position shorts the meter out.

### functions of controls

FUNCTION Switch: Four-position switch providing an OFF position and three mode of operation positions.

OFF - Disconnected from ac line.

STANDBY — Filaments energized B+supply disabled. STANDBY pilot lit.

TUNE — Filaments energized and B+ supply enabled and applied generally, but withheld from screen of 6146 final amplifier which is grounded to limit plate current to a very law level.

TRANSMIT — Filaments energized, B+ supply enabled and applied to all appropriate points including the 6146 final amplifier screen through its associated dropping resistor. 117VAC line power applied to external relay terminals via pins 2 & 7 of the MOD-ULATOR/EXT. POWER octal socket on the rear chassis apron. TRANSMIT pilot lit.

METER Switch: Three-position switch providing three positions of meter insertion.

GRID — Inserted in grid circuit of 6146 final amplifier.

OFF - Meter shorted.

PLATE — inserted in cathode circuit of 6146 final amplifier.

GRID DRIVE Control: Wire-wound potentiometer that varies screen grid voltage of the 6AQ5 buffer — multiplier in order to control the grid current of the final stage.

ANTENNA LOADING Control: Variable capacitor in the output pi-network that permits matching of the final amplifier to various antenna load impedances between approximately 50 and 1000 ohms. Functions on all bands.

BAND SELECTOR Switch: Three-section ceramic wafer switch permitting choice of the desired band of operation from 80 to 10 meter. Selects one of five coils in the buffer-multiplier circuit and proper taps and coils in the plate tank circuit of the final amplifier.

PLATE TUNING Control: Variable capacitor in the output pi-network that tunes the final amplifier to resonance.

GRID TUNING Control: Variable capacitor that tunes the buffer-multiplier plate tank circuit to resonance at the desired fundamental or harmonic (second, third, or fourth) frequency.

VFO-XTAL Switch: Slide switch on rear chassis apron that permits choice of either crystal (inserted in front panel crystal socket) or VFO (external) operation of the 6CL6 oscillator stage.

EXT. VFO input: RCA phono-type receptacle on rear chassis apron for connection of external VFO providing about 10-20 volts RF.

MODULATOR/ACCESSORY Socket: Octal socket on rear chassis apron which may serve a number of purposes.

a) modulator input, b) operation of antenna relay, c) power take-off for any VFO not having a power supply, d) emergency power input.

## operating instructions

- i. From the ground binding post on the rear chassis apron, connect a heavy copper strap to earth ground. A good earth ground connection can be a cold water pipe or an eight to ten foot metal stake driven into the ground.
- Connect the antenna feed line co-axial cable to the RF output co-axial receptacle on the rear chassis apron. An Amphenol 83-1SP type or equivalent male connector is required for this connection. If a single wire or twin lead is emplayed, attach a banana plug to the end of the single wire or one conductor of the twin lead and insert it in the center hole of the receptacle. (The remaining conductor of the twin lead should be connected to the adjacent ground binding post.) In areas where interference with TV reception is a difficulty, it is recommended that a low-pass filter and possibly an antenna coupler be inserted between the RF transmitter and the antenna feed line. A short length of co-axial cable should be used to connect the transmitter RF output to the input end of the filter and the antenna feed line co-ax should be connected to the output of the filter. A balanced type of feed line (300 $\Omega$ , 600 $\Omega$ , etc.) requires an antenna coupler or balun matching device for proper connection to the transmitter or low-pass filter. (See Fig. 1.) For satisfactory use of a low-pass filter, a low SWR is necessary.

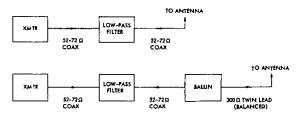


Fig. 1

3. Set controls as follows: FUNCTION switch to STAND-BY, BAND SELECTOR switch to desired band from 80–10 meters, DRIVE control to 50, ANTENNA LOADING control to 0, PLATE TUNING control to 30, GRID TUNING to 30, METER switch to GRID. Set VFO-XTAL switch on rear apron to desired operation. If VFO is used, connect output of VFO to VFO input receptacle on rear apron; if crystal operation is desired, insert proper crystal into CRYSTAL receptacle on front panel. The frequency range of crystals for each band on the possible VFO frequency settings are given in the following chart:

Band	Crystal or VFO (KC)
80	3500-4000
40	7000-7300
20	<b>7000-7</b> 1 <b>75</b>
<b>i</b> 5	7000-7150
11	6740-6807
10	7000-7425

For CW operation, 80 meter crystals can be used for the 40, 20, and 15 meter bands for improved keying characteristics providing that the GRID TUNING control is set within the range given in the chart. This will eliminate the possibility of tuning to the wrong harmonic.

4. Insert the phone plug from the telegraph key into the KEY jack on the front panel. Set the FUNCTION switch at TUNE. Then close the key terminals and adjust the GRID TUNING control for maximum grid current, not to exceed 3 ma. Use the DRIVE control to limit the grid current peaked by the GRID TUNING control to 3 ma maximum. The following chart gives typical settings of the GRID TUNING control for each band\*.

GRID TUNING control setting
10-40
20-40
20-40
30-50 (not 70-90)*
20-50 (not 70-90)*

\*NOTE: On the 15 and 10 meter bands, two peaks will occur if an 80 meter crystal (or VFO) is used. The larger of the two peaks is the correct one and will occur within the range of settings indicated in the chart. When in doubt use a grid-dip meter or an absorption wavemeter.

5. Set the METER switch to PLATE and the FUNCTION switch to TRANSMIT. Then close the key terminals and adjust the PLATE TUNING control for a minimum current reading (dip). The dip should occur within the following range of settings for each band af operation.

BAND	PLATE TUNING control settings
80	30-70
40	40-70
20	15-30 (not 0-10)*
15	15-30
10	15-30

<sup>\*</sup>When using 80 meter crystal or VFO.

NOTE: Obtain the dip as quickly as possible as the 6146 final amplifier will draw very high plate current when the plate tank is off resonance. The high current, if prolonged, will damage the 6146 tube.

On 80 meters, it may be required to shunt the RF output terminals with additional capacitance (from . 0005 to . 001 mmf) in order to obtain a good dip with low impedance loads.

- 6. Turn the ANTENNA LOADING control gradually until the plate current reaches 120 ma. Again adjust the PLATE TUNING control for a minimum current reading (dip). Repeat these two operations until the current reading is at either the NOVICE LIMIT calibration or 160 ma for full power input. These operations can be performed with two hands, one adjusting the PLATE TUNING and the other the ANTENNA LOADING. An increase in the plate current dip indicates antenna loading (power transfer to the load).
- 7. After the final amplifier is properly loaded, re-set the METER switch to GRID and again adjust the GRID TUNING control for a peak grid current reading. Then use the DRIVE control to set the grid current to the proper value for the type of operation. For CW operation, the proper maximum grid current is 2 ma. For operation with plate modulation, 2.5 to 3 ma maximum grid current is necessary.

# accessory connections

The octal socket on the rear chassis apron is mainly intended to provide 117 VAC line power to an antenna change-over relay (pins 2 & 7) applied at the TRANSMIT position of the FUNCTION switch only, and to permit connection of an external modulator (pins 4 & 6) such as the EICO Model 730. It also permits power take-off for accessory equipment as follows: 600 VDC at up to 15 ma between pins 3 and 8 (gnd); 6.3 VAC at up to 600 ma between pins 2 and 8 (gnd). In case of absence or failure

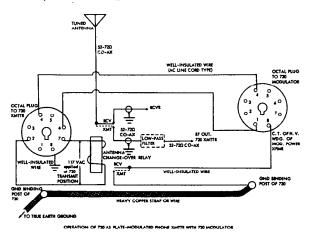


Fig. 2

of AC powerline, emergency power to operate the transmitter may be fed in through this socket as follows: 500-600 VDC at 170 ma between pins 3 and 8 (gnd) and 6.3 VDC at 3A between pins 2 and 8 (gnd). In all cases, pins 4 and 6 must be shorted together if a modulator is not connected to these pins, as otherwise the transmitter will not operate. An octal plug must always be inserted in this socket connected appropriately for the desired type of operation. See Figures 2 & 3 for details.

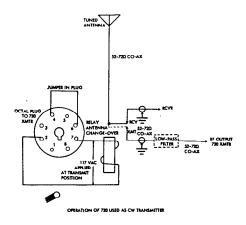


Fig. 3

#### **GENERAL**

Yaur transmitter should require little service except far narmal tube replacement. We recommend no substitutians for the tube types used. To facilitate servicing, remedial and trauble-shooting procedures have been pravided in the TROUBLE-SHOOTING CHART that fallaws. A VOLTAGE CHART and a RESISTANCE CHART have also been pravided as aids in lacating defective camponents and to permit a careful, stage-by-stage check to the transmitter.

WARNING: if the transmitter is aperated at any time without the cover ar the bottam plate, the aperatar is exposed to lethal high valtage points and lacations where severe RF burns can accur through badily cantact. If, far purpose af valtage checks, the transmitter must be aperated with the caver and/ar bottom plate removed, great care must be taken to avaid inadvertant bodily cantact to dangerous points and all the general precautions far high valtage wark must be abserved. In any case, never leave the transmitter in an aperative state with the caver and/ar bottom plate removed, especially if children have access to it.

### ADJUSTMENT OF COIL L1.

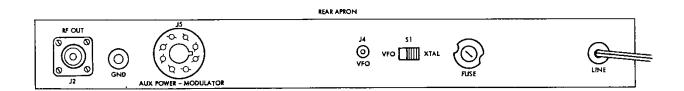
Insert the line card into a 117 VAC receptacle and set the FUNCTION switch to STANDBY. Set the VFO-XTAL slide switch an the rear chassis apranta XTAL and insert a 40 meter crystal\* in the CRYSTAL socket an the frant panel. Set the BAND SELECTOR to 20 meters, the DRIVE control to 50, and the FUNCTION switch to TUNE. Then set the METER switch to GRID and adjust the GRID TUNING control for a maximum reading on the meter. If the maximum exceeds 4 ma, use the DRIVE control to Ilmit the maximum to 4 ma. Naw turn the transmitter up on

one of the sides, and use a hex tuning wand, Inserted through the 1/2" access hale in the bottom plate, to adjust the ascillator cail L1slug for maximum grld current. Agoin, if the maximum current exceeds 4 ma, use the DRIVE control to limit the current to 4 ma. Re-set the FUNCTION switch to STANDBY and set the transmitter down in its normal position. The unit is now ready for aperation and tune-up.

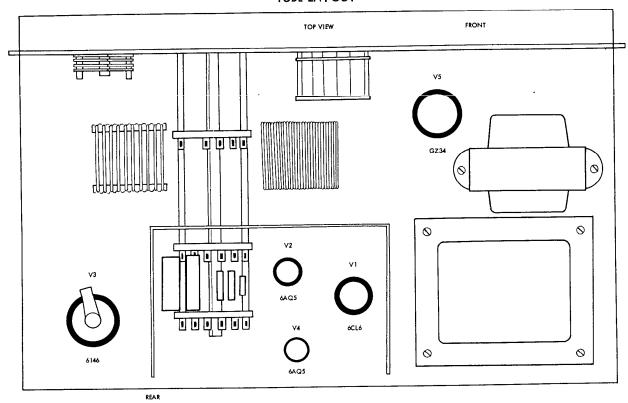
\*NOTE: Far CW aperation an all bands, it is desirable to perform the adjustment of L1 with a crystal between 7100 and 7200 kc for the cail L1 adjustment. Far phane aperation, use a crystal between 7200 and 7300 kc far the coil L1 adjustment.

#### SERVICE

If trauble develops in your instrument which you can not remedy yourself, write to our service deportment listing all possible indications that might be helpful. If desired, you may return the Instrument to aurfactory where it will be placed in aperating candition for \$12.50 plus the cast af parts replaced due to their being damaged in the course af canstruction. NOTE: Befare returning this unit, be sure all parts are securely mounted. Attach a tag to the Instrument, giving your hame address and the trauble with the unit. Pack very carefully in a rugged container, using sufficient packing material (cattan, shredded newspaper, ar excelsiar), to make the unit campletely immovable within the cantalner. The ariginal shipping cartan is satisfactory, praviding the original inserts are used ar sufficient packing material is inserted to keep the instrument immovable. Ship by prepaid Railway Express, if possible, ta Electranic Instrument Ca., Inc., 33-00 Narthern Blvd., Long Island City 1, N.Y. Return shipment will be made by express collect. Nate that a carrier cannat be held liable far domages in transit if packing IN HIS OPINION, is insufficient.



## TUBE LAYOUT



# TROUBLE-SHOOTING CHART

SYMPTOM	CAUSE	SYMPTOM	CAUSE
House power line fuse blows. Fuse Fi, remains intact. Fuse Fi, blows.	Short in line cord. Shorted C29, 30, 31, or 32. L14 or L15 shorted to ground.  TI pri., h.v. sec., filament windings shorted. Short In FUNCTION switch S3. Short in J5 (pins 2 & 7). Shorted V5 rectifier. C27, C28 excessively leaky or shorted. Shorted C35, 38, 43, 15.	No drive, or absence of grid current.	Defective VI, V2, V3, V4 Key contacts not closed. No 8+; open R2, R3, defective DRIVE pot. R7. C7, C10, C11, C13 shorted. Meter M1 open. MCTER switch S4 defective. Crystal defective. CINCTION switch S3 defective. Coil L1 out of alignment, defective, shorted, or open. (Replace, or see coil L1 adjustment in this section).
Standby pilot I i not lit. All filaments	L16 shorted to ground. Pilot lamp 11 blown.	Final amplifier not dipping properly. (Meter off scale).	No grid excitation. (No grid current – improper tuning).
except V5 lit. STANDBY pilot & all filaments except V5 not lit.	Open 6, 3V filament winding.	Meter shunt R10 blown.	Overloaded antenna (short, etc.). Improper setting of BAND SELECTOR S2 for a given crystal.
Rectifier V5 filament not lit.	Open 5V filament winding.		(e.g. 40 m crystal used for 80 m operation or vice versa).
DC voltage at V5 cathode (pin 8) is in- correct as specified below.		Antenna will not load properly. (Low	Defective ground system.
(a) No voitage.	Defective V5. C27 or C28 shorted internally or externally.	antenna).	Wrong type of antenna. Shorted plates in ANT. LOADING capacitor C19. Shorted co-ax cable, etc.
	Connection to center top of high voltage winding of T1 is open.  Open choke Li6.	Heavy arcing at key contacts.	Defective V4. Open Rii.
(b) Low voltage.	Low line voltage. One-half of h.v. sec. of Ti open. C5. 6, or 8 shorted.	No final amplifier plate current with grid current.	Absence of shorting jumper between pins 4 and 6 of the octal plug inserted in octal socket J5 (when used as CW transmitter).
(c) High voltage.	RIG, 17 portially shorted.  High line voltage.		Open modulation transformer (in external modulator).
(c) Tilger Forluger	Rić, 17 open.		RF choke Lil open. Open R12. FUNCTION switch S3 defective.

### **VOLTAGE CHART**

				Pil	NO.					
TUBE	1	2	3	4	5	6	7	8	9	
GZ34 V5	0	620 DC	0	720 AC	0	720 AC	0	620 DC		
6CL6 V1	RF —	RF —	150 DC	0	6.3 AC	RF	0	150 DC	RF	
6AQ5 V2	RF	9 DC	6.3 AC	0	RF	*90 DC	RF			
6AQ5 V4	-80 DC	0	0	6.3 AC	200 DC	150 DC	-80 DC			
6146 V3	0	0	200 DC	0	RF	0	6.3 AC	0		(CAP) RF
J5	6.3 AC	0	600 DC	600 DC	200 DC	600 DC	0	0		

<sup>\*</sup>Variable 0-150V

All voltages measured to ground with a 20,000 $\Omega$ /V VOM (not VTVM). Set to 20 meter operation with a 52 $\Omega$  dummy load or a 100 watt lamp connected to the RF output co-axial connector. Plate current set to 150 ma and grid current to 3 ma.

### **RESISTANCE CHART**

			1	PIN NO	٥.					
TUBE	1	2	3	4	5	6	7	8	9	
GZ34 V5	INF.	27K	INF.	INF.	INF.	INF.	INF.	27K		
6CL6 V1	35	100K	40K	0	_	52K	0	40K	100K	
6AQ5 V2	4. 7K	470	_	0	28K	0	4.7K			
6AQ5 V4	27K	0	0	_	75K	73K	27K			
6146 V3	0	_	INF.	0	27K	0	_	0		(CAP) 27K
J5 Rear Octal	· –	INF.	27K	27K	INF.	27K	INF.	0		

Transmitter line cord disconnected from AC power line, FUNCTION and METER switches set to OFF. DRIVE control set to zero. Dash (—) indicates "too low to read". INF. means infinite.

### REPLACEMENT PARTS LIST

```
Stock Symbol
                                                                                                                                                                                                                                             Am't.
                                                                                                                      Am<sup>r</sup>t.
                                                                                                                                                                  Description
                 Stock Symbol Description
                             C1 cap., dlsc., 22 \, \text{mmf} - 500 \, \text{V}, \pm 10 \, \text{M} cap., dlsc., 220 \, \text{mmf} - 500 \, \text{V}, \pm 10 \, \text{M} C3, 4, 22 cap., dlsc., .002 mfd - 1000 V, GMV (2K or 2000)
                                                                                                                                                                  pilot lite assembly socket, top mount, 9 pin min.
                                                                                                                        1
                                                                                                                                      <del>977</del>01
                                                                                                                                                    XI1, 2
             22551
                                                                                                                      ١.
                                                                                                                                      - <del>9</del>7027
                                                                                                                                                    χVİ
22552
                                                                                                                                                    XV2
                                                                                                                                                                   socket, top mount, 7 pin
                                                                                                                       10
                                                                                                                                       97040
                                                                                                                                                                  socket, octal X
                                                                                                                                                                                                                                                2
                                                                                                                                      (37041
                                                                                                                                                    XV3.5
                             23, 37, 38,
                                                                                                                                        97022
                                                                                                                                                    XV4
                                                                                                                                                                   socket, bottom mount, 7 pln
                             39, 40, 41, 42
                             C5,6,8,9, cap., disc., .01 mfd-1000 V, GMV (10K or 10,000)
                                                                                                                                                                  nut, hex, #6-32
                                                                                                                                                                                                                                               28
                                                                                                                                        40000
             22554-يا
                                                                                                                                                                  nut, hex, 3/8-32
nut, hex, 44-40 x 1/4
nut, hex, 8-32
                                                                                                                                        40001
                             10, 17, 18,
                                                                                                                                        40007
                             21, 25, 33,
                             34, 35, 36
C7
                                                                                                                                        40008
                                                                                                                                                                  nut, hex, #8-32

nut, hex, 1/2-24 for fuseholder

nut, hex, #4-40 x 3/16 for crystal socket

screw, #6-32 x 1/4

screw, #6-32 x 2 1/2

screw, #6-32 x 3/8

screw, #4-40 x 3/4

screw, #4-40 x 1/4

screw, #4-40 x 1/4
                             34, 35, 36

C7 cap., disc., 125 mmf - 1000 V, ±10%

C11,14,24 cap., disc., .001 mfd - 1000 V, ±10%

C12 cap., variable, 50 mmf

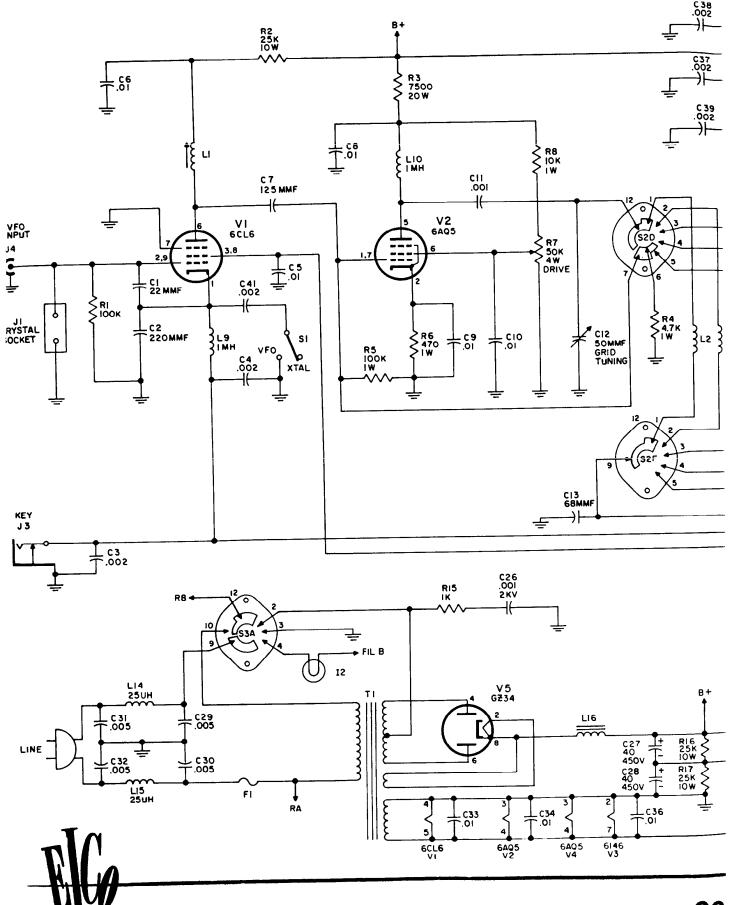
C13 cap., disc., 68 mmf - 1000 V, ±10%

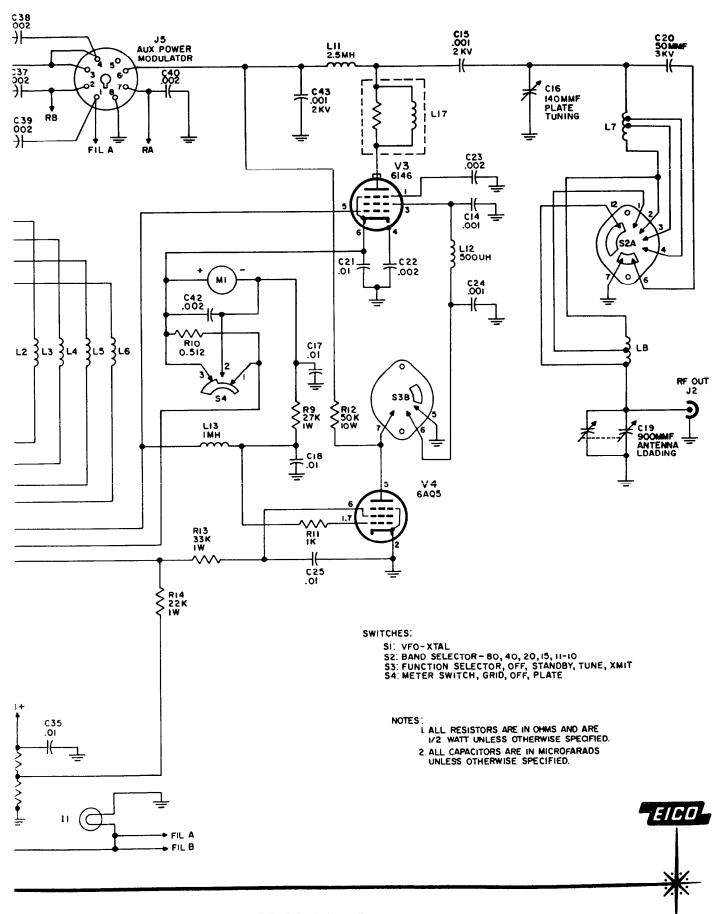
C12 cap., disc., 68 mmf - 1000 V, ±10%
                                                                                                                                        40016
              <del>-2</del>2545
                                                                                                                                        40022
              -22555
                                                                                                                                                                                                                                               21
                                                                                                                                        41000
               L29009
                                                                                                                                                                                                                                               10
                                                                                                                                        41003
              22556_
                             C15,26,43 cap., disc., .001 mfd - 2000 V, ±20% C16 cap., variable, 140 mmf
                                                                                                                                        41004
              22557
                                                                                                                                        41007
                29011
                                            cap., variable, 2×420 mmf
                                                                                                                                        41009
               -29010
                             C19
                                            cap., disc., 50 mmf - 3000 V, ±10% cap., elec., 40 mfd - 450 V cap., disc., 2×.005 mfd
                                                                                                                                        41016
              22558
                             C20
                                                                                                                                                                  screw, set, 6-32 x 1/8
screw, 6-32 x 1 1/8
                                                                                                                                        41069
                <del>--2</del>3021
                             C27, 28
                                                                                                                                        41059
                              C29-30,
                                                                                                                                                                  screw, #8-32 x 2 1/4
screw, #8-32 x 3/4
screw, #6 P. K. black
                                                                                                                                        41071
                              31-32
                                            fuse, 3A, slow blaw
bulb, *47
                                                                                                                                        41072
              91008
                              F١
                                                                                                                                        41073
                             11, 2
              92000
                                                                                                                                                                   washer, lock, 3/8
                                                                                                                                        42000
              97500
                              IJ
                                             socket, crystal
                                                                                                                                                                  washer, flat, 3/8
washer, lock, 6
washer, flat, 6 metal
                                                                                                                                        42001
                                            jack, UHF
                L-50023
                              J2
                                                                                                                                                                                                                                               26
                                                                                                                                        42002
                                            lack, phone, closed circuit
lack, RCA phano
                50022ع
                              13
                                                                                                                                        42005
                 -50014
                              J4
                                                                                                                                                                   washer, fibre shoulder *6
washer, lock, *4
washer, lack, *8
                                                                                                                                        42006
                _97041
                              J5
                                             socket, octal
                                                                                                                                        42007
                                             binding post
               √52001
                              J6
                                                                                                                                        42008
                                             coil, slug tuned, 18 uh
               36014
                              LI
                                            coil, fixed, 72uh, red dot
coil, fixed, 18uh, orange dot
coil, fixed, 4.3uh, green dot
coil, fixed, 1.5uh
                                                                                                                                                                   washer, fibre shoulder #12
                                                                                                                                        42025
                -85027
                                                                                                                                        42029
                                                                                                                                                                   washer, rubber far fuseholder
lug, #6
                35028ي
                              L3
                                                                                                                                        43000
               35029ڭ
                              L4
                                                                                                                                                                   lug, pot ground, 3/8
lug, #8
lug, #4
                                                                                                                                        43001
                25030ع
                              L5
                                             coil, fixed, .95uh
                                                                                                                                        43004
                35031
                              L6
                              17 U 8
                                                                                                                                        43006
                                             coil, fixed, air inductor
                _35033
                                                                                                                                                                   standoff, metal 13/16
                                                                                                                                        44016
                _35032
                                             coil, fixed, air inductor
                                                                                                                                      └45005
                                                                                                                                                                   standoff, ceramic
                              L9, 10, 13
                                            choke, RF, 1mh (3 windings)
                -35034
                                                                                                                                        46000
                                                                                                                                                                   grommet, 3/8
                                             choke, RF, 2.5mh (standoff) choke, RF, 500 uh
                ∟35035
                                                                                                                                                                   grommet, 1/4
feet, rubber
                                                                                                                                        46001
                √35036
                              L12
                                             choke, line, 25uh
                                                                                                                                      46008
                              L14, 15
                 35020
              34003
                                                                                                                                                                   hood, UHF receptacle
 curt
                                                                                                                                        50024
                                             choke, filter
                              L16
                                             choke, parastic (coil on resistor)
                                                                                                                                                                   octal plug and hood
                                                                                                                                        51007
                  35037
                              L17
                                                                                                                                                                   knob, round, 1 1/4" D
                                                                                                                                      └53025
              --74006
                                             meter
                              R1 res., 100KΩ, 1/2W, ±10%(brown, black, yellow, silver) 25KΩ, 10W, ±10%(red, green, orange, silver) 3 res., 7.5 κΩ, 20W, ±10%(violet, green, red, silver) 1
                                                                                                                                       ∠53026
                                                                                                                                                                   knob, round, 1 1/2" D
                 ~10410_
                                                                                                                                       <del>√57</del>000
                                                                                                                                                                   line cord
              14303
14350
                                                                                                                                                                                                                                                length
                                                                                                                                                                   wire, hook-up
                                                                                                                                      ∟58000
                                             res., 4.7KΩ, 1W, ±20% (yellow, violet, red)
res., 100KΩ, 1W, ±10% (brown, black, yellow, silver)
                                                                                                                                      ∽58300
                                                                                                                                                                                                                                                length
                                                                                                                                                                   spaghettl
              ~10816
                              R4
                                                                                                                                       58402 € 58402
                                                                                                                                                                   cable, 300Ω twin lead
                                                                                                                                                                                                                                                length
                  10847
                              R5
                                            res., 100NA 1 W, ±10% (orown, black, yellow, sliver)
res., 470 Ω 1W, ±10% (yellow, vlolet, brown, silver)
res., 10KΩ, 1W, ±10% (brown, black, orange, silver)
res., 27KΩ, 1W, ±10% (red, violet, orange, silver)
                                                                                                                                      <del>1-58405</del>
                                                                                                                                                                   cable, RG58A/U
                                                                                                                                                                                                                                                length
                -10861
                                                                                                                                      58501
58504
                                                                                                                                                                   wire, bare #22 (thin)
wire, bare #18 (heavy)
manual of instruction (wired)
               19017
                                                                                                                                                                                                                                                length
                              R7
                                                                                                                                                                                                                                                 length
                -10853
                              RΩ
                                                                                                                                        66072
               -10832
                              R9
                                                                                                                                        66321
                                                                                                                                                                   manual of instruction (kit)
                                             res., .512Ω, 1/2W, ±1%
                - 13004
                              R10
                                                                                                                                        80065
                                                                                                                                                                   panel
                                             res., 1KΩ, 1/2W, ±20% (brown, black, red)
                10015
                              R11, 15
                                            res., 1034 1/cm, ±20 π (crown, black, arange, silver)
res., 33KΩ, 1W, ±10% (green, black, arange, silver)
res., 22KΩ, 1W, ±10% (red, red, orange, silver)
switch, slide, SPST
                                                                                                                                        81174
                                                                                                                                                                   shield, meter
                 4304<u>ل</u>
                                                                                                                                        81175
                                                                                                                                                                   clamp, plastic cable
                 10850
                               R13
                                                                                                                                        81181
                                                                                                                                                                   chassis, main
                -10851
                              R14
                                                                                                                                        81182
                                                                                                                                                                   bottom plate
                62001
60062
60063
                               S1
                                                                                                                                                                   shield, bottom
                                                                                                                                        81183
                                             switch, rotary, 3 sections
                               S2
                                                                                                                                        81184
                                                                                                                                                                   shield, top
                                             switch, rotary, I section
                                                                                                                                        81185
                                                                                                                                                                   cover, top shield
                                             switch, rotary, I section
                √60064
                                             transformer, power
terminal strip, 3 post 2 Jeft w/gnd
terminal strip, 2 post w/gnd / terminal strip, 1 post left
                                                                                                                                        81186
                 ∨30026
                              Tl
                                                                                                                                        81903
                                                                                                                                                                   cable clamp, metal
                 -54015
                               TB1, 4
                                                                                                                                                                   clamp, for electrolytic capacitor
                                                                                                                                        81908
                _54004
_54000
                               TB2, 3
                                                                                                                                                                   shaft, 1/4 OD
                               TB5
                                                                                                                                        82004
                                             terminal strip, I post right
                                                                                                                                        83002
                                                                                                                                                                   coupler fixed
                  54001
                               TB6
                                             terminal strip, I post right w/gnd
terminal strip, 2 post right
                                                                                                                                                                   bushing, 3/8" OD
                                                                                                                                        85000
                  54002
                                                                                                                                                                   bushing, male ceramic
                                                                                                                                       ~85004
                  \54019
                               TB8
                                             terminal strip, 3 post; 2 right w/gnd out
terminal strip, 2 post right w/gnd (
                                                                                                                                      _85005
                                                                                                                                                                   bushing, female ceramic
                  54007
                               TB9
                                                                                                                                                                   shield, tube, short
                                                                                                                                        97300
                 54005
                               TRIO
                                                                                                                                        97302
                 90056
                                              tube, 6CL6
                               VΙ
                                                                                                                                                                   ewel, red
                                                                                                                                       97710
                                              tube, 6AQ5
                 190047
                               V2, 4
                                                                                                                                       ~<del>977</del>13
                                                                                                                                                                   lewel, green
                 90055
                               V3
                                              tube, 6146
                                                                                                                                                                   cop, tube
                                                                                                                                         98502
                 20044
                                              tube, GZ34
                               V5
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97800

XF1

fuseholder





**70-WATT CW TRANSMITTER**