

Manufacturers of the famous "Tommy Gun"



WEST HURLEY, NEW YORK 12491 914/679-7225 TELEX #145331

Congratulations and thank you for purchasing a classic American firearm. The Thompson, by Auto-Ordnance, has become a legend; perhaps the world's most easily recognized gun.

We have made every effort to provide you with a gun you will be proud to shoot and display. However, emphasis must be placed on the importance of proper handling and maintenance. Please familiarize yourself with the information on the following pages.

Thank you again and we wish you many years of safe, enjoyable shooting.

Auto-Ordnance Corporation

*Warranty is voided if PIVOT PLATE is removed with FRAME ON RECEIVER.

A. SAFETY PRECAUTIONS

- 1. Always check barrel for obstructions.
- 2. DO NOT store loaded magazine in weapon until ready to fire.
- 3. **DO NOT** place trigger finger within trigger guard until you are ready to fire.
- 4. When not in use, bolt should be forward on empty chamber and firing pin released.
- 5. Always set gun on **SAFE** position when not in use. **NOTE:** Full auto weapon, the safety must be **OFF**.
- 6. If gun does not fire, make sure bolt is completely home.
- 7. In the event of a misfire, keep weapon pointed down range for at least five seconds in case of delayed ignition; then remove the magazine and open bolt by pulling the bolt handle back. This should insure ejection of misfired cartridge. Inspect chamber to see that it does not contain a misfired cartridge.
- 8. **DO NOT** cock bolt with safety **ON** or damage to the firing pin may result.

B. AMMUNITION

In all Thompson .45 caliber guns, we recommend the use of 230 gr. .45 ACP BALL ammunition only.

For proper function we **DO NOT** recommend the use of the following types of ammunition:

HOLLOW POINTS, SEMI-WADCUTTERS or RELOADS.

For our .22 caliber guns, we recommend .22 caliber long rifle high velocity rimfire only.

C. OPERATING INSTRUCTIONS

- 1. Make sure magazine is locked in position.
- 2. Set Safety on **FIRE** position. Point gun down range, draw bolt back and let snap forward. Gun is now ready to fire.
- 3. Keep internal parts clean and lightly oiled.
- 4. Hold open devices:
 - a. On earlier models, there will be two holes in the actuator slot on top of the receiver. Draw back and up on the bolt handle, locking it in place in the forward hole. To release the bolt, hit down on the bolt handle and the bolt will go forward.
 - b. On the new models, there is a lever in the magazine housing. This is located at the top of the guide rails where the magazine is inserted. Draw back the bolt and push up on the lever, letting the bolt slowly go forward until it locks in place. To release the bolt, simply draw the bolt back and let go; the bolt will then go forward., There is no hold open device on the .22 caliber guns.

D. LOADING AND OPERATION OF .45 CALIBER DRUMS

1. To load the .45 caliber drum magazine, remove key and cover. Load the drum with the nose of the cartridge facing up. Each compartment must be fully loaded. Replace cover and make sure the openings are lined up. Wind the drum 9 - 10 Clicks.

DO NOT overwind or wind again until drum is empty.

- To load the .45 caliber drum magazine, bolt must be locked back.
- 3. Insert the drum in the guide rails from the left side of the gun until the magazine catch locks in place. The drum may fit tightly the first few times.

LOADING AND OPERATION OF .22 CALIBER DRUMS

To load the .22 caliber drum, place loading tool in drum. Depress a cartridge and place the next cartridge in. Lift up on the tool and slide the second cartridge to the back of the drum. Continue this procedure until drum is fully loaded.

NOTE: These drums are pre-wound and no winding is necessary.

E. DISASSEMBLY OF SEMI-AUTO MODELS

Takedown procedures for all semi-autos are the same. Part numbers for all .45 caliber models (1927A-1, A1C, A-5 and M1) are also the same. For .22 caliber models (A-3) refer to .22 caliber exploded view for part numbers.



- Make sure that gun is unloaded, bolt (27-3) is forward and the firing pin (27-14) is in fired position with the SAFETY (27-49) OFF.
- 2. Depress the frame latch button (27-24) in the rear bottom portion of receiver (27-41). (See fig. 1)



Fig. 1. Frame latch button.

3. With gun upside down, pull frame (27-23) to the rear (new guns may be tight). About half way back you will encounter the frame latch button (27-24). The button can be depressed using a thin blade or small screw driver (see fig. 2). The frame (27-23) may then be removed the rest of the way. Care should be taken not to lose frame latch button (27-24).



Fig. 2. Depressing frame latch button.

4. With gun still upside down, the internal parts of receiver (27-41) can be removed by pulling up on the recoil plate and spring (27-48). The firing pin pilot (27-18) and spring (27-17) will come out of the hole in the rear of receiver (27-41). (see fig. 3)

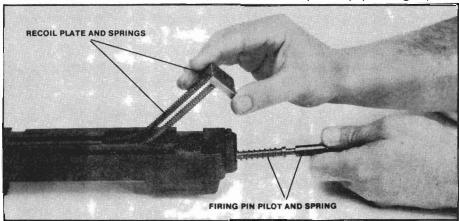


Fig. 3. Removing recoil plate and springs, firing pin pilot and spring.

 Holding the bolt (27-3) forward with gun upside down, point muzzle upwards so that the hammer (27-29) slides free of the bolt handle (27-4). Remove bolt handle (27-4) from hole in top of receiver (27-41). Bolt (27-3) can now be removed. To assemble, simply reverse procedure. On M1 models, bolt handle (27-4*) is removed from the side of the receiver (27-41*).

- FRAME SHOULD NOT BE DISASSEMBLED UNLESS NECESSARY, although a light coat of oil on pivot points is recommended.
- 7. *DO NOT REMOVE PIVOT PLATE (27-38) WITH FRAME ON RECEIVER.

F. DISASSEMBLY OF YOUR MODEL 1928 FULL-AUTO



- 1. Make sure gun is not loaded, **SAFETY** (46) **IS OFF**, bolt (4) forward and fire control lever (45) is in **FULL-AUTO** position. Remove buttstock (6) on the 1928 Models.
- 2. Depress the frame latch button (22) in the rear bottom of receiver (37) (see fig. 1 of semi-auto section) and slide the frame (21) rearward a short distance. With gun upside down pull trigger (53) and slide frame (21) the rest of the way off (care should be taken not to lose frame latch button (22).

NOTE: If the fire control lever (45) is not in the **FULL-AUTO** position, damage to rocker (44) and bolt (4) may result.

3. With gun still upside down, disassemble upper receiver (37) by pulling bolt (4) to the rear about two inches and inserting a paper clip into the small hole in buffer pilot (5). (see fig. 4)

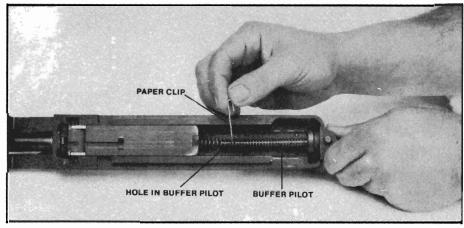


Fig. 4. Using paper clip to hold compressed spring on buffer pilot.

- 4. With gun upside down and bolt (4) forward, push buffer pilot (5) forward to clear it from back of receiver (37) and remove it. Care should be taken not to remove paper clip as it is holding the compressed spring (43) on the buffer pilot (5).
- 5. Slide bolt (4) to the rear of receiver (37) and lift out. Slide actuator (1) and lock (29) forward (notice that the word UP with an arrow pointing towards the muzzle is stamped on the lock). Remove lock (29) and slide actuator (1) to the rear of receiver (37) and lift out. To assemble, simply reverse procedure.
- THE FRAME SHOULD NOT BE DISASSEMBLED UNLESS NECESSARY, although a light coat of oil on pivot points is recommended.

REMINDER NOTES MODEL 1928, M1 FULL-AUTOS:

The bolt (4) must be all the way back before the **SAFETY** lever (46) can be put on **SAFE** and **FIRE** control lever (45) can be moved from **FULL-AUTO** to **SINGLE**. With bolt (4) forward, damage to rocker (44) and bolt (4) may result.

G. DISASSEMBLY OF YOUR M1 FULL-AUTO

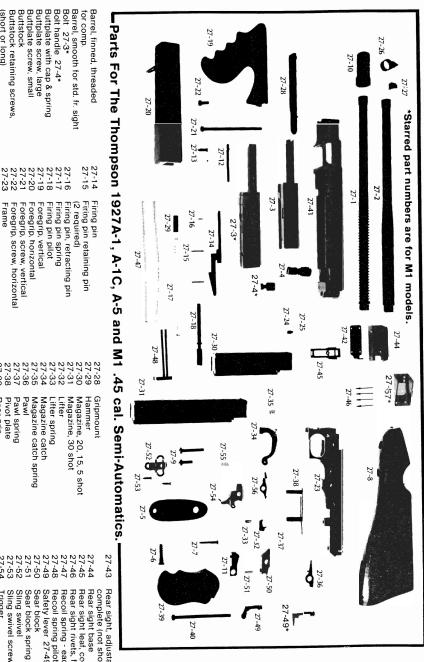
- Take off lower frame (21*) as outlined in Model 1928 Full Auto disassembly.
- With gun upside down, push buffer pilot (5*) forward until it is flush with back of receiver (37*). The buffer (56*) can now be removed.
- 3. Release buffer pilot (5*) slowly and remove the buffer pilot and recoil spring (43*).
- 4. Move bolt (4*) back half way and remove bolt handle (57*) through hole in side of receiver (37*). The bolt (4*) is now free to lift out of receiver (37*). To assemble, simply reverse procedure.

NOTE: Have bolt half way back when installing buffer assembly so as not to damage the recoil spring.

WARRANTY

The company will replace or adjust to its commercial standard any gun or part thereof returned to the factory and found by us to be defective in either material or workmanship. Such service will be made free of charge for one year from date of purchase. This warranty and statement of liability supersedes all previous warranties and commitments.

AUTO-ORDNANCE CORPORATION WEST HURLEY, NEW YORK 12491



Buttstock retaining screws, (short or long)
Compensator, less front sight Disconnector Extractor 27-16 27-17 27-18 27-19 27-20 27-21 27-22 27-23 27-24 27-26 27-26 Frame latch
Frame latch spring
Front sight, std. ring
Front sight for compensator 27-28 27-29 27-30 27-31 27-32 27-33 27-34 27-35 27-36 27-37 27-38 27-38 27-39 27-39 27-39 27-39 Rear grip Rear grip screw Receiver 27-41* Rear sight, standard 27-44 27-45 27-46 27-47 27-49 27-50 27-51 27-52 27-52 27-53 27-54 27-55 27-56 27-56 27-56 Trigger rigger spring

27-10 27-11 27-12 27-13

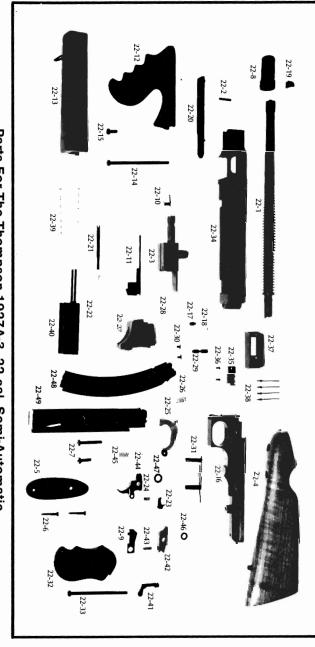
Ejector

27-2 27-3 27-4 27-5 27-6 27-7 27-8 27-9

Rear sight, adjustable, complete (not shown)
Rear sight base
Rear sight leaf, complete
Rear sight rivets, four for
Recoil spring -each
Recoil spring pilot & plate
Safety lever 27-49*
Sear block Sling swivel Sling swivel screws (2)

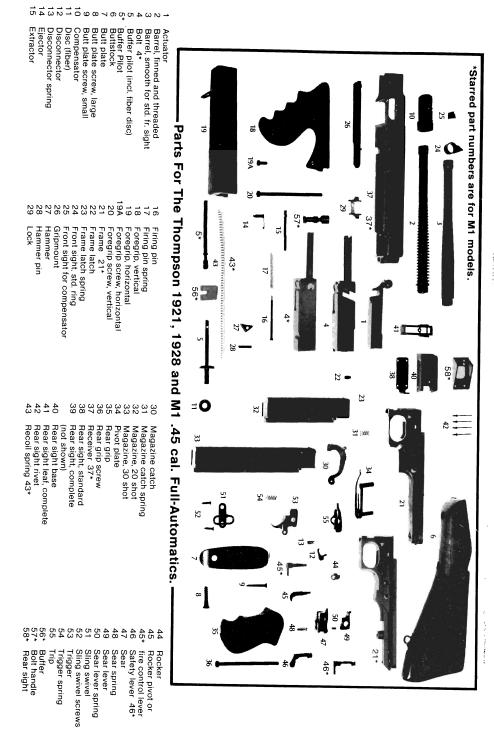
1

Rear sight



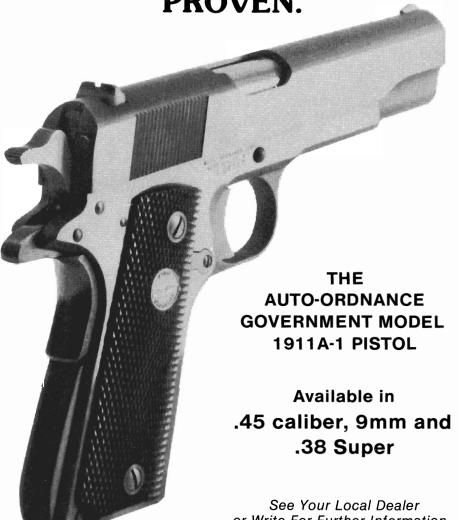
Parts For The Thompson 1927A-3 .22 cal. Semi-Automatic.

22-1 22-2 22-3 22-4 22-6 22-6 22-7 22-8 22-10 22-11 22-12
Barrel assy, complete Barrel retaining pin Bolt assy. Buttstock Butt plate screw Buttstock retaining screws (long, short). Compensator Disconnector Extractor Firing pin Foregrip, vertical**
22-13 22-14 22-16 22-17 22-18 22-18 22-20 22-21 22-21 22-21 22-21 22-22 22-23 22-23 22-24
Foregrip, horizontal Foregrip screw, vertical Foregrip screw, horizontal Frame latch Frame latch Frame latch spring Front sight Gripmount Hammer Hammer spring Lifter spring Magazine catch
22-26 22-27 22-29 22-29 22-31 22-31 22-33 22-33 22-34 22-35 22-36 22-37 22-38
Magazine catch spring Magazine adapter Magazine adapter Magazine adapter spring Magazine adapter spring Magazine adapter pin Magazine adapter screw Pivot plate Rear grip Rear grip Rear grip Rear sight Rear sight screws Rear sight tose Rear sight tose Rear sight thase Rear sight thase
22-39 22-40 22-42 22-43 22-44 22-44 22-46 22-47 22-47 22-48
Recoil spring Recoil buffer assy. Safety lever Sear block Sear block spring Trigger Trigger spring 9/16" x 5/16" spacer 11/16" x 3/8" spacer 10 round magazine





INTERNATIONALLY ACCEPTED....COMPETITION PROVEN.

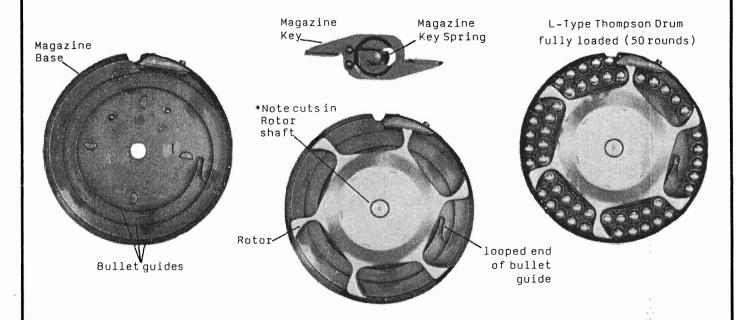


or Write For Further Information.

by
Auto-Ordnance
Corporation

WEST HURLEY, NEW YORK 12491 914/679-7225 TELEX #145331

CARE AND FEEDING OF L-TYPE 50 RD. THOMPSON Drum



- (1) Lift Magazine Key Spring and slide Magazine Key from Magazine cover. Remove Magazine Cover.
- (2) Place 230 gr. ball ammo base down starting at 12 o'elock position in Magazine Base loading counter-clockwise. Fill each of the ten sections of Rotor with five rounds each until fully loaded.

WARNING: Where looped end of bullet guide ends, do not load in the area as jams will occur when Rotor turns.

(3) When L-Type Thompson Drum is fully loaded (50 rounds), replace cover and Magazine Key. *Note cuts in Rotor shaft for Magazine Key - exert downward pressure on Magazine cover. Wind Key 9-11 clicks as stated on the Magazine Cover.

WARNING: Do not wind more than the stated amount or after any rounds have been fired.

(4) To unload, hold Drum upside down and press bullets out forward one by one through the mouth of magazine until empty.

WARNING: Do not open cover when loaded and wound as damage may result.

- (5) To load the L-Type Thompson Drum in your firearm, bolt must be locked back.
- (6) Insert the Drum in the guide rails from the left side of the gun until magazine catch locks in place. The Drum may fit tightly the first few times.

1.25

1.50

4/1.00

34.95

10.50

13.25

13.25

18.50

65.00

1.25

1.25

Parts For The Thompson 1927A-1, 1927A-1C, M1; 1927A-5 and 10mm Semi-Auto Carbines

No.	Description		27-23	** Foregrip, horizontal	24.95	27-47
27-1	Barrel, finned & threaded	65.00	27-24	Foregrip, horizontal screw	3.00	27-48
27-2	Barrel, smooth for st. fr. sight	59.95	27-25	Frame	215.00	27-49
27-3	Bolt	67.95	#25	Frame M1	215.00	
#3	Bolt M1	67.95	27-26	Frame Latch (not shown)	1.95	27-50
27-4	Bolt Handle	18.25	27-27	Frame Latch Spring (not show	n) .80	27-51
#4	Bolt Handle M1	18.25	27-28	Front Sight, Std. Ring	3.50	27-52
27-5	Buttplate	7.50	27-29	Front Sight for Compensator	9.00	#52
27-6	Buttplate Screw, large	1.75	27-30	Gripmount	18.95	27-53
27-7	Buttplate Screw, small	1.75	27-31	Hammer	2.95	27-54
27-8	Buttstock	39.95	27-32	Magazine, 20 round	12.95	27-55
27-9	Buttstock, retaining screw, large	e 2.50	27-33	Magazine, 30 round	11.50	27-56
27-10	Buttstock, retaining screw, sma	II 1.95	27-34	Lifter	4.50	27-57
27-11	Buttstock reinforcing nut & bolt	2.00	27-35	Lifter Spring	1.25	27-58
27-12	Compensator, less front sight	32.95	27-36	Magazine Catch	15.95	27-59
27-13	Disconnector	3.95	27-37	Magazine Catch Spring	1.50	27-60
27-14	Extractor	5.25	27-38	Pawl	8.95	27-61
27-15	Ejector A1	4.25	27-39	Pawl Spring	1.25	Parts U
#15	Ejector M1	4.25	27-40	Pivot Plate	19.95	27-1 MM
27-16	Firing Pin	12.00	27-41	Rear Grip	16.00	27-3MM
27-17	Firing Pin, retaining pin (2 req'd	.80	27-42	Rear Grip Screw	3.95	27-33M
27-18	Firing Pin, retracting pin	.80	27-43	* Receiver	285.00	
27-19	Firing Pin Spring	1.25	#43	* Receiver M1	285.00	1
27-20	Firing Pin Pilot	5.95	27-44	Rear Sight M1	11.00	Specif
27-21	** Foregrip, vertical	31.95	27-45	Rear Sight Leaf Complete	26.75	**Spec
27-22	Foregrip, vertical screw	4.50	27-46	Rear Sight Base	19.95	
				_		

Sear Block Spring -55 Sling Swivel 2.00 -56 Sling Swivel Screws 1.00 -57 Trigger 19.95 -58 Trigger Spring 1.25 -59 8.00 Trip -60 Oil Can 4.95 -61 Forend Reinforcing Band 14.95

Rear Sight Plunger Spring ..

Rear Sight Plunger

Rear Sight Screws

Rear Sight, Adj., Complete

Recoil Spring

Recoil Spring Pilot & Plate

Safety Lever (Sub, M1)

Safety Lever M1

Sear Block

arts Unique to 1927A1 10mm -1MM Barrel -ЗММ Bolt

67.95 14.50 Magazine

*FFL Dealers Only.

Specify which Model when ordering parts. **Specify 1/2" or 3/4" Slot for Gripmounts.

Spare Parts For The Thompson Model 1928 and M1

No.	Description		28-24	Frame Latch Spring	.80	#49
28-1	Actuator	58.50	28-25	Front Sight, std. ring	3.50	28-50
28-2	Barrel, finned and threaded	64.95	28-26	Front Sight for Compensator	9.00	28-51
28-3	Barrel, smooth for std. fr. sight	61.95	28-27	Gripmount	18.95	28-52
28-4	Bolt	69.50	28-28	Hammer	2.90	28-53
#4	Bolt M1	69.50	28-29	Hammer Pin	1.00	28-54
28-5	Buffer Pilot (incl. fiber disc.)	19.95	28-30	Lock	24.95	28-55
28-6	Buttstock	58.95	28-31	Magazine Catch	15.95	28-56
#6	Buttstock M1	39.95	28-32	Magazine Catch Spring	1.50	28-57
28-7	Buttplate	7.50	28-33	Magazine, 20 shot	12.95	28-58
#7	Buttplate M1	7.50	28-34	Magazine, 30 shot	11.50	28-59
28-8	Buttplate Screw, large	1.75	28-35	Pivot Plate	19.95	#59
#8	Buttplate Screw, large M1	1.75	28-36	Rear Grip	16.00	28-60
28-9	Buttplate Screw, small	1.75	#36	Rear Grip M1	16.00	#60
#9	Buttplate Screw, small M1	1.75	28-37	Rear Grip Screw	3.95	28-61
28-10	Compensator (less front sight)	32.95	28-38	* Receiver	350.00	28-62
28-11	Disc (fiber-write for availability)	.50	#38	* Receiver M1	350.00	#63
28-12	Disconnector	3.95	28-39	Rear Sight, standard	11.00	#64
28-13	Disconnector Spring	1.00	28-40	Rear Sight, complete(not show	vn)34.95	#65
28-14	Ejector	4.25	28-41	Rear Sight Base	19.95	28-66
#14	Ejector M1	4.25	28-42	Rear Sight Leaf, complete	26.75	28-67
28-15	Extractor	5.25	28-43	Rear Sight Plunger	1.50	28-68
28-16	Firing Pin	12.00	28-44	Rear Sight Plunger Spring	1.25	
28-17	Firing Pin Spring	1.00	28-45	Rear Sight Screws	4/1.00	** s
28-18	** Foregrip, vertical	31.95	28-46	Recoil Spring	2.00	
28-19	Foregrip screw, vertical	4.50	28-47	Rocker	3.95	
28-20	** Foregrip, horizontal	24.95	28-48	Rocker Pivot or		
28-21	Foregrip screw, horizontal	3.00		Fire Control Lever	8.95	
28-22	Frame	250.00	#48	Rocker Pivot or		
#22	Frame M1	250.00		Fire Control Lever M1	8.95	PR
28-23	Frame Latch	1.95	28-49	Safety Lever (Sub, M1)	13.25	

#49 Safety Lever M1 13.25 28-50 19.50 28-51 Sear Spring 1.00 28-52 Sear Lever 17.95 28-53 Sear Lever Spring 1.00 28-54 Sling Swivel 2.00 28-55 Sling Swivel Screws (2) 1.00 28-56 Trigger 19.95 28-57 Trigger Spring 1.25 28-58 Trip 15.95 28-59 Buttstock Screws, long 2.50 #59 Buttstock Screws, long M1 2.50 28-60 Buttstock Screws, short ... 1.95 #60 Buttstock Screws, short M1 1.95 Buttstock Slide 28-61 25.95 28-62 Buttstock Catch Spring 1.25 Buffer Pilot M1 #63 7.95 #64 Buffer Assembly M1 19.95 #65 Bolt Handle M1 18.25 Buttstock Reinforcing Nut & Bolt 2.00 28-66

> ** Specify 1/2" or 3/4" Slot for Gripmounts *Machine Gun Dealers Only. Please write for availability of 1921 and M1A-1 parts.

Oil Can

Forend Reinforcing Band ...

PRICES SUBJECT TO CHANGE WITHOUT NOTICE

NOTES:



Auto-Ordnance Corp. Thompson

Manufacturers of the famous "Tommy Gun"

WEST HURLEY, NEW YORK 12491 (914) 679-7225 FAX 914-679-2698

4.95

14.95

