OWNERS MANUAL



AUTOLOADING RIM FIRE RIFLES

Savage Stevens

• OPERATIONS

MAINTENANCE
 SAFETY
 INSTRUCTIONS

MODELS 980-DL-987

READ THIS OWNERS' MANUAL COMPLETELY TO INSURE BEST PERFORMANCE AND SAFETY

PART NAMES AND LOCATIONS RECEIVER RECOIL SAFETY PLUG REAR BOLT BUTTON FRONT SIGHT BARREL MUZZLE SIGHT BUTT PLATE LOADING PORT **OPERATING** OUTER HANDLE MAGAZINE TRIGGER TAKE DOWN TUBE TRIGGER SCREW GUARD (MODEL 987 STOCK FIGURE 1 ILLUSTRATED)

OPERATING INSTRUCTIONS



FAILURE TO OBEY A SAFETY WARNING MAY RESULT IN INJURY TO YOU OR TO OTHERS.



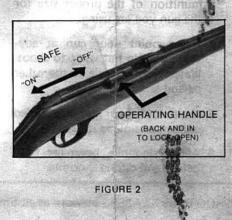
ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIREC-TION

Prior to using live ammunition, familiarize yourself thoroughly with these operating instructions. See Figure 1. Get used to the feel of operating the mechanism of your new rifle—know the feel and effort needed to operate the action, open and close the bolt, pull the trigger and KNOW HOW TO LOCATE AND PLACE SAFETY IN THE "ON" POSITION. The safety is located on the top rear of receiver. The safety is in "ON" position when pulled to the rear as indicated by "S". The safety can be put in the "ON" position ONLY WHEN THE ACTION IS COCKED. When carried in the field the safety should be in the "ON" position whether the action is open or closed, See Figure 2.



MAKE SURE THE RIFLE IS NOT LOADED

TO ASSEMBLE (Stock with Barrel) — Fit barrel to stock by inserting trigger into trigger slot in stock. Be sure barrel stud fits into the hole in stock. Tighten takedown screw until barrel and stock are rigidly joined. (Check screw after heavy firing to make sure action is tightly locked to stock).



HOW TO OPERATE

 Draw back on the operating handle opening the action, then press inward on the operating handle latching the breech bolt in the open position. See Figure 2.



Put the safety "ON" by pulling the safety all the way to rear as indicated by "S". (GUN MUST BE COCKED). USE THE CORRECT AMMUNI-TION AS IDENTIFIED ON THE BARREL. CLEAN INSIDE OF THE BARREL AND CHAMBER TO REMOVE ALL GREASE AND OTHER POSSIBLE OBSTRUC-TIONS BEFORE FIRING.

TO LOAD

1. To Load — With the safety in the "ON" position, pull outward on the operating handle and allow the bolt to close. Turn the magazine tube cap to unlock the magazine and withdraw the inner magazine tube until the red colored follower clears the loading port in the magazine. With the MUZZLE POINTED UPWARD IN A SAFE DIRECTION, insert the cartridge's rimmed end first. See Figure 3. The magazine is filled to capacity when a cartridge is visible in the loading port. The magazine will come under spring tension, so securely grip the magazine tube down into position and turn to lock.

 TO LOAD THE CHAMBER – Pull rearward on the operating handle, then release the handle allowing the breech bolt to snap forward. The chamber is now loaded and the gun is ready for firing.



FIGURE 3

TO CARRY



Do not permit the muzzle to dip into mud, snow or water. Do not thrust the berrel into a thicket because of the possibility of lodging a twig in the bore.

Mud, snow and an infinite variety of other objects may inadvertently lodge in the barrel. It takes only one small obstruction to ruin (swell or rupture) a gun barrel.

TO FIRE



1. Do not put safety in the "OFF" position until you are ready to fire.



Keep your finger off the trigger and out of trigger guard until you are ready to fire.



3. Place the gun to your shoulder, put safety in the "OFF" position, take aim, place your finger lightly on trigger. When on target, squeeze the trigger. The will fire and automatically eject the fired

when on target, squeeze the trigger. The gun will fire and automatically eject the fired cartridge case and reload a new cartridge each time the trigger is pulled until the magazine is empty.



 The ejected cartridge cases are hot.
 Do not hold your hand over the ejection port when firing, or attempt to catch the fired case.



Always put the safety in the "ON" position when not firing.

TO UNLOAD WITHOUT SHOOTING



Caution: Magazine tube is under tension from follower spring. With the safety in the "ON" position and the MUZZLE POINTED IN A SAFE DIRECTION, remove magazine tube and tilt muzzle down to remove cartridges from magazine. Replace magazine tube. With muzzle still pointed in a safe direction, open breech bolt to extract live round from chamber. Latch breech bolt in open position and view chamber and action area to insure gun is unloaded.



YOU MUST SEE BOTH THE EMPTY CHAMBER AND THE RED COLORED MAGAZINE FOLLOW-ER IN THE ACTION.

SIGHT ADJUSTMENTS

To raise or lower point of impact, raise or lower rear sight blade. To adjust windage left or right, move rear sight blade left or right. The point of impact of the bullet will always move in the same direction that the rear sight blade is moved.

TEN COMMANDMENTS OF FIREARMS SAFETY.

A good hunter is a safe hunter. He knows there is no place for horse-play in hunting. He learns and obeys the commandments of fire-arms safety and insists that his companions know and follow them too.

Every hunter — whether novice of experienced outdoorsman — should review these commandments before each hunting season to be sure that his gun handling, both at home and in the field, sets a good example for others.

 Don't rely on your gun's safety.
 Treat every gun as if it were loaded and ready to fire.

- Don't shoot unless absolutely sure of your target and what is beyond it.
- Always be sure the barrel is clear of obstructions. Only carry ammunition of the proper size for the gun you are using.
- Never point your gun at anything you do not want to shoot.
 Watch your muzzle so the other person doesn't have to.
- Never leave your gun unattended unless you unload it first.
- Avoid alcoholic beverages both before and during shooting.

- Never carry a loaded gun when you climb a tree, cross a fence, jump a ditch or go through areaswhere you are apt to slip or trip.
- Never shoot at a hard, flat surface or the surface of water.
 Make sure you have a safe backstop.
- Carry only empty guns, taken down or with the action open, into your camp, car or home.
- Store guns and ammunition separately, beyond the reach of children.



It is recommended that SHOOTING GLASSES be worn at all times and that EAR PROTECTION be used where practical.

IMPORTANT — Savage firearms are designed, manufactured and proof-tested for use with fresh factory loaded ammunition. Improperly loaded shells are dangerous. Savage does not assume responsibility for damages or injury caused by reloads or improperly loaded ammunition. This firearm has been manufactured to Savage specifications. Savage recommends against and is not responsible for, alterations or modifications not made by Savage factory personnel or for the replacement of any parts with parts not of Savage manufacture.



TO DISASSEMBLE FOR CLEANING — MAKE CERTAIN MAGAZINE AND CHAMBER ARE UNLOADED — Re-

move stock. Close bolt and leave cocked. Press down on end of Safety Slide to release pressure on Safety Slide Retaining Ring and remove Ring. Remove Safety Slide from Trigger Housing.

Trigger to remove pressure of Hammer Spring against Recoil Plug, Unscrew Recoil Plug and draw out Recoil Plug, Hammer and Firing Pin. Remove Operating Handle which was retained by Firing Pin, Hold Trigger back and slide Breech Bolt out rear of

receiver. See Figure 4.



THIS TRIGGER ASSEMBLY IS FAC-TORY ADJUSTED. DO NOT AT-TEMPT TO DISASSEMBLE OR AD-JUST.

TO REASSEMBLE AFTER CLEANING — Reverse above procedure. Install hammer, firing pin, and breech bolt as a unit while holding trigger back. Withdraw hammer and firing pin sufficiently to insert operating handle into breech bolt then push hammer and firing pin back into receiver until hammer touches rear of breech bolt. Adjust recoil plug to fit breech bolt locked in open position with operating handle pushed into hole in left side of receiver.



TO INSURE PROPER SAFETY OP-ERATION MAKE CERTAIN THAT RETAINING RING IS SECURELY ASSEMBLED.

HOW TO CARE FOR YOUR RIFLE

Protect your rifle with good gun care products. To help assure trouble free performance, it is important periodically, or after 500 shots have been fired, to remove the bolt and push a patch, moistened with a good solvent through the entire length of the bore several times, using long even strokes. Push clean patches through the bore in the same manner until the last patch comes out unsoiled. Then push a lightly oiled patch through the entire length of the bore.



CHECK BORE AT THIS POINT FOR POSSIBLE OBSTRUCTIONS.

Brush or blow any residue from action area. Also with a brush and solvent clean the bolt face and extractors. Wipe dry all metal parts and oil lightly.

Between seasons, apply a coat of oil to the bore and metal parts and store in a dry place. DO NOT PLUG THE BARREL or store in a case that is made of a fabric or material which will absorb the lubricant from the rifle.

FURTHER CARE

This firearm should be checked periodically by a competent gunsmith to insure proper operation and any worn or damaged parts replaced.

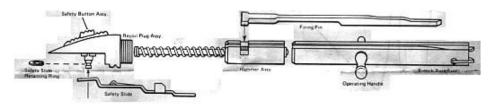


FIGURE 4

INSTRUCTIONS FOR ORDERING REPLACEMENT PARTS

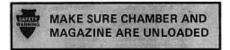
All parts must be ordered from one of our CENTRAL PARTS DISTRIBUTORS (see enclosed listing). No parts are sent directly from the factory.

Help speed up your order and help avoid errors. Here is how:

- Order by PARTS NUMBER and PARTS NAME. Specify MODEL NUMBER (include LETTER if any), stamped on barrel or frame of firearm, SERIAL NUMBER, CALIBER or GAUGE.
- Please DO NOT ship sample to CENTRAL PARTS DISTRIBUTOR unless it is impossible to identify from the parts list.
- Certain replacement parts require SPECIAL TOOLS and GAUGES for proper installation.

For this reason, certain Savage components are RESTRICTED for factory installation ONLY. Certain other components are sold and RESTRICTED to installation by GUNSMITHS as noted on parts sheet. NOTE: Parts will be furnished for DISCONTINUED MODELS as long as the supply of existing parts last.

INSTRUCTIONS FOR RETURNING COMPLETE FIREARM FOR SERVICE



IMPORTANT — It is a FEDERAL OFFENSE to ship firearms and ammunition together.

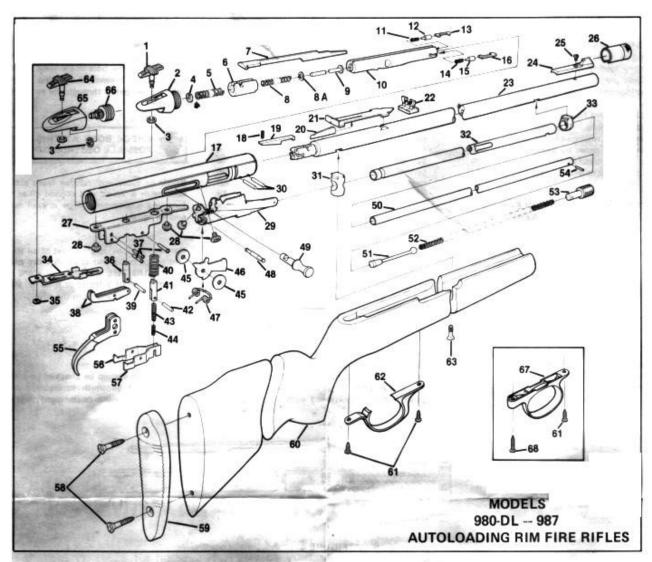
Before packing firearms for shipment, all live ammunition must be removed.

If service is required, your complete firearm may be sent to any of the SAVAGE FACTORY RECOMMENDED GUNSMITHS in your area! (See enclosed listing).

Or, if you wish, send to:

S.A. P.O. BOX 1170 WESTFIELD, MA 01086

NOTE: DO NOT send scopes, slings or gun cases with your firearm.



WHEN ORDERING PARTS, IT IS NECESSARY TO SPECIFY MODEL NUMBER SERIES, CALIBER AND SERIAL NUMBER.

980-DL	987	2-82

Cey No.	Part No.	Part Name	Key No.	Part No.	Part Name	Key No.	Part No.	Part Name
1	A987019300	Safety Button Assy.	26	P340823800	Front Sight Hood	50	P087016000	Inside Magazine Tube
2	P087J17700	Recoil Plug	27	P076018200	Release Housing		1A087016000	Inside Magazine Tube Assy
	†A087J17700	Recoil Plug Assy.		1A076018200	Release Housing & Trigger Assy.	51	P087014300	Magazine Follower
3	P087J76300	Safety Button Retaining Ring	28	P087085500	Release Housing Screw	52	P066015600	Magazine Follower Spring
4	P076011100	Hammer Spring Washer	29	P087029300	Magazine Guide	53	P066014900	Magazine Plug
5	P087H11000	Hammer Spring		1A087029300	Magazine Guide Assy.	54	P066015000	Magazine Plug Pin
6	P088010700	Hammer	30	P053001300	Barrel Pin	66	P987027900	Trigger
	+A088010700	Hammer Assy	31	P087014800	Magazine Mount, (Rear)		1A987027900	Trigger Assy.
7	P087N07700	Firing Pin	32	P087035500	Outside Magazine Tube	56	P0870044L0	Detent Lever, (Left)
8	P076002600	Breech Boit Spring	33	P087014700	Magazine Mount, (Front)	57	P0870044R0	Detent Lever, (Right)
Ba	P076002800	Breech Boit Spring Washer	34	P980064500	Safety Slide	58	P094003200	Butt Plate Screw
9	P076002700	Breech Bolt Spring Rod	35	P980083500	Safety Retaining Ring	59	P046000500	Butt Plete
10	***P088002500	Breech Bolt	36	P076018700	Release Plunger	60	A987000300	Stock Assy
878	†***A088002500	Breech Bolt Assy.	37	P076004600	Trigger, Detent & Raleuse Lever	61	P125010200	Trigger Guard Screws
11	P087N068L0	Extractor Plunger Spring (Left)			Pin	62	P094B09900	Trigger Guard
12	P087N06700	Extractor Plunger	38	P987018400	Aniesse Lover	63	P980026800	Takedown Screw
13	P087N059L0	Extractor, Left		TAD87018400	Release Lever Assv.			
14	P087N068R0	Extractor Plunger Spring (Right)	39	P094009300	Reteres Plunger Pin	Parts for M	lodel 980	
15	P087N06700	Extractor Plunger	40	P076018900	Release Spring			
16	P087N059R0	Extractor, Right	41	P076004700	Detent Plunger	Res .	1P980027900	Trigger
17	*P087J00200	Receiver		1A076004700	Detent Plunger Assv.		†A880027900	Trigger Assembly
18	P087054300	Bumper Spring	42	P056028500	Trigger Pin	64	A980019300	Sefety Button Assy.
19	P076002900	Bumper	43	P076004900	Detent Plunger Spring	65	P088017700	Recoil Plug
20	P003023300	Rear Sight Stup	44	P0760068L0	Detent Plunger Inner Sgring		1A088017700	Recoil Plug Assy.
21	P0030229L0	Rear Sight (Low)	45	P076013100	Lifter Spacer	66	P088065700	Recoil Plug Insert
22	P099F22900	Rear Sight (Folding)	46	P087012100	Lifter	67	P980009900	Trigger Guard
23	*P9800001DG	Barrel	47	P076013200	Lifter Spring	68	P125010300	Trigger Guard Screw Long (Res
24	P006D21900	Front Sight Base	48	P076012900	Lifter Pin		1*P088000200	Receiver
25	P325022700	Front Sight Screw	49	P087036000	Operating Handle		1A980000300	Stock Assy,
		only. Complete firearm to be retu	A COLORO				1P065061600	Butt Plate Liner

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SAVAGE INDUSTRIES INC. WESTFIELD, MASSACHUSETTS 01085



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25	P325022700	Front Sight Screw	49	P087036000	Operating Handle		†A980000300 †P065061600	Stock Assy. Butt Plate Liner

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