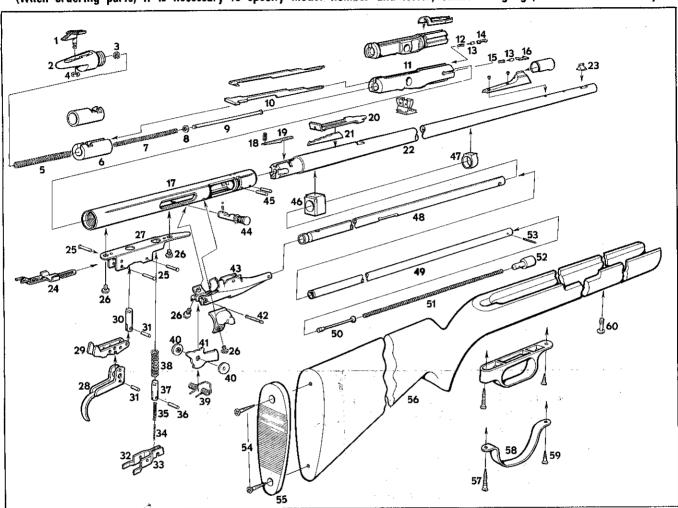


## **Cotter and Company** Automatic Rifle 22 Long Rifle

(When ordering parts, it is necessary to specify model number and letter, caliber or gauge, serial number if any)



| C-487T-71 |            |                                 |         |          |                                          |          |                 |                               |
|-----------|------------|---------------------------------|---------|----------|------------------------------------------|----------|-----------------|-------------------------------|
| Key No    | . Part No. | Part Name                       | Key No. | Part No. | Part Name                                | Key No.  | . Part No.      | Part Name                     |
| 1         | 87J-193    | Safety Button                   | 22      | ***487-1 | Barrel                                   |          | †A87-293        | Magazine Guide Assembly       |
| 9         | A87J-177   | Recoil Plug Assembly            | 23      | 87-218   | Front Sight                              | 44       | *88-731         | Locking Boit                  |
| 5         | 76-111     | Hammer Spring Washer            | 24      | 87J-645  | Safety Slide                             | 45       | 53-13           | Barrel Pin                    |
| ă         | 87J-763    | Safety Button Retaining Ring    | 25      | 76-46    | Trigger, Detent and Release Lever Pin    | 46       | 87-148          | Magazine Mount, Rear          |
| Ţ.        | 87H-110    | Hammer Spring                   | 26      | 87-855   | Release Housing and Magazine Guide Screw | 47       | 87-147          | Magazine Mount, Front         |
| ě         | 88-107     | Hammer                          | 27      | 76-182   | Release Housing                          | 48       | 87-355          | Outside Magazine Tube         |
| · ·       | tA88-107   | Hammer Assembly                 |         | 16E-760  | Refease Housing and Trigger Assembly     | 49       | 87-160          | Inside Magazine Tube          |
| 7         | 76-26      | Breech Bolt Spring              | 28      | 87-279   | Trigger                                  |          | †A87-160        | Inside Magazine Tube Assembly |
| á         | 76-28      | Breech Bolt Spring Washer       | 29      | 87-184   | Release Lever                            | 50       | 87-143          | Magazine Follower             |
| ă         | 76-27      | Breech Bolt Spring Rod          | 30      | 76-187   | Release Plunger                          | 51       | 66-156          | Magazine Follower Spring      |
| 10        | 87N-77     | Firing Pin                      | 31      | 56-285   | Trigger and Detent Plunger Pin           | 52       | 66-149          | Magazine Pług                 |
| 11        | ***88-25   | Breech Bolt                     | 32      | 87-44R   | Detent Lever, Right                      | 53       | 66-150          | Magazine Plug Pin             |
| .,,       | t***A88-25 | Breech Bolt Assembly            | 33      | 87-44L   | Detent Lever, Left                       | 54       | 94-32           | Butt Plate Screw              |
| 12        | 87N-68L    | Extractor Plunger Spring, Left  | 34      | 76 68L   | Detent Plunger Inner Spring              | 55       | 46-5            | Butt Plate                    |
| 13        | 87N-67     | Extractor Plunger               | 35      | 76-49    | Detent Plunger Spring                    |          | †65-61 <b>6</b> | Butt Plate Liner              |
| 14        | 87N-59L    | Extractor, Left                 | 36      | 94-93    | Rejease Plunger Pin                      | 56<br>57 | A487-3          | Stock                         |
| 15        | 87N-68R    | Extractor Plunger Spring, Right | 37      | 76-47    | Detent Plunger                           | 57       | 15-103          | Trigger Guard Screw, Long     |
| 16        | 87N-59R    | Extractor, Right                | 38      | 76-189   | Release Spring                           | 58       | 87-99           | Trigger Guard                 |
| 17        | *187J-2    | Receiver                        | 39      | 76-132   | Lifter Spring                            | 59       | 15-102          | Trigger Guard Screw, Short    |
| 18        | 87-543     | Bumper Spring                   | 40      | 76-131   | Lifter Spacer                            | 60       | 87-268          | Takedown Screw                |
| 19        | 87H-29     | Bumper                          | 41      | 87H-121  | Lifter                                   |          | t6-261          | Swivel Loop Assembly Set      |
| 20        | 3-229      | Rear Sight                      | 42      | 76-129   | Lifter Pin                               |          | 1945-569        | Web Sling                     |
| 21        | 3.223      | Rear Sight Step                 | 43      | 87-293   | Magazine Guide                           |          |                 | _                             |

<sup>\*</sup>Sold for factory installation only. Complete firearm to be returned to factory.

<sup>\*\*\*</sup>Not sold to consumers. Must be installed by a gunsmith, Orders from dealers and distributors accepted with the understanding that parts will be fitted by a gunsmith. A MINIMUM NET CHARGE of \$2.00 has been established on all component parts orders to cover the cost of handling. †Parts not illustrated

## AUTOMATIC RIFLE

## INSTRUCTIONS FOR USE

To Assemble: Fit barrel to stock by inserting trigger into trigger slot in stock. Attach barrel band. Be sure barrel stud fits into its hole in the stock. Tighten takedown screw until barrel and stock are rigidly joined.

To Disassemble: Perform reverse operation.

To Disassemble Action For Cleaning: Cock gun and lock bolt open. Be sure magazine and chamber are empty. Loosen takedown screw and remove stock. Disengage safety from recoil plug and sliding safety thumb piece to the rear. Draw out safety slide. Unscrew recoil plug, remove hammer, firing pin and locking bolt, hold back trigger and slide out breech bolt. To assemble, reverse operations and adjust recoil plug to fit bolt locked in open position.

Disassemble Action And Clean Thoroughly Every 1000 Shots.

This firearm and its component parts have been carefully tested and inspected during manufacture and assembly. The barrel has been proof-tested. The firearm has passed a thorough shooting and functioning test. This firearm should be used only with factory loaded ammunition of the gauge or caliber stamped on the barrel.

## SERVICE

Savage has an extensive system of over 300 recommended gunsmiths to serve you. For addresses of those nearest you write: SERVICE DEPARTMENT, Savage Arms, Division of Emhart Corporation, Westfield, Mass. 01085 U.S.A. State model number, including series and letters marked on your firearm. When shipping be sure gun is completely unloaded, then pack securely and protect it on all sides.