

**Model 572  
Pump Action Rifle  
22 Caliber  
Owner's Manual**

*Remington*®

Your Model 572 Fieldmaster comes in two grades — Standard and BDL "Custom Deluxe". Both grades will operate with short, long or long rifle cartridges interchangeably without adjustment. **Note: Clean chamber after shooting 22 short cartridges, to insure proper function of rifle with 22 long and long rifle cartridges. See CLEANING and CARE.** Centerfire sights, front and rear, are featured on both grades. Front and rear sights on both grades are removable for additional scope mounting sighting requirements. The BDL grade American walnut stock includes a comb cut and a more form-fitting pistol grip accented with a black, non-metal cap. Custom checkering is applied to the fore-end and stock on the BDL grade and the tough, long-wearing DuPont RKW wood finish adds a lustrous quality appearance. The Model 572 is shipped fully assembled and should not be disassembled or taken down unless for removal of excess shooting residue or replacement of parts.

**SAFETY (Fig. 1)** — Cross bolt type at rear of trigger. Red band marking will not show when safety is pushed across to ON SAFE position. Trigger cannot be pulled to fire rifle. **CAUTION:** Before firing make sure barrel bore is clean, free of heavy oil, snow, or any obstruction.

**TO FIRE** — Push safety across to FIRE position. RED band marking on safety will show. Trigger must be pulled each time to fire rifle. Slide fore-end back and forward to eject fired case and reload barrel.

**TO SINGLE LOAD BARREL** — Push safety ON SAFE. Unlock action by pressing inward on action bar lock. Drop a cartridge into ejection port (Fig. 1). Slide fore-end forward to close and lock action against chambered cartridge.

**TO MAGAZINE LOAD** — Close action and push safety ON SAFE. Unlock magazine tube by turning knurled plug at end of tube. Pull inside tube out until loading port in outer tube is open. Load cartridges in open port, bullet end forward towards muzzle. When magazine tube is loaded to capacity, close magazine by sliding inner tube back into magazine. Turn slightly to ease passage over loaded rounds. Turn to lock knurled plug into magazine. **Note:** Knurled magazine plug will not lock properly if too many rounds are loaded into magazine. When loaded to capacity, tubular magazine will hold 20 short 17 long or 15 long rifle cartridges.

**TO UNLOAD MAGAZINE** — Push safety ON SAFE. Unlock knurled plug at end of magazine tube. Pull inner tube completely from magazine. Tilt muzzle slightly downward to allow loaded rounds to slide slowly from magazine. Shake rifle slightly to make sure all cartridges slide from magazine. Return inner tube to magazine. Precaution: Two rounds may remain in rifle after magazine is unloaded—one in barrel and one in action. See below.

**TO UNLOAD CHAMBER AND ACTION** — Set safety ON SAFE. Make sure inner tube is replaced and locked by knurled plug to unloaded magazine. Press inward on action bar lock. Open and close action with fore-end repeatedly to eject round from barrel and any rounds remaining in action. End of magazine follower will show from open action as last round is removed from action.

**CAUTION:** Open action and check barrel chamber and magazine to make sure no rounds remain in gun.

**BARREL CLEANING** — Open action. Wipe barrel bore with soft cloth patches. Pull from breech to muzzle. Scrub bore and cartridge chamber in barrel with wire brush and cleaning solvent if necessary. Follow with patch and re-oil lightly.

**ACTION CLEANING** — Cock rifle by opening and closing action. Push safety ON SAFE. Tap out trigger plate pins (Fig. 1). Pull out and remove trigger plate assembly from rifle. Clean as a unit. Brush with solvent, dry and re-oil sparingly. Reassemble in reverse order. Make sure hammer remains cocked. Carefully guide projecting carrier and action bar lock into place.

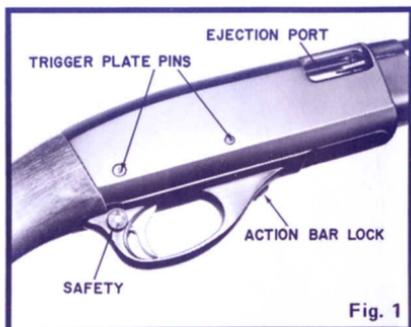
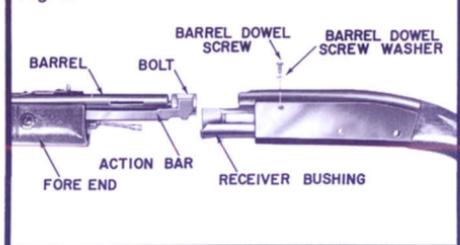


Fig. 1

**Fig. 2**

**CLEANING and CARE** — If barrel is removed (Fig. 2) for thorough cleaning or replacement of parts, make sure that receiver bushing, located in lower front of receiver extension, remains **undisturbed** and firmly staked to receiver. Use a good grade of petroleum solvent for cleaning, such as varnolene or kerosene. Use necessary precautions. After cleaning dry and lubricate sparingly with a light rust preventive oil. When using in below freezing temperature, remove excess oil. If a lubricant is needed use dry graphite, lightly applied. After handling, oil-wipe barrel, receiver and all steel parts. Invisible "prints" of moisture can cause rust unless removed. After using in wet weather always dry and wipe steel parts with oil. Abrupt changes in temperature can also cause wetness due to condensation.

**DISASSEMBLY — Barrel and Bolt (Fig. 2)** — Push safety ON SAFE. Close action. Remove trigger plate assembly. Unscrew and remove barrel dowel screw and washer. Unscrew and remove barrel lock screw.

**CAUTION:** Do not disturb receiver bushing. Hold fore-end and barrel firmly. Pull bolt barrel and bolt assembly forward together and remove from receiver. **Note:** No disassembly of locking bar, locking bar spring (in rear of receiver), or receiver cover, necessary when cleaning receiver.

**Bolt From Barrel (Fig. 3)** — Lift action bar lug from bolt. Pull bolt away from barrel.

**REASSEMBLY — Bolt to Barrel** — Align extractors to enter matching extractor slots in barrel. Bolt must be replaced in barrel with action bar lug slot facing action bar.

**Barrel and Bolt (to Receiver)** — Position action bar lug in matching slot in assembled bolt. With action bar engaging bolt, hold fore-end and barrel firmly together. Slide barrel, with assembled bolt and action bar, into receiver. Seat fore-end hanger (within fore-end) firmly in receiver.

**Note:** If inner magazine tube is in rifle, make sure flexible magazine follower re-enters receiver freely. Align fore-end hanger screw hole with barrel lock screw hole in receiver. Replace trigger plate assembly.

**SIGHT ADJUSTMENT** — Model 572 sights are carefully adjusted at the factory. However, realignment may be required for individual shooters. Adjust sights as follows: If rifle shoots left, loosen windage screw and move rear sight aperture, or eyepiece, to right. Should rifle shoot to right, move aperture or eyepiece to left. If shots are too high, loosen elevation screw and lower rear sight. If shots are too low, rear sight should be raised. Always move rear sight in direction you want rifle to shoot. After adjusting sights, tighten screws.

**Fig. 3**

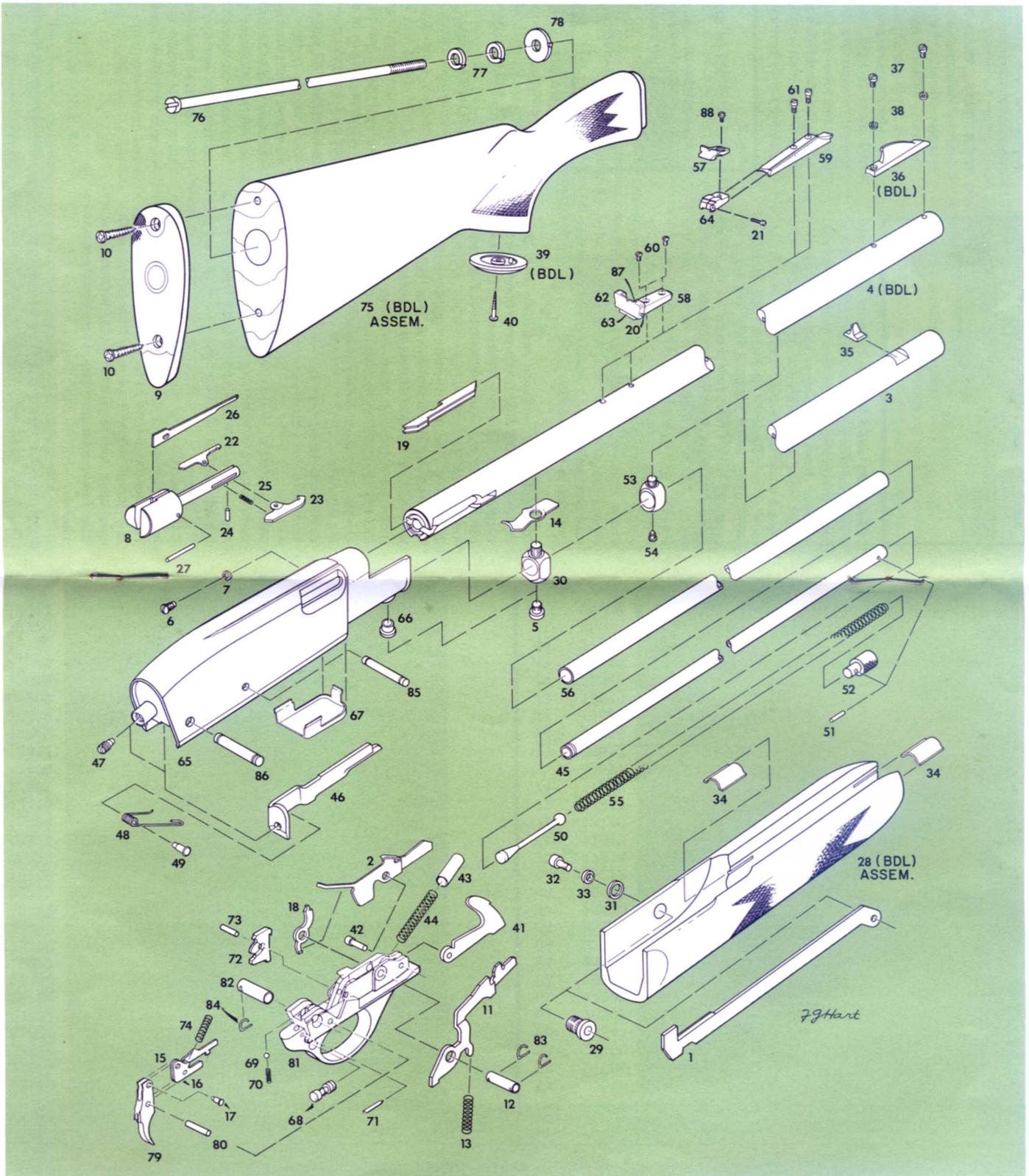
**MAINTENANCE** — Gun should be checked periodically by a competent gunsmith to ensure proper inspection and any necessary replacement of worn or damaged parts.

**IMPORTANT:** This gun has been manufactured to Remington specifications and shipped from the factory suitable for use. Remington does not recommend and is not responsible for any alteration or modification to the gun not made by Remington factory personnel, nor the replacement of worn or damaged parts with those not of Remington manufacture.

**SHOOTING GLASSES.** Smart shooters, who don't normally wear corrective lenses, always hunt and shoot wearing good, impact-resistant shooting glasses in order to protect their eyes against unanticipated ricochet, possible powder blowback, or branch and twig whiplash. In addition to eye safety, green or gray glasses keep the eyes fresh and untired on bright, glary days, while yellow lenses aid in spotting game in dim or fading light. So for safety, comfort and better shooting — both in the field and on the target range — shooting glasses are a real "must".

**EAR PROTECTION** — Proper ear protection in the form of ear plugs or hearing guards should be worn whenever practical.

# MODEL 572 PUMP ACTION 22 CALIBER RIFLE



Send all guns for factory service and inquiries on service and parts to  
**REMINGTON ARMS COMPANY, INC.**  
Arms Service Division  
Ilion, New York 13357

All other inquiries are to be addressed to  
**REMINGTON ARMS COMPANY, INC.**  
Bridgeport, Connecticut 06602

NOTE: SEE INSTRUCTIONS FOR ORDERING PARTS.

View No.	Part No.	NAME OF PART	View No.	Part No.	NAME OF PART
1	25050	Action Bar	57	32510	Rear Sight Aperture, BDL Grade
2	25055	Action Bar Lock	58	91534	Rear Sight Base
3	34510	Barrel	59	32500	Rear Sight Base, BDL Grade
4	91540	Barrel, BDL Grade	60	91547	Rear Sight Base Screw
	91541	Barrel, Smooth Bore	61	28505	Rear Sight Base Screw, BDL Grade
5	25060	Barrel Lock Screw	62	14238	Rear Sight E yepiece
6	25670	Barrel Dowel Screw	63	15728	Rear Sight Leaf
7	15027	Barrel Dowel Screw Washer	64	90905	Rear Sight Slide, BDL Grade
8	16725	Bolt	65	22626	Receiver (Restricted)
	24680	Bolt Assembly	66	25125	Receiver Bushing
9	19842	Butt Plate	67	25130	Receiver Cover
10	25410	Butt Plate Screw	68	25115	Safety
11	16730	Carrier	69	23223	Safety Detent Ball
12	19820	Carrier Pivot Tube	70	17514	Safety Spring
13	19821	Carrier Spring	71	17515	Safety Spring Retaining Pin
14	19986	Cartridge Ramp	72	18750	Sear
15	17419	Connector, Left (Restricted)	73	17463	Sear Pin
16	17551	Connector, Right (Restricted)	74	17518	Sear Spring
17	17420	Connector Pin		34517	Stock Assembly
18	15047	Disconnecter	75	34518	Stock Assembly, BDL Grade
19	19912	Ejector	76	18571	Stock Bolt
20	14239	Elevation Screw	77	18572	Stock Bolt Lock Washer
21	90906	Elevation Screw, BDL Grade	78	18573	Stock Bolt Washer
22	19816	Extractor, Left	79	25370	Trigger (Restricted)
23	22636	Extractor, Right		20610	Trigger Assembly (Restricted)
24	19822	Extractor Pin	80	17533	Trigger Pin
25	19823	Extractor Spring	81	25037	Trigger Plate, R.H.
26	19813	Firing Pin		25038	Trigger Plate, L.H.
27	18325	Firing Pin Retaining Pin		22735	Trigger Plate Assembly, R.H.
	34572	Fore-end Assembly		22736	Trigger Plate Assembly, L.H.
28	34573	Fore-end Assembly, BDL Grade	82	17541	Trigger Plate Pin Bushing, Rear
29	25070	Fore-end Escutcheon	83	17539	Trigger Plate Pin Detent Spring, Front
30	16759	Fore-end Hanger	84	17540	Trigger Plate Pin Detent Spring, Rear
31	25075	Fore-end Nut	85	25120	Trigger Plate Pin, Front
32	25080	Fore-end Screw	86	20607	Trigger Plate Pin, Rear
33	25085	Fore-end Screw Lock Washer	87	14240	Windage Screw
34	19826	Fore-end Support	88	90904	Windage Screw, BDL Grade
35	25225	Front Sight			
36	15920	Front Sight, BDL Grade			
	18673	Front Sight, Smooth Bore			
37	16892	Front Sight Screw			
38	16968	Front Sight Washer			
39	15903	Grip Cap, BDL Grade			
40	25380	Grip Cap Screw			
41	19914	Hammer		23300	Magazine Ring Assembly
42	19919	Hammer Pin		29090	Sling Strap Assembly & Mountings Complete
	15809	Hammer Pin Washer		30855	Sling Strap Assembly, 1 inch
43	17465	Hammer Plunger		20435	Sling Strap Swivel Hook Assembly, (2 needed) Each
44	19930	Hammer Spring		18593	Stock Swivel Screw
45	19609	Inner Magazine Tube		32520	Rear Sight Assembly Complete (BDL)
	22790	Inner Magazine Tube Assembly			
46	19910	Locking Bar			
	24675	Locking Bar Assembly			
47	16728	Locking Bar Retaining Screw			
48	16729	Locking Bar Spring			
49	16721	Locking Bar Spring Stud			
50	16450	Magazine Follower			
51	25090	Magazine Pin			
52	25095	Magazine Plug			
53	25100	Magazine Ring			
54	25105	Magazine Screw			
55	18379	Magazine Spring			
56	25110	Outer Magazine Tube			
	16164	Outer Magazine Tube, Smooth Bore			

**ACCESSORIES**

# INSTRUCTIONS FOR ORDERING PARTS

## (PLEASE READ CAREFULLY)

Please give model number, part number and name. Give serial number and state caliber or gauge and choke. Identify parts from list, picture or exploded view. List interchangeable shotgun barrels on separate order form to speed shipment.

Cover only one subject in letter or order. Do not order parts and give repair instructions in same letter.

Please do not ship sample parts if they may be identified otherwise. See shipping instructions below.

Parts will be supplied for discontinued models if available. Parts cannot be supplied nor guns repaired if not listed in complete line parts list. **IMPORTANT:** Do not combine Part Orders with Gun Service Orders. Please send Part Orders direct to:

**REMINGTON ARMS COMPANY, INC.**  
**PARTS DEPT.**  
**ARMS SERVICE DIVISION**  
**Ilion, New York 13357**

# INSTRUCTIONS FOR FACTORY SERVICE

## (PLEASE READ CAREFULLY)

Please package carefully. Use plenty of cushioning material to prevent movement of gun or parts in package. Please do not ship gun in a gun case, or special container that must be returned. Return of gun or parts will be speeded if properly packaged in a throw-away carton. Clearly mark forwarding and return address on gun package as well as on attached letter.

Securely attach complete letter of information on outside of each package returned to factory for repairs. Please do not return gun accessories such as sling straps, quick release swivels, special boots, covers, telescopes, mounts or any special equipment to factory with gun shipment. Give full details of contents. State if complete gun or part. List model number, part number and name, serial number and caliber or gauge. Give full condition of contents — any parts missing or damaged, etc. This will enable us to accurately list needed repairs.

Do not order parts and give repair instructions in same letter. To avoid delay in starting work, please include in first order or letter the trouble to be corrected, changes desired or parts to be replaced. If an estimate is required please advise. Otherwise work will proceed and a statement of cost will be sent. This will speed service.

Unless specified otherwise, shipments will be made by way of Parcel Post on small packages, Express on larger packages. Remington gun parts are not interchangeable with those of any other make. For this reason the Remington Arms Company, Inc., cannot service any gun not of its manufacture.

Repairs will be made on discontinued models as long as supply of parts is available. However, repairs cannot be made for models which are not listed in Complete Line Parts Lists.

**IMPORTANT: IT IS A FEDERAL OFFENSE TO SHIP FIREARMS AND AMMUNITION TOGETHER. BEFORE PACKAGING FIREARMS FOR RETURN TO FACTORY, ALL LIVE AMMUNITION SHOULD BE REMOVED.**

If live ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by Insured Mail, Please send repairs direct to:

**REMINGTON ARMS COMPANY, INC.**  
**ARMS SERVICE DIVISION**  
**Ilion, New York 13357**

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