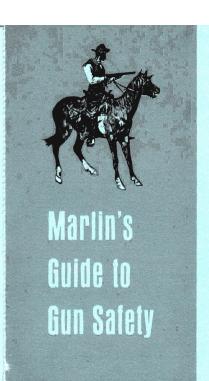
# Marlin BOLT ACTION RIFLES

# 780,781,782,783,101 OWNER'S MANUAL

**IMPORTANT** 

This manual contains operating, care and maintenance instructions. Please read it carefully and keep it handy. To insure warranty protection for your rifle, the warranty card attached to the cover should be filled out and mailed within 10 days of purchase.



- 1. Treat every gun with the respect due a loaded gun.
- 2. Keep the safety ON SAFE until you are ready to shoot.
- 3. Be sure of your target before you pull the trigger.
- 4. Use only clean, dry, factory-loaded ammunition of the proper size and caliber.
- 5. Don't use modified or mutilated ammunition.
- When carrying your gun, never point it at anything you do not want to shoot.
- Be sure to keep the barrel and mechanism clean and free of obstructions.
- 8. Before cleaning, be sure your rifle is completely empty.
- Never climb a tree, a fence, or jump over an object with a loaded gun.
- 10. Never pull a gun toward you by the muzzle.
- 11. When shooting, always wear protective shooting glasses.
- 12. Avoid ricochets by never shooting a bullet at a flat, hard surface; or water.
- Be sure your backstop is adequate before beginning target practice.
- Be sure no one is standing in the path of ejecting shells.
- Store guns and ammunition separately; beyond the reach of children.
- 16. Avoid alcoholic beverages before and during shooting.
- Completely unload your gun before storing, traveling, standing it against an object, laying it down or handing it to someone.
- Never use a gun that fails to function properly or force a jammed action.

# How your Marlin is made

Now that you are a Marlin owner, you should know a little bit more about the company that makes America's finest firearms. And we don't say that lightly — over four generations of Marlin-totin' sportsmen say it for us! For over 100 years, Marlin gunsmiths have been turning out the kind of quality firearms that have made our symbol famous. Only Marlin gives you Micro-Groove® rifling — an exclusive advance in barrel making that's proven up to 25% more accurate in range and laboratory tests. Now that you are a Marlin owner, you'll see just what we mean!

# **Marlin Warranty**

This rifle is warranted to the original registered owner for a period of two years from date of purchase against defects in material and workmanship, excepting, however, such conditions as normal wear or damage resulting from neglect, abuse or repairs not made or authorized by Marlin.

# Its Purpose

Your Marlin bolt action rifle has been designed to meet the demands of the experienced shooter yet light weight and ease of handling, so important to the beginner, were also considered in its manufacture. Large capacity tubular magazine or convenient clip loading make it an ideal rifle for plinking, informal target shooting, or small game hunting.

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# Your Marlin Bolt Action Rifle

Your Marlin bolt action models 780, 781, and 101 use .22 caliber Short, Long and Long Rifle ammunition. The models 782 and 783 use .22 Win. Magnum Rimfire ammunition only. They are shipped completely assembled and should not be used or disassembled without fully reading and understanding the instructions in this manual.

# Specifications

3

Model	Length	Weight	Barrel	Front Sight	Rear Sight		Rec. Scope	Mag. Type
780	41"	51/2 lbs.	22"	Ramp	Adj. Open		Marlin 300, 4X	Clip
781	41"	6 lbs.	22"	Ramp	Adj. Open		Marlin 300, 4X	Tube
782	41"	6 lbs.	22"	Ramp	Adj. fo semi-b	lding uckhorn	Marlin 500, 3-7X	Clip
783	41"	6 lbs.	22"	Ramp	Adj. folding semi-buckhorn		Marlin 500, 3-7X	Tube
101	40"	4½ lbs.	22"	Ramp	Adj. Open		Marlin 300, 4X	Single Shot
Mo	odel			Stock	Ammunition		Mag. Cap.	
	80		walnut, Checke Grip an	d American Monte Carl red Pistol d Fore-end.	0.	Short, Long, Long Rifle		
7	81		walnut, Checke	d American Monte Carl red Pistol d Fore-end.	0.	Short, Long, Long Rifle	25 Sh 19 Lo 17 Lo Rif	ng, ng
7	82		walnut, Checke Grip an Swivels	d American Monte Carl red Pistol d Fore-end. and g Strap.	0.	Win. Magnum Rimfire	7	
7	83		walnut Checke Grip ar Swivel	d American Monte Carl red Pistol d Fore-end. s and g Strap.	lo.	Win. Magnum Rimfire	12	
101		Selected American walnut, Monte Carlo			Short, Long, Long Rifle			

# How to Operate the Safety

## A. (Models 780, 781, 782, 783 only)

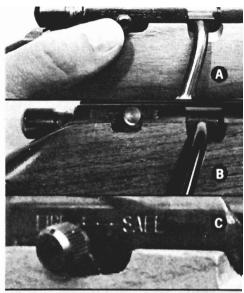
The safety mechanism is a round button located on the rear right side of the receiver directly behind the bolt handle. The words "safe" and "fire" are engraved ahead and to the rear of the safety button. To put your rifle ON SAFE, (gun must be cocked-red band on striker knob visible) push the safety button forward (photo A), as far as it will go. The safety is now ON SAFE (photo B).

To move your safety to the OFF SAFE position, pull the safety button back to the "fire" position as far as it will go. The safety is now in the OFF SAFE position (photo C).

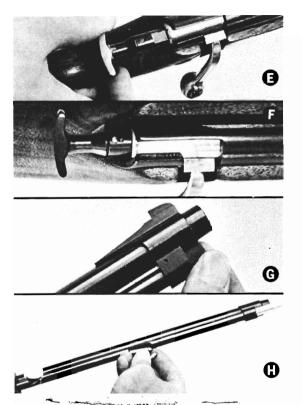
Never disassemble the safety. It has been correctly designed, fitted and tested. Any mechanical device can fail, however, so never rely on the safety to justify careless handling.

#### B. (Model 101 only)

The Model 101 is not equipped with a conventional safety button, however it is equipped with a T-shaped cocking knob which must be pulled to the rear (cocked) prior to firing. When the cocking knob is







in its forward position (photo D), the rifle is ON SAFE. The 101 may be put ON SAFE from the cocked position (photo E) by (1) firmly grasping and pulling the cocking knob to the rear (2) maintaining a firm grip on the cocking knob, and pulling the trigger; (3) letting the cocking knob go forward SLOWLY, removing your finger from the trigger at the same time, until it rests in the ON SAFE position (photo F).

# How to Load Your Bolt Action Rifle

A. Tubular Magazine (Models 781 and 783 only). Be sure the chamber is empty, bolt is closed and the safety is ON SAFE. To load the magazine turn your rifle over and unlock the inner magazine tube by turning the knurled locking end plug (photo G). Keeping your fingers away from the muzzle, extract the inner tube from the outer tube until the loading port is exposed. Insert the cartridges as shown, bullet end towards the muzzle (photo H).

When you have loaded up to the stated magazine capacity shown on page (3) for your particular model, slide the tube back in place, turning it slightly to ease passage over the loaded rounds. Then rotate the knurled locking end plug to the locked position.

The inner tube will not lock in place if the number of cartridges loaded exceeds the stated magazine capacity.

#### B. Clip Magazine (Models 780 and 782)

Remove the clip magazine of model 782 by pressing release button shown in photo I. Release button on 780 is located at the rear and bottom of the clip itself. Insert up to seven cartridges (photo J). Replace loaded clip being sure it locks in place.

#### C. Single Shot (Model 101 only)

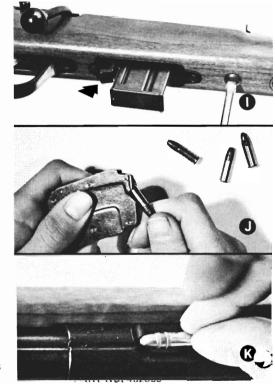
This model holds only one cartridge. Simply place the cartridge directly into the loading port, bullet end towards the muzzle, and close the bolt (photo K).

# Loading A Single Cartridge (all models)

All clip and tubular magazine models may be loaded with a single cartridge, provided the feed mechanism and magazine are empty, by opening the bolt and placing the cartridge, bullet end toward the muzzle, directly into the chamber.

# Cocked and Ready

To cock your Model 780, 781, 782 and 783, completely open and close the bolt one time. CAUTION. Your rifle is now cocked and ready to fire.



The Model 101 is cocked and ready to fire when the cocking knob is pulled rearward.

# To Fire

#### A. Models 780, 781, 782 and 783

Move the safety to the OFF SAFE or fire position and with the gun pointed at the target squeeze the trigger. If you have not fired all cartridges at the target, be sure to put the safety ON SAFE until you are ready to shoot again.

#### B. Model 101 only

Grasp the cocking knob and with your finger off the trigger, pull it rearward until it locks. A broad red mark on the stem of the cocking knob will be exposed to signify that the gun is cocked and ready to fire. Point the gun at the target and squeeze the trigger.

# How to Unload

For all clip or tube loading models the following procedure is recommended: (1) with the safety ON SAFE and the gun pointed in a safe direction, open the bolt and eject the loaded cartridge present in the chamber; (2) with the bolt open, remove the clip or for tubular magazine, unlock and remove the inner magazine tube and empty all cartridges. Replace

and lock inner magazine tube back in position; (3) completely open and fully close the bolt several more times to eject the cartridge in the feed mechanism. Finally, inspect interior of receiver visually.

With the rifle in the ON SAFE position, the model 101 single shot may be unloaded by simply opening the bolt and ejecting the cartridge in the chamber. Important, this model can only be unloaded with the rifle ON SAFE.

# What to Do If Your Rifle Fails to Fire

#### A. Misfires:

If you squeeze the trigger and nothing happens, remain in the shooting position, pointing the gun in a safe direction. Count to 10, then operate the bolt to eject the misfired cartridge from the gun.

#### B. Underpowered Shot:

A "squib" or underpowered shot should not occur if the ammunition is clean, dry and factory loaded. You can tell if a shot is underpowered by the unusual low report it makes. Because the bullet may actually still be in the barrel, you must unload completely and with the bolt to the rear, look through the barrel to see if there is any obstruction. If there is, it should be removed by a Marlin Recommended Gunsmith.

# Sighting

All Marlin rifles are pre-sighted at the factory, however, due to individual sighting characteristics minor adjustments may be necessary.

#### A. Vertical Correction:

To raise the point of impact, raise the rear sight. To lower the point of impact, lower the rear sight.

#### B. Horizontal Correction:

To move the point of impact to the left, move the rear sight to the left. To move the point of impact to the right move the rear sight to the right.

Windage adjustments to the rear sight can be accomplished by gently tapping the dovetail portion of the rear sight in the desired direction. Elevation adjustments to the rear sight may be accomplished by moving the elevator to the desired height.

# Cleaning Your Rifle

Before cleaning your rifle be certain it is completely unloaded. With normal use it is not necessary to clean the bore of your rifle. However, if the rifle gets wet or if foreign material gets into the action or barrel, cleaning as described below is recommended.

Being sure your rifle is unloaded, unlock the bolt, pull the trigger fully to the rear and completely withdraw the bolt from the rear of the receiver, as shown in photo L.

Clean the bore and barrel by using any standard .22 caliber commercial cleaning rod and cleaning patches. Clean the barrel with powder solvent and wipe lightly with gun oil after cleaning.

To replace the bolt assembly, align the forward portion of the bolt to the bolt handle by rotating to the position shown in photo M. With trigger pulled, insert bolt into rear of receiver. Never force the breech bolt into the receiver as serious damage may result. If you encounter difficulty, remove the bolt and recheck alignment.

Caution: Further disassembly of the action is not recommended and should only be attempted by a Marlin Recommended Gunsmith.





# 19 Maintenance

Avoid the use of oil during below freezing conditions. A dry graphite used sparingly is recommended for cold weather lubrication. Condensation droplets may form soon after the rifle is brought into a warm room or the rifle may become wet during inclement weather. In any case, all moisture should be removed from the affected areas. Exterior metal finishes may be wiped down with a slightly oiled cloth. For long term storage, lightly oil bore, barrel and action with gun oil. Your rifle should be completely unloaded and stored in a dry area.

# Instructions for Factory Maintenance

Part 178.147 of the Internal Revenue Service, Rules & Regulations Governing Commerce in Firearms and Ammunition, entitled Repair of Firearm, states, "A person not otherwise prohibited by Federal, State or local law", (such as a convicted felon, drug addict, or mental incompetent) "may ship a firearm to a licensed importer, licensed manufacturer, or licensed dealer for the sole purpose of repair or customizing and notwithstanding any other provision of this part, the licensed importer, licensed manufacturer, or licensed dealer may return in interstate or forcign commerce to that person the repaired firearm or a replacement firearm of the same kind and type."

A. Questions regarding the performance of your firearms should be addressed to our Gun Service Division. You should include the Serial Number, Model Number and a full description of the conditions and problems involved.

- B. If you wish to return your firearm for repair, follow these instructions:
  - Be absolutely certain that your firearm is empty of all cartridges prior to mailing.
  - Pack your rifle carefully, with plenty of cushioning material, and a sturdy outer cardboard box. Do not ship in a gun case or special container that you wish returned.
  - 3. Clearly marked on the outside of the package should be your return address.
  - 4. Affix a complete letter of information to the outside of the package. The letter should describe the contents; e.g., whether it's a complete gun, or part; the model number and serial number; description of the damage or problem,

- including under what conditions they occurred; what you wish corrected or changed, and any new parts desired.
- If not covered by warranty, and you wish an estimate, please advise. Otherwise, we will perform the necessary repairs.
- Do not ship live ammunition to the factory.
- Ship your firearm via Insured Parcel Post. Shipment must be prepaid and addressed to Marlin Firearms Co., Gun Service Division, 100 Kenna Drive, North Haven, Conn. 06473, or your nearest Recommended Marlin Service Center.

# **Recommended Scopes**

Marlin's "Plus Power" scopes are the finest sporting scopes you'll find anywhere. Nitrogen-filled, and scratch-proof, they'll stand up even under rugged field-use conditions. These quality scopes are designed for all popular rifles.

Each model features "camera optical" edge-to-edge image sharpness, double hard-

coated lenses, non-magnifying reticles and ½-minute click stops. With their exceptional light-gathering power, these scopes lengthen the shooting day at dawn and dusk — to give you extra shooting hours. A scope equipped Marlin makes the most of Micro-Groove® accuracy.

# Marlin 500 Zoom Variable 3-7X. 20mm

The .22 scope that handles like a high power model, the 500 features "camera optics," edge-to-edge image sharpness and a big \(^7/8\)" tube to give you a larger, brighter field of view. Instant power change from 3X, for per-

fect brush shots, up to 7X for long range, pinpoint accuracy. Precise ½-minute click stops give you fine adjustments for any practical range. Sturdy 2-piece mount and lens caps included.



# Marlin 300 4X, 20mm

This fixed power .22 Marlin scope scoops in the light with a big 20mm double coated lens. Camera optics featured throughout. Precise  $\frac{1}{2}$ -minute click stops and popular

4X power magnification make this model the most popular all around .22 scope available. Sturdy 2-piece mount and lens caps included.



# Marlin Scope Specifications

	Variable Power 500	Fixed Power 300		Variable Power 500	Fixed Power 300				
Power	3X 7X	4X	Objective End Dia.	11/4"	11/4"				
Exit Pupil Dia.	6.8mm 2.9mm	5mm	Eyepiece Dia.	11/8"	11/8"				
Field at 100 yds.	26' 12'	23'	Length	115/8"	111/2"				
Objective lens, Dia.	20mm	20mm	Weight*	8 oz.	7 oz.				
Eye Relief	31/4"	3"	Adjustment Value	$\frac{1}{2}$ min.	$\frac{1}{2}$ min.				
Tube Dia.	7/8"	7/8"							
*with mount									

## MARLIN RECOMMENDED SERVICE CENTERS

#### ALABAMA

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Selma 36701 WALKER ARMS COMPANY Rt. 2. Box 38

#### ALASKA

Anchorage 99501 HOWARD'S GUN SHOP 528 Fifth Avenue

# ARIZONA

Tucson 85719
CARMICHAEL'S SPORTING GOODS
1018 East Sixth Street
Tucson 85716
JENSEN'S CUSTOM AMMUNITION
5156 E. Pima
Scottsdale 85251
GUNSMOKE
118 N. Brown Avenue
Phoenix 85006
HF SHOOTER'S HAVEN

#### ARKANSAS

1936 F. McDowell

Little Rock 72006 KENNETH BERRY GUN SHOP 4609 Willow Spring Road

#### CALIFORNIA

Sacramento ARDEN SPORTS UNLIMITED 3121 Arden Way Santa Ana 92707 STANLEY'S GUN ROOM 2139 S. Main Street San Diego 92115 KRASNES, INC. 5334 El Cajon Boulevard Belmont 94002 MICRO SIGHT

242 Harbor Boulevard
Whittier 90606
ALIBI GUN SHOP
11511 "A" E. Washington Blvd.

Garden Grove 92643 BOLSA GUN CENTER 10567 Bolsa Avenue

#### COLORADO Denver 80203

SWANSON CUSTOM FIREARMS 1051 Broadway Greeley 80631 CLARKS GUN SHOP 2513 11th Avenue

# CONNECTICUT

North Haven 06473 MARLIN FIREARMS COMPANY Gun Service Division 100 Kenna Drive

# DISTRICT OF COLUMBIA

Washington N. F. STREBE 4926 Marlboro Pike, S.E.

#### DELAWARE

Hockessin 19707 PAISLEY'S GUN SHOP, INC. Route 41

#### FLORIDA

Tampa 33601 JESSE E. HARPE, INC. 1224 East Cass Street

Marianna 32446 RUSSEL SPORTS DISTRIBUTORS 101-07 South Green

## GEORGIA

Columbus 31907 THE ACCURACY GUNSHOP 1240 Hunt Avenue

Macon 31201 J. & C. GUN SHOP 2460 Emery Highway Valdosta 31601 SPORTSMAN'S REPAIR CENTER, INC. 212 S. Patterson Street

#### HAWAII

Honolulu HONOLULU SPORTING GOODS CO. LTD. 1365 Colburn Street

#### IDAHO

Boise 83702 PURCELL'S SPORTING GOODS 915 Main Street

#### BUILDINGIS

Chicago 60635 SPORTS SERVICE CENTER 2364 N. Neva Ave. Round Lake 60073 CROSS SPORT & GUN SHOP Rt. #1. Box 609

#### INDIANA

Indianapolis 46239 WINDSOR'S GUN SHOP 8510 Southeastern Avenue Fort Wayne 46805 DILLON'S GUN STORE 3414 North Anthony Boulevard North Manchester 46962 SCHUTZ BROTHERS, INC.

#### AWOL

Des Moines TONY'S GUN SHOP 2110 Fast 14 Street

#### KANSAS

Olathe 66061 SIMMONS GUN SPECIALTIES 700 Rogers Road

#### KENTUCKY

Louisville S. F. DAVIS GUN REPAIR 105 W. Market Street

#### LOUISIANA

New Orleans 70125 CRESCENT GUN COMPANY 2401 South Claiborne Avenue Alexandria 71301 EVERSULL GUN SHOP Box 1766

#### MAINE

Bangor 04401 CARL F. MORRISON 1422 Broadway

## MARYLAND

Baltimore 21205 PELTZER'S SPORT SHOP 2311 E. Monument Street Frederick 21701 THE MARYLAND GUN EXCHANGE, INC. Rt. 40. West. R.D. 5 MASSACHUSETTS

Wareham 02571 AMERICAN ARMS COMPANY 172 Main Street Ashley Falls 01222

ALTON S. DINAN, JR.

# MICHIGAN

Ionia 48846 DAVE'S GUN SHOP 3994 Potters Road Davison 48423 WILLIAMS GUN SIGHT COMPANY 7391 East Lapeer Road

## MINNESOTA

Morristown 55052 AHLMAN CUSTOM GUN SHOP, INC. Minneapolis 55412 LLOYD'S SPORT SHOP 3456 Fremont Avenue, North

#### MISSISSIPPI

Brookhaven 39601 M. E. McBRIDE GUN & LOCKSMITH P.O. Box 723 Highway 84 East

#### MISSOURI

Joplin 64801 WALKER ARMS 127 North Main Street St. Louis 63121 NU-LINE GUNS. INC. 3727 Jennings Road

# Great Falls

STEPHEN'S GUN SHOP 17 Second Street South

#### NEBRASKA

MONTANA

Lincoln 68504 WESTERN GUN & SUPPLY COMPANY 3730 North 56th Street

#### NEVADA

Sparks 89503 SATURN SPORTS INC. 881 Glendale Road

## NEW HAMPSHIRE

Hooksett 03106 REILLY'S SPORTS SHOP 1475 Hooksett Rd. West Lebanon 03784 MITCHELLS GUN SHOP East Wilder Road

#### **NEW JERSEY** Garfield 07026

GARFIELD GUNSMITHING CO. 237 Wessington Ave. Scotch Plains RAY'S SPORT SHOP, INC. Hi-Way 22 Northfield 08225 THE SPORTSMAN'S DEN 1317 Tilton Road

Union 07083 ROSENBERG'S GUN SHOP, INC. 2266 Springfield Avenue

#### NEW MEXICO Albuquerque 87101

H. COOK SPORTING GOODS COMPANY 308 Central Avenue, S.W. Las Cruces 88001

Las Cruces 88001 MICRO SHOOTERS SUPPLY 138 Main Street

#### **NEW YORK**

Bronx 10467
OLINVILLE ARMS, INC.
3356 White Plains Road
Delmar 12054
BENNET GUN WORKS
561 Delaware Avenue
Rochester 14608
THE GUN SHOP

# 531 State Street NORTH CAROLINA

Greensboro 27403 DAVIDSON SUPPLY COMPANY 2703 High Point Road Lumberton 28358 THE CITY SPORTS & REPAIR SHOP 1010 North Cedar Street

#### NORTH DAKOTA

Bismarck 58501 MIDDAUGH'S NORTH DAKOTA GUN SHOP 318 Second Street

Grand Forks 58201 PURP'S GUN SHOP 811 S. 19th St. Minot 58701 GUN SCHMIDT Hi-Way 52 P.O. Box 97

#### OHIO

Cambridge 43725 SPORTSMAN'S HAVEN Rural Route 4 Canton 44706 JOHN'S SPORTING GOODS BUCKEYE SPORTS SUPPLY 2655 Harrison S.W. Dayton NEVIL'S GUN SERVICE 2222 Old Troy Pike Lodi 44254 CHERRY CORNERS GUN SHOP Route 1

#### OKLAHOMA

Oklahoma City MASHBURN ARMS COMPANY, INC. 1020 N.W. 6th Tulsa 74115 THE GUN SHOP 3933 East Admiral Place

#### OREGON

Klamath Falls 97601 NORTHWEST GUN SHOP 813 E. Main St. Portland 97266 ALLISON & CAREY GUN WORKS 10218 S.E. Powell Boulevard

#### PENNSYLVANIA

Clearfield GRICE GUN SHOP, INC. 114 North Third Street Lewistown AURANDS FOR SPORTS, INC. 229 East Third Street Pittsburgh 15235 HUGHES GUN REPAIR 409 Elias Drive RHODE ISLAND

#### Warwick 02886 GEORGE'S SPORTING GOODS, INC. 1089 Bald Hill Road

SOUTH CAROLINA
Columbia
COLUMBIA GUN EXCHANGE
6306 Divine Street

## SOUTH DAKOTA

Aberdeen 57401 SHERFF'S GUN CORNER 603 Riverside Drive Rapid City LLOYDS GUNS 207 East North Street

#### TENNESSEE

KNOXVIIIE 37917
FOX & COMPANY
4134 Broadway, N.E.
Memphis 38111
DOWDLE'S SPORTING GOODS
2896 Walnut Grove Road
Nashville 37210
GUN CITY, U.S.A.
573 Murfreesboro Road

#### TEXAS

Abilene 79602 LONGACRES 358 Chestnut Amarillo 79101 TOM & ROY GUN SHOP 210 West 6th Street Dallas 75212 RAY'S HARDWARE & SPORTING GOODS 730 Singleton Boulevard El Paso 79924 ED BUDD'S CUSTOM GUN SHOP 5100 Harlan Drive Fort Worth 76105 EWELL CROSS GUN SHOP, INC. 4101 F. Rosedale Street Houston 77063 LES FREER, GUNSMITH 1015 Sampson Street McAllen 78501 CUSTOM GUN SERVICE 1104 Upas Avenue San Angelo 76901 CUSTOM GUN SHOP 1 East Twohig Street

San Antonio 78216 NAGAL GUN SHOP 6201 San Pedro Avenue

#### UTAH

Salt Lake City 84111 PAT MILLER GUN SHOP 112 East 2nd South

#### VERMONT

Brattleboro CLAPPS SPORT GOODS COMPANY 157 Main Street

#### VIRGINIA

Charlottesville 22903 CARTER'S GUN WORKS, INC. 2211 Jefferson Park Avenue Norfolk 23510 BOB'S 701 Granby Street

#### WASHINGTON

Yakima 98901 CASCADE GUN SHOP 1105 North First Street Spokane ED'S GUNATORIUM 5322 N. Argonne Road Millwood Station Seattle WARSHAL'S SPORTING GOODS COMPANY 1000 First Avenue

#### WEST VIRGINIA

Huntington HARRY W. COBURN 1739 — 12th Avenue

#### WISCONSIN

Owen
BADGERS SHOOTERS SUPPLY
Lomira 53048
BILL'S SPORTING GOODS, INC.
BOX B
Milwaukee 53204
CASANOVA'S INC.
1423 S. Muskego Ayenue

\*A Marlin recommended service center is a gunsmith service selected by Marlin to provide certain authorized repairs at Marlin's expense and is not intended to express or imply any guarantee by Marlin Firearms Co. of the Services performed by such repairers.

CAUTION: Read Owners
Manual or Instructions before
using this firearm. It contains
advice which must be followed
to insure safe operation.
PART NO. 462305